

T&L MACHINE DETAIL for 09-26-2023 4:00 am to 09-27-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 09-26-2023 4:00 am to 09-27-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown			****				
L04	0010	ROBBIE JOSEPH		NO TRV	10.0	502 D	.58	015150
		DENNIS COOPER		NO TRV	10.0	524 N	.60	
L06	0008	ROBBIE JOSEPH		NO TRV	10.0	501 D	.58	019000
		DENNIS COOPER		NO TRV	10.0	527 N	.61	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769	*** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109	520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782					
L16	!!!!	NO DATA !!!!						
L17	6041	MICHAEL LAMB		1 trv	9.5	417 D	.88	019740
		HOANG HO		1 trv	13.0	536 N	.82	
			756043251 1600 1556					
L18	!!!!	NO DATA !!!!	(009093180 2622 140					
L20	!!!!	NO DATA !!!!	(830032290 4000 3528	Closed No Tag)				
L22	0755	MICHAEL LAMB		2 trv	9.5	662 D	.11	018650
		HOANG HO		1 trv	13.0	866 N	.11	
			247013302 2424 1332					
Low EFF for Job 0755 rated 617/hr for PRIM								
L24	!!!!	NO DATA !!!!	(691073170 2095 258					
L26	!!!!	NO DATA !!!!	(417083170 1799 1417					
L30	!!!!	NO DATA !!!!						
L32	!!!!	NO DATA !!!!						
L34	!!!!	NO DATA !!!!						
L36	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C				
			(630095220 1448 1429					
L38	0609	GLENN DAVIS		4 trv	10.0	616 D	.23	020210 >> TRAINING <<

EFFICIENCY **HOURS**

C-N-C **.47 D .53 N .50 C 49.0 D 46.0 N 0.0 S**

T&L MACHINE DETAIL for 09-26-2023 4:00 am to 09-27-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci			****			
C58	0306	EDDIE BEVERLY	659093140 1226	12 trv 705	9.5	7476 N	.79 019500 >> TRAINING <<
C60	0327	KYLE DIGIUGNO		7 trv	10.0	7060 D	.82 018040 >> TRAINING <<
		ran as ALT		1 trv	1.5	1000 N	.78
		PATRICK KELLY					
		picked up as ALT	511073140 1724	70			
C62	!!!!	NO DATA !!!!	(401083170 2148	1133)			
C64	0317	KYLE DIGIUGNO		4 trv	4.0	2796 D	.54 009050 >> TRAINING <<
		down for step on part		5 trv	3.5	1500 N	.33
		PATRICK KELLY					
		picked up as ALT worked on step	945093152 498	327			
C66	0302	KEMAL TIRNOVA		8 trv	10.0	5400 D	.48 018620
		PATRICK KELLY		8 trv	10.0	5200 N	.46
			885093070 1971	1733			
C68	!!!!	NO DATA !!!!	(460053160 2478	1964)			
C70	!!!!	NO DATA !!!!	(958083170 1928	1624)			
C72	0478	BIROL BOZACI		3 trv	7.5S	150 D	014590
				3 trv	3.0	1150 D	.42
		LARRY P RODWELL		10 trv	8.5	4700 N	.60
		D-Form and tap replaced	261093070 372	354			
C74	0050	KEMAL TIRNOVA		10 trv	10.0	5810 D	1.06 021010
		LARRY P RODWELL		11 trv	10.0	6560 N	1.20
			658093141 2167	2091			
C76	0433	GERARDO NEGRON		9 trv	10.0	5200 N	.46 018860
			727093050 2031	1696			
C30	0200	GERARDO NEGRON		5 trv	4.0	2800 N	.54 012630
		Machine smashed all tools 16' bars					
			651083290 2454	805			
C32	0253	GERARDO NEGRON		5 trv	5.5	2350 N	.43 019440
		picked up as ALT					
			727093050 2031	1696			
C34	!!!!	NO DATA !!!!	(970102040 2360	1427)			

CHARGING VALVE
EFFICIENCY
HOURS
.73 D .65 N .68 C 37.0 D 62.5 N 7.5 S

T&L MACHINE DETAIL for 09-26-2023 4:00 am to 09-27-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey				****			
C40	0146	GORDON CURLEY		11	trv	10.0	5860 D .52	019290
		GERALD D DAVIS		8	trv	5.5	3700 N .60	
		Drills broke left down						
		?	?	0				
C42	0247	GORDON CURLEY		9	trv	10.0	5200 D .46	020940
		GERALD D DAVIS		5	trv	5.0	3450 N .61	
		picked up as ALT						
			656093010	1858	1202			
C44	!!!!	NO DATA !!!!	(417083170	1799	1417)			
C46	!!!!	NO DATA !!!!	(727063010	1888	1885 Closed No Tag)			
C48	0126	JOEL ROSA		13	trv	9.5	6970 D .65	018480 >> TRAINING <<
		GERALD D DAVIS		12	trv	10.0	7050 N .63	
			011093220	2313	979			
C50	!!!!	NO DATA !!!!	(001083070	2281	2781 ** Closed No Tag)			
C52	0069	JOEL ROSA		11	trv	8.5	8100 D .64	015710 >> TRAINING <<
		repaired B drill and reamer						
			006083070	1938	194			
C54	0016	EDDIE BEVERLY		NO TRV		7.5	6680 N .96	017810 >> TRAINING <<
		picked up as ALT						
			501073310	410	744	181% Closed No Tag		
C56	!!!!	NO DATA !!!!	(945093151	498	110)			

EFFICIENCY **HOURS**
MISC #2 **.56 D .71 N .63 C 38.0 D 28.0 N 0.0 S**

T&L MACHINE DETAIL for 09-26-2023 4:00 am to 09-27-2023 5:00 am
(Corrected Report)

JOB				RUN MACHINE				EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone								****
C02	!!!!	NO DATA	!!!!	(131106191	666	863	** Closed	)	
C04	0964	ERIC D STANEK		077033210	2020	5 trv 886	7.5	1700 D .47 014380 DEP 4 1.6 hr	
C06	!!!!	NO DATA	!!!!	(247013302	2424	1332	)		
C08	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E					
				(247013308	2424	2604	* Closed	)	
C10	!!!!	NO DATA	!!!!	(001115170	1953	0	Closed	)	
C12	0757	ERIC D STANEK		893093140	1793	10 trv 511	7.5	3600 D .80 020020 DEP 4 1.6 hr	
C14	!!!!	NO DATA	!!!!	(473063120	2444	1907	)		
C16	0758	RONALD WARCZOK				3 trv	4.5	1050 D .39 020340 >> TRAINING <<	
		repalced encoder		009093180	2622	140			

	EFFICIENCY			HOURS		
ACME NUT	.58 D	.00 N	.58 C	19.5 D	0.0 N	0.0 S

****	JOB ACME	FITTING	- Attn to: Kevin Rhone	****	RUN	MACHINE	EFF	WORK
C18	!!!!	NO DATA	!!!!	(701031220 2009	4766	237% Closed	No Tag	)
C20	!!!!	NO DATA	!!!!	(700031189 2424	4225	174% Closed		)
C22	0837	RAYMOND E WOLF		932093140 1946	6 trv 949	9.0	3271 D	.59 020770
C24	DOWN	RP - Repair	24.0 hrs WOLF, RAYMOND E	(755043180 2595	1798	Closed		)
C26	!!!!	NO DATA	!!!!	(664093050 1658	1478	Closed	No Tag	)

	EFFICIENCY			HOURS		
ACME FITTING	.59 D	.00 N	.59 C	9.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-26-2023 4:00 am to 09-27-2023 5:00 am												
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JOB						RUN MACHINE		EFF	WORK			
****	MISC #1 - Attn to: Kevin Rhone						****					
B02	!!!!	NO DATA		!!!!	(	411083210	2560	1300	)			
B04	!!!!	NO DATA		!!!!	(	050063140	2112	164	)			
B06	0066	RICARDO PADILLA-GO left early					6 trv	7.5	2500 D	.79	015940	>> TRAINING <<
						883093120	1936	1658				
B08	!!!!	NO DATA		!!!!	(	439053052	1850	958	)			
B10	0451	COLBY KERRY-RHONE Augger issues					6 trv	8.5	5000 D	.39	013650	>> TRAINING <<
						511073141	1466	1402				
B12	0100	COLBY KERRY-RHONE Picked up as ALT					11 trv	7.5	3700 D	.38	016950	>> TRAINING <<
						252093010	709	508				
B14	0300	COLBY KERRY-RHONE picked up after repair					5 trv	1.5	1100 D	.57	020150	>> TRAINING <<
		PAUL GALLIPEAU					12 trv	10.0	7700 N	.60		>> TRAINING <<
						075093151	975	894				
B16	0573	ZACHARY FELMLEE worked on B20					6 trv	9.5	4200 D	.44	021220	>> TRAINING <<
		PAUL GALLIPEAU					6 trv	10.0	6000 N	.60		>> TRAINING <<
						404093121	1169	530				
B18	!!!!	NO DATA		!!!!	(	228122130	1834	1143	)			
B20	0060	ZACHARY FELMLEE					3 trv	9.5	1500 D	.32	015370	>> TRAINING <<
						620073280	3306	737				
A50	!!!!	NO DATA		!!!!	(	257063230	2093	2450	* Closed)			
A52	!!!!	NO DATA		!!!!	(	002033200	2007	1471	)			
A54	!!!!	NO DATA		!!!!	(	441092284	3252	3491	* Closed No Tag)			
A56	!!!!	NO DATA		!!!!	(	001058230	2086	2299	* Closed No Tag)			
A58	0463	JAMIE FELMLEE					7 trv	10.0	4000 D	.43	020380	>> TRAINING <<
						258033160	2165	1917				
A60	0424	JAMIE FELMLEE cam key sheared					5 trv	7.0	3000 D	.48	021120	>> TRAINING <<
						621063090	1403	1098				

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 09-26-2023 4:00 am to 09-27-2023 5:00 am

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JOB					RUN MACHINE		EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****								
A86	0292	CAMERON BUDZISZEWS		7 trv	10.0	5000 D	.50	021580
			400083170 3295	1732				
A74	0403	CAMERON BUDZISZEWS		8 trv	6.5	3200 D	.53	020600
		thread clutch failed						
			000083110 1913	609				
A76	!!!!	NO DATA !!!!	(011073141 1264	112)				
A24	0328	HERMAN LEWIS		16 trv	10.0	4150 D	.59	021560
A25	!!!!	NO DATA !!!!						
A26	!!!!	NO DATA !!!!						
A27	!!!!	NO DATA !!!!						

	EFFICIENCY			HOURS		
FITTING	.54 D	.00 N	.54 C	26.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-26-2023 4:00 am to 09-27-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	!!!! NO DATA !!!! (121073260 1757 1180)				
A12	0558 CHAD M SOMMERFELDT	1 trv	5.0S 200 D		017800
	KOSTA TILA	2 trv	6.0 1300 D	.67	
	picked up after s/u complete				
	005093180 2422 297				
A14	0518 KOSTA TILA	6 trv	9.0 3270 D	.61	020900
	108083170 1819 524				

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.63 D	.00 N	.63 C	15.0 D	0.0 N	5.0 S

T&L MACHINE DETAIL for 09-26-2023 4:00 am to 09-27-2023 5:00 am
(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****				
I26	!!!!	NO DATA !!!!						
I27	0528	GERSON JAMES ran until I40 s/u complete	NO TRV	3.5	812 D	.39	018870	
I40	0660	GERSON JAMES picked up after s/u comp MARQUIS BREEDLOVE	1 trv 5 trv	2.0 9.5	639 D 3027 N	1.14 1.14	019060	>> TRAINING <<
I41	0536	JUAN DELOSRIOSARRA JAYSON NACCO	9 trv 9 trv	9.0 9.5	5232 D 6000 N	.83 .90	021080	>> TRAINING << >> TRAINING <<
I42	!!!!	NO DATA !!!!						
I43	0643	MALKIEL CANTERO-AG worked on tools FNU HASSAN	7 trv NO TRV	9.0 10.0	2800 D 3540 N	1.04 1.18	018110	>> TRAINING << DEP 17 7.6 hr >> TRAINING <<
I44	0587	YOEL ARTEAGA-AGUIL MUNAWAR QADRI	18 trv 10 trv	10.0 10.0	5532 D 5154 N	1.59 1.49	020910	>> TRAINING << >> TRAINING <<
I45	0691	JUAN DELOSRIOSARRA ran as ALT KEDRICK BROWN ran as ALT	NO TRV NO TRV	0.5 0.5	416 D 176 N	1.39 .59	021340	>> TRAINING << >> TRAINING <<
I46	0637	JUAN BRAVO KEDRICK BROWN	25 trv NO TRV	9.5 9.5	1352 D 1332 N	1.09 1.08	018360	>> TRAINING <<
I47	!!!!	NO DATA !!!!						
I48	0686	MIGUEL ANDREAS DE- VICTOR CONTRERAS	10 trv 9 trv	9.5 9.5	3784 D 3824 N	.89 .89	019550	>> TRAINING << >> TRAINING <<
I49	!!!!	NO DATA !!!!						
I50	!!!!	NO DATA !!!!						
A87	0660	DAMION HAMILTON DAYNE AINA	30 trv 30 trv 321083100 2207 119	9.5 10.0	7920 D 10039 N	.58 .70	019060	
A88	0662 0686	DAMION HAMILTON DAMION HAMILTON DAYNE AINA	20 trv 30 trv 100 trv 721093251 1741 3331 191%	6.5 4.0 10.0	5563 D 5553 D 19641 N	.39 .63 .89	018880 019550	

BLOCK CELL EFFICIENCY HOURS
.91 D 1.03 N .97 C 73.0 D 78.5 N 0.0 S