

T&L MACHINE DETAIL for 08-31-2023 4:00 am to 09-01-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 08-31-2023 4:00 am to 09-01-2023 5:00 am

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JOB				RUN MACHINE				EFF	WORK
***** C-N-C - Attn to: Wayne Brown *****									
L04	0009	ROBBIE JOSEPH		NO TRV	9.5	491 D	.59	015160	
		DENNIS COOPER		NO TRV	10.0	432 N	.50		
L06	0013	ROBBIE JOSEPH		NO TRV	9.5	540 D	.65	015120	
		DENNIS COOPER		NO TRV	10.0	501 N	.58		
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!	(680070174 3994 5769	*** Closed)					
L12	!!!!	NO DATA !!!!	(615121013 3870 20109	520% Closed)					
L14	!!!!	NO DATA !!!!	(480121010 4144 782	)					
L16	!!!!	NO DATA !!!!							
L17	!!!!	NO DATA !!!!	(246013305 1432 242	)					
L18	!!!!	NO DATA !!!!	(409083170 1608 601	Closed)					
L20	!!!!	NO DATA !!!!	(830032290 4000 3528	Closed No Tag)					
L22	!!!!	NO DATA !!!!	(247013302 2424 157	)					
L24	0132	MICHAEL LAMB		1 trv	10.0	384 D	.04	019080 low QUANTITY	
			691073170 2095 200						
Low EFF for Job 0132 rated 1000/hr for PRIM									
L26	0328	MICHAEL LAMB		2 trv	9.5	511 D	?.??	021560	
		HOANG HO		1 trv	13.0	749 N	?.??		
			417083171 1630 217						
Missing Efficiency Rating for Job 0328 for PRIM on L26									
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	0756	GLENN DAVIS		2 trv	5.5	260 D	.08	019010 low QUANTITY	
		worked on chip impressions							
		HOANG HO		1 trv	13.0	525 N	.07	low QUANTITY	
			811053180 2022 134						
Low EFF for Job 0756 rated 617/hr for PRIM									
L38	0609	GLENN DAVIS		2 trv	10.0	592 D	.22	020210 >> TRAINING <<	

EFFICIENCY **HOURS**
C-N-C **.33 D .35 N .34 C 44.5 D 33.0 N 0.0 S**

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JOB		RUN MACHINE				EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****				
C58	0052	KEMAL TIRNOVA	6 trv	1.5	400 D	.24	018230		
		c,bore keps breaking dropped							
		045063230 1340	1068 Closed						
C60	0318	KEMAL TIRNOVA	4 trv	7.0	4940 D	.47	020450		
		repair knurl and c/o							
		PATRICK KELLY	7 trv	9.5	7000 N	.49			
		671013051 1713	1155						
C62	0474	KYLE DIGIUGNO	12 trv	8.5	6106 D	.78	014540	>> TRAINING <<	
		picked upas alt							
		EDDIE BEVERLY	9 trv	9.0	5444 N	.66		>> TRAINING <<	
		401083170 2148	904						
C64	0317	KYLE DIGIUGNO	12 trv	9.0	8465 D	.73	009050	>> TRAINING <<	
		EDDIE BEVERLY	10 trv	9.5	8534 N	.70		>> TRAINING <<	
		095073310 2409	2446 *						
C66	!!!!	NO DATA !!!!	(129063230 1714	133 Closed)					
C68	!!!!	NO DATA !!!!	(511083010 1978	856)					
C70	!!!!	NO DATA !!!!	(958083170 1928	567)					
C72	!!!!	NO DATA !!!!	(247083210 2329	1602)					
C74	!!!!	NO DATA !!!!	(002083241 1027	448)					
C76	0433	GERARDO NEGRON	6 trv	7.5	3000 N	.36	018860		
		New drlls and adj. Skive							
		246083110 2464	1082						
C30	0200	GORDON CURLEY		10.0S	D		012630		
		?	?	0					
C32	0253	GERARDO NEGRON	10 trv	9.5	5895 N	.62	019440		
		247083211 2329	2247						
C34	!!!!	NO DATA !!!!	(970102040 2360	1427)					

	EFFICIENCY			HOURS		
CHARGING VALVE	.65 D	.57 N	.60 C	26.0 D	45.0 N	10.0 S

T&L MACHINE DETAIL for 08-31-2023 4:00 am to 09-01-2023 5:00 am

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JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0006	GERALD D DAVIS Fighting chatter dropped	1 trv	1.0	300 N	.30	018330
		941083311 110	13				
C42	0247	GERALD D DAVIS fighting damage knurls short bars 12'	7 trv	8.5	4450 N	.47	020940
		941083310 900	178				
C44	0328	DAMON P HASTINGS	1 trv	0.5	50 D	?.??	021560
		417083171 1630	217				
Missing Efficiency Rating for Job 0328 for PRIM on C44							
C46	0075	GERALD D DAVIS picked up as ALT	3 trv	5.0	3400 N	.79	019200
		727063010 1888	1277				
C48	0126	JOEL ROSA worked on C52	9 trv	8.0	4970 D	.55	018480 >> TRAINING <<
		LARRY P RODWELL	11 trv	10.0	6650 N	.59	
		008083070 2900	1718 Closed				
C50	!!!!	NO DATA !!!! (001013193 1967	5078	258% Closed No Tag)			
C52	0069	JOEL ROSA machine braoke all tools twice	5 trv	5.0	3080 D	.41	015710 >> TRAINING <<
		LARRY P RODWELL	4 trv	3.0	1320 N	.29	
		Material issues broke all tools					
		659073240 2025	2007				
C54	0037	LARRY P RODWELL picked up ALT adj. Tools	1 trv	2.0	750 N	.30	015250
		713083310 1881	22				
C56	0381	KEMAL TIRNOVA picked up as ALT	4 trv	4.5	3340 D	.58	011790
		PATRICK KELLY	9 trv	8.0	6700 N	.65	
		Adj. Tools					
		412083170 2307	2129				

	EFFICIENCY	HOURS			
MISC #2	.52 D .56 N .54 C	17.5 D 37.5 N	0.0 S		

	JOB			RUN	MACHINE	EFF	WORK
****	ACME NUT - Attn to:	Kevin Rhone	****				
C02	!!!!	NO DATA	!!!!	(131106191	666	863	** Closed)
C04	!!!!	NO DATA	!!!!	(024013271	4024	5809	***)
C06	DOWN	RP - Repair	24.0 hrs WOLF,RAYMOND E	(247013302	2424	157	)
C08	DOWN	RP - Repair	24.0 hrs WOLF,RAYMOND E	(247013308	2424	2604	* Closed)
C10	!!!!	NO DATA	!!!!	(0011115170	1953305494	15642%	Closed)
C12	!!!!	NO DATA	!!!!	(660083230	2102	1606	)
C14	!!!!	NO DATA	!!!!	(473063120	2444	1529	)
C16	!!!!	NO DATA	!!!!	(661083230	1157	752	)

JOB				RUN MACHINE		EFF	WORK
****	ACME	FITTING - Attn to: Kevin Rhone	****				
C18	!!!!	NO DATA !!!!	(701031220 2009 4766 237% Closed No Tag)				
C20	!!!!	NO DATA !!!!	(700031189 2424 4225 174% Closed)				
C22	0837	RONALD WARCZOK Adj. Tools	7 trv	7.5	3150 D	.68	020770 >> TRAINING <<
		053083230 1810	979				
C24	DOWN	RP - Repair 24.0 hrs WOLF,RAYMOND E	(755043180 2595 1798 Closed)				
C26	0837	RONALD WARCZOK Picked up end of shift	3 trv	2.5	875 D	.57	020770 >> TRAINING <<
		053083230 1810	979				

T&L MACHINE DETAIL for 08-31-2023 4:00 am to 09-01-2023 5:00 am

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JOB				RUN MACHINE		EFF	WORK
****	MISC #1 - Attn to: Kevin Rhone			****			
B02	0460	COLBY KERRY-RHONE		8 trv	10.0	7600 D	.59
			411083210 2560	408		014030 >>	TRAINING <<
B04	!!!!	NO DATA !!!!	(050063140 2112	164)			
B06	0066	RICARDO PADILLA-GO		7 trv	9.0	3000 D	.79
		ROBERT DURRANT		9 trv	10.0	3650 N	.87
			002063010 2069	2411 *			
B08	!!!!	NO DATA !!!!	(120053111 1841	3164 172% Closed No Tag)			
B10	0451	COLBY KERRY-RHONE		9 trv	9.5	9500 D	.67
		rep loose augger				013650 >>	TRAINING <<
			821063230 1754	2075 * Closed No Tag			
B12	!!!!	NO DATA !!!!	(616053160 2131	2573 ** Closed)			
B14	!!!!	NO DATA !!!!	(257063230 2093	2465 * Closed No Tag)			
B16		DOWN MS - Material Shortage	22.3 hrs FELMLEE,JAMIE				
			(107083110 1666	2066 ** Closed No Tag)			
B18	!!!!	NO DATA !!!!	(228122130 1834	136)			
B20	0060	ZACHARY FELMLEE		5 trv	10.0	1500 D	.30
			620073280 3306	152		015370 >>	TRAINING <<
A50	!!!!	NO DATA !!!!	(257063230 2093	2465 * Closed No Tag)			
A52	0448	ZACHARY FELMLEE		3 trv	5.0	1200 D	.47
		Machine smashed up				013540 >>	TRAINING <<
			002033200 2007	1260			
A54	0009	JAMIE FELMLEE		7 trv	5.0	2400 D	.67
		working A58				015160	
			441092284 3252	2907			
A56	!!!!	NO DATA !!!!	(001058230 2086	2299 * Closed No Tag)			
A58	0463	JAMIE FELMLEE		NO TRV	2.0	175 D	.09
						020380 >>	TRAINING <<
		Repaired Cam key. Pins sheared Gear shaft				low Efficiency	
			258033160 2165	902			
		Low EFF for Job 0463 rated 923/hr for PRIM					
A60	!!!!	NO DATA !!!!	(621063091 1403	1945 **)			

EFFICIENCY **HOURS**
MISC #1 **.56 D .87 N .61 C 50.5 D 10.0 N 0.0 S**

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

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JOB				RUN MACHINE		EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****							
A86	0292	CAMERON BUDZISZEWS	2 trv	0.0	800	D	021580
		400083170 3295	41				
A74	0403	CAMERON BUDZISZEWS	9 trv	6.0	5100	D	020600
		Picked up after repair				.92	
		001062270 1893	1790				
A76	0142	CAMERON BUDZISZEWS	6 trv	9.0	8400	D	018660
		111063290 1724	1371			.62	
A24	!!!!	NO DATA !!!!					
A25	!!!!	NO DATA !!!!					
A26	0036	HERMAN LEWIS	9 trv	10.0	7700	D	018960
A27	!!!!	NO DATA !!!!					

FITTING

EFFICIENCY

HOURS

.69 D .00 N .69 C 25.0 D 0.0 N 0.0 S

T&L MACHINE DETAIL for 08-31-2023 4:00 am to 09-01-2023 5:00 am (Corrected Report)

JOB				RUN MACHINE				EFF	WORK
***** HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt *****									
A10	0540	KOSTA TILA		28 trv	9.5	4700 D	1.10	019650	
		TYRON YAWN		32 trv	9.0	5008 N	1.24		>> TRAINING <<
			921083040 1750	545					
A12	0522	KOSTA TILA		8 trv	10.0	3000 D	.50	020890	
			071083210 4549	581					
A14	!!!!	NO DATA !!!!	(111083210 2079	2430	* Closed No Tag)				

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.79 D	1.24 N	.93 C	19.5 D	9.0 N	0.0 S

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(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****			
I26	!!!!	NO DATA !!!!					
I27	0534	GERSON JAMES	NO TRV	10.0	2220 D	.49	016390
I40	0503	MALKIEL CANTERO-AG Worked on tool	3 trv	9.5	2001 D	.92	017660 >> TRAINING <<
I41	0536	MIGUEL ANDREAS DE- JAYSON NACCO	9 trv 5 trv	9.5 9.0	5280 D 5040 N	.79 .80	021080 >> TRAINING << >> TRAINING <<
I42	!!!!	NO DATA !!!!					
I43	0659	JUAN COLLAZO Burnish tool broke end of shift	2 trv	9.0	2100 D	.83	019050 >> TRAINING <<
I44	0556	JUAN BRAVO VICTOR CONTRERAS	6 trv NO TRV	9.5 9.5	1974 D 2091 N	.87 .92	021070 >> TRAINING <<
I45	0691	JOSE OTERO SANTOS FNU HASSAN	12 trv 10 trv	10.5 9.5	6128 D 5000 N	.97 .88	021340 >> TRAINING << DEP 17 10.1 hr >> TRAINING <<
I46	!!!!	NO DATA !!!!					
I47	!!!!	NO DATA !!!!					
I48	0557	YOEL ARTEAGA-AGUIL KEDRICK BROWN Drill broke mat. issue	3 trv 3 trv	9.0 8.0	5400 D 4128 N	1.03 .88	021100 >> TRAINING << >> TRAINING <<
I49	!!!!	NO DATA !!!!					
I50	!!!!	NO DATA !!!!					
A87	0659	DAMION HAMILTON DAYNE AINA	20 trv 25 trv 895	9.0 9.0	11330 D 11620 N	.90 .92	019050
		231063020 1954					
A88	0691	DAMION HAMILTON DAYNE AINA	60 trv 40 trv 0	10.0 5.5	15930 D 8366 N	.72 .69	021340
		?	?				

BLOCK CELL

EFFICIENCY **HOURS**

.83 D .86 N .84 C 86.0 D 50.5 N 0.0 S