

T&L MACHINE DETAIL for 08-28-2023 4:00 am to 08-29-2023 5:00 am
(Corrected Report)

	JOB		RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****				
H04	!!!!	NO DATA	!!!!			
H06	!!!!	NO DATA	!!!!			
H08	!!!!	NO DATA	!!!!			
H10	!!!!	NO DATA	!!!!			
H20	!!!!	NO DATA	!!!!			
H12	!!!!	NO DATA	!!!!			
H14	!!!!	NO DATA	!!!!			
H22	!!!!	NO DATA	!!!!			

T&L MACHINE DETAIL for 08-28-2023 4:00 am to 08-29-2023 5:00 am

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JOB				RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown			****				
L04	0009	ROBBIE JOSEPH		NO TRV	7.5	350 D	.54	015160
		fixed feed switch loader issues						
		DENNIS COOPER		NO TRV	8.5	349 N	.47	
		loader issues						
L06	0013	ROBBIE JOSEPH		NO TRV	9.5	539 D	.65	015120
		working on feed switch on L04						
		DENNIS COOPER		NO TRV	10.0	522 N	.60	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769	*** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109	520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782	)				
L16	!!!!	NO DATA !!!!						
L17	!!!!	NO DATA !!!!	(246013301 1432 1619	* Closed No Tag)				
L18	0815	MICHAEL LAMB		2 trv	9.5	577 D	1.01	020500
		HOANG HO		2 trv	13.0	803 N	1.03	
			409083170 1608	525				
L20	!!!!	NO DATA !!!!	(830032290 4000 3528	Closed No Tag)				
L22	!!!!	NO DATA !!!!	(247013302 2424 157	)				
L24	0132	MICHAEL LAMB		1 trv	9.5	405 D	.04	019080 low QUANTITY
		HOANG HO		1 trv	13.0	544 N	.04	low QUANTITY
			691073170 2095	164				
	Low EFF for Job 0132 rated 1000/hr for PRIM							
L26	!!!!	NO DATA !!!!	(001063220 549 454	Closed No Tag)				
L30	!!!!	NO DATA !!!!						
L32	!!!!	NO DATA !!!!						
L34	!!!!	NO DATA !!!!						
L36	0956	GLENN DAVIS		1 trv	10.0	265 D	.88	013660
			410083110 2293	1205				
L38	0609	GLENN DAVIS		1 trv	10.0	600 D	.22	020210 >> TRAINING <<

EFFICIENCY **H O U R S**

C-N-C **.56 D .54 N .55 C 56.0 D 44.5 N 0.0 S**

T&L MACHINE DETAIL for 08-28-2023 4:00 am to 08-29-2023 5:00 am

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JOB		RUN MACHINE				EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****		
C58	!!!!	NO DATA	!!!!	(045063230 1340	1053 Closed)		
C60	!!!!	NO DATA	!!!!	(671013051 1713	773)		
C62	0474	KYLE DIGIUGNO		12 trv	9.5 6145 D	.70	014540 >> TRAINING <<
		added oil to machine					
		EDDIE BEVERLY		9 trv	9.5 5668 N	.65	>> TRAINING <<
		cleaned base from chips					
			001013193 1967	4984	253%		
C64	0317	KYLE DIGIUGNO		12 trv	9.0 5581 D	.48	009050 >> TRAINING <<
		adjusted form tool					
		EDDIE BEVERLY		9 trv	9.5 7262 N	.59	>> TRAINING <<
		adjusted thread rolls					
			095073310 2409	1432			
C66	0005	PATRICK KELLY		5 trv	4.0 2000 N	.44	018320
			129063230 1714	133			
C68	!!!!	NO DATA	!!!!	(511083010 1978	856)		
C70	0022	PATRICK KELLY		11 trv	10.0 6600 N	.62	015240
			662073170 1859	1521			
C72	0251	KEMAL TIRNOVA		9 trv	9.0 4840 D	.48	019670
		tap broke on stock up					
		GERARDO NEGRON		9 trv	9.0 4000 N	.40	
		tap broke on stock up					
			247083210 2329	1084			
C74	0050	PATRICK KELLY		4 trv	3.5 2300 N	1.20	021010
		picked up as ALT					
			002083241 1027	379			
C76	0433	KEMAL TIRNOVA		9 trv	9.5 5170 D	.48	018860
		GERARDO NEGRON		10 trv	8.5 4850 N	.51	
		machine stopped twice	rep. drill minor no go				
			643073102 2073	3368	162% Closed No Tag		
C30	!!!!	NO DATA	!!!!	(256073240 310	446 *** Closed No Tag)		
C32	!!!!	NO DATA	!!!!	(247083211 2329	828)		
C34	!!!!	NO DATA	!!!!	(970102040 2360	1427)		

EFFICIENCY **HOURS**
CHARGING VALVE **.54 D .59 N .57 C 37.0 D 54.0 N 0.0 S**

T&L MACHINE DETAIL for 08-28-2023 4:00 am to 08-29-2023 5:00 am

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JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	!!!!	NO DATA !!!!	(002083240 2000 1647)				
C42	0247	GORDON CURLEY	10 trv	8.5	6480 D	.68	020940
		left early					
		JOEL ROSA	3 trv	1.5	1075 D	.64	>> TRAINING <<
		picked up as ALT					
		GERALD D DAVIS	12 trv	9.0	7400 N	.73	
		helping ED					
			002083240 2000 1647				
C44	!!!!	NO DATA !!!!	(417083171 1630 15)				
C46	0075	GORDON CURLEY	6 trv	8.5	6040 D	.83	019200
		left early					
		GERALD D DAVIS	4 trv	7.0	4250 N	.71	
		piced up as ALT					
			445063300 1032 702				
C48	0126	LARRY P RODWELL	6 trv	3.5	1800 N	.46	018480
		rep collet tensioner servo fault broke A&B drills					
			008083070 2900 552				
C50	!!!!	NO DATA !!!!	(001013193 1967 4984 253%)				
C52	0069	JOEL ROSA	5 trv	6.0	3780 D	.42	015710 >> TRAINING <<
		came in late					
		LARRY P RODWELL	6 trv	3.5	1500 N	.29	
		stock grew didnt adjust burr collet dropped					
			659073240 2025 1596				
C54	0037	JOEL ROSA	1 trv	0.0	225 D	*.**	015250 >> TRAINING <<
			007083070 2087 1960 Closed No Tag				
C56	0381	LARRY P RODWELL	5 trv	5.5	3800 N	.54	011790
		picked up as ALT					
			412083170 2307 1132				

	EFFICIENCY	HOURS			
MISC #2	.67 D .60 N .63 C	24.5 D 28.5 N	0.0 S		

T&L MACHINE DETAIL for 08-28-2023 4:00 am to 08-29-2023 5:00 am

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JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863	** Closed)		
C04	!!!! NO DATA !!!!	(024013271 4024 5809	***)		
C06	DOWN RP - Repair 24.0 hrs	WOLF,RAYMOND E			
		(247013302 2424 157	)		
C08	DOWN RP - Repair 24.0 hrs	WOLF,RAYMOND E			
		(247013308 2424 2612	* Closed)		
C10	!!!! NO DATA !!!!	(001115170 1953305494	15642% Closed)		
C12	0757 RONALD WARCZOK				
		660083230 2102	13 trv 159	10.0 4400 D .73	020020
C14	!!!! NO DATA !!!!	(473063120 2444	1505)		
C16	0758 RONALD WARCZOK				
	adjust tooling and repair stock reel		5 trv	8.0 2170 D .45	020340 >> TRAINING <<
		661083230 1157	289		

	EFFICIENCY			HOURS		
ACME NUT	.61 D	.00 N	.61 C	18.0 D	0.0 N	0.0 S

JOB				RUN MACHINE				EFF	WORK
****	ACME	FITTING	- Attn to: Kevin Rhone	****					
C18	!!!!	NO DATA	!!!!	(701031220 2009	4766	237%	Closed	No Tag	)
C20	!!!!	NO DATA	!!!!	(700031189 2424	4225	174%	Closed		)
C22	!!!!	NO DATA	!!!!	(053083230 1810	217				)
C24	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E					
				(755043180 2595	1798	Closed			)
C26	0837	RAYMOND E WOLF			11	trv	9.5	4564 D	.78 020770
				053083230 1810	217				

	EFFICIENCY			HOURS		
ACME FITTING	.78 D	.00 N	.78 C	9.5 D	0.0 N	0.0 S

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JOB						RUN MACHINE		EFF	WORK		
**** MISC #1 - Attn to: Kevin Rhone ****											
B02	0460	COLBY KERRY-RHONE				8 trv	8.0	5800 D	.56	014030	>> TRAINING <<
fixed short part and repair broken knurl											
625063300 2128 2414						* Closed No Tag					
B04	!!!!	NO DATA !!!! (050063140 2112 164)									
B06	0066	RICARDO PADILLA-GO				2 trv	6.0	800 D	.32	015940	>> TRAINING <<
fighting chatter and stop pulled out											
ROBERT DURRANT						2 trv	6.0	600 N	.24		
replaced tooling and inserts											
002063010 2069 320											
B08	!!!!	NO DATA !!!! (120053111 1841 3188				173% Closed No Tag)					
B10	0451	COLBY KERRY-RHONE				12 trv	10.0	9900 D	.66	013650	>> TRAINING <<
PAUL GALLIPEAU						8 trv	9.5	9130 N	.64	>> TRAINING <<	
821063230 1754 1165											
B12	!!!!	NO DATA !!!! (616053160 2131 2573				** Closed)					
B14	!!!!	NO DATA !!!! (257063230 2093 1751)									
B16	0573	ZACHARY FELMLEE				7 trv	10.0	6500 D	.65	021220	>> TRAINING <<
PAUL GALLIPEAU						8 trv	1.0	300 N	.30	>> TRAINING <<	
fighting chatter on c/o dropped											
107083110 1666 1197											
B18	!!!!	NO DATA !!!! (228122130 1834 136)									
B20	0060	ZACHARY FELMLEE				3 trv	5.5	1250 D	.46	015370	>> TRAINING <<
picked up as ALT											
620073281 1930 2239						* Closed No Tag					
A50	!!!!	NO DATA !!!! (257063230 2093 1751)									
A52	!!!!	NO DATA !!!! (002033200 2007 1217)									
A54	0008	JAMIE FELMLEE				5 trv	7.5	2000 D	.43	019000	
working on B14											
?						?	0				
A56	!!!!	NO DATA !!!! (001058230 2086 2299				* Closed No Tag)					
A58	0463	JAMIE FELMLEE				2 trv	6.5	1200 D	.20	020380	>> TRAINING <<
working on B14											
PAUL GALLIPEAU						4 trv	7.0	2630 N	.41	>> TRAINING <<	
picked up as ALT and replaced tools											
258033160 2165 769											
A60	!!!!	NO DATA !!!! (621063091 1403 1868				**)					
EFFICIENCY						HOURS					
MISC #1 .50 D .45 N .48 C						53.5 D 23.5 N 0.0 S					

****	JOB	ACME	MISC	- Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!		NO DATA	!!!!					
A42	!!!!		NO DATA	!!!!	(641080261	920	2779	302%	Closed No Tag)
A44	!!!!		NO DATA	!!!!	(650100050	1082	431	Closed	No Tag)
A46	!!!!		NO DATA	!!!!	(961053091	1824	1699	Closed	No Tag)
A48	!!!!		NO DATA	!!!!	(578112070	801	150		)

JOB				RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone				****		
A86	!!!!	NO DATA	!!!!	(177083110	1587	798	)
A74	!!!!	NO DATA	!!!!	(001062270	1893	1535	)
A76	!!!!	NO DATA	!!!!	(111063290	1724	1115	)
A24	!!!!	NO DATA	!!!!				
A25	0253	HERMAN LEWIS			15 trv	10.0	8375 D .65 019440
A26	!!!!	NO DATA	!!!!				
A27	!!!!	NO DATA	!!!!				

	EFFICIENCY			HOURS		
FITTING	.65 D	.00 N	.65 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 08-28-2023 4:00 am to 08-29-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
***** HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt *****							
A10	0560	KOSTA TILA		28 trv	8.5	4100 D 1.07	019970
		TYRON YAWN		32 trv	9.5	5238 N 1.23	>> TRAINING <<
			521083221 1519	1992 **			
A12	0522	KOSTA TILA		4 trv	8.5	2900 D .56	020890
			341063300 2004	1915			
A14	!!!!	NO DATA !!!!	(111083210 2079	2089 *)			

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	.82 D 1.23 N .96 C	17.0 D 9.5 N 0.0 S

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JOB				RUN MACHINE		EFF	WORK
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****			
I26	!!!!	NO DATA !!!!					
I27	0534	GERSON JAMES	NO TRV	10.0	2500 D	.56	016390
I40	0650	MIGUEL ANDREAS DE-	NO TRV	8.0	5028 D	2.00	018390 >> TRAINING <<
I41	!!!!	NO DATA !!!!					
I42	!!!!	NO DATA !!!!					
I43	0659	MALKIEL CANTERO-AG	3 trv	9.5	3240 D	1.22	019050 >> TRAINING <<
I44	0556	JUAN BRAVO	6 trv	9.5	1962 D	.86	021070
		VICTOR CONTRERAS	6 trv	9.5	2070 N	.91	>> TRAINING <<
I45	0691	JOSE OTERO SANTOS	17 trv	11.0	5760 D	.87	021340 >> TRAINING <<
		FNU HASSAN	12 trv	9.5	5504 N	.97	DEP 17 8.8 hr >> TRAINING <<
I46	!!!!	NO DATA !!!!					
I47	!!!!	NO DATA !!!!					
I48	0557	YOEL ARTEAGA-AGUIL	4 trv	8.0	4464 D	.95	021100 >> TRAINING <<
		down for drill picked up ALT KEDRICK BROWN	3 trv	9.0	4128 N	.78	>> TRAINING <<
I49	0697	YOEL ARTEAGA-AGUIL	1 trv	1.0	704 D	1.01	019560 >> TRAINING <<
		picked up as ALT MARQUIS BREEDLOVE	5 trv	9.5	5912 N	.89	>> TRAINING <<
I50	!!!!	NO DATA !!!!					
A87	0503	DAMION HAMILTON	20 trv	6.5	6502 D	.47	017660
		DAYNE AINA	10 trv	1.5	981 N	.31	
	0539	DAYNE AINA	30 trv	7.5	9645 N	1.17	021090
		051023091 1132		1003			
A88	0691	DAMION HAMILTON	NO TRV	3.5	3300 D	.43	021340
	0556	DAMION HAMILTON	NO TRV	7.0	8100 D	.35	021070
		DAYNE AINA	120 trv	9.5	13071 N	.42	
181073260 2441			4682	192%			

EFFICIENCY **HOURS**
BLOCK CELL **.90 D .83 N .87 C 74.0 D 56.0 N 0.0 S**