

T&L MACHINE DETAIL for 09-12-2023 4:00 am to 09-13-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 09-12-2023 4:00 am to 09-13-2023 5:00 am

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JOB				RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****			
L04	0011	DENNIS COOPER loader fault	NO TRV	2.0	43 N	.25	015140
L06	0013	DENNIS COOPER	NO TRV	10.0	582 N	.67	015120
L08	DOWN	RP - Repair 24.0 hrs	BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782)				
L16	!!!!	NO DATA !!!!					
L17	6042	GLENN DAVIS picked up after approval HOANG HO	1 trv	4.0	165 D	.83	019750
		756043251 1600	NO TRV 857	13.0	532 N	.82	
L18	0759	GLENN DAVIS picked up after repair	1 trv	4.0	136 D	.06	018490 >> TRAINING << low Efficiency
		473063120 2444 1629					
		Low EFF for Job 0759 rated 553/hr for PRIM					
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)				
L22	0755	ROBBIE JOSEPH	2 trv	9.5	705 D	.12	018650 >> TRAINING << low Efficiency
		247013302 2424 785					
		Low EFF for Job 0755 rated 617/hr for PRIM					
L24	0132	GLENN DAVIS picked up as ALT	1 trv	6.0	251 D	.04	019080 >> TRAINING << low QUANTITY
		691073170 2095 249					
		Low EFF for Job 0132 rated 1000/hr for PRIM					
L26	0328	ROBBIE JOSEPH HOANG HO	2 trv 4 trv	9.5 12.5	549 D 725 N	?.?? ?.??	021560 >> TRAINING <<
		417083171 1630 1249					
		Missing Efficiency Rating for Job 0328 for PRIM on L26					
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	!!!!	NO DATA !!!!	(? ? 0)				
L38	!!!!	NO DATA !!!!					

	EFFICIENCY			HOURS		
C-N-C	.21 D	.71 N	.47 C	23.5 D	25.0 N	0.0 S

T&L MACHINE DETAIL for 09-12-2023 4:00 am to 09-13-2023 5:00 am

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JOB		RUN MACHINE		EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci	****			
C58	!!!! NO DATA !!!! (045063230 1340 1068 Closed)				
C60	0318 PATRICK KELLY picked up as ALT	4 trv 4.5 2000 N .30 020450			
	671013051 1713 1887 * Closed No Tag				
C62	!!!! NO DATA !!!! (401083170 2148 1103)				
C64	0317 KYLE DIGIUGNO	12 trv 9.5 9300 D .76 009050 >> TRAINING <<			
	048063120 1953 1131				
C66	0302 BIROL BOZACI	2 trv 8.5S 150 D 018620			
	246083110 2464 1460	2 trv 1.0 200 D .18			
C68	0235 KYLE DIGIUGNO	12 trv 9.5 6539 D .54 014700 >> TRAINING <<			
	511083010 1978 1260				
C70	!!!! NO DATA !!!! (958083170 1928 795)				
C72	!!!! NO DATA !!!! (885093071 1972 275)				
C74	0050 GERARDO NEGRON Put in new mill and tap	9 trv 9.0 5130 N 1.04 021010			
	657093010 2687 1834				
C76	0433 GERARDO NEGRON	10 trv 9.5 5120 N .48 018860			
	246083110 2464 1460				
C30	!!!! NO DATA !!!! (651083290 2454 290)				
C32	!!!! NO DATA !!!! (247083211 2329 2247 Closed No Tag)				
C34	!!!! NO DATA !!!! (970102040 2360 1427)				

CHARGING VALVE

EFFICIENCY HOURS

.63 D .66 N .65 C 20.0 D 23.0 N 8.5 S

T&L MACHINE DETAIL for 09-12-2023 4:00 am to 09-13-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0146	GORDON CURLEY	2 trv	8.5S	200 D		019290
			2 trv	1.5	500 D	.30	
		GERALD D DAVIS	7 trv	3.0	1400 N	.41	
		c/bore issues dropped					
		414093010 1898	1511				
C42	0247	JOEL ROSA	10 trv	8.5	3950 D	.41	020940 >> TRAINING <<
		adjust tooling					
		GERALD D DAVIS	9 trv	8.5	4150 N	.43	
		working on C40					
		941083312 1044	978				
C44	!!!!	NO DATA !!!!	(417083171 1630 1249)				
C46	!!!!	NO DATA !!!!	(727063010 1888 1377)				
C48	0105	JOEL ROSA	10 trv	10.0	5680 D	.57	017880 >> TRAINING <<
		PATRICK KELLY	5 trv	5.5	2000 N	.36	
		feeder screw stripped and drills broke					
		245083230 1771 2060	* Closed No Tag				
C50	0119	KEMAL TIRNOVA	8 trv	9.0	4720 D	.60	021270
		Adjust tools					
		PATRICK KELLY	8 trv	10.0	5000 N	.57	
		001083070 2281	940				
C52	!!!!	NO DATA !!!!	(006083070 1938 45)				
C54	0037	KEMAL TIRNOVA	8 trv	10.0	6350 D	.51	015250
		GERALD D DAVIS	5 trv	6.0	3950 N	.53	
		picked up as ALT					
		501073310 410	166				
C56	!!!!	NO DATA !!!!	(412083170 2307 2534 * Closed)				

EFFICIENCY
MISC #2 **.52 D .48 N .50 C 39.0 D 33.0 N 8.5 S**

T&L MACHINE DETAIL for 09-12-2023 4:00 am to 09-13-2023 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863	** Closed)		
C04	0964 ERIC D STANEK	? ? 0	8.5S D	014380	DEP 4 0.8 hr
C06	!!!! NO DATA !!!!	(247013302 2424 785	)		
C08	DOWN RP - Repair 24.0 hrs	WOLF,RAYMOND E			
		(247013308 2424 2604	* Closed)		
C10	!!!! NO DATA !!!!	(001115170 1953305494	15642% Closed)		
C12	0757 RAYMOND E WOLF	5 trv 9.0 3144 D .58 020020			
		660093051 2468 2579	* Closed No Tag		
C14	!!!! NO DATA !!!!	(473063120 2444 1629	)		
C16	0758 RAYMOND E WOLF	5 trv 9.0 1966 D .36 020340			
		660093050 2622 261			

ACME NUT	EFFICIENCY	HOURS
	.47 D .00 N .47 C	18.0 D 0.0 N 8.5 S

JOB				RUN MACHINE		EFF	WORK
****	ACME	FITTING - Attn to: Kevin Rhone	****				
C18	!!!!	NO DATA !!!!	(701031220 2009 4766 237% Closed No Tag)				
C20	!!!!	NO DATA !!!!	(700031189 2424 4225 174% Closed)				
C22	0837	RONALD WARCZOK worked on repair	NO TRV	2.5	440 D	.28	020770 >> TRAINING <<
			053083230 1810 2160 * Closed No Tag				
C24	DOWN	RP - Repair 24.0 hrs	WOLF,RAYMOND E (755043180 2595 1798 Closed)				
C26	!!!!	NO DATA !!!!	(053083230 1810 2160 * Closed No Tag)				

T&L MACHINE DETAIL for 09-12-2023 4:00 am to 09-13-2023 5:00 am												
(Corrected Report)												
JOB						RUN MACHINE		EFF	WORK			
****	MISC #1 - Attn to: Kevin Rhone					****						
B02	!!!!	NO DATA !!!!		(	411083210 2560	827)						
B04	!!!!	NO DATA !!!!		(	050063140 2112	164)						
B06	0066	RICARDO PADILLA-GO			416093070 1741	8 trv 203	9.5	3300 D	.83	015940 >>	TRAINING <<	
B08	!!!!	NO DATA !!!!		(	439053052 1850	157)						
B10	0451	COLBY KERRY-RHONE picked up as ALT			511073141 1466	6 trv 571	4.0	4900 D	.82	013650 >>	TRAINING <<	
B12	0100	COLBY KERRY-RHONE Needs new c,bore broke end of shift			252093010 709	7 trv 386	9.5	5000 D	.41	016950 >>	TRAINING <<	
B14	0300	COLBY KERRY-RHONE Down for slide repair			722093050 1908	NO TRV 1071	2.5	1700 D	.53	020150 >>	TRAINING <<	
B16	0573	ZACHARY FELMLEE pikced up as ALT			107083110 1666	5 trv 2805	8.0	3300 D	.41	021220 >>	TRAINING <<	
						168% Closed No Tag						
B18	!!!!	NO DATA !!!!		(	228122130 1834	608)						
B20	0060	ZACHARY FELMLEE			620073280 3306	5 trv 354	10.0	2000 D	.41	015370 >>	TRAINING <<	
A50	!!!!	NO DATA !!!!		(	257063230 2093	2465 * Closed)						
A52	!!!!	NO DATA !!!!		(	002033200 2007	1346)						
A54	!!!!	NO DATA !!!!		(	441092284 3252	3491 * Closed No Tag)						
A56	!!!!	NO DATA !!!!		(	001058230 2086	2299 * Closed No Tag)						
A58	0463	JAMIE FELMLEE			258033160 2165	6 trv 1028	10.0	3700 D	.40	020380 >>	TRAINING <<	
A60	0424	JAMIE FELMLEE			621063091 1403	6 trv 2232	10.0	4700 D	.52	021120 >>	TRAINING <<	
						159%						
EFFICIENCY						HOURS						
MISC #1						.52 D .00 N .52 C	63.5 D	0.0 N	0.0 S			

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 09-12-2023 4:00 am to 09-13-2023 5:00 am

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JOB		RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone	****			
A86	0292 CAMERON BUDZISZEWS pick out chips	6 trv	7.5	4200 D	.56 021580
	400083170 3295	369			
A74	!!!! NO DATA !!!!	(001062270 1893	1960	* Closed No Tag)	
A76	0142 CAMERON BUDZISZEWS	7 trv	10.5	9800 D	.62 018660
	111063290 1724	2731	158%	Closed No Tag	
A24	!!!! NO DATA !!!!				
A25	0456 KEVIN RHONE HERMAN LEWIS	1 trv 11 trv	0.0S 7.5	125 D 5525 D	018920 DEP 6 3.3 hr .51
A26	!!!! NO DATA !!!!				
A27	!!!! NO DATA !!!!				

FITTING

EFFICIENCY HOURS

.57 D .00 N .57 C 25.5 D 0.0 N 0.0 S

T&L MACHINE DETAIL for 09-12-2023 4:00 am to 09-13-2023 5:00 am

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JOB				RUN MACHINE				EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt								****
A10	0540	KOSTA TILA		40 trv	9.5	4800 D	1.12	019650	
		TYRON YAWN		40 trv	9.5	5400 N	1.26	>> TRAINING <<	
			814063261 1656	1340					
A12	0522	KOSTA TILA		4 trv	9.0	2800 D	.51	020890	
			071083210 4549	1623					
A14	!!!!	NO DATA !!!!	(142063300 1367	393)					

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.83 D	1.26 N	.97 C	18.5 D	9.5 N	0.0 S

T&L MACHINE DETAIL for 09-12-2023 4:00 am to 09-13-2023 5:00 am													
(Corrected Report)													
JOB				RUN		MACHINE		EFF	WORK				
****	BLOCK CELL - Attn to: Chad Sommerfeldt												****
I26	!!!!	NO DATA !!!!											
I27	!!!!	NO DATA !!!!											
I40	0503	MIGUEL ANDREAS DE-FNU HASSAN		5 trv	9.0	2630	D	1.27	017660	>>	TRAINING	<<	
				5 trv	10.0	2985	N	1.30			DEP 17 10.4 hr		
										>>	TRAINING	<<	
I41	0536	JUAN COLLAZO		9 trv	9.0	5704	D	.91	021080	>>	TRAINING	<<	
		MARQUIS BREEDLOVE		9 trv	9.5	5600	N	.84			>>	TRAINING	<<
I42	!!!!	NO DATA !!!!											
I43	!!!!	NO DATA !!!!											
I44	0556	JUAN BRAVO		6 trv	9.0	2034	D	.94	021070				
		MUNAWAR QADRI		6 trv	9.5	2202	N	.97			>>	TRAINING	<<
I45	0690	MALKIEL CANTERO-AG		13 trv	10.0	6240	D	1.04	021390	>>	TRAINING	<<	
		JAYSON NACCO		12 trv	9.5	5368	N	.94			>>	TRAINING	<<
		Splash shield down											
I46	!!!!	NO DATA !!!!											
I47	0539	JOSE OTERO SANTOS		1 trv	1.5	648	D	.62	021090	>>	TRAINING	<<	
		picked up as ALT											
I48	0557	YOEL ARTEAGA-AGUIL		4 trv	9.5	5328	D	.96	021100	>>	TRAINING	<<	
		down for coolant											
		VICTOR CONTRERAS		3 trv	8.5	5000	N	1.01			>>	TRAINING	<<
		down for coolant issues											
I49	0697	JOSE OTERO SANTOS		7 trv	9.0	5376	D	.85	019560	>>	TRAINING	<<	
		KEDRICK BROWN		7 trv	9.5	6504	N	.98			>>	TRAINING	<<
I50	!!!!	NO DATA !!!!											
A87	0503	DAMION HAMILTON		63 trv	10.0	8710	D	.41	017660				
		DAYNE AINA		NO TRV	2.5	1083	N	.20					
	0536	DAYNE AINA		15 trv	7.0	5609	N	.73	021080				
			551083251 1164	690									
A88	0643	DAMION HAMILTON		40 trv	10.0	14200	D	.65	018110				
		DAYNE AINA		40 trv	7.0	9588	N	.62					
	0601	DAYNE AINA		10 trv	2.5	5955	N	1.08	019030				
			704013240 2382	2925 **									