

T&L MACHINE DETAIL for 09-05-2023 4:00 am to 09-06-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 09-05-2023 4:00 am to 09-06-2023 5:00 am

(Corrected Report)

JOB			RUN MACHINE			EFF	WORK
****	C-N-C - Attn to: Wayne Brown					****	
L04	0009	DENNIS COOPER loader issues	NO TRV	9.0	413 N	.53	015160
L06	0013	DENNIS COOPER OOM	NO TRV	9.0	458 N	.58	015120
L08	DOWN	RP - Repair 24.0 hrs	BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782)				
L16	!!!!	NO DATA !!!!					
L17	!!!!	NO DATA !!!!	(246013305 1432 242)				
L18	0759	WAYNE C BROWN	2 trv	5.5	110 D	.04	018490 DEP 23 5.4 hr low QUANTITY
		Picked up after S/U					
				473063120	2444	1537	
		Low EFF for Job 0759 rated 553/hr for PRIM					
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)				
L22	0755	HOANG HO	2 trv	13.5	941 N	.11	018650 low Efficiency
				247013302	2424	241	
		Low EFF for Job 0755 rated 617/hr for PRIM					
L24	0132	MICHAEL LAMB	1 trv	9.5	413 D	.04	019080 low QUANTITY
		HOANG HO	1 trv	11.5	521 N	.05	low QUANTITY
		picked up as ALT					
				691073170	2095	235	
		Low EFF for Job 0132 rated 1000/hr for PRIM					
L26	0328	MICHAEL LAMB	2 trv	9.5	409 D	?.??	021560
		HOANG HO	NO TRV	1.0	49 N	?.??	
		Dropped bar loader fault					
				417083171	1630	633	
		Missing Efficiency Rating for Job 0328 for PRIM on L26					
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	0756	GLENN DAVIS	1 trv	10.0	365 D	.06	019010 low QUANTITY
				811053180	2022	271	
		Low EFF for Job 0756 rated 617/hr for PRIM					
L38	0609	GLENN DAVIS	NO TRV	10.0	472 D	.18	020210 >> TRAINING << low Efficiency

EFFICIENCY **HOURS**
C-N-C **.08 D .28 N .19 C 35.0 D 43.0 N 0.0 S**

T&L MACHINE DETAIL for 09-05-2023 4:00 am to 09-06-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****			
C58	!!!!	NO DATA	!!!!	(045063230 1340	1068	Closed	)	
C60	!!!!	NO DATA	!!!!	(671013051 1713	1155	)		
C62	0474	KYLE DIGIUGNO			1 trv	3.0	1162 D	.42
		EDDIE BEVERLY			7 trv	6.0	2514 N	.45
		A drill stuck in part	down					>> TRAINING <<
			401083170 2148	1103				
C64	0317	KYLE DIGIUGNO			9 trv	9.5	8378 D	.69
		EDDIE BEVERLY			9 trv	9.5	8431 N	.69
			095073310 2409	3077	** Closed No Tag			>> TRAINING <<
C66	!!!!	NO DATA	!!!!	(129063230 1714	510	Closed	)	
C68	!!!!	NO DATA	!!!!	(511083010 1978	881	)		
C70	0022	GERARDO NEGRON			10 trv	10.0	6000 N	.57
			958083170 1928	795				015240
C72	!!!!	NO DATA	!!!!	(247083210 2329	1602	)		
C74	0050	KYLE DIGIUGNO			3 trv	5.0	2603 D	.95
		picked up as ALT						021010 >> TRAINING <<
		GERARDO NEGRON			11 trv	10.0	6400 N	1.17
			657093010 2687	0				
C76	!!!!	NO DATA	!!!!	(246083110 2464	1082	)		
C30	0200	GORDON CURLEY			3 trv	8.5S	210 D	
					3 trv	1.5	480 D	.25
			651083290 2454	18				012630
C32	!!!!	NO DATA	!!!!	(247083211 2329	2247	Closed	No Tag)	
C34	!!!!	NO DATA	!!!!	(970102040 2360	1427	)		

CHARGING VALVE
EFFICIENCY
HOURS
.68 D .75 N .73 C 19.0 D 35.5 N 8.5 S

T&L MACHINE DETAIL for 09-05-2023 4:00 am to 09-06-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0006	KEMAL TIRNOVA	4 trv	4.5	2600 D	.58	018330
		worked on REP.	3 trv	4.0	1800 N	.45	
		GERALD D DAVIS					
		chatter issues					
		414093010 1898	77				
C42	0247	KEMAL TIRNOVA	1 trv	0.5	380 D	.68	020940
		worked on chatter and c/o					
		GERALD D DAVIS	10 trv	7.5	4300 N	.51	
		worked on C40					
		941083310 900	573				
C44	0328	BIROL BOZACI	4 trv	3.0	1050 D	?.??	021560 DEP 9 7.5 hr
		417083171 1630	633				
Missing Efficiency Rating for Job 0328 for PRIM on C44							
C46	!!!!	NO DATA !!!!	(727063010 1888 1277)				
C48	0105	CAMERON BUDZISZEWS	1 trv	9.0S	200 D		017880
		245083230 1771	14				
C50	!!!!	NO DATA !!!!	(001013193 1967 5078 258% Closed No Tag)				
C52	0069	JOEL ROSA	10 trv	10.0	6300 D	.42	015710 >> TRAINING <<
		PATRICK KELLY	5 trv	10.0	4000 N	.27	
		659073240 2025	2392 * Closed No Tag				
C54	0037	JOEL ROSA	9 trv	10.0	5900 D	.48	015250 >> TRAINING <<
		PATRICK KELLY	8 trv	10.0	6200 N	.50	
		713083310 1881	385				
C56	!!!!	NO DATA !!!!	(412083170 2307 2174 Closed No Tag)				

EFFICIENCY **HOURS**
MISC #2 **.48 D .42 N .45 C 25.0 D 31.5 N 9.0 S**

T&L MACHINE DETAIL for 09-05-2023 4:00 am to 09-06-2023 5:00 am
(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863	** Closed)		
C04	0847 ERIC D STANEK	3 trv 024013271 4024 5948	*** 3.0 1000 D .83 020370 DEP 4 6.7 hr		
C06	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(247013302 2424 241)			
C08	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(247013308 2424 2604	* Closed)		
C10	!!!! NO DATA !!!!	(001115170 1953305494	15642% Closed)		
C12	!!!! NO DATA !!!!	(660093051 2468 0)			
C14	!!!! NO DATA !!!!	(473063120 2444 1537)			
C16	!!!! NO DATA !!!!	(661083230 1157 752)			

	EFFICIENCY			HOURS		
ACME NUT	.83 D	.00 N	.83 C	3.0 D	0.0 N	0.0 S

JOB ***** ACME FITTING - Attn to: Kevin Rhone *****				RUN	MACHINE	EFF	WORK
C18	!!!!	NO DATA	!!!!	(701031220 2009	4766	237% Closed	No Tag)
C20	!!!!	NO DATA	!!!!	(700031189 2424	4225	174% Closed	)
C22	0837	RONALD WARCZOK		2 trv	3.0	1100 D	.59 020770 >> TRAINING <<
		RAYMOND E WOLF		4 trv	5.0	2146 D	.69
			053083230 1810	1329			
C24	DOWN	RP - Repair	24.0 hrs WOLF, RAYMOND E	(755043180 2595	1798	Closed	)
C26	!!!!	NO DATA	!!!!	(053083230 1810	1329		)

T&L MACHINE DETAIL for 09-05-2023 4:00 am to 09-06-2023 5:00 am													
(Corrected Report)													
JOB						RUN MACHINE		EFF	WORK				
***** MISC #1 - Attn to: Kevin Rhone *****													
B02	0460	COLBY KERRY-RHONE Repair D-Form				5 trv	4.0	3100 D	.60	014030	>>	TRAINING <<	
						411083210	2560	489					
B04	!!!!	NO DATA !!!! (050063140				2112	164)						
B06	0066	RICARDO PADILLA-GO left early				4 trv	5.0	1600 D	.76	015940	>>	TRAINING <<	
						ROBERT DURRANT	9 trv	9.5	3600 N	.90			
						665083290	2475	443					
B08	0045	COLBY KERRY-RHONE				NO TRV	7.0	1200 D	.42	015280	>>	TRAINING <<	
						120053111	1841	3209	174% Closed No Tag				
B10	0451	COLBY KERRY-RHONE picked up as ALT				3 trv	6.5	2900 D	.30	013650	>>	TRAINING <<	
						821063230	1754	2176	** Closed No Tag				
B12	!!!!	NO DATA !!!! (616053160				2131	2573	** Closed)					
B14	0300	ZACHARY FELMLEE				12 trv	9.5	9000 D	.74	020150	>>	TRAINING <<	
						PAUL GALLIPEAU	12 trv	10.0	10000 N	.78	>> TRAINING <<		
						722093050	1908	0					
B16	DOWN	MS - Material Shortage				24.0 hrs	FELMLEE,JAMIE						
						(107083110	1666	2066	** Closed No Tag)				
B18	0496	ZACHARY FELMLEE worked on feeder pads				5 trv	5.0	1950 D	.42	020130	>>	TRAINING <<	
						PAUL GALLIPEAU	6 trv	10.0	4100 N	.44	>> TRAINING <<		
						228122130	1834	288					
B20	!!!!	NO DATA !!!! (620073280				3306	152)						
A50	!!!!	NO DATA !!!! (257063230				2093	2465	* Closed No Tag)					
A52	!!!!	NO DATA !!!! (002033200				2007	1260)						
A54	!!!!	NO DATA !!!! (441092284				3252	2907)						
A56	!!!!	NO DATA !!!! (001058230				2086	2299	* Closed No Tag)					
A58	!!!!	NO DATA !!!! (258033160				2165	928)						
A60	!!!!	NO DATA !!!! (621063091				1403	1945	**)					
						EFFICIENCY		HOURS					
MISC #1						.55 D	.70 N	.62 C	37.0 D	29.5 N	0.0 S		

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

JOB				RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone				****		
A86	!!!!	NO DATA	!!!!	(400083170 3295	41)		
A74	!!!!	NO DATA	!!!!	(001062270 1893	1960 * Closed No Tag)		
A76	!!!!	NO DATA	!!!!	(111063290 1724	1547)		
A24	!!!!	NO DATA	!!!!				
A25	0253	HERMAN LEWIS		15 trv	10.0 8550 D	.67	019440
A26	!!!!	NO DATA	!!!!				
A27	!!!!	NO DATA	!!!!				

	EFFICIENCY			HOURS		
FITTING	.67 D	.00 N	.67 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-05-2023 4:00 am to 09-06-2023 5:00 am (Corrected Report)

JOB			RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****	
A10	0540	KOSTA TILA down for comm issues	22 trv	8.0	3650 D 1.01	019650
		921083040 1750	1074			
A12	0522	KOSTA TILA	4 trv	8.5	2800 D .54	020890
		071083210 4549	844			
A14	0518	KOSTA TILA picked up as ALT	NO TRV	1.5	400 D .44	020900
		111083210 2079	2430	* Closed No Tag		

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.74 D	.00 N	.74 C	18.0 D	0.0 N	0.0 S

JOB				RUN MACHINE		EFF		WORK	
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****									
I26	!!!!	NO DATA !!!!							
I27	!!!!	NO DATA !!!!							
I40	0503	MALKIEL CANTERO-AG	5 trv	10.0	2700 D	1.17	017660	>> TRAINING	<<
		MARQUIS BREEDLOVE	3 trv	8.5	2631 N	1.35		>> TRAINING	<<
		tools broke beg of shift							
I41	!!!!	NO DATA !!!!							
I42	!!!!	NO DATA !!!!							
I43	0659	JUAN COLLAZO	2 trv	9.5	2454 D	.92	019050	>> TRAINING	<<
		FNU HASSAN	1 trv	1.5	480 N	1.14		DEP 17 1.6 hr	
		dropped burnish tool						>> TRAINING	<<
I44	0556	JUAN BRAVO	7 trv	9.5	2040 D	.89	021070		
		MUNAWAR QADRI	6 trv	9.0	2100 N	.97		>> TRAINING	<<
I45	0691	MIGUEL ANDREAS DE-	11 trv	6.5	3800 D	.97	021340	>> TRAINING	<<
		down for conveyor twice							
		KEDRICK BROWN	11 trv	9.5	5040 N	.88		>> TRAINING	<<
I46	0637	JOSE OTERO SANTOS	5 trv	10.5	1440 D	1.05	018360	>> TRAINING	<<
		VICTOR CONTRERAS	5 trv	9.0	1400 N	1.20		>> TRAINING	<<
I47	0539	MIGUEL ANDREAS DE-	2 trv	2.0	1048 D	.75	021090	>> TRAINING	<<
		picked up as ALT							
I48	0557	YOEL ARTEAGA-AGUIL	3 trv	9.0	5248 D	1.00	021100	>> TRAINING	<<
I49	0697	GERSON JAMES	6 trv	9.5	5504 D	.83	019560	>> TRAINING	<<
I50	!!!!	NO DATA !!!!							
A87	0659	DAMION HAMILTON	20 trv	9.5	7870 D	.59	019050		
	0539	DAMION HAMILTON	NO TRV	2.0	1406 D	.64	021090		
		DAYNE AINA	40 trv	8.5	10682 N	1.14			
		051023093	629	1111	177%				
A88	0690	DAMION HAMILTON	50 trv	9.5	10240 D	.49	021390		
		DAYNE AINA	30 trv	6.5	6094 N	.43			
		161073262	1149	1012					