

T&L MACHINE DETAIL for 08-03-2023 4:00 am to 08-04-2023 5:00 am
(Corrected Report)

	JOB		RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****				
H04	!!!!	NO DATA	!!!!			
H06	!!!!	NO DATA	!!!!			
H08	!!!!	NO DATA	!!!!			
H10	!!!!	NO DATA	!!!!			
H20	!!!!	NO DATA	!!!!			
H12	!!!!	NO DATA	!!!!			
H14	!!!!	NO DATA	!!!!			
H22	!!!!	NO DATA	!!!!			

T&L MACHINE DETAIL for 08-03-2023 4:00 am to 08-04-2023 5:00 am (Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown			****				
L04	0010	ROBBIE JOSEPH		NO TRV	9.5	530 D	.64	015150
		DENNIS COOPER		NO TRV	10.0	511 N	.59	
L06	0012	ROBBIE JOSEPH		NO TRV	9.5	480 D	.58	015110
		DENNIS COOPER		NO TRV	10.0	390 N	.45	
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)					
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520% Closed)					
L14	!!!!	NO DATA !!!!	(480121010 4144 782)					
L16	!!!!	NO DATA !!!!						
L17	!!!!	NO DATA !!!!	(365049180 502 306)					
L18	0475	MICHAEL LAMB		1 trv	3.5	157 D	.07	014570 low Efficiency
		set up and ran after approval						
		HOANG HO		NO TRV	13.0	706 N	.08	low QUANTITY
		002033200 2007 837						
Low EFF for Job 0475 rated 663/hr for PRIM								
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)					
L22	DOWN	RP - Repair	24.0 hrs LAMB,MICHAEL					
			(247013310 1138 741)					
L24	0132	MICHAEL LAMB		1 trv	3.5	131 D	.04	019080 low Efficiency
		picked up after approval						
		HOANG HO		NO TRV	13.0	543 N	.04	low QUANTITY
		640073240 1920 1718						
Low EFF for Job 0132 rated 1000/hr for PRIM								
L26	!!!!	NO DATA !!!!	(001063220 549 475)					
L30	!!!!	NO DATA !!!!						
L32	!!!!	NO DATA !!!!						
L34	!!!!	NO DATA !!!!						
L36	!!!!	NO DATA !!!!	(976073190 417 42)					
L38	0610	GLENN DAVIS		NO TRV	10.0	368 D	.19	020220 >> TRAINING << low Efficiency

	EFFICIENCY			HOURS		
C-N-C	.38 D	.26 N	.31 C	36.0 D	46.0 N	0.0 S

T&L MACHINE DETAIL for 08-03-2023 4:00 am to 08-04-2023 5:00 am

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		JOB				RUN MACHINE	EFF	WORK
****		CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****		
C58	!!!!	NO DATA !!!!	(045063230	1340	814 Closed)			
C60	!!!!	NO DATA !!!!	(221063021	1140	1581 ** Closed)			
C62	!!!!	NO DATA !!!!	(661073240	2106	705)			
C64	!!!!	NO DATA !!!!	(454063010	1084	1077 Closed No Tag)			
C66	0302	GERARDO NEGRON picked up as alternate	644073240	2400	833	2 trv	1.5	600 N .36 018620
C68	0235	BIROL BOZACI	?	?	0	9.5S	D	014700
C70	!!!!	NO DATA !!!!	(219063300	1568	739 Closed)			
C72	0270	EDDIE BEVERLY D-form adj. and burring collet	001063120	2904	103	3 trv	5.5	1432 D .23 020550 >> TRAINING <<
C74	0050	KYLE DIGIUGNO GERARDO NEGRON mill broke twice dropped	335063230	1887	2276 ** Closed	16 trv 5 trv	9.5 4.0	6668 D 1.28 2000 N .91 021010 >> TRAINING <<
C76	0433	KYLE DIGIUGNO GERARDO NEGRON	001063121	2903	633	13 trv 10 trv	9.5 10.0	6383 D .60 5600 N .50 018860 >> TRAINING <<
C30	!!!!	NO DATA !!!!	(219063300	1568	739 Closed)			
C32	0253	JOEL ROSA picked up then dropped for rep.	129063231	1036	1215 * Closed	5 trv	2.0	850 D .43 019440 >> TRAINING <<
C34	0225	JOEL ROSA dropped to run c32 for test	970102040	2360	1427	11 trv	8.5	4125 D .62 020490 >> TRAINING <<

CHARGING VALVE
EFFICIENCY
.72 D .59 N .68 C
HOURS
35.0 D 15.5 N 9.5 S

T&L MACHINE DETAIL for 08-03-2023 4:00 am to 08-04-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0121	GORDON CURLEY	11 trv	9.5	6365 D	.60	019260
		GERALD D DAVIS	6 trv	4.5	2400 N	.47	
		replaced m6 tap plus repairs					
		640073240 1920	1718				
C42	0306	GORDON CURLEY	12 trv	10.0	7710 D	.77	019500
		GERALD D DAVIS	11 trv	10.0	7550 N	.76	
		050063142 2211	1124				
C44	0314	BRYANT MAHON	12 trv	9.5	6600 D	.69	020850
		ground up tool					
		LARRY P RODWELL	10 trv	10.0	6325 N	.63	
		125073241 2175	1583				
C46	0075	GERALD D DAVIS	2 trv	3.0	1750 N	.68	019200
		picked up as alternate					
		445063301 1033	897				
C48	0126	LARRY P RODWELL	11 trv	10.0	6800 N	.60	018480
		642073310 1464	613				
C50	!!!!	NO DATA !!!!	(001013193 1967 3577 182%)				
C52	!!!!	NO DATA !!!!	(630073100 2632 1210)				
C54	0016	PATRICK KELLY	5 trv	6.0	4200 N	.76	017810
		left early					
		502073170 1886	1516				
C56	0381	BRYANT MAHON	10 trv	9.5	8100 D	.66	011790
		PATRICK KELLY	5 trv	6.0	5000 N	.65	
		left early					
		630073100 2632	1210				

EFFICIENCY **H O U R S**
MISC #2 **.68 D .66 N .67 C 38.5 D 49.5 N 0.0 S**

	EFFICIENCY			HOURS		
ACME NUT	.37 D	.00 N	.37 C	33.5 D	0.0 N	0.0 S

****	JOB ACME FITTING - Attn to: Kevin Rhone			****	RUN MACHINE		EFF	WORK
C18	!!!!	NO DATA	!!!!	(701031220 2009	4766	237% Closed	No Tag)	
C20	!!!!	NO DATA	!!!!	(700031189 2424	4225	174% Closed	)	
C22	!!!!	NO DATA	!!!!	(611100210 2191	2488	*	)	
C24	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E				
				(755043180 2595	1798	Closed	)	
C26	0837	ERIC D STANEK			7 trv	9.5	3500 D .60	020770 DEP 4 7.4 hr
				053073100 1810	1158			

	EFFICIENCY			HOURS		
ACME FITTING	.60 D	.00 N	.60 C	9.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 08-03-2023 4:00 am to 08-04-2023 5:00 am													
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JOB						RUN MACHINE		EFF	WORK				
****	MISC #1 - Attn to: Kevin Rhone						****						
B02	0460	RICARDO PADILLA-GO picked up as ALT				3 trv	4.0	2000 D	.39	014030	>>	TRAINING <<	
						625063300	2128	1635					
B04	!!!!	NO DATA !!!! (059053011 1757				2313	** Closed)						
B06	0066	RICARDO PADILLA-GO down for chip conv. repair				3 trv	4.5	1200 D	.63	015940	>>	TRAINING <<	
						ROBERT DURRANT	1 trv	6.0	400 N	.16	low Efficiency		
						658073170	2219	846					
Low EFF for Job 0066 rated 420/hr for PRIM													
B08	0045	COLBY KERRY-RHONE				7 trv	11.0	1900 D	.42	015280	>>	TRAINING <<	
						120053111	1841	323					
B10	0451	COLBY KERRY-RHONE change compensator bolt				12 trv	10.0	8600 D	.57	013650	>>	TRAINING <<	
						011073140	1724	1134					
B12	0100	ZACHARY FELMLEE repair chuck slide				4 trv	6.5	2200 D	.26	016950	>>	TRAINING <<	
						616053160	2131	1545	Closed				
B14	0300	ZACHARY FELMLEE working on B12 repair				10 trv	6.5	6300 D	.75	020150	>>	TRAINING <<	
						094073310	2322	1167					
B16	0465	PAUL GALLIPEAU worked on air and oil line rep.				8 trv	7.5	7990 N	.65	014720	>>	TRAINING <<	
						465053080	2132	2306	*				
B18	0496	JAMIE FELMLEE				8 trv	9.5	4300 D	.49	020130			
						PAUL GALLIPEAU	6 trv	10.0	7990 N	.87	>> TRAINING <<		
						990022152	1001	11909	1190% Closed				
B20	0060	JAMIE FELMLEE				6 trv	9.0	2600 D	.59	015370			
						620073281	1930	704					
A50	!!!!	NO DATA !!!! (731053301 373				495	** Closed No Tag)						
A52	!!!!	NO DATA !!!! (002033200 2007				837	)						
A54	!!!!	NO DATA !!!! (801121136 2604				849	)						
A56	!!!!	NO DATA !!!! (001058230 2086				2299	*)						
A58	!!!!	NO DATA !!!! (258033160 2165				213	)						
A60	!!!!	NO DATA !!!! (621063091 1403				1829	**)						
						EFFICIENCY			HOURS				
MISC #1						.51 D	.62 N	.54 C	61.0 D	23.5 N	0.0 S		

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 08-03-2023 4:00 am to 08-04-2023 5:00 am

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JOB				RUN MACHINE		EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****							
A86	0056	CAMERON BUDZISZEWS	3 trv	5.5S	200 D		014100
		652073170 2012	8				
A74	!!!!	NO DATA !!!! (001062270 1893	710)				
A76	0142	CAMERON BUDZISZEWS	2 trv	3.0	2700 D	.60	018660
		down for chips need base clean					
		111063290 1724	163				
A24	!!!!	NO DATA !!!!					
A25	0253	HERMAN LEWIS	5 trv	3.5	2700 D	.60	019440
		finished blanks					
	0316	KEVIN RHONE	1 trv	0.0S	100 D		019630 DEP 6 11.0 hr
A26	0036	HERMAN LEWIS	4 trv	5.5	3925 D	.50	018960
		picked up alt					
A27	!!!!	NO DATA !!!!					

FITTING

EFFICIENCY **HOURS**

.55 D .00 N .55 C 12.0 D 0.0 N 5.5 S

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JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0560 KOSTA TILA	28 trv	10.0	5200 D 1.16	019970
	TYRON YAWN	30 trv	9.5	5100 N 1.19	>> TRAINING <<
	831083020 1479	729			
A12	!!!! NO DATA !!!!	(021082181 650 3741 576% Closed)			
A14	!!!! NO DATA !!!!	(143063300 2495 1764 Closed)			

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	1.16 D 1.19 N 1.17 C	10.0 D 9.5 N 0.0 S

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(Corrected Report)

JOB				RUN MACHINE		EFF		WORK			
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****							
I26	!!!!	NO DATA !!!!									
I27	!!!!	NO DATA !!!!									
I40	0650	MALKIEL CANTERO-AG	14 trv	10.0	4500	D	1.43	018390	>>	TRAINING	<<
		KEDRICK BROWN	NO TRV	3.5	1230	N	1.12		>>	TRAINING	<<
I41	0536	JOSE OTERO SANTOS	14 trv	8.0	3872	D	.69	021080	>>	TRAINING	<<
I42	!!!!	NO DATA !!!!									
I43	0643	GERSON JAMES	2 trv	8.0	2420	D	1.01	018110			
		VON MCGEE	3 trv	9.5	3000	N	1.05		>>	TRAINING	<<
		unit 3 rotate down									
I44	0588	JUAN BRAVO	10 trv	10.0	5040	D	.84	020920			
		MUNAWAR QADRI	9 trv	9.5	5166	N	.91		>>	TRAINING	<<
I45	0583	JOSE OTERO SANTOS	2 trv	3.0	564	D	.78	020440	>>	TRAINING	<<
		VICTOR CONTRERAS	6 trv	9.0	1500	N	.69		>>	TRAINING	<<
I46	0689	YOEL ARTEAGA-AGUIL	17 trv	9.5	5432	D	1.14	019840	>>	TRAINING	<<
		MARQUIS BREEDLOVE	15 trv	9.5	4800	N	1.01		>>	TRAINING	<<
I47	0539	JUAN COLLAZO	9 trv	10.0	6504	D	.93	021090	>>	TRAINING	<<
I48	0686	GERSON JAMES	NO TRV	1.5	448	D	.66	019550			
		picked up as ALT									
		FNU HASSAN	7 trv	9.5	3736	N	.87		DEP 17	10.1 hr	
									>>	TRAINING	<<
I49	0697	KEDRICK BROWN	3 trv	6.0	3360	N	.80	019560	>>	TRAINING	<<
I50	!!!!	NO DATA !!!!									
A87	0539	DAMION HAMILTON	82 trv	10.0	10273	D	.93	021090			
		parts cut to 536 size OAL too long									
	0536	DAMION HAMILTON	40 TRV	0.5S	50	D		021080			
		DAYNE AINA	30 trv	9.0	10045	N	1.01		>>	TRAINING	<<
			1242 *								
		861083010 1150									
A88	0689	DAMION HAMILTON	60 trv	8.0	14160	D	.80	019840			
		DAYNE AINA	20 trv	2.0	2400	N	.55		>>	TRAINING	<<
	0697	DAYNE AINA	12 trv	6.5	9726	N	.68	019560	>>	TRAINING	<<
			767								
		041013261 1172									

	EFFICIENCY			HOURS		
BLOCK CELL	.97 D	.89 N	.93 C	78.0 D	74.0 N	0.5 S