

T&L MACHINE DETAIL for 09-25-2023 4:00 am to 09-26-2023 5:00 am
(Corrected Report)

	JOB		RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****				
H04	!!!!	NO DATA	!!!!			
H06	!!!!	NO DATA	!!!!			
H08	!!!!	NO DATA	!!!!			
H10	!!!!	NO DATA	!!!!			
H20	!!!!	NO DATA	!!!!			
H12	!!!!	NO DATA	!!!!			
H14	!!!!	NO DATA	!!!!			
H22	!!!!	NO DATA	!!!!			

T&L MACHINE DETAIL for 09-25-2023 4:00 am to 09-26-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE				EFF	WORK
***** C-N-C - Attn to: Wayne Brown *****									
L04	0010	ROBBIE JOSEPH		NO TRV	10.0	532 D	.61	015150	
		DENNIS COOPER		NO TRV	10.0	495 N	.57		
L06	0008	ROBBIE JOSEPH		NO TRV	10.0	479 D	.55	019000	
		DENNIS COOPER		NO TRV	10.0	418 N	.48		
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C						
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)						
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)						
L14	!!!!	NO DATA !!!!	(480121010 4144 782)						
L16	!!!!	NO DATA !!!!							
L17	6041	MICHAEL LAMB		1 trv	9.5	414 D	.87	019740	
		HOANG HO		1 trv	13.0	537 N	.83		
			756043251 1600 1440						
L18	0062	WAYNE C BROWN		NO TRV	4.5	244 D	.05	021500	DEP 23 6.8 hr low Efficiency
			? ? 0						
Low EFF for Job 0062 rated 1125/hr for PRIM									
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)						
L22	0755	MICHAEL LAMB		2 trv	9.5	715 D	.12	018650	low Efficiency
		HOANG HO		2 trv	13.0	924 N	.12		low Efficiency
			247013302 2424 1196						
Low EFF for Job 0755 rated 617/hr for PRIM									
L24	!!!!	NO DATA !!!!	(691073170 2095 258)						
L26	!!!!	NO DATA !!!!	(417083170 1799 1417)						
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C						
			(630095220 1448 1429)						
L38	!!!!	NO DATA !!!!							

EFFICIENCY **HOURS**

C-N-C **.49 D .49 N .49 C 43.5 D 46.0 N 0.0 S**

T&L MACHINE DETAIL for 09-25-2023 4:00 am to 09-26-2023 5:00 am (Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****		
C58	0306	PATRICK KELLY	659093140 1226	7 trv 405	9.5	4700 N .49	019500
C60	0327	KYLE DIGIUGNO	821063231 1228	6 trv 1767 *** Closed	10.0	6400 D .75	018040
C62	0474	EDDIE BEVERLY	401083170 2148 1133	6 trv	5.0	564 N .12	014540 >> TRAINING << low Efficiency
making adjustments left early							
Low EFF for Job 0474 rated 923/hr for PRIM							
C64	0317	KYLE DIGIUGNO	945093152 498 221	12 trv	9.5	6770 D .55	009050
		EDDIE BEVERLY		6 trv	5.0	654 N .10	>> TRAINING << low Efficiency
making adjustments left early							
Low EFF for Job 0317 rated 1285/hr for PRIM							
C66	!!!!	NO DATA !!!!	(885093070 1971 1118)				
C68	!!!!	NO DATA !!!!	(460053160 2478 1964)				
C70	!!!!	NO DATA !!!!	(958083170 1928 1624)				
C72	0478	BIROL BOZACI	261093070 372	1 TRV 0	9.5S	D	014590
C74	0050	KEMAL TIRNOVA	658093141 2167	3 trv	2.5	1520 D 1.11	021010
		picked up after lunch plus repair		11 trv	10.0	6000 N 1.10	
		GERARDO NEGRON		1522			
C76	0433	KEMAL TIRNOVA	727093050 2031	8 trv 1170	9.5	4550 D .43	018860
C30	0200	KEMAL TIRNOVA	651083290 2454	6 trv	5.5	2570 D .36	012630
		dropped at lunch		10 trv	10.0	7000 N .54	
		GERARDO NEGRON		733			
C32	!!!!	NO DATA !!!!	(247083211 2329 2261 Closed No Tag)				
C34	!!!!	NO DATA !!!!	(970102040 2360 1427)				

	EFFICIENCY			HOURS		
CHARGING VALVE	.58 D	.56 N	.57 C	37.0 D	39.5 N	9.5 S

T&L MACHINE DETAIL for 09-25-2023 4:00 am to 09-26-2023 5:00 am

(Corrected Report)

JOB					RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****								
C40	0146	GORDON CURLEY adjust size tool		9 trv	9.0	5505 D	.54	019290
		GERALD D DAVIS		11 trv	9.5	6650 N	.62	
			002093180 1140	613				
C42	!!!!	NO DATA !!!!	(656093010 1858	856)				
C44	!!!!	NO DATA !!!!	(417083170 1799	1417)				
C46	!!!!	NO DATA !!!!	(727063010 1888	1885)				
C48	0126	GORDON CURLEY		10 trv	10.0	5725 D	.51	018480
		GERALD D DAVIS		11 trv	10.0	6500 N	.58	
			011093220 2313	110				
C50	0119	JOEL ROSA		11 trv	9.5	5720 D	.68	021270 >> TRAINING <<
		LARRY P RODWELL		8 trv	9.0	5050 N	.64	
		repair detent and cleaned chute						
			001083070 2281	2781 **				
C52	0069	JOEL ROSA		8 trv	9.5	5920 D	.42	015710 >> TRAINING <<
		LARRY P RODWELL		6 trv	9.0	5400 N	.40	
		B drill and reamer broke end of shift						
			945093153 500	762 152%				
C54	!!!!	NO DATA !!!!	(501073310 410	744 181%)				
C56	0381	PATRICK KELLY		4 trv	5.5	3000 N	.42	011790
		All end tools broke						
			945093151 498	110				

MISC #2
EFFICIENCY
HOURS
.54 D .54 N .54 C 38.0 D 43.0 N 0.0 S

****	JOB ACME	NUT	- Attn to: Kevin Rhone	****	RUN	MACHINE	EFF	WORK
C02	!!!!	NO DATA	!!!!	(131106191 666 863 ** Closed)				
C04	!!!!	NO DATA	!!!!	(077033210 2020 534)				
C06	!!!!	NO DATA	!!!!	(247013302 2424 1196)				
C08	DOWN	RP - Repair	24.0 hrs WOLF,RAYMOND E	(247013308 2424 2604 * Closed)				
C10	!!!!	NO DATA	!!!!	(001115170 1953305494 15642% Closed)				
C12	!!!!	NO DATA	!!!!	(894093070 2005 1500)				
C14	!!!!	NO DATA	!!!!	(473063120 2444 1907)				
C16	!!!!	NO DATA	!!!!	(660093050 2622 2001)				

****	JOB ACME	FITTING	- Attn to: Kevin Rhone	****	RUN	MACHINE	EFF	WORK
C18	!!!!	NO DATA	!!!!	(701031220 2009	4766	237% Closed	No Tag	)
C20	!!!!	NO DATA	!!!!	(700031189 2424	4225	174% Closed		)
C22	0837	RAYMOND E WOLF			8 trv	11.5	3744 D	.53 020770
				932093140 1946	685			
C24	DOWN	RP - Repair	24.0 hrs WOLF, RAYMOND E	(755043180 2595	1798	Closed		)
C26	!!!!	NO DATA	!!!!	(664093050 1658	1478			)

	EFFICIENCY			HOURS		
ACME FITTING	.53 D	.00 N	.53 C	11.5 D	0.0 N	0.0 S

****	JOB ACME	MISC	- Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302%	Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed	No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed	No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150		)

T&L MACHINE DETAIL for 09-25-2023 4:00 am to 09-26-2023 5:00 am

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JOB		RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone	****			
A86	!!!! NO DATA !!!! (400083170 3295 1527)				
A74	!!!! NO DATA !!!! (000083110 1913 449)				
A76	!!!! NO DATA !!!! (011073141 1264 112)				
A24	0328 HERMAN LEWIS machine jammed up Low EFF for Job 0328 rated 700/hr for SECO	1 trv	2.0 275 D	.20	021560 low Efficiency
A25	!!!! NO DATA !!!!				
A26	!!!! NO DATA !!!!				
A27	!!!! NO DATA !!!!				

FITTING
EFFICIENCY
HOURS
.20 D .00 N .20 C 2.0 D 0.0 N 0.0 S

JOB				RUN MACHINE			EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt						****	
A10	!!!!	NO DATA	!!!!	(	121073260 1757	1180)		
A12	!!!!	NO DATA	!!!!	(	005093180 2422	0)		
A14	0518	KOSTA TILA				5 trv	9.0 3400 D	.63 020900
					108083171 1820	1699		

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JOB				RUN MACHINE		EFF	WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****				
I26	!!!!	NO DATA !!!!						
I27	!!!!	NO DATA !!!!						
I40	!!!!	NO DATA !!!!						
I41	0536	JUAN COLLAZO	8 trv	9.5	4880	D	.73	021080 >> TRAINING <<
		JAYSON NACCO	8 trv	9.5	5312	N	.80	>> TRAINING <<
I42	!!!!	NO DATA !!!!						
I43	0643	MALKIEL CANTERO-AG	3 trv	10.0	3100	D	1.03	018110 >> TRAINING <<
		FNU HASSAN	3 trv	10.0	3484	N	1.16	DEP 17 4.4 hr >> TRAINING <<
I44	0587	YOEL ARTEAGA-AGUIL	8 trv	7.0	4002	D	1.65	020910 >> TRAINING <<
		MUNAWAR QADRI	9 trv	9.5	4800	N	1.46	>> TRAINING <<
I45	0691	MIGUEL ANDREAS DE-	NO TRV	9.5	5248	D	.92	021340 >> TRAINING <<
I46	0637	JUAN BRAVO	5 trv	10.0	1440	D	1.11	018360
		MARQUIS BREEDLOVE	4 trv	9.5	1472	N	1.19	>> TRAINING <<
I47	0652	YOEL ARTEAGA-AGUIL	2 trv	2.0	238	D	.46	020330 >> TRAINING <<
		picked up as ALT KEDRICK BROWN	7 trv	9.5	876	N	.35	>> TRAINING <<
I48	0686	GERSON JAMES	12 trv	9.5	3736	D	.87	019550
		VICTOR CONTRERAS	9 trv	9.5	4152	N	.97	>> TRAINING <<
I49	!!!!	NO DATA !!!!						
I50	!!!!	NO DATA !!!!						
A87	0660	DAMION HAMILTON	20 trv	9.0	8211	D	.63	019060
		DAYNE AINA	30 trv	9.5	10834	N	.79	
221093061 735			2190 298%					
A88	0587	DAMION HAMILTON	30 trv	9.0	10308	D	.52	020910
	0662	DAMION HAMILTON	NO TRV	1.0S	202	D		018880
		DAYNE AINA	60 trv	9.5	14416	N	.69	
411093251 1181			0					

BLOCK CELL

EFFICIENCY

HOURS

.90 D .93 N .92 C 75.5 D 76.5 N 1.0 S