

T&L MACHINE DETAIL for 09-28-2023 4:00 am to 09-29-2023 5:00 am
(Corrected Report)

	JOB		RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****				
H04	!!!!	NO DATA	!!!!			
H06	!!!!	NO DATA	!!!!			
H08	!!!!	NO DATA	!!!!			
H10	!!!!	NO DATA	!!!!			
H20	!!!!	NO DATA	!!!!			
H12	!!!!	NO DATA	!!!!			
H14	!!!!	NO DATA	!!!!			
H22	!!!!	NO DATA	!!!!			

T&L MACHINE DETAIL for 09-28-2023 4:00 am to 09-29-2023 5:00 am

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JOB				RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown			****				
L04	0010	DENNIS COOPER		NO TRV	10.5	510 D	.56	015150
L06	0008	DENNIS COOPER		NO TRV	10.5	509 D	.56	019000
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)					
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)					
L14	!!!!	NO DATA !!!!	(480121010 4144 782)					
L16	!!!!	NO DATA !!!!						
L17	6041	ROBBIE JOSEPH		1 trv	10.0	414 D	.83	019740 >> TRAINING <<
		HOANG HO		1 trv	12.5	526 N	.84	
			756043251 1600 1784 * Closed No Tag					
L18	DOWN	RP - Repair	24.0 hrs LAMB,MICHAEL					
			(009093180 2622 985)					
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)					
L22	0755	ROBBIE JOSEPH		1 trv	10.0	721 D	.12	018650 >> TRAINING <<
		HOANG HO		1 trv	9.0	681 N	.12	low Efficiency
			247013302 2424 1566					
			Low EFF for Job 0755 rated 617/hr for PRIM					
L24	0432	MICHAEL LAMB		1 trv	10.0	424 D	.04	018780 low QUANTITY
		HOANG HO		NO TRV	3.5	136 N	.04	low Efficiency
			691073170 2095 275					
			Low EFF for Job 0432 rated 1000/hr for PRIM					
L26	!!!!	NO DATA !!!!	(417083170 1799 1447)					
L30	!!!!	NO DATA !!!!						
L32	!!!!	NO DATA !!!!						
L34	!!!!	NO DATA !!!!						
L36	0979	GLENN DAVIS		1 trv	4.0	168 D	.42	020740
		picked up after repair						
	DOWN	RP - Repair	3.5 hrs BROWN,WAYNE C					
			630095220 1448 1446					
L38	0609	GLENN DAVIS		NO TRV	10.0	576 D	.22	020210 >> TRAINING <<

EFFICIENCY **HOURS**
C-N-C **.39 D .47 N .41 C 65.0 D 25.0 N 0.0 S**

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JOB						RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci						****				
C58	0306	JOEL ROSA			11 trv	10.0	6620 D	.66	019500 >> TRAINING <<		
				659093140 1226	969						
C60	0327	KYLE DIGIUGNO			8 trv	9.5	7567 D	.93	018040 >> TRAINING <<		
		PATRICK KELLY			5 trv	6.0	4600 N	.89			
		picked up as ALT									
				511073140 1724	614						
C62	0474	KYLE DIGIUGNO			8 trv	8.5	4772 D	.61	014540 >> TRAINING <<		
		LARRY P RODWELL			8 trv	9.0	4700 N	.57			
		clean machine spitting oil									
				401083170 2148	1794						
C64	0317	KEMAL TIRNOVA			5 trv	8.5	4450 D	.41	009050		
		picked up after removing step									
		LARRY P RODWELL			11 trv	9.5	8000 N	.66			
				008093221 2370	220						
C66	0005	BIROL BOZACI			4 trv	6.5S	150 D		018320		
					4 trv	2.5	1370 D	.49			
				011093220 2313	2578 *						
C68	0442	KEMAL TIRNOVA			4 trv	6.0	2980 D	.50	020840		
		picked up after repair									
				460053160 2478	2157						
C70	0022	PATRICK KELLY			6 trv	6.0	3000 N	.47	015240		
		Adjusting tools									
				958083170 1928	1738						
C72	!!!!	NO DATA !!!!			(261093070 372 771 207% Closed No Tag)						
C74	0050	BIROL BOZACI			1 trv	1.0	600 D	1.10	021010		
		GERARDO NEGRON			12 trv	10.0	6730 N	1.23			
				004093220 2634	337						
C76	0433	KEMAL TIRNOVA			4 trv	1.5	750 D	.44	018860		
		picked up as ALT									
		GERARDO NEGRON			12 trv	10.0	6900 N	.61			
				011093221 2706	483						
C30	!!!!	NO DATA !!!!			(651083290 2454 805)						
C32	!!!!	NO DATA !!!!			(727093050 2031 2486 ** Closed No Tag)						
C34	!!!!	NO DATA !!!!			(970102040 2360 1427)						
				EFFICIENCY		HOURS					
CHARGING VALVE				.63 D	.75 N	.69 C	47.5 D	50.5 N	6.5 S		

T&L MACHINE DETAIL for 09-28-2023 4:00 am to 09-29-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey			****			
C40	0121	CAMERON BUDZISZEWS wait for S/U approval GERALD D DAVIS	6 trv	4.5	2900 D	.57	019260
		658093140 2167	11 trv 290	10.0	6900 N	.61	
C42	0247	CAMERON BUDZISZEWS GERALD D DAVIS	8 trv	7.5	5100 D	.60	020940
		656093010 1858	11 trv 1684	10.0	6950 N	.62	
C44	0328	CAMERON BUDZISZEWS picked up after mat. rep. feeders	2 trv	1.0	520 D	.74	021560
		953093280 1220	80				
C46	0075	GORDON CURLEY	6 trv	10.0	5620 D	.66	019200
		727063010 1888	2054 * Closed No Tag				
C48	0126	GORDON CURLEY EDDIE BEVERLY	11 trv	10.0	6435 D	.57	018480
		011093220 2313	11 trv 2578 *	9.5	5892 N	.55	>> TRAINING <<
C50	!!!!	NO DATA !!!!	(001083070 2281	2781	** Closed No Tag)		
C52	!!!!	NO DATA !!!!	(006083070 1938	520	)		
C54	!!!!	NO DATA !!!!	(501073310 410	744	181% Closed No Tag)		
C56	0381	JOEL ROSA EDDIE BEVERLY	9 trv	9.5	6350 D	.52	011790 >> TRAINING <<
		945093151 498	11 trv 716 ***	9.5	7697 N	.63	>> TRAINING <<

	EFFICIENCY			HOURS		
MISC #2	.59 D	.60 N	.60 C	42.5 D	39.0 N	0.0 S

T&L MACHINE DETAIL for 09-28-2023 4:00 am to 09-29-2023 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863 ** Closed)			
C04	0964 ERIC D STANEK	077033210 2020 1652	6 trv	9.0 1800 D .42	014380
C06	!!!! NO DATA !!!!	(247013302 2424 1566)			
C08	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(247013308 2424 2604 * Closed)			
C10	!!!! NO DATA !!!!	(001115170 1953 0 Closed)			
C12	0757 ERIC D STANEK	893093140 1793 1576	11 trv	9.0 3900 D .72	020020
C14	!!!! NO DATA !!!!	(473063120 2444 1907)			
C16	0758 RONALD WARCZOK	009093180 2622 985	7 trv	10.0 3300 D .55	020340 >> TRAINING <<

ACME NUT	EFFICIENCY	HOURS
	.56 D .00 N .56 C	28.0 D 0.0 N 0.0 S

JOB				RUN MACHINE				EFF	WORK
****	ACME	FITTING	- Attn to: Kevin Rhone	****					
C18	!!!!	NO DATA	!!!!	(701031220 2009	4766	237%	Closed	No Tag	)
C20	!!!!	NO DATA	!!!!	(700031189 2424	4225	174%	Closed		)
C22	0837	RAYMOND E WOLF adjusting tools			7 trv	10.5	4369 D	.67	020770
				932093140 1946	1557				
C24	DOWN	RP - Repair	24.0 hrs WOLF, RAYMOND E	(755043180 2595	1798	Closed			)
C26	!!!!	NO DATA	!!!!	(664093050 1658	1478	Closed	No Tag		)

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JOB						RUN MACHINE		EFF	WORK		
****	MISC #1 - Attn to: Kevin Rhone					****					
B02	0460	RICARDO PADILLA-GO picked up as ALT				1 trv	1.5	800 D	.42	014030	>> TRAINING <<
						411083210	2560	1358			
B04	!!!!	NO DATA !!!! (050063140				2112	164)				
B06	0066	RICARDO PADILLA-GO picked up after mat came				6 trv	7.0	2400 D	.82	015940	>> TRAINING <<
						957093281	2078	0			
B08	0045	COLBY KERRY-RHONE				6 trv	9.5	1800 D	.46	015280	>> TRAINING <<
						439053052	1850	1570			
B10	!!!!	NO DATA !!!! (511073141				1466	1402 Closed No Tag)				
B12	0100	COLBY KERRY-RHONE repairing drill and tap depth				6 trv	7.0	3600 D	.40	016950	>> TRAINING <<
						PAUL GALLIPEAU	6 trv	10.0	5000 N	.39	>> TRAINING <<
						004093140	1226	399			
B14	0300	ZACHARY FELMLEE				9 trv	9.5	7200 D	.59	020150	>> TRAINING <<
						PAUL GALLIPEAU	10 trv	9.5	8500 N	.70	>> TRAINING <<
						008093220	2369	408			
B16	0465	ZACHARY FELMLEE down for stock stop broke				2 trv	4.0	2100 D	.32	014720	>> TRAINING <<
						404093121	1169	638			
B18	!!!!	NO DATA !!!! (228122130				1834	1143)				
B20	!!!!	NO DATA !!!! (620073280				3306	776)				
A50	!!!!	NO DATA !!!! (257063230				2093	2450 * Closed)				
A52	0448	JAMIE FELMLEE				3 trv	10.0	2000 D	.39	013540	
						002033200	2007	1557			
A54	!!!!	NO DATA !!!! (441092284				3252	3491 * Closed No Tag)				
A56	!!!!	NO DATA !!!! (001058230				2086	2299 * Closed No Tag)				
A58	0463	JAMIE FELMLEE				6 trv	10.0	4000 D	.43	020380	>> TRAINING <<
						258033160	2165	2025 Closed No Tag			
A60	!!!!	NO DATA !!!! (621063090				1403	1189 Closed No Tag)				
EFFICIENCY						HOURS					
MISC #1						.49 D	.54 N	.50 C	58.5 D	19.5 N	0.0 S

****	JOB ACME	MISC	- Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed	No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed	No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed	No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150		)

T&L MACHINE DETAIL for 09-28-2023 4:00 am to 09-29-2023 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	!!!! NO DATA !!!! (121073260 1757 1180 Closed)				
A12	0558 KOSTA TILA	4 trv	9.5 3250 D	1.05	017800
	TYRON YAWN	4 trv	9.5 2867 N	.93	>> TRAINING <<
	005093180 2422 2705 *				
A14	0518 KOSTA TILA	5 trv	10.0 3000 D	.50	020900
	108083170 1819 1460				

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.77 D	.93 N	.82 C	19.5 D	9.5 N	0.0 S

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JOB				RUN MACHINE		EFF	WORK					
****	BLOCK CELL - Attn to: Chad Sommerfeldt											****
I26	!!!!	NO DATA !!!!										
I27	0528	GERSON JAMES		NO TRV	9.5	1472 D	.26	018870				
I40	0660	JUAN DELOSRIOSARRA		6 trv	9.5	3030 D	1.14	019060	>>	TRAINING	<<	
		MARQUIS BREEDLOVE		5 trv	10.0	3102 N	1.11		>>	TRAINING	<<	
I41	!!!!	NO DATA !!!!										
I42	!!!!	NO DATA !!!!										
I43	0643	MALKIEL CANTERO-AG		4 trv	10.0	3800 D	1.27	018110	>>	TRAINING	<<	
		FNU HASSAN		NO TRV	10.0	3800 N	1.27			DEP 17 10.3 hr		
									>>	TRAINING	<<	
I44	0587	YOEL ARTEAGA-AGUIL		11 trv	10.0	5610 D	1.62	020910	>>	TRAINING	<<	
		MUNAWAR QADRI		8 trv	8.0	4404 N	1.59		>>	TRAINING	<<	
		down for spindle 7 ball screw										
I45	0691	KEDRICK BROWN		6 trv	9.5	5304 N	.93	021340	>>	TRAINING	<<	
I46	0637	JUAN BRAVO		4 trv	10.0	1452 D	1.12	018360				
		MUNAWAR QADRI		NO TRV	1.5	108 N	.55		>>	TRAINING	<<	
		picked up as ALT										
I47	0652	JAYSON NACCO		7 trv	9.5	902 N	.37	020330	>>	TRAINING	<<	
I48	0686	MIGUEL ANDREAS DE-		9 trv	9.5	4024 D	.94	019550	>>	TRAINING	<<	
		VICTOR CONTRERAS		10 trv	9.5	4208 N	.98		>>	TRAINING	<<	
I49	!!!!	NO DATA !!!!										
I50	!!!!	NO DATA !!!!										
A87	0673	DAMION HAMILTON		30 trv	10.0	10000 D	.71	019680				
		DAYNE AINA		20 trv	9.5	12821 N	.96					
									231093062 1290			
				1154								
A88	0691	DAMION HAMILTON		40 trv	6.5	8796 D	.62	021340				
	0587	DAMION HAMILTON		5 trv	2.5	1752 D	.32	020910				
		ran after s/u										
		DAYNE AINA		25 trv	6.0	7404 N	.56					
	0689	DAYNE AINA		30 trv	3.5	4800 N	.62	019840				
		ran after s/u										
									731093251 1734			
				595								