

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am

	JOB	--- per job in---	-suggested corrections
		RUN MACHINE EFF	RUN MACHINE EFF WORK
****	Special Assembly - Attn to: Cline Brown	****	

H04	!!!!	NO DATA	!!!!
H06	!!!!	NO DATA	!!!!
H08	!!!!	NO DATA	!!!!
H10	!!!!	NO DATA	!!!!
H20	!!!!	NO DATA	!!!!
H12	!!!!	NO DATA	!!!!
H14	!!!!	NO DATA	!!!!
H22	!!!!	NO DATA	!!!!

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am

JOB				--- per job in---				-suggested corrections							
				RUN		MACHINE		EFF	RUN		MACHINE		EFF	WORK	
***** C-N-C - Attn to: Wayne Brown *****															
L04	0011	ROBBIE JOSEPH	7.4	567	D	.88	NO TRV	10.0	567	D	.65	015140			
		DENNIS COOPER	10.4	457	N	.50	NO TRV	10.0	457	N	.53				
L06	0013	ROBBIE JOSEPH	7.4	579	D	.90	NO TRV	10.0	579	D	.67	015120			
		DENNIS COOPER	10.4	495	N	.55	NO TRV	10.0	495	N	.57				
L08	DOWN	RP - Repair	24.0	hrs	BROWN,WAYNE C										
L10	!!!!	NO DATA !!!!	(	680070174	3994	5769	*** Closed)								
L12	!!!!	NO DATA !!!!	(	615121013	3870	20109	520% Closed)								
L14	!!!!	NO DATA !!!!	(	480121010	4144	782	)								
L16	!!!!	NO DATA !!!!													
L17	!!!!	NO DATA !!!!	(	756043251	1600	1184	)								
L18	0759	GLENN DAVIS	10.4	539	D	.09	1 trv	10.0	539	D	.10	018490	>> TRAINING <<		
		WAYNE C BROWN	0.0	346	D	*.**	1 trv	0.0	346	D	*.**		low QUANTITY		
			473063120	2444	1880									DEP 23 0.4 hr	
Low EFF for Job 0759 rated 553/hr for PRIM															
L20	!!!!	NO DATA !!!!	(	830032290	4000	3528	Closed No Tag)								
L22	0755	MICHAEL LAMB	10.0	673	D	.11	1 trv	10.0	673	D	.11	018650	low Efficiency		
		HOANG HO	13.2	928	N	.11	1 trv	12.5	928	N	.12		low Efficiency		
			247013302	2424	967										
Low EFF for Job 0755 rated 617/hr for PRIM															
L24	!!!!	NO DATA !!!!	(	691073170	2095	258	)								
L26	0328	MICHAEL LAMB	10.0	567	D	?.??	2 trv	10.0	567	D	?.??	021560			
		HOANG HO	13.2	725	N	?.??	3 trv	12.5	725	N	?.??				
			417083170	1799	568										
Missing Efficiency Rating for Job 0328 for PRIM on L26															
L30	!!!!	NO DATA !!!!													
L32	!!!!	NO DATA !!!!													
L34	!!!!	NO DATA !!!!													
L36	DOWN	RP - Repair	24.0	hrs	BROWN,WAYNE C										
			(	630095220	1448	1429	)								
L38	0609	GLENN DAVIS	10.4	460	D	.17	NO TRV	10.0	460	D	.17	020210	>> TRAINING <<		
														low Efficiency	

PROPOSED CORRECTIONS:

EFFICIENCY				H O U R S			
C-N-C	.35	D	.38	N	.36	C	50.0
							32.5
							N 0.0
							S

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF		WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****										
C58	!!!!	NO DATA !!!!		(?		? 0)					
C60	0327	KYLE DIGIUGNO	5.0	2645	D .62	6 trv	6.0	2645	D .51	018040	>> TRAINING <<
		EDDIE BEVERLY	0.0		N -.--	9 TRV	1.0		N -.--		>> TRAINING <<
			821063231	1228		1098					
C62	!!!!	NO DATA !!!!		(401083170		2148 1103)					
C64	0317	KYLE DIGIUGNO	0.8	1982	D 1.85	3 trv	1.0	1982	D 1.54	009050	>> TRAINING <<
		EDDIE BEVERLY	10.4	7088	N .53	19 trv	10.0	7088	N .55		>> TRAINING <<
			048063120	1953		2072	* Closed				
C66	!!!!	NO DATA !!!!		(885093070		1971 414)					
C68	0442	BIROL BOZACI	10.1S		D		9.5S		D	020840	DEP 19 0.5 hr
			460053160	2478		1375					
C70	0022	EDDIE BEVERLY	10.4	7229	N .66	12 trv	10.0	7229	N .68	015240	>> TRAINING <<
			958083170	1928		1301					
C72	!!!!	NO DATA !!!!		(885093071		1972 275 Closed)					
C74	0050	KEMAL TIRNOVA	9.6	5240	D 1.00	9 trv	10.0	5240	D .96	021010	
			658093141	2167		641					
C76	0433	KEMAL TIRNOVA	9.8	5560	D .51	10 trv	10.0	5560	D .49	018860	
			727093050	2031		156					
C30	!!!!	NO DATA !!!!		(651083290		2454 487)					
C32	!!!!	NO DATA !!!!		(247083211		2329 2247 Closed No Tag)					
C34	!!!!	NO DATA !!!!		(970102040		2360 1427)					

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.71	D	.59	N	.66	C 27.0 D 21.0 N 9.5 S

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey ****									
C40	0146	GORDON CURLEY	10.5	5245 D	.45	11 trv	10.0	5245 D	.47	019290
		GERARDO NEGRON	9.9	5630 N	.51	10 trv	10.0	5630 N	.50	
			414093010	1898	2623	** Closed				
C42	0247	GERARDO NEGRON	9.9	4715 N	.43	8 trv	10.0	4715 N	.42	020940
			656093010	1858	189					
C44	0328	CAMERON BUDZISZEWS	9.9	5200 D	?.??	20 trv	11.0	5200 D	?.??	021560
			417083170	1799	568					
		Missing Efficiency Rating for Job 0328 for PRIM on C44								
C46	0075	LARRY P RODWELL	9.9	7100 N	.84	7 trv	10.0	7100 N	.83	019200
			727063010	1888	1590					
C48	0126	GORDON CURLEY	10.4	6745 D	.57	11 trv	10.0	6745 D	.60	018480
		LARRY P RODWELL	10.2	6430 N	.56	11 trv	10.0	6430 N	.57	
			727093051	1397	1549	*				
C50	0119	JOEL ROSA	8.7	5000 D	.65	10 trv	8.0	5000 D	.71	021270 >> TRAINING <<
			001083070	2281	1582					
C52	0069	JOEL ROSA	0.1	D -.--		5 TRV	1.5	D -.--		015710 >> TRAINING <<
			945093153	500	0					
C54	0037	PATRICK KELLY	9.6	8100 N	.68	10 trv	10.0	8100 N	.65	015250
			501073310	410	546	**				
C56	0381	JOEL ROSA	8.8	6050 D	.54	11 trv	10.0	6050 D	.47	011790 >> TRAINING <<
		PATRICK KELLY	9.6	7200 N	.59	11 trv	10.0	7200 N	.56	
			945093150	498	383					

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
MISC #2	.53 D	.59 N	.57 C	39.5 D	60.0 N	0.0 S

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
**** ACME NUT - Attn to: Kevin Rhone ****							
C02	!!!! NO DATA !!!!	(131106191	666	863	** Closed)		
C04	!!!! NO DATA !!!!	(?	?	0	)		
C06	!!!! NO DATA !!!!	(247013302	2424	967	)		
C08	DOWN RP - Repair	24.0 hrs	WOLF,RAYMOND E				
		(247013308	2424	2604	* Closed)		
C10	!!!! NO DATA !!!!	(001115170	1953305494	15642%	Closed)		
C12	0757 ERIC D STANEK	8.4	2800 D	.56	9 trv	8.0	2800 D .58 020020 DEP 4 1.0 hr
		894093070	2005	398			
C14	!!!! NO DATA !!!!	(473063120	2444	1880	)		
C16	0758 ERIC D STANEK	8.4	2000 D	.40	8 trv	8.0	2000 D .42 020340 DEP 4 1.0 hr
		660093050	2622	1245			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.50 D	.00 N	.50 C	16.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME FITTING - Attn to: Kevin Rhone					****				
C18	!!!!	NO DATA !!!!		(701031220 2009		4766	237% Closed No Tag)			
C20	!!!!	NO DATA !!!!		(700031189 2424		4225	174% Closed)			
C22	0837	RAYMOND E WOLF		8.7	2861 D	.53	5 trv	9.0	2861 D	.51 020770
				664093050	1658	707				
C24	DOWN	RP - Repair		24.0 hrs WOLF,RAYMOND E						
				(755043180 2595		1798	Closed)			
C26	0837	RAYMOND E WOLF		8.7	3677 D	.69	6 trv	9.0	3677 D	.66 020770
				664093051	785	1090	** Closed No Tag			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.59 D	.00 N	.59 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am												
JOB			--- per job in---				-suggested corrections					
****	MISC	#1 - Attn to: Kevin Rhone	****	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK		
B02	!!!!	NO DATA	!!!!	(	411083210	2560	1188	)				
B04	!!!!	NO DATA	!!!!	(	050063140	2112	164	)				
B06	0066	RICARDO PADILLA-GO	6.7	3000	D	1.07	7	trv	10.0	3000	D	.71
		ROBERT DURRANT	8.7	2700	N	.74	7	trv	10.0	2700	N	.64
				416093071	1742	701						
B08	!!!!	NO DATA	!!!!	(	439053052	1850	738	)				
B10	!!!!	NO DATA	!!!!	(	511073141	1466	859	)				
B12	!!!!	NO DATA	!!!!	(	252093010	709	386	)				
B14	0300	ZACHARY FELMLEE	6.2	8200	D	1.02	15	trv	10.0	8200	D	.64
		PAUL GALLIPEAU	10.6	8260	N	.61	13	trv	10.0	8260	N	.64
				075093151	975	502						
B16	0573	PAUL GALLIPEAU	0.0	600	N	*.**	1	trv	0.0	600	N	*.**
				753043180	1871	762						
B18	0496	ZACHARY FELMLEE	6.2	3600	D	.63	6	trv	10.0	3600	D	.39
		PAUL GALLIPEAU	10.2	3750	N	.40	5	trv	9.5	3750	N	.43
				228122130	1834	928						
B20	!!!!	NO DATA	!!!!	(	620073280	3306	455	)				
A50	!!!!	NO DATA	!!!!	(	257063230	2093	2465	* Closed)				
A52	!!!!	NO DATA	!!!!	(	002033200	2007	1471	)				
A54	!!!!	NO DATA	!!!!	(	441092284	3252	3491	* Closed No Tag)				
A56	!!!!	NO DATA	!!!!	(	001058230	2086	2299	* Closed No Tag)				
A58	0463	JAMIE FELMLEE	9.6	4300	D	.48	12	trv	10.0	4300	D	.47
				258033160	2165	1463						
A60	0424	JAMIE FELMLEE	9.6	6000	D	.69	12	trv	10.0	6000	D	.67
				621063090	1403	366						

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.57	D	.59	N	.58	C
		50.0	D	29.5	N	0.0	S

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(	961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(	578112070	801	150	)

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am

--- per job in---										-suggested corrections				
JOB				RUN MACHINE		EFF		RUN MACHINE		EFF	WORK			
****	FITTING - Attn to: Kevin Rhone										****			
A86	0292	COLBY	KERRY-RHONE	10.1	3300 D	.33	7 trv		10.0	3300 D	.33	021580 >> TRAINING <<		
				400083170		3295	1324							
A74	0403	COLBY	KERRY-RHONE	10.1	3900 D	.42	NO TRV		10.0	3900 D	.42	020600 >> TRAINING <<		
				000083110		1913	0							
A76	!!!!	NO DATA !!!!		(	011073141	1264	43)							
A24	!!!!	NO DATA !!!!												
A25	!!!!	NO DATA !!!!												
A26	0235	KEVIN RHONE		0.0S	125 D		1 trv		0.0S	125 D		014700 DEP 6 2.6 hr		
		HERMAN LEWIS		8.6	8650 D	.70	12 trv		8.0	8650 D	.75			
A27	!!!!	NO DATA !!!!												

PROPOSED CORRECTIONS:

EFFICIENCY				HOURS			
FITTING	.48 D	.00 N	.48 C	28.0 D	0.0 N	0.0 S	

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am

				--- per job in---				-suggested corrections					
JOB				RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	HYDROMAT BLOCK CELL -			Attn to: Chad Sommerfeldt				****					
A10	0540	JOSE OTERO	SANTOS	10.4	4626 D	.99	28 trv	11.5	4626 D	.89	019650	>>	TRAINING <<
		TYRON YAWN		7.5	5236 N	1.54	32 trv	9.5	5236 N	1.22		>>	TRAINING <<
				814063260	1740	1430							
A12	0522	KOSTA TILA		9.9	3330 D	.55	3 trv	10.0	3330 D	.55	020890		
				071083210	4549	3132							
A14	!!!!	NO DATA !!!!		(	142063300	1367	1833	**	)				

PROPOSED CORRECTIONS:

				EFFICIENCY		HOURS			
HYDROMAT BLOCK CELL				.73 D	1.22 N	.88 C	21.5 D	9.5 N	0.0 S

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am

		--- per job in---							-suggested corrections					
JOB		RUN MACHINE EFF							RUN MACHINE EFF WORK					
****	BLOCK CELL - Attn to: Chad Sommerfeldt		****											
I26	!!!!	NO DATA !!!!												
I27	0528	GERSON JAMES	10.1	1512	D	.25	3	trv	9.5	1512	D	.27	018870	
I40	0503	MIGUEL ANDREAS DE-	8.6	1839	D	.94	5	trv					017660	>> TRAINING <<
			1.7	420	D	1.11	5	trv	9.5	2259	D	1.03		
		FNU HASSAN	0.8	3102	N	17.59	5	trv	1.0	3102	N	13.49		DEP 17 9.7 hr
														>> TRAINING <<
I41	0536	JUAN BRAVO	8.7	4328	D	.71	5	trv	8.0	4328	D	.77	021080	
		JAYSON NACCO	10.3	5000	N	.70	6	trv	10.0	5000	N	.71		>> TRAINING <<
I42	!!!!	NO DATA !!!!												
I43	!!!!	NO DATA !!!!												
I44	0587	JUAN BRAVO	0.0	366	D	*.**	2	trv	1.5	366	D	.70	020910	
		MUNAWAR QADRI	1.9	2451	N	3.69	9	trv	9.5	2451	N	.74		>> TRAINING <<
I45	0690	YOEL ARTEAGA-AGUIL	7.9	4104	D	.87	12	trv	7.5	4104	D	.91	021390	>> TRAINING <<
I46	0637	MALKIEL CANTERO-AG	10.6	1572	D	1.15	7	trv	10.0	1572	D	1.21	018360	>> TRAINING <<
I47	0539	YOEL ARTEAGA-AGUIL	1.7	234	D	.20	NO TRV		2.5	234	D	.13	021090	>> TRAINING <<
														low Efficiency
		KEDRICK BROWN	0.0	862	N	*.**	NO TRV		9.5	862	N	.13		>> TRAINING <<
														low Efficiency
I48	!!!!	NO DATA !!!!												
I49	!!!!	NO DATA !!!!												
I50	!!!!	NO DATA !!!!												
A87	0652	DAMION HAMILTON	6.2	5390	D	.79	70	trv	9.5	5390	D	.52	020330	
		DAYNE AINA	5.2	6822	N	1.20	130	trv	10.0	6822	N	.62		
			951033291	1839		8055	438%	Closed						
A88	0587	DAMION HAMILTON	6.2	12020	D	.88	55	trv	9.5	12020	D	.58	020910	
		DAYNE AINA	3.1	3762	N	.56	20	trv	7.5	3762	N	.23		
	0686	DAYNE AINA	0.3	10731	N	18.29	50	trv	2.0	10731	N	2.44	019550	HI Efficiency
			895093070	408		2275	558%							

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
BLOCK CELL		.73	D	.84	N	.78	C 67.5 D 49.5 N 0.0 S