

T&L MACHINE DETAIL for 08-31-2023 4:00 am to 09-01-2023 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown					****			
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

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JOB				--- per job in---				-suggested corrections					
				RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
***** C-N-C - Attn to: Wayne Brown *****													
L04	0009	ROBBIE JOSEPH		1.7	491 D	3.26	NO TRV	9.5	491 D	.59		015160	
		DENNIS COOPER		10.3	432 N	.48	NO TRV	10.0	432 N	.50			
L06	0013	ROBBIE JOSEPH		1.7	540 D	3.58	NO TRV	9.5	540 D	.65		015120	
		DENNIS COOPER		10.3	5011 N	5.57	NO TRV	10.0	5011 N	5.76			HI Efficiency
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C									
L10	!!!!	NO DATA	!!!!	(680070174 3994 5769 *** Closed)									
L12	!!!!	NO DATA	!!!!	(615121013 3870 20109 520% Closed)									
L14	!!!!	NO DATA	!!!!	(480121010 4144 782)									
L16	!!!!	NO DATA	!!!!										
L17	!!!!	NO DATA	!!!!	(246013305 1432 242)									
L18	!!!!	NO DATA	!!!!	(409083170 1608 601 Closed)									
L20	!!!!	NO DATA	!!!!	(830032290 4000 3528 Closed No Tag)									
L22	!!!!	NO DATA	!!!!	(247013302 2424 157)									
L24	0132	MICHAEL LAMB		9.4	384 D	.04	1 trv	10.0	384 D	.04		019080	low QUANTITY
				691073170	2095	200							
Low EFF for Job 0132 rated 1000/hr for PRIM													
L26	0328	MICHAEL LAMB		9.4	511 D	?.??	2 trv	10.0	511 D	?.??		021560	
		HOANG HO		13.6	749 N	?.??	1 trv	13.0	749 N	?.??			
				417083171	1630	102							
Missing Efficiency Rating for Job 0328 for PRIM on L26													
L30	!!!!	NO DATA	!!!!										
L32	!!!!	NO DATA	!!!!										
L34	!!!!	NO DATA	!!!!										
L36	0756	GLENN DAVIS		10.5	260 D	.04	2 trv	10.0	260 D	.04		019010	low QUANTITY
		HOANG HO		13.4	525 N	.06	1 trv	13.0	525 N	.07			low QUANTITY
				811053180	2022	54							
Low EFF for Job 0756 rated 617/hr for PRIM													
L38	0609	GLENN DAVIS		10.5	592 D	.21	2 trv	10.0	592 D	.22		020210	>> TRAINING <<

PROPOSED CORRECTIONS:

				EFFICIENCY		H O U R S			
C-N-C				.30 D	1.92 N	.95 C	49.0 D	33.0 N	0.0 S

T&L MACHINE DETAIL for 08-31-2023 4:00 am to 09-01-2023 5:00 am

JOB		--- per job in---				-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****											
C58	0052	KEMAL TIRNOVA	1.4	D	---	6 TRV				018230	
			0.8	400 D	.46	6 trv	4.5	400 D	.08		low Efficiency
			045063230	1340	1068	Closed					
Low EFF for Job 0052 rated 1125/hr for PRIM											
C60	0318	KEMAL TIRNOVA	7.4	4940 D	.45	4 trv	10.0	4940 D	.33	020450	
		PATRICK KELLY	9.5	7000 N	.49	7 trv	10.0	7000 N	.47		
			671013051	1713	1155						
C62	0474	KYLE DIGIUGNO	7.4	6106 D	.89	12 trv	9.5	6106 D	.70	014540	>> TRAINING <<
		EDDIE BEVERLY	10.0	5444 N	.59	9 trv	9.5	5444 N	.62		>> TRAINING <<
			401083170	2148	904						
C64	0317	KYLE DIGIUGNO	7.6	8465 D	.87	12 trv	9.5	8465 D	.69	009050	>> TRAINING <<
		EDDIE BEVERLY	10.0	8534 N	.67	10 trv	9.5	8534 N	.70		>> TRAINING <<
			095073310	2409	2446	*					
C66	!!!!	NO DATA !!!!	(	129063230	1714	133 Closed)					
C68	!!!!	NO DATA !!!!	(	511083010	1978	856)					
C70	!!!!	NO DATA !!!!	(	958083170	1928	567)					
C72	!!!!	NO DATA !!!!	(	247083210	2329	1602)					
C74	!!!!	NO DATA !!!!	(	002083241	1027	448)					
C76	0433	GERARDO NEGRON	10.1	3000 N	.26	6 trv	10.0	3000 N	.27	018860	
			246083110	2464	1082						
C30	0200	GORDON CURLEY	10.5S	D			10.0S	D		012630	
			?		?	0					
C32	0253	GERARDO NEGRON	10.1	5895 N	.58	10 trv	10.0	5895 N	.59	019440	
			247083211	2329	2247						
C34	!!!!	NO DATA !!!!	(	970102040	2360	1427)					

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.50 D	.53 N	.52 C	33.5 D	49.0 N	10.0 S

T&L MACHINE DETAIL for 08-31-2023 4:00 am to 09-01-2023 5:00 am

--- per job in---							-suggested corrections					
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK		
****	MISC #2 - Attn to: Steve Sawdey						****					
C40	0006	GERALD D DAVIS	4.9	300 N	.06	1 trv	5.5	300 N	.05	018330	low QUANTITY	
			941083311	110	13							
Low EFF for Job 0006 rated 1000/hr for PRIM												
C42	0247	GERALD D DAVIS	9.9	4450 N	.40	7 trv	10.0	4450 N	.40	020940		
			941083310	900	178							
C44	0328	DAMON P HASTINGS	0.0	50 D	?.??	1 trv	0.5	50 D	?.??	021560		
			417083171	1630	102							
Missing Efficiency Rating for Job 0328 for PRIM on C44												
C46	0075	GERALD D DAVIS	5.0	3400 N	.79	3 trv	5.0	3400 N	.79	019200		
			727063010	1888	1277							
C48	0126	JOEL ROSA	10.1	4970 D	.44	9 trv	9.5	4970 D	.47	018480	>> TRAINING <<	
		LARRY P RODWELL	10.3	6650 N	.57	11 trv	10.0	6650 N	.59			
			008083070	2900	1718	Closed						
C50	!!!!	NO DATA !!!!	(001013193 1967 5078 258% Closed No Tag)									
C52	0069	JOEL ROSA	10.1	3080 D	.20	5 trv	9.5	3080 D	.22	015710	>> TRAINING <<	
		LARRY P RODWELL	7.2	1320 N	.12	4 trv	7.0	1320 N	.13		low Efficiency	
			659073240	2025	2007							
Low EFF for Job 0069 rated 1500/hr for PRIM												
C54	0037	LARRY P RODWELL	3.2	750 N	.19	1 trv	3.0	750 N	.20	015250		
			713083310	1881	22							
C56	0381	KEMAL TIRNOVA	4.4	3340 D	.59	4 trv	5.5	3340 D	.47	011790		
		PATRICK KELLY	9.5	6700 N	.55	9 trv	10.0	6700 N	.52			
			412083170	2307	2129							

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.37 D	.41 N	.40 C	24.5 D	50.5 N	0.0 S

T&L MACHINE DETAIL for 08-31-2023 4:00 am to 09-01-2023 5:00 am

			--- per job in---			-suggested corrections		
	JOB		RUN	MACHINE	EFF	RUN	MACHINE	EFF WORK
****	ACME NUT - Attn to: Kevin Rhone		****					
C02	!!!!	NO DATA	!!!!	(131106191	666	863	** Closed	)
C04	!!!!	NO DATA	!!!!	(024013271	4024	5809	***	)
C06	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E				
				(247013302	2424	157	)	
C08	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E				
				(247013308	2424	2604	* Closed	)
C10	!!!!	NO DATA	!!!!	(001115170	1953305494	15642%	Closed	)
C12	!!!!	NO DATA	!!!!	(660083230	2102	1606	)	
C14	!!!!	NO DATA	!!!!	(473063120	2444	1529	)	
C16	!!!!	NO DATA	!!!!	(661083230	1157	752	)	

T&L MACHINE DETAIL for 08-31-2023 4:00 am to 09-01-2023 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
***** ACME FITTING - Attn to: Kevin Rhone *****							
C18	!!!! NO DATA !!!!	(701031220	2009	4766	237%	Closed No Tag	)
C20	!!!! NO DATA !!!!	(700031189	2424	4225	174%	Closed	)
C22	0837 RONALD WARCZOK	6.1 3150 D .84	7 trv	9.0 3150 D .57	020770	>> TRAINING <<	
		053083230 1810	979				
C24	DOWN RP - Repair	24.0 hrs WOLF,RAYMOND E					
		(755043180	2595	1798	Closed	)	
C26	0837 RONALD WARCZOK	6.1 875 D .23	3 trv	9.0 875 D .16	020770	>> TRAINING <<	
		053083230 1810	979			low Efficiency	
Low EFF for Job 0837 rated 618/hr for PRIM							

PROPOSED CORRECTIONS:

EFFICIENCY		HOURS		
ACME FITTING	.36 D .00 N .36 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 08-31-2023 4:00 am to 09-01-2023 5:00 am

JOB			--- per job in---			-suggested corrections		
			RUN	MACHINE	EFF	RUN	MACHINE	EFF WORK
***** MISC #1 - Attn to: Kevin Rhone *****								
B02	0460	COLBY KERRY-RHONE	10.6	7600 D	.56	8 trv	10.5	7600 D .56 014030 >> TRAINING <<
			411083210	2560		408		
B04	!!!!	NO DATA !!!!	(	050063140	2112	164)		
B06	0066	RICARDO PADILLA-GO	9.0	3000 D	.79	7 trv	9.0	3000 D .79 015940 >> TRAINING <<
		ROBERT DURRANT	10.4	3650 N	.84	9 trv	10.5	3650 N .83
			002063010	2069	2411	*		
B08	!!!!	NO DATA !!!!	(	120053111	1841	3164	172%	Closed No Tag)
B10	0451	COLBY KERRY-RHONE	10.6	9500 D	.60	9 trv	10.5	9500 D .60 013650 >> TRAINING <<
			821063230	1754	2075	*	Closed No Tag	
B12	!!!!	NO DATA !!!!	(	616053160	2131	2573	**	Closed)
B14	!!!!	NO DATA !!!!	(	257063230	2093	2465	*	Closed No Tag)
B16		DOWN MS - Material Shortage	22.3 hrs	FELMLEE,JAMIE				
			(	107083110	1666	2066	**	Closed No Tag)
B18	!!!!	NO DATA !!!!	(	228122130	1834	136)		
B20	0060	ZACHARY FELMLEE	0.5	1500 D	5.70	5 trv	10.0	1500 D .30 015370 >> TRAINING <<
			620073280	3306	152			
A50	!!!!	NO DATA !!!!	(	257063230	2093	2465	*	Closed No Tag)
A52	0448	ZACHARY FELMLEE	0.5	1200 D	4.58	3 trv	10.0	1200 D .24 013540 >> TRAINING <<
			002033200	2007	1260			
A54	0009	JAMIE FELMLEE	10.1	2400 D	.33	7 trv	10.0	2400 D .33 015160
			441092284	3252	2907			
A56	!!!!	NO DATA !!!!	(	001058230	2086	2299	*	Closed No Tag)
A58	0463	JAMIE FELMLEE	10.1	175 D	.02	2 trv	10.0	175 D .02 020380 >> TRAINING <<
								low QUANTITY
			258033160	2165	902			
Low EFF for Job 0463 rated 923/hr for PRIM								
A60	!!!!	NO DATA !!!!	(	621063091	1403	1945	**	)

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.40 D	.83 N	.46 C	70.0 D	10.5 N	0.0 S

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				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(	961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(	578112070	801	150	)

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--- per job in---								-suggested corrections					
JOB			RUN MACHINE		EFF	RUN MACHINE			EFF	WORK			
****	FITTING - Attn to: Kevin Rhone							****					
A86	0292	CAMERON BUDZISZEWS	0.0	800	D	*.**	2	trv	0.0	800	D	*.**	021580
			400083170		3295		41						
A74	0403	CAMERON BUDZISZEWS	2.0		D	-.--	6	TRV					020600
			6.7	5100	D	.82	9	trv	10.0	5100	D	.55	
			001062270		1893		1790						
A76	0142	CAMERON BUDZISZEWS	8.7	8400	D	.64	6	trv	10.0	8400	D	.56	018660
			111063290		1724		1371						
A24	!!!!	NO DATA !!!!											
A25	!!!!	NO DATA !!!!											
A26	0036	HERMAN LEWIS	10.3	7700	D	.52	9	trv	10.0	7700	D	.53	018960
A27	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.58 D	.00 N	.58 C	30.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 08-31-2023 4:00 am to 09-01-2023 5:00 am

JOB				--- per job in---				-suggested corrections			
				RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	HYDROMAT BLOCK CELL -			Attn to: Chad Sommerfeldt				****			
A10	0540	KOSTA TILA		8.6	4700 D	1.22	28 trv	10.0	4700 D	1.04	019650
		TYRON YAWN		1.5	8 N	.01	32 TRV				>> TRAINING <<
				5.1	5000 N	2.20	32 trv	9.0	5008 N	1.24	
				921083040	1750		545				
A12	0522	KOSTA TILA		8.5	3000 D	.58	8 trv	10.0	3000 D	.50	020890
				071083210	4549		581				
A14	!!!!	NO DATA	!!!!	(	111083210	2079	2430	*	Closed No Tag	)	

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS	
HYDROMAT BLOCK CELL		.77 D	1.24 N .91 C	20.0 D	9.0 N 0.0 S

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****		
I26	!!!!	NO DATA !!!!											
I27	0534	GERSON JAMES	0.0	2220	D	*.**	NO TRV	10.0	2220	D	.49	016390	
I40	0503	MALKIEL CANTERO-AG	2.2	426	D	.85	NO TRV					017660 >> TRAINING <<	
			0.0	1575	D	*.**	3 trv	10.0	2001	D	.87		
I41	0536	MIGUEL ANDREAS DE-	10.3	5280	D	.73	9 trv	10.0	5280	D	.75	021080 >> TRAINING <<	
		JAYSON NACCO	9.7	5040	N	.74	5 trv	9.0	5040	N	.80	>> TRAINING <<	
I42	!!!!	NO DATA !!!!											
I43	0659	JUAN COLLAZO	9.7	2100	D	.78	2 trv	9.5	2100	D	.79	019050 >> TRAINING <<	
I44	0556	JUAN BRAVO	10.5	1974	D	.78	6 trv	10.0	1974	D	.82	021070	
		VICTOR CONTRERAS	0.0	2091	N	*.**	NO TRV	9.5	2091	N	.92	>> TRAINING <<	
I45	0691	JOSE OTERO SANTOS	11.6	6128	D	.88	12 trv	11.0	6128	D	.93	021340 >> TRAINING <<	
		FNU HASSAN	0.0	5000	N	*.**	10 trv	0.0	5000	N	*.**	DEP 17 10.1 hr	
												>> TRAINING <<	
I46	!!!!	NO DATA !!!!											
I47	!!!!	NO DATA !!!!											
I48	0557	YOEL ARTEAGA-AGUIL	10.1	5400	D	.91	3 trv	9.5	5400	D	.97	021100 >> TRAINING <<	
		KEDRICK BROWN	9.7	4128	N	.72	3 trv	9.0	4128	N	.78	>> TRAINING <<	
I49	!!!!	NO DATA !!!!											
I50	!!!!	NO DATA !!!!											
A87	0637	DAMION HAMILTON	0.0		D	-.--		1.5		D	-.--	018360	
	0659	DAMION HAMILTON	0.0S		D							019050	
			9.4S	11330	D		20 trv	9.0	11330	D	.90		
		DAYNE AINA	7.9S	11620	N		25 trv	9.0	11620	N	.92	chg S/U to RUN	
			231063020	1954			895						
A88	0691	DAMION HAMILTON	9.4S	15930	D		60 trv	10.0	15930	D	.72	021340 chg S/U to RUN	
		DAYNE AINA	2.2S	6426	N		40 trv	4.0	6426	N	.73	chg S/U to RUN	
			261043203	1376			533						

	EFFICIENCY			HOURS		
BLOCK CELL	.79 D	1.05 N	.87 C	90.5 D	40.5 N	0.0 S