

T&L MACHINE DETAIL for 08-01-2023 4:00 am to 08-02-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA !!!!			
H06	!!!!	NO DATA !!!!			
H08	!!!!	NO DATA !!!!			
H10	!!!!	NO DATA !!!!			
H20	!!!!	NO DATA !!!!			
H12	!!!!	NO DATA !!!!			
H14	!!!!	NO DATA !!!!			
H22	!!!!	NO DATA !!!!			

T&L MACHINE DETAIL for 08-01-2023 4:00 am to 08-02-2023 5:00 am (Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown			****				
L04	0010	ROBBIE JOSEPH		NO TRV	10.0	509 D	.59	015150
		DENNIS COOPER		NO TRV	10.0	431 N	.50	
L06	0012	ROBBIE JOSEPH		NO TRV	10.0	468 D	.54	015110
		DENNIS COOPER		NO TRV	10.0	505 N	.58	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C				
L10	!!!!	NO DATA	!!!!	(680070174 3994 5769 *** Closed)				
L12	!!!!	NO DATA	!!!!	(615121013 3870 20109 520% Closed)				
L14	!!!!	NO DATA	!!!!	(480121010 4144 782)				
L16	!!!!	NO DATA	!!!!					
L17	6752	HOANG HO		1 trv	7.0	240 N	.69	021380
		Out of Material						
			365049180	502	193			
L18	0020	MICHAEL LAMB		4 trv	9.5	601 D	.11	015750 low Efficiency
			382092160	3000	1784			
	Low EFF for Job 0020 rated 562/hr for PRIM							
L20	!!!!	NO DATA	!!!!	(830032290 4000 3528 Closed No Tag)				
L22	DOWN	RP - Repair	24.0 hrs	LAMB,MICHAEL				
			(247013310	1138	741	)		
L24	!!!!	NO DATA	!!!!	(756043251 1600 834)				
L26	!!!!	NO DATA	!!!!	(001063220 549 475)				
L30	!!!!	NO DATA	!!!!					
L32	!!!!	NO DATA	!!!!					
L34	!!!!	NO DATA	!!!!					
L36	0090	GLENN DAVIS		NO TRV	2.5	72 D	.04	011240 low Efficiency
		Picked up once s/u approved						
		HOANG HO		NO TRV	12.5	440 N	.05	low QUANTITY
			976073190	417	0			
	Low EFF for Job 0090 rated 765/hr for PRIM							
L38	0610	GLENN DAVIS		NO TRV	10.0	368 D	.19	020220 >> TRAINING <<
		HOANG HO		4 TRV	2.5	96 N	.20	low Efficiency
		picked up as alternate						low Efficiency

C-N-C **EFFICIENCY** **HOURS**
.34 D .40 N .37 C 42.0 D 42.0 N 0.0 S

T&L MACHINE DETAIL for 08-01-2023 4:00 am to 08-02-2023 5:00 am

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JOB		RUN MACHINE		EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci	****			
C58	!!!! NO DATA !!!! (045063230 1340	814 Closed)			
C60	0327 JOEL ROSA	9 trv 9.5 7950 D .98 018040 >> TRAINING <<			
	221063021 1140	1303 * Closed			
C62	0474 KYLE DIGIUGNO	6 trv 3.5 1372 D .42 014540 >> TRAINING <<			
	mach kept shutting off				
	661073240 2106	631			
C64	0317 KYLE DIGIUGNO	9 trv 9.5 8355 D .68 009050 >> TRAINING <<			
	PATRICK KELLY	10 trv 10.0 8000 N .62			
	454063010 1084	515			
C66	0302 KYLE DIGIUGNO	2 trv 4.0 1595 D .35 018620 >> TRAINING <<			
	picked up as alternate				
	PATRICK KELLY	3 trv 4.0 2000 N .44			
	picked up as alternate				
	644073240 2400	0			
C68	!!!! NO DATA !!!! (460053160 2478	1375)			
C70	0404 PATRICK KELLY	5 trv 1.5 600 N .34 018530			
	A&B drills broke replaced and broke again dropped				
	219063300 1568	717 Closed			
C72	0270 EDDIE BEVERLY	6 trv 0.5 333 D .59 020550 >> TRAINING <<			
	dropped for repaire				
	853063121 2631	1637			
C74	0050 EDDIE BEVERLY	6 trv 7.0 4004 D 1.05 021010 >> TRAINING <<			
	GERARDO NEGRON	6 trv 7.5 3200 N .78			
	swapped drill and tap				
	335063230 1887	1307 Closed			
C76	0433 EDDIE BEVERLY	10 trv 10.0 4300 D .38 018860 >> TRAINING <<			
	853063121 2631	1637			
C30	!!!! NO DATA !!!! (219063300 1568	717 Closed)			
C32	0253 GERARDO NEGRON	9 trv 8.5 3400 N .40 019440			
	fighting OAL				
	129063231 1036	725 Closed			
C34	!!!! NO DATA !!!! (970102040 2360	1039)			

CHARGING VALVE

EFFICIENCY **HOURS**

.68 D .56 N .63 C 44.0 D 31.5 N 0.0 S

T&L MACHINE DETAIL for 08-01-2023 4:00 am to 08-02-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0121	GORDON CURLEY	9 trv	9.5	5360	D .50	019260
		GERALD D DAVIS	5 TRV	0.5		N --	
		fighting machine kept shutting off repl tools					
		640073240	1920	0			
C42	0306	GORDON CURLEY	10 trv	9.0	6000	D .67	019500
		swap b drill					
		GERALD D DAVIS	10 trv	7.0	4500	N .64	
		swap oil filters and clean oil lines					
		050063142	2211	0			
C44	0316	BIROL BOZACI	8 trv	8.5	4400	D .52	019630
		swap tools and work on rep.					
		LARRY P RODWELL	10 trv	8.5	4800	N .56	
		mach stopped mid cycle					
		?	?	0			
C46	0075	BIROL BOZACI	5 trv	9.0	4350	D .56	019200
		help with rep.					
		GERALD D DAVIS	4 trv	5.0	2600	N .61	
		picked up as ALT. plus pin rep.					
		445063301	1033	404			
C48	0126	LARRY P RODWELL	6 trv	4.0	3100	N .69	018480
		conv. jammed dropped mach.					
		642073310	1464	0			
C50	!!!!	NO DATA !!!! (001013193 1967 3577 182%)					
C52	0069	BRYANT MAHON	3 trv	9.5S	600	D	015710
		all tools replaced. A drill broke again needs rep.					
		630073100	2632	250			
C54	0016	BRYANT MAHON	5 trv	5.0	3800	D .82	017810
		replaced tools and worked on C52					
		LARRY P RODWELL	5 trv	5.5	4050	N .80	
		picked up as ALT					
		502073170	1886	914			
C56	0381	JOEL ROSA	10 trv	9.5	8385	D .69	011790 >> TRAINING <<
		630073100	2632	250			

	EFFICIENCY	HOURS
MISC #2	.61 D .64 N .62 C	50.5 D 30.5 N 9.5 S

T&L MACHINE DETAIL for 08-01-2023 4:00 am to 08-02-2023 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!! (131106191 666 863 ** Closed)				
C04	!!!! NO DATA !!!! (024013271 4024 5340 **)				
C06	!!!! NO DATA !!!! (247013308 2424 2604 * Closed No Tag)				
C08	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E (247013308 2424 2604 * Closed No Tag)				
C10	!!!! NO DATA !!!! (001115170 1953305494 15642% Closed)				
C12	0757 ERIC D STANEK 101073310 1735	9 trv 0	9.0 3100 D	.57	020020
C14	!!!! NO DATA !!!! (473063120 2444 492)				
C16	0815 ERIC D STANEK 100073310 1986	7 trv 0	9.0 2100 D	.38	020500

	EFFICIENCY			HOURS		
ACME NUT	.48 D	.00 N	.48 C	18.0 D	0.0 N	0.0 S

****	JOB ACME	FITTING - Attn to: Kevin Rhone	****	RUN MACHINE	EFF	WORK
C18	!!!!	NO DATA !!!!	(701031220 2009 4766 237% Closed No Tag)			
C20	!!!!	NO DATA !!!!	(700031189 2424 4225 174% Closed)			
C22	!!!!	NO DATA !!!!	(611100210 2191 2488 *)			
C24	DOWN	RP - Repair 24.0 hrs WOLF, RAYMOND E	(755043180 2595 1798 Closed)			
C26	!!!!	NO DATA !!!!	(053073100 1810 875)			

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JOB						RUN MACHINE		EFF	WORK		
****	MISC #1 - Attn to: Kevin Rhone					****					
B02	0460	COLBY KERRY-RHONE adj. D-form				6 trv	9.5	7600 D	.62	014030	>> TRAINING <<
						625063300	2128	1204			
B04	!!!!	NO DATA !!!! (059053011				1757	2313	** Closed)			
B06	0066	RICARDO PADILLA-GO Dia. keeps varrying ROBERT DURRANT				4 trv	5.0	1680 D	.80	015940	>> TRAINING <<
						3 trv 0	5.5	1200 N	.52		
						658073170	2219				
B08	0045	COLBY KERRY-RHONE replaced tools twice				6 trv	7.5	1400 D	.46	015280	>> TRAINING <<
						120053110	1841	1667	Closed		
B10	0451	ZACHARY FELMLEE chip augger jammed				6 trv	9.0	6600 D	.49	013650	>> TRAINING <<
						011073140	1724	357			
B12	!!!!	NO DATA !!!! (616053160				2131	1473	Closed)			
B14	0300	ZACHARY FELMLEE PAUL GALLIPEAU				12 trv 12 trv 0	9.5 10.0	10000 D 10000 N	.82 .78	020150	>> TRAINING << >> TRAINING <<
						094073310	2322				
B16	0465	PAUL GALLIPEAU ground c/o				5 trv	9.5	7785 N	.50	014720	>> TRAINING <<
						465053080	2132	1641			
B18	0496	JAMIE FELMLEE				8 trv	10.0	5000 D	.54	020130	
						990022152	1001	11352	1134% Closed		
B20	0060	JAMIE FELMLEE				8 trv 0	10.0	3000 D	.61	015370	
						620073281	1930				
A50	!!!!	NO DATA !!!! (731053301				373	495	** Closed No Tag)			
A52	!!!!	NO DATA !!!! (002033200				2007	828	)			
A54	!!!!	NO DATA !!!! (801121136				2604	849	)			
A56	!!!!	NO DATA !!!! (001058230				2086	2299	*)			
A58	!!!!	NO DATA !!!! (258033160				2165	213	)			
A60	!!!!	NO DATA !!!! (621063091				1403	1829	**)			
EFFICIENCY						HOURS					
MISC #1						.61 D	.62 N	.61 C	60.5 D	25.0 N	0.0 S

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 08-01-2023 4:00 am to 08-02-2023 5:00 am

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JOB					RUN MACHINE		EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****								
A86	0320	CAMERON BUDZISZEWS		10 trv	8.5	7900 D	.62	020240
		adj. d-slide						
		405033230	2118	1302				
A74	!!!!	NO DATA !!!!	(001062270	1893 710)				
A76	0142	CAMERON BUDZISZEWS		8 trv	10.0	9700 D	.65	018660
		111063290	1724	0				
A24	!!!!	NO DATA !!!!						
A25	!!!!	NO DATA !!!!						
A26	0036	HERMAN LEWIS		5 trv	10.0	4200 D	.29	018960
A27	!!!!	NO DATA !!!!						

FITTING

EFFICIENCY

HOURS

.51 D .00 N .51 C 28.5 D 0.0 N 0.0 S

T&L MACHINE DETAIL for 08-01-2023 4:00 am to 08-02-2023 5:00 am

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JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****
A10	0560	KOSTA TILA	26 trv	9.5	4750 D 1.11 019970
		TYRON YAWN	40 trv	9.5	5600 N 1.31 >> TRAINING <<
		021073141 1901	0		
A12	!!!!	NO DATA !!!!	(021082181 650 3741 576% Closed)		
A14	0518	KOSTA TILA	3 trv	5.5	1991 D .60 020900
		picked up late	143063300 2495 1136 Closed		

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	.92 D 1.31 N 1.07 C	15.0 D 9.5 N 0.0 S

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(Corrected Report)													
JOB				RUN		MACHINE		EFF	WORK				
****	BLOCK CELL - Attn to: Chad Sommerfeldt												****
I26	!!!!	NO DATA !!!!											
I27	!!!!	NO DATA !!!!											
I40	0650	JOSE OTERO SANTOS		10	trv	6.5	3570	D	1.74	018390	>>	TRAINING	<<
		picked up as ALT		12	trv	10.0	4620	N	1.47		>>	TRAINING	<<
		VICTOR CONTRERAS											
I41	0536	JOSE OTERO SANTOS		1	trv	3.5	2888	D	1.18	021080	>>	TRAINING	<<
		Dropped for chip conv.											
I42	!!!!	NO DATA !!!!											
I43	0642	MALKIEL CANTERO-AG		4	trv	10.0	2661	D	1.11	018120	>>	TRAINING	<<
I44	0588	JUAN BRAVO		10	trv	10.0	4980	D	.83	020920			
		MUNAWAR QADRI		8	trv	9.5	4632	N	.81		>>	TRAINING	<<
I45	!!!!	NO DATA !!!!											
I46	0689	SHAWN WALDRON		NO	TRV	1.0	320	D	.64	019840	>>	TRAINING	<<
		VON MCGEE		12	trv	9.0	3328	N	.74		>>	TRAINING	<<
I47	0539	JUAN COLLAZO		25	trv	10.0	6200	D	.89	021090	>>	TRAINING	<<
		KEDRICK BROWN		8	trv	9.5	5672	N	.85		>>	TRAINING	<<
I48	0686	SHAWN WALDRON		15	trv	9.0	3728	D	.92	019550	>>	TRAINING	<<
		down for door rep.											
		FNU HASSAN		7	trv	9.5	3784	N	.89		DEP 17	8.8 hr	
											>>	TRAINING	<<
I49	0673	YOEL ARTEAGA-AGUIL		10	trv	10.0	6104	D	.87	019680	>>	TRAINING	<<
		MARQUIS BREEDLOVE		7	trv	9.5	5160	N	.78		>>	TRAINING	<<
I50	!!!!	NO DATA !!!!											
A87	0536	DAMION HAMILTON		20	trv	10.0	10535	D	.96	021080			
		DAYNE AINA		23	trv	1.0	967	N	.88		>>	TRAINING	<<
	0673	DAYNE AINA		12	trv	7.5	8217	N	.78	019680	>>	TRAINING	<<
			231043202	730	0								
A88	0534	DAMION HAMILTON		20	trv	10.0	20700	D	.65	016390			
		DAYNE AINA		40	trv	3.5	6870	N	.61		>>	TRAINING	<<
	0650	DAYNE AINA		50	trv	6.0	18500	N	1.40	018390	>>	TRAINING	<<
			522073210	888	0								
BLOCK CELL				EFFICIENCY				HOURS					
				.97 D .94 N .95 C				80.0 D 75.0 N 0.0 S					