

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am

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JOB				RUN MACHINE		EFF	WORK
***** C-N-C - Attn to: Wayne Brown *****							
L04	0011	ROBBIE JOSEPH	NO TRV	10.0	567 D	.65	015140
		DENNIS COOPER	NO TRV	9.5	457 N	.55	
		Conveyor issues					
L06	0013	ROBBIE JOSEPH	NO TRV	9.5	579 D	.70	015120
		DENNIS COOPER	NO TRV	10.0	495 N	.57	
		OAL issues					
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C			
L10	!!!!	NO DATA !!!!	(680070174 3994 5769	*** Closed)			
L12	!!!!	NO DATA !!!!	(615121013 3870 20109	520% Closed)			
L14	!!!!	NO DATA !!!!	(480121010 4144 782	)			
L16	!!!!	NO DATA !!!!					
L17			(756043251 1600 1184	)			
L18	0759	GLENN DAVIS	1 trv	10.0	539 D	.10	018490 >> TRAINING << low QUANTITY
			473063120 2444 1907				
		Low EFF for Job 0759 rated 553/hr for PRIM					
L20	!!!!	NO DATA !!!!	(830032290 4000 3528	Closed No Tag)			
L22	0755	MICHAEL LAMB	1 trv	9.5	673 D	.11	018650 low Efficiency
		HOANG HO	1 trv	12.0	928 N	.13	low Efficiency
			247013302 2424 1050				
		Low EFF for Job 0755 rated 617/hr for PRIM					
L24	!!!!	NO DATA !!!!	(691073170 2095 258	)			
L26	0328	MICHAEL LAMB	2 trv	9.5	567 D	?.??	021560
		HOANG HO	3 trv	12.0	725 N	?.??	
			417083170 1799 679				
		Missing Efficiency Rating for Job 0328 for PRIM on L26					
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C			
			(630095220 1448 1429	)			
L38	0609	GLENN DAVIS	NO TRV	9.5	460 D	.18	020210 >> TRAINING << low Efficiency

EFFICIENCY **HOURS**
C-N-C **.35 D .40 N .37 C 48.5 D 31.5 N 0.0 S**

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am

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JOB		RUN MACHINE				EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****			
C58	!!!!	NO DATA !!!!		(?	?	0	)	
C60	0327	KYLE DIGIUGNO				6 trv	4.0	2645 D .77 018040 >> TRAINING <<
		Contact switch repair smash up						
		821063231 1228				1098		
C62	!!!!	NO DATA !!!!		(401083170	2148	1103	)	
C64	0317	KYLE DIGIUGNO				3 trv	2.5	1982 D .62 009050 >> TRAINING <<
		picked up after repair						
		EDDIE BEVERLY				19 trv	10.0	7088 N .55 >> TRAINING <<
		12' bars						
		048063120 1953				2072	* Closed	
C66	!!!!	NO DATA !!!!		(885093070	1971	414	)	
C68	0442	BIROL BOZACI					9.5S	D 020840 DEP 19 0.5 hr
		460053160 2478				1375		
C70	0022	EDDIE BEVERLY				12 trv	10.0	7229 N .68 015240 >> TRAINING <<
		958083170 1928				1301		
C72	!!!!	NO DATA !!!!		(885093071	1972	275	Closed)	
C74	0050	KEMAL TIRNOVA				9 trv	9.5	5240 D 1.01 021010
		Adj. Collet						
		658093141 2167				641		
C76	0433	KEMAL TIRNOVA				10 trv	9.5	5560 D .52 018860
		Adj collet						
		727093050 2031				156		
C30	!!!!	NO DATA !!!!		(651083290	2454	487	)	
C32	!!!!	NO DATA !!!!		(247083211	2329	2247	Closed No Tag)	
C34	!!!!	NO DATA !!!!		(970102040	2360	1427	)	

CHARGING VALVE

EFFICIENCY **HOURS**

.75 D .62 N .69 C 25.5 D 20.0 N 9.5 S

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0146	GORDON CURLEY	11 trv	9.5	5245 D	.49	019290
		GERARDO NEGRON	10 trv	9.5	5630 N	.53	
		414093010 1898	2623 ** Closed				
C42	0247	GERARDO NEGRON	8 trv	8.5	4715 N	.49	020940
		adjust feeders repair shut off switch					
		656093010 1858	189				
C44	0328	CAMERON BUDZISZEWS	20 trv	10.0	5200 D	?.??	021560
		417083170 1799	679				
Missing Efficiency Rating for Job 0328 for PRIM on C44							
C46	0075	LARRY P RODWELL	7 trv	9.5	7100 N	.87	019200
		727063010 1888	1590				
C48	0126	GORDON CURLEY	11 trv	10.0	6745 D	.60	018480
		LARRY P RODWELL	11 trv	10.0	6430 N	.57	
		727093051 1397	1549 *				
C50	0119	JOEL ROSA	10 trv	8.0	5000 D	.71	021270 >> TRAINING <<
		001083070 2281	1582				
C52	!!!!	NO DATA !!!!	(945093153 500 0)				
C54	0037	PATRICK KELLY	10 trv	10.0	8100 N	.65	015250
		501073310 410	546 **				
C56	0381	JOEL ROSA	11 trv	8.5	6050 D	.55	011790 >> TRAINING <<
		Ran 12' bars					
		PATRICK KELLY	11 trv	9.0	7200 N	.62	
		ran 12' bars					
		945093150 498	383				

EFFICIENCY **HOURS**
MISC #2 **.58 D .63 N .61 C 36.0 D 56.5 N 0.0 S**

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am (Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	ACME	NUT	- Attn to: Kevin Rhone	****			
C02	!!!!	NO DATA	!!!!	(131106191 666 863	** Closed	)	
C04	!!!!	NO DATA	!!!!	(? ? 0	)		
C06	!!!!	NO DATA	!!!!	(247013302 2424 1050	)		
C08	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E			
				(247013308 2424 2604	* Closed	)	
C10	!!!!	NO DATA	!!!!	(001115170 1953305494	15642% Closed	)	
C12	0757	ERIC D STANEK			9 trv	8.0 2800 D .58	020020 DEP 4 1.0 hr
		clean out base		894093070 2005	398		
C14	!!!!	NO DATA	!!!!	(473063120 2444 1907	)		
C16	0758	ERIC D STANEK			8 trv	8.0 2000 D .42	020340 DEP 4 1.0 hr
		clean out base		660093050 2622	1353		

	EFFICIENCY			HOURS		
ACME NUT	.50 D	.00 N	.50 C	16.0 D	0.0 N	0.0 S

JOB				RUN MACHINE				EFF	WORK
****	ACME	FITTING	- Attn to: Kevin Rhone	****					
C18	!!!!	NO DATA	!!!!	(701031220 2009	4766	237%	Closed	No Tag	)
C20	!!!!	NO DATA	!!!!	(700031189 2424	4225	174%	Closed	)	
C22	0837	RAYMOND E WOLF			5 trv	8.5	2861 D	.54	020770
				664093050 1658	707				
C24	DOWN	RP - Repair	24.0 hrs WOLF,RAYMOND E						
			(755043180 2595	1798	Closed	)			
C26	0837	RAYMOND E WOLF			6 trv	9.0	3677 D	.66	020770
				664093051 785	1090	**	Closed	No Tag	

	EFFICIENCY			HOURS		
ACME FITTING	.60 D	.00 N	.60 C	17.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am											
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JOB						RUN MACHINE		EFF	WORK		
****	MISC #1 - Attn to: Kevin Rhone					****					
B02	!!!!	NO DATA !!!!		(	411083210	2560	1188	)			
B04	!!!!	NO DATA !!!!		(	050063140	2112	164	)			
B06	0066	RICARDO PADILLA-GO				7	trv	8.5	3000	D	.84
		Adjust tooling and train oasis									015940 >> TRAINING <<
		ROBERT DURRANT				7	trv	8.0	2700	N	.80
		change size and part stuck									
					416093071	1742	701				
B08	!!!!	NO DATA !!!!		(	439053052	1850	738	)			
B10	!!!!	NO DATA !!!!		(	511073141	1466	859	)			
B12	!!!!	NO DATA !!!!		(	252093010	709	386	)			
B14	0300	ZACHARY FELMLEE				15	trv	9.0	8200	D	.71
		change stock reel ran 12' bars									020150 >> TRAINING <<
		PAUL GALLIPEAU				13	trv	10.0	8260	N	.64
					075093151	975	502				>> TRAINING <<
B16	0573	PAUL GALLIPEAU				1	trv	1.0	600	N	.60
		picked up as ALT									021220 >> TRAINING <<
					753043180	1871	762				
B18	0496	ZACHARY FELMLEE				6	trv	8.5	3600	D	.46
		worked on B14									020130 >> TRAINING <<
		PAUL GALLIPEAU				5	trv	9.5	3750	N	.43
					228122130	1834	928				>> TRAINING <<
B20	!!!!	NO DATA !!!!		(	620073280	3306	455	)			
A50	!!!!	NO DATA !!!!		(	257063230	2093	2465	* Closed)			
A52	!!!!	NO DATA !!!!		(	002033200	2007	1471	)			
A54	!!!!	NO DATA !!!!		(	441092284	3252	3491	* Closed No Tag)			
A56	!!!!	NO DATA !!!!		(	001058230	2086	2299	* Closed No Tag)			
A58	0463	JAMIE FELMLEE				12	trv	9.5	4300	D	.49
					258033160	2165	1463				020380 >> TRAINING <<
A60	0424	JAMIE FELMLEE				12	trv	9.5	6000	D	.70
					621063090	1403	366				021120 >> TRAINING <<

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am
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JOB				RUN MACHINE		EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****							
A86	0292	COLBY KERRY-RHONE wait on new c'bore tool	7 trv	6.0	3300 D	.55	021580 >> TRAINING <<
400083170 3295 1324							
A74	0403	COLBY KERRY-RHONE worked on A86	NO TRV	5.5	3900 D	.77	020600 >> TRAINING <<
000083110 1913 0							
A76	!!!!	NO DATA !!!!	(011073141 1264 43)				
A24	!!!!	NO DATA !!!!					
A25	!!!!	NO DATA !!!!					
A26	0235	KEVIN RHONE HERMAN LEWIS	1 trv 12 trv	0.0S 8.0	125 D 8650 D		014700 DEP 6 2.6 hr
A27	!!!!	NO DATA !!!!					

	EFFICIENCY			HOURS		
FITTING	.69 D	.00 N	.69 C	19.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****				
A10	0540	JOSE OTERO SANTOS training TYRON YAWN	28 trv	10.0 4626 D 1.03	019650 >> TRAINING <<
		814063260 1740	32 trv 1430	9.5 5236 N 1.22	>> TRAINING <<
A12	0522	KOSTA TILA training	3 trv	9.0 3330 D .61	020890
		071083210 4549	3132		
A14	!!!!	NO DATA !!!!	(142063300 1367 1833 **)		

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	.83 D 1.22 N .96 C	19.0 D 9.5 N 0.0 S

T&L MACHINE DETAIL for 09-19-2023 4:00 am to 09-20-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****			
I26	!!!!	NO DATA !!!!					
I27	0528	GERSON JAMES	3 trv	9.5	1512 D	.27	018870
I40	0503	MIGUEL ANDREAS DE-repair broken tools	5 trv	8.0	2259 D	1.23	017660 >> TRAINING <<
		FNU HASSAN	5 trv	10.0	3102 N	1.35	DEP 17 9.7 hr >> TRAINING <<
I41	0536	JUAN BRAVO	5 trv	8.0	4328 D	.77	021080
		JAYSON NACCO	6 trv	10.0	5000 N	.71	>> TRAINING <<
I42	!!!!	NO DATA !!!!					
I43	!!!!	NO DATA !!!!					
I44	0587	JUAN BRAVO	2 trv	1.5	732 D	1.41	020910
		MUNAWAR QADRI	9 trv	9.5	4902 N	1.49	>> TRAINING <<
I45	0690	YOEL ARTEAGA-AGUIL down for spindle 1 faults	12 trv	7.5	4104 D	.91	021390 >> TRAINING <<
I46	0637	MALKIEL CANTERO-AG	7 trv	10.0	1572 D	1.21	018360 >> TRAINING <<
I47	0539	YOEL ARTEAGA-AGUIL picked up as AL	NO TRV	0.5	234 D	.67	021090 >> TRAINING <<
	0652	YOEL ARTEAGA-AGUIL	NO TRV	2.5	234 D	.36	020330
		KEDRICK BROWN	NO TRV	9.5	862 N	.35	
I48	!!!!	NO DATA !!!!					
I49	!!!!	NO DATA !!!!					
I50	!!!!	NO DATA !!!!					
A87	0652	DAMION HAMILTON	70 trv	9.5	5390 D	.52	020330
		DAYNE AINA	130 trv	10.0	6822 N	.62	
			951033291 1839	8055	438%	Closed	
A88	0587	DAMION HAMILTON	55 trv	9.5	12020 D	.58	020910
		DAYNE AINA	20 trv	3.5	3762 N	.49	
	0686	DAYNE AINA	50 trv	4.5	10731 N	1.08	019550
			895093070	408	2275	558%	

EFFICIENCY **H O U R S**
BLOCK CELL **.77 D .89 N .83 C 66.5 D 57.0 N 0.0 S**