

T&L MACHINE DETAIL for 08-29-2023 4:00 am to 08-30-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 08-29-2023 4:00 am to 08-30-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown			****				
L04	0009	ROBBIE JOSEPH		NO TRV	9.5	445 D	.54	015160
		DENNIS COOPER		NO TRV	10.0	451 N	.52	
L06	0013	ROBBIE JOSEPH		NO TRV	10.0	562 D	.65	015120
		DENNIS COOPER		NO TRV	10.0	541 N	.62	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769	*** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109	520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782					
L16	!!!!	NO DATA !!!!						
L17	0747	MICHAEL LAMB		2 trv	10.0	425 D	.08	017100 low QUANTITY
		HOANG HO		2 trv	13.0	561 N	.08	low QUANTITY
			246013305 1432	116				
Low EFF for Job 0747 rated 553/hr for PRIM								
L18	0815	MICHAEL LAMB		2 trv	10.0	573 D	.96	020500
			409083170 1608	601 Closed				
L20	!!!!	NO DATA !!!!	(830032290 4000 3528	Closed No Tag)				
L22	!!!!	NO DATA !!!!	(247013302 2424 157					
L24	0132	HOANG HO		1 trv	13.5	555 N	.04	019080 low QUANTITY
			691073170 2095	185				
Low EFF for Job 0132 rated 1000/hr for PRIM								
L26	!!!!	NO DATA !!!!	(001063220 549 454	Closed No Tag)				
L30	!!!!	NO DATA !!!!						
L32	!!!!	NO DATA !!!!						
L34	!!!!	NO DATA !!!!						
L36	0956	GLENN DAVIS		2 trv	10.0	247 D	.82	013660
			410083110 2293	1202 Closed				
L38	0609	GLENN DAVIS		1 trv	10.0	616 D	.23	020210 >> TRAINING <<

	EFFICIENCY			HOURS		
C-N-C	.55 D	.28 N	.43 C	59.5 D	46.5 N	0.0 S

T&L MACHINE DETAIL for 08-29-2023 4:00 am to 08-30-2023 5:00 am (Corrected Report)

JOB		RUN MACHINE				EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****		
C58	!!!!	NO DATA !!!!	(045063230 1340	1053 Closed)			
C60	!!!!	NO DATA !!!!	(671013051 1713	773)			
C62	0474	EDDIE BEVERLY Tools rep and C/O broke dropped 401083170 2148	6 trv	4.5 1824 N .44	014540 >> TRAINING <<		
C64	0317	EDDIE BEVERLY 095073310 2409	10 trv 1685	9.5 8603 N .70	009050 >> TRAINING <<		
C66	0005	EDDIE BEVERLY machine needs repair 129063230 1714	133 Closed		018320 >> TRAINING <<		
C68	!!!!	NO DATA !!!!	(511083010 1978	856)			
C70	0022	PATRICK KELLY picked up as ALT 662073170 1859	4 trv 1635 Closed	5.0 3000 N .57	015240		
C72	0251	KEMAL TIRNOVA PATRICK KELLY B drill broke could not set dropped 247083210 2329	9 trv 5 trv 1602	9.5 5200 D .49 4.5 2200 N .43	019670		
C74	0050	KEMAL TIRNOVA Dropped OOM 002083241 1027	6 trv 448	3.0 1500 D .91	021010		
C76	0433	KEMAL TIRNOVA picked up as ALT plus Rep. PATRICK KELLY mach shut off 246083110 2464	7 trv 9 trv 403	6.5 3860 D .53 9.5 5200 N .49	018860		
C30	0036	GERARDO NEGRON adjust #2 collet set screw stripped 958083170 1928	6 trv 127	8.0 4700 N .39	018960		
C32	0253	GERARDO NEGRON tools stuck onparts end of shift 247083211 2329	9 trv 1144	9.0 4590 N .51	019440		
C34	!!!!	NO DATA !!!!	(970102040 2360	1427)			

CHARGING VALVE
EFFICIENCY
.57 D .52 N .53 C
HOURS
19.0 D 50.0 N 0.0 S

T&L MACHINE DETAIL for 08-29-2023 4:00 am to 08-30-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	!!!!	NO DATA !!!!	(002083240 2000 2213 *)				
C42	0247	GORDON CURLEY	12 trv	10.0	7640 D	.68	020940
		GERALD D DAVIS	11 trv	8.5	6500 N	.68	
		helpind Ed and Larry					
			002083240 2000 2213 *				
C44	!!!!	NO DATA !!!!	(417083171 1630 15)				
C46	0075	GORDON CURLEY	6 trv	8.5	6800 D	.93	019200
		ground size tool rep chatter					
		GERALD D DAVIS	5 trv	8.5	4800 N	.66	
		support Ed and Larry					
			445063300 1032 1050 *				
C48	!!!!	NO DATA !!!!	(008083070 2900 552)				
C50	0459	GERALD D DAVIS					014520
		machine wont move dropped					
			001013193 1967 4923 250% Closed No Tag				
C52	0069	JOEL ROSA	9 trv	9.0	4490 D	.33	015710 >> TRAINING <<
		swapped A Drill					
			659073240 2025 1708 Closed				
C54	0037	LARRY P RODWELL	6 trv	7.5	4600 N	.49	015250
		picked up as ALT					
			007083070 2087 2098 * Closed No Tag				
C56	0381	JOEL ROSA	8 trv	9.5	6155 D	.50	011790 >> TRAINING <<
		LARRY P RODWELL	10 trv	10.0	8400 N	.65	
			412083170 2307 1454				

	EFFICIENCY	HOURS	
MISC #2	.61 D .63 N .62 C	37.0 D 34.5 N 0.0 S	

JOB				RUN MACHINE		EFF	WORK
****	ACME	NUT	- Attn to: Kevin Rhone	****			
C02	!!!!	NO DATA	!!!!	(131106191 666 863	** Closed	)	
C04	!!!!	NO DATA	!!!!	(024013271 4024 5809	***	)	
C06	DOWN	RP - Repair	24.0 hrs WOLF,RAYMOND E	(247013302 2424 157	)		
C08	DOWN	RP - Repair	24.0 hrs WOLF,RAYMOND E	(247013308 2424 2612	* Closed	)	
C10	!!!!	NO DATA	!!!!	(001115170 1953305494	15642% Closed	)	
C12	0757	RONALD WARCZOK		660083230 2102	25 trv 784	9.0 3850 D .71	020020
C14	!!!!	NO DATA	!!!!	(473063120 2444 1505	)		
C16	0758	RONALD WARCZOK			8 trv	6.5 1650 D .42	020340 >> TRAINING <<
		left early sorted parts reground tools		661083230 1157	508		

T&L MACHINE DETAIL for 08-29-2023 4:00 am to 08-30-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****			
C18	!!!! NO DATA !!!!	(701031220 2009 4766 237% Closed No Tag)			
C20	!!!! NO DATA !!!!	(700031189 2424 4225 174% Closed)			
C22	0837 ERIC D STANEK	1 trv	1.5S	200 D	020770
	RAYMOND E WOLF	5 trv	5.5	1895 D	.56
	picked up adter s/u approval				
	053083230 1810	654			
C24	DOWN RP - Repair 24.0 hrs WOLF, RAYMOND E				
	(755043180 2595 1798 Closed)				
C26	0837 RAYMOND E WOLF	6 trv	9.0	3953 D	.71 020770
	053083230 1810	654			

	EFFICIENCY			HOURS		
ACME FITTING	.65 D	.00 N	.65 C	14.5 D	0.0 N	1.5 S

T&L MACHINE DETAIL for 08-29-2023 4:00 am to 08-30-2023 5:00 am													
(Corrected Report)													
JOB						RUN MACHINE		EFF	WORK				
****	MISC #1 - Attn to: Kevin Rhone						****						
B02	0460	COLBY KERRY-RHONE left early				6 trv	7.0	6100 D	.68	014030	>>	TRAINING <<	
						625063300 2128	2572	** Closed No Tag					
B04	!!!!	NO DATA !!!!				(050063140 2112	164)						
B06	0066	RICARDO PADILLA-GO ROBERT DURRANT				7 trv	10.0	2700 D	.64	015940	>>	TRAINING <<	
						6 trv	8.5	2150 N	.60				
						002063010 2069	916						
B08	!!!!	NO DATA !!!!				(120053111 1841	3188	173% Closed No Tag)					
B10	0451	COLBY KERRY-RHONE PAUL GALLIPEAU picked up as ALT				8 trv	7.0	7100 D	.68	013650	>>	TRAINING <<	
						6 trv	3.0	2500 N	.56	>> TRAINING <<			
						821063230 1754	1501						
B12	!!!!	NO DATA !!!!				(616053160 2131	2573	** Closed)					
B14	0300	JAMIE FELMLEE picked up after D-slide rep PAUL GALLIPEAU				2 trv	1.5	1100 D	.57	020150			
						10 trv	10.0	8230 N	.64	>> TRAINING <<			
						257063230 2093	1993						
B16	0573	ZACHARY FELMLEE PAUL GALLIPEAU lost cut off tool dropped				8 trv	6.5	4400 D	.68	021220	>>	TRAINING <<	
						8 trv	7.0	4350 N	.62	>> TRAINING <<			
						107083110 1666	1652						
B18	!!!!	NO DATA !!!!				(228122130 1834	136)						
B20	0060	ZACHARY FELMLEE				2 trv	6.5	550 D	.17	015370	>>	TRAINING <<	
						low Efficiency							
						620073281 1930	2294	* Closed No Tag					
Low EFF for Job 0060 rated 493/hr for PRIM													
A50	!!!!	NO DATA !!!!				(257063230 2093	1993)						
A52	!!!!	NO DATA !!!!				(002033200 2007	1217)						
A54	0009	JAMIE FELMLEE				2 trv	9.5S	10 D		015160			
						441092284 3252	1929						
A56	!!!!	NO DATA !!!!				(001058230 2086	2299	* Closed No Tag)					
A58	!!!!	NO DATA !!!!				(258033160 2165	769)						
A60	!!!!	NO DATA !!!!				(621063091 1403	1868	**)					

****	JOB ACME	MISC	- Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed	No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed	No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed	No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150		)

T&L MACHINE DETAIL for 08-29-2023 4:00 am to 08-30-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****							
A86	0292	CAMERON BUDZISZEWS turned in sample	1 trv	9.0S	200 D		021580
		400083170 3295	8				
A74	!!!!	NO DATA !!!!	(001062270 1893 1535)				
A76	!!!!	NO DATA !!!!	(111063290 1724 1115)				
A24	!!!!	NO DATA !!!!					
A25	0253	HERMAN LEWIS	11 trv	7.5	6200 D	.64	019440
A26	0036	HERMAN LEWIS dropped for burr	NO TRV	0.5	350 D	.49	018960
A27	!!!!	NO DATA !!!!					

FITTING
EFFICIENCY
HOURS
.63 D .00 N .63 C 8.0 D 0.0 N 9.0 S

T&L MACHINE DETAIL for 08-29-2023 4:00 am to 08-30-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0560 KOSTA TILA	26 trv	10.0	4560 D 1.01	019970
	TYRON YAWN	22 trv	7.0	3650 N 1.16	>> TRAINING <<
	oom				
	521083220 1519	1566 *			
A12	0522 KOSTA TILA	4 trv	8.5	2740 D .53	020890
	down for broach				
	341063300 2004	2173 *	Closed		
A14	!!!! NO DATA !!!!	(111083210 2079	2089 *	Closed No Tag)	

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	.79 D 1.16 N .89 C	18.5 D 7.0 N 0.0 S

T&L MACHINE DETAIL for 08-29-2023 4:00 am to 08-30-2023 5:00 am											
(Corrected Report)											
JOB				RUN MACHINE		EFF	WORK				
****	BLOCK CELL - Attn to: Chad Sommerfeldt							****			
I26	!!!!	NO DATA !!!!									
I27	0534	GERSON JAMES came in late		24 trv	8.0	2020 D	.56	016390			
I40	!!!!	NO DATA !!!!									
I41	0536	JUAN COLLAZO Moved to snap		NO TRV	4.0	2600 D	.93	021080	>> TRAINING <<		
		MIGUEL ANDREAS DE- picked up as ALT		2 trv	1.0	664 D	.95		>> TRAINING <<		
		JAYSON NACCO		8 trv	9.5	5248 N	.79		>> TRAINING <<		
I42	!!!!	NO DATA !!!!									
I43	0659	MALKIEL CANTERO-AG FNU HASSAN		3 trv NO TRV	10.0 3.0	3120 D 774 N	1.11 .92	019050	>> TRAINING << DEP 17 6.8 hr >> TRAINING <<		
		picked up as ALT									
I44	0556	JUAN BRAVO VICTOR CONTRERAS		7 trv 5 trv	10.0 7.0	2064 D 1415 N	.86 .84	021070	>> TRAINING <<		
		dropped for table motor									
I45	0691	JOSE OTERO SANTOS KEDRICK BROWN		15 trv 9 trv	10.5 7.5	5680 D 4192 N	.90 .93	021340	>> TRAINING << >> TRAINING <<		
		Dropped for drill and tap breaking									
I46	!!!!	NO DATA !!!!									
I47	0539	YOEL ARTEAGA-AGUIL picked up as ALT		5 trv	5.0	3504 D	1.00	021090	>> TRAINING <<		
I48	0557	YOEL ARTEAGA-AGUIL Waiting on tools		1 trv	5.0	2104 D	.72	021100	>> TRAINING <<		
		VICTOR CONTRERAS picked up as ALT		NO TRV	3.0	1408 N	.80		>> TRAINING <<		
		KEDRICK BROWN picked up as ALT		1 trv	1.0	432 N	.74		>> TRAINING <<		
I49	0697	MIGUEL ANDREAS DE- Dropped for tool rep		7 trv	8.5	4264 D	.72	019560	>> TRAINING <<		
		MARQUIS BREEDLOVE		6 trv	9.5	6048 N	.91		>> TRAINING <<		
I50	!!!!	NO DATA !!!!									
A87	0539	DAMION HAMILTON		NO TRV	3.5	2321 D	.60	021090			
	0637	DAMION HAMILTON		10 trv	5.0	3326 D	.46	018360			
		DAYNE AINA		60 trv	9.5	8865 N	.65				
		411082311 2057		3901	190%						
A88	0556	DAMION HAMILTON		NO TRV	1.0	200 D	.06	021070			
		Waited for material and did set up									
		DAYNE AINA		140 trv	9.5	17919 N	.57				
		681063091 572		6419	1122%						
EFFICIENCY				HOURS							
BLOCK CELL				.80 D	.78 N	.79 C	71.5 D	59.5 N	0.0 S		