

T&L MACHINE DETAIL for 08-24-2023 4:00 am to 08-25-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 08-24-2023 4:00 am to 08-25-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown			****				
L04	0009	ROBBIE JOSEPH		NO TRV	9.5	352 D	.43	015160
		DENNIS COOPER		NO TRV	0.5	35 N	.80	
		feeder knob broke						
L06	0013	ROBBIE JOSEPH		NO TRV	10.0	503 D	.58	015120
		DENNIS COOPER		NO TRV	9.5	507 N	.61	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C				
L10	!!!!	NO DATA	!!!!	(680070174 3994 5769 *** Closed)				
L12	!!!!	NO DATA	!!!!	(615121013 3870 20109 520% Closed)				
L14	!!!!	NO DATA	!!!!	(480121010 4144 782)				
L16	!!!!	NO DATA	!!!!					
L17	0747	MICHAEL LAMB		2 trv	9.5	410 D	.08	017100 low QUANTITY
		HOANG HO		2 trv	14.5	616 N	.08	low QUANTITY
			246013301 1432	1492	* Closed No Tag			
Low EFF for Job 0747 rated 553/hr for PRIM								
L18	0815	MICHAEL LAMB		2 trv	9.5	637 D	1.12	020500
		HOANG HO		2 trv	14.5	865 N	.99	
			409083170 1608	226				
L20	!!!!	NO DATA	!!!!	(830032290 4000 3528 Closed No Tag)				
L22	!!!!	NO DATA	!!!!	(247013302 2424 157)				
L24	DOWN	RP - Repair	3.5 hrs	BROWN,WAYNE C				
			(691073170 2095	128				
L26	!!!!	NO DATA	!!!!	(001063220 549 475 Closed No Tag)				
L30	!!!!	NO DATA	!!!!					
L32	!!!!	NO DATA	!!!!					
L34	!!!!	NO DATA	!!!!					
L36	0956	GLENN DAVIS		1 trv	10.0	262 D	.87	013660
			410083110 2293	949				
L38	0609	GLENN DAVIS		NO TRV	10.0	520 D	.19	020210 >> TRAINING << low Efficiency

EFFICIENCY **HOURS**
C-N-C **.54 D .56 N .55 C 58.5 D 39.0 N 0.0 S**

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JOB				RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****			
C58	!!!!	NO DATA !!!!		(045063230 1340	1053 Closed)			
C60	0318	EDDIE BEVERLY		671013051 1713	6 trv	10.0	6038 N	.40 020450 >> TRAINING <<
					773			
C62	0474	KYLE DIGIUGNO			12 trv	9.0	6740 D	.81 014540 >> TRAINING <<
		EDDIE BEVERLY			10 trv	10.0	5755 N	.62 >> TRAINING <<
				001013193 1967	4069	207%		
C64	0317	KYLE DIGIUGNO			18 trv	9.0	7760 D	.67 009050 >> TRAINING <<
		Dropped for feeder marks						
				095073310 2409	965			
C66	!!!!	NO DATA !!!!		(642073311 1143	2803 245% Closed No Tag)			
C68	!!!!	NO DATA !!!!		(511083010 1978	856)			
C70	!!!!	NO DATA !!!!		(662073170 1859	1247)			
C72	0251	GORDON CURLEY			1 trv	1.5S	200 D	019670
		s/u samples						
		JOEL ROSA			5 trv	2.0	800 D	.36 >> TRAINING <<
		picked up after approval needs repair						
				247083210 2329	70			
C74	0050	GERARDO NEGRON		739063060 2537	10 trv	10.0	5240 N	.96 021010
					2590	* Closed No Tag		
C76	0433	JOEL ROSA			6 trv	7.0	3350 D	.43 018860 >> TRAINING <<
		worked on c72 rep						
		GERARDO NEGRON			10 trv	9.0	5175 N	.51
		worked on stock reel came loose						
				643073102 2073	2627	** Closed No Tag		
C30	!!!!	NO DATA !!!!		(256073240 310	446 *** Closed No Tag)			
C32	!!!!	NO DATA !!!!		(247083211 2329	828)			
C34	!!!!	NO DATA !!!!		(970102040 2360	1427)			

EFFICIENCY **HOURS**
CHARGING VALVE **.63 D .63 N .63 C 27.0 D 39.0 N 1.5 S**

T&L MACHINE DETAIL for 08-24-2023 4:00 am to 08-25-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0006	GERALD D DAVIS picked up as ALT	3 trv	4.0	1850 N	.46	018330
		002083240 2000	170				
C42	0247	GORDON CURLEY s/u samples	1 trv	8.5S	250 D		020940
		GERALD D DAVIS worked on quality issues dropped	5 trv	3.5	2000 N	.51	
		002083240 2000	170				
C44	0328	BIROL BOZACI s/u samples	1 trv	10.0S	100 D		021560
		417083171 1630	15				
C46	!!!!	NO DATA !!!! (445063300 1032	394)				
C48	0126	KEMAL TIRNOVA	10 trv	10.0	6115 D	.54	018480
		GERALD D DAVIS worked on c42	7 trv	7.5	4650 N	.55	
		008083070 2900	440				
C50	!!!!	NO DATA !!!! (001013193 1967	4069 207%)				
C52	0069	KEMAL TIRNOVA worked on c/o repaired	4 trv	5.5	3670 D	.44	015710
		LARRY P RODWELL	11 trv	10.0	8700 N	.58	
		659073240 2025	1464				
C54	0037	LARRY P RODWELL picked up as ALT	2 trv	2.0	1700 N	.68	015250
		007083070 2087	1953 Closed No Tag				
C56	0381	LARRY P RODWELL Red tag last 2 stock up a-form rep	6 trv	8.0	4150 N	.40	011790
		412083170 2307	1037				

	EFFICIENCY			HOURS		
MISC #2	.51 D	.52 N	.52 C	15.5 D	35.0 N	18.5 S

T&L MACHINE DETAIL for 08-24-2023 4:00 am to 08-25-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!! (131106191 666 863 ** Closed)				
C04	!!!! NO DATA !!!! (024013271 4024 5809 ***)				
C06	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E (247013302 2424 157)				
C08	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E (247013308 2424 2612 * Closed)				
C10	!!!! NO DATA !!!! (001115170 1953305494 15642% Closed)				
C12	0757 RONALD WARCZOK 409083171 1609 13 trv 81	11.0	2000 D	.30	020020 >> TRAINING <<
C14	!!!! NO DATA !!!! (473063120 2444 1529)				
C16	0758 RONALD WARCZOK worked on repair most of day 408083110 2777 11 trv 3225	3.0	400 D	.22	020340 >> TRAINING << * Closed No Tag

	EFFICIENCY			HOURS		
ACME NUT	.29 D	.00 N	.29 C	14.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 08-24-2023 4:00 am to 08-25-2023 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****			
C18	!!!! NO DATA !!!!	(701031220 2009 4766 237% Closed No Tag)			
C20	!!!! NO DATA !!!!	(700031189 2424 4225 174% Closed)			
C22	0837 ERIC D STANEK	? ? 0	9.0S	D	020770
C24	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(755043180 2595 1798 Closed)			
C26	0837 RAYMOND E WOLF	410083110 2293 11 trv 949	12.0 5634 D	.76	020770

	EFFICIENCY			HOURS		
ACME FITTING	.76 D	.00 N	.76 C	12.0 D	0.0 N	9.0 S

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(Corrected Report)												
JOB						RUN MACHINE		EFF	WORK			
****	MISC #1 - Attn to: Kevin Rhone						****					
B02	0460	COLBY KERRY-RHONE worked on tools				6 trv	7.5	5500 D	.57	014030	>> TRAINING <<	
						625063300 2128	2240	* Closed No Tag				
B04	!!!!	NO DATA !!!!				(050063140 2112	164	)				
B06	0066	RICARDO PADILLA-GO ROBERT DURRANT				7 trv	9.5	2960 D	.74	015940	>> TRAINING <<	
						3 trv	6.0	1200 N	.48			
						657073240 2183	868					
B08	!!!!	NO DATA !!!!				(120053111 1841	3142	171% Closed No Tag)				
B10	0451	COLBY KERRY-RHONE PAUL GALLIPEAU				7 trv	9.0	6400 D	.47	013650	>> TRAINING <<	
						8 trv	10.0	7850 N	.52	>> TRAINING <<		
						821063230 1754	499					
B12	!!!!	NO DATA !!!!				(616053160 2131	2573	** Closed)				
B14	0300	ZACHARY FELMLEE PAUL GALLIPEAU D-from needs to be ground				14 trv	10.0	12000 D	.93	020150	>> TRAINING <<	
						9 trv	6.0	6430 N	.83	>> TRAINING <<		
						257063230 2093	1751					
B16	0573	ZACHARY FELMLEE				5 trv	10.0	3500 D	.35	021220	>> TRAINING <<	
						107083110 1666	844					
B18	!!!!	NO DATA !!!!				(228122130 1834	136	)				
B20	!!!!	NO DATA !!!!				(620073281 1930	2113	* Closed No Tag)				
A50	!!!!	NO DATA !!!!				(257063230 2093	1751	)				
A52	!!!!	NO DATA !!!!				(002033200 2007	1213	)				
A54	!!!!	NO DATA !!!!				(801121136 2604	2181	)				
A56	!!!!	NO DATA !!!!				(001058230 2086	2299	* Closed No Tag)				
A58	0463	JAMIE FELMLEE				8 trv	10.0	3700 D	.40	020380	>> TRAINING <<	
						258033160 2165	667					
A60	0424	JAMIE FELMLEE				4 trv	10.0	1900 D	.21	021120	>> TRAINING <<	
						621063091 1403	1868	**				

EFFICIENCY				HOURS		
MISC #1	.52 D	.60 N	.54 C	66.0 D	22.0 N	0.0 S

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

JOB				RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone				****		
A86	!!!!	NO DATA	!!!!	(177083110	1587	798	)
A74	!!!!	NO DATA	!!!!	(001062270	1893	1535	)
A76	!!!!	NO DATA	!!!!	(111063290	1724	1115	)
A24	!!!!	NO DATA	!!!!				
A25	0253	HERMAN LEWIS			8 trv	6.0	4550 D .59 019440
A26	0036	HERMAN LEWIS			4 trv	4.0	2850 D .49 018960
A27	!!!!	NO DATA	!!!!				

	EFFICIENCY			HOURS		
FITTING	.55 D	.00 N	.55 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 08-24-2023 4:00 am to 08-25-2023 5:00 am (Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt						****
A10	0560	TYRON YAWN		36 trv	9.5	5900 N 1.38	019970 >> TRAINING <<
			521083221 1519	656			
A12	0522	KOSTA TILA		4 trv	10.0	2860 D .47	020890
			341063300 2004	1643			
A14	0518	KOSTA TILA		5 trv	10.0	3180 D .53	020900
			111083210 2079	2089 *			

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	.50 D 1.38 N .78 C	20.0 D 9.5 N 0.0 S

T&L MACHINE DETAIL for 08-24-2023 4:00 am to 08-25-2023 5:00 am											
(Corrected Report)											
JOB				RUN MACHINE		EFF	WORK				
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****
I26	!!!!	NO DATA !!!!									
I27	0534	GERSON JAMES		NO TRV	9.5	3000 D	.70	016390			
I40	0650	JUAN DELOSRIOSARRA		13 trv	9.5	5300 D	1.77	018390	>>	TRAINING	<<
		MARQUIS BREEDLOVE		11 trv	9.5	4584 N	1.53		>>	TRAINING	<<
I41	!!!!	NO DATA !!!!									
I42	!!!!	NO DATA !!!!									
I43	0659	MALKIEL CANTERO-AG		4 trv	10.0	3111 D	1.11	019050	>>	TRAINING	<<
		KEDRICK BROWN		3 trv	8.5	2901 N	1.22		>>	TRAINING	<<
		down for tap									
I44	0556	JUAN BRAVO		6 trv	7.0	1638 D	.98	021070			
		hollow mill insert needed rep									
		MUNAWAR QADRI		7 trv	10.0	2100 N	.88		>>	TRAINING	<<
I45	0691	YOEL ARTEAGA-AGUIL		36 trv	8.0	5200 D	1.08	021340	>>	TRAINING	<<
		picked up after s/u approved									
		VICTOR CONTRERAS		12 trv	9.5	5552 N	.97		>>	TRAINING	<<
I46	0689	FNU HASSAN		NO TRV	8.0	4152 N	1.04	019840	DEP 17 8.4 hr		
		ran until OOM							>>	TRAINING	<<
I47	0539	FNU HASSAN		1 trv	1.5	848 N	.81	021090	DEP 17 8.4 hr		
		picked up as ALT							>>	TRAINING	<<
I48	0557	JOSE OTERO SANTOS		3 trv	11.0	4680 D	.73	021100	>>	TRAINING	<<
		VON MCGEE		3 trv	8.5	4448 N	.89		>>	TRAINING	<<
I49	0697	YOEL ARTEAGA-AGUIL		2 trv	2.0	1345 D	.96	019560	>>	TRAINING	<<
		Ran until I45 s/u approved									
I50	!!!!	NO DATA !!!!									
A87	0536	DAMION HAMILTON		NO TRV	8.0	8084 D	.92	021080			
	0503	AVI CANTERO		20 trv	6.5	7636 N	.55	017660			
		611063090 1789		1558							
A88	0691	DAMION HAMILTON		93 trv	10.0	17110 D	.78	021340			
		AVI CANTERO		45 trv	6.5	13908 N	.97				
		981083041 1148		1036							
BLOCK CELL				EFFICIENCY		HOURS					
				1.00 D 1.02 N 1.01 C		75.0 D 68.5 N		0.0 S			