

T&L MACHINE DETAIL for 07-31-2023 4:00 am to 08-01-2023 5:00 am

	JOB	--- per job in---	-suggested corrections
		RUN MACHINE EFF	RUN MACHINE EFF WORK
****	Special Assembly - Attn to: Cline Brown	****	

H04	!!!!	NO DATA	!!!!
H06	!!!!	NO DATA	!!!!
H08	!!!!	NO DATA	!!!!
H10	!!!!	NO DATA	!!!!
H20	!!!!	NO DATA	!!!!
H12	!!!!	NO DATA	!!!!
H14	!!!!	NO DATA	!!!!
H22	!!!!	NO DATA	!!!!

T&L MACHINE DETAIL for 07-31-2023 4:00 am to 08-01-2023 5:00 am

--- per job in---													-suggested corrections			
JOB			RUN MACHINE			EFF		RUN MACHINE			EFF		WORK			
***** C-N-C - Attn to: Wayne Brown *****																
L04	0010	ROBBIE JOSEPH	9.9	502 D	.58	NO TRV		9.5	502 D	.61	015150					
		DENNIS COOPER	10.4	422 N	.47	NO TRV		10.0	422 N	.49						
L06	0013	ROBBIE JOSEPH	3.1	158 D	.58	NO TRV		3.0	158 D	.61	015120					
	0012	ROBBIE JOSEPH	6.8	301 D	.51	NO TRV		6.5	301 D	.53	015110					
		DENNIS COOPER	10.4	358 N	.40	NO TRV		10.0	358 N	.41						
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C												
L10	!!!!	NO DATA !!!!	(	680070174	3994	5769	*** Closed)									
L12	!!!!	NO DATA !!!!	(	615121013	3870	20109	520% Closed)									
L14	!!!!	NO DATA !!!!	(	480121010	4144	782	)									
L16	!!!!	NO DATA !!!!														
L17	6752	HOANG HO	4.7	141 N	.60	2 trv				021380						
			0.0	N	-.--	2 TRV	5.0	141 N	.56							
			365049180	502	127											
L18	!!!!	NO DATA !!!!	(	734073260	152	51	)									
L20	!!!!	NO DATA !!!!	(	830032290	4000	3528	Closed No Tag)									
L22	DOWN	RP - Repair	24.0 hrs	LAMB,MICHAEL												
			(	247013310	1138	741	)									
L24	!!!!	NO DATA !!!!	(	756043251	1600	834	)									
L26	0328	HOANG HO	6.1	355 N	?.??	1 trv	7.5	355 N	?.??	021560						
			001063220	549	281											
Missing Efficiency Rating for Job 0328 for PRIM on L26																
L30	!!!!	NO DATA !!!!														
L32	!!!!	NO DATA !!!!														
L34	!!!!	NO DATA !!!!														
L36	0120	GLENN DAVIS	0.0	300 D	*.**	1 trv	10.0	300 D	.02	021620	low QUANTITY					
			976073190	417	0											
Low EFF for Job 0120 rated 1285/hr for PRIM																
L38	0610	HOANG HO	13.4	520 N	.20	NO TRV		13.0	520 N	.20	020220					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		.39 D	.38 N	.38 C	29.0 D	38.0 N	0.0 S

T&L MACHINE DETAIL for 07-31-2023 4:00 am to 08-01-2023 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn		to: Tom Jackson & Birol Bozaci								****
C58	!!!!	NO DATA !!!!	(	045063230	1340	799	Closed	)			
C60	0327	JOEL ROSA	10.2	6450 D	.74	6 trv	9.5	6450 D	.79	018040 >> TRAINING <<	
				221063021	1140	1077	Closed	No Tag			
C62	0474	JOEL ROSA	10.2	5000 D	.53	9 trv	9.5	5000 D	.57	014540 >> TRAINING <<	
				661073240	2106	231					
C64	0317	KYLE DIGIUGNO	7.9	9424 D	.93	14 trv	9.5	9424 D	.77	009050 >> TRAINING <<	
				454063010	1084	214					
C66	0302	KYLE DIGIUGNO	7.9	6739 D	.76	14 trv	9.5	6739 D	.63	018620 >> TRAINING <<	
				642073171	1516	1272	Closed	No Tag			
C68	!!!!	NO DATA !!!!	(	460053160	2478	1375	)				
C70	0404	PATRICK KELLY	8.2	5000 N	.52	10 trv	10.0	5000 N	.43	018530	
				219063300	1568	503					
C72	0270	EDDIE BEVERLY	10.4	6793 D	.58	14 trv	10.0	6793 D	.60	020550 >> TRAINING <<	
		PATRICK KELLY	8.2	2000 N	.22	5 trv	10.0	2000 N	.18	low Efficiency	
				853063121	2631	326					
Low EFF for Job 0270 rated 1125/hr for PRIM											
C74	0050	EDDIE BEVERLY	4.3	D -.--		6 TRV	4.5	D -.--		021010 >> TRAINING <<	
				335063230	1887	1262	Closed				
C76	0433	EDDIE BEVERLY	6.1	2370 D	.35	6 trv	5.5	2370 D	.38	018860 >> TRAINING <<	
		GERARDO NEGRON	6.8	2740 N	.36	5 trv	6.5	2740 N	.37		
				853063121	2631	326					
C30	0036	GERARDO NEGRON	6.8	N -.--		5 TRV	6.5	N -.--		018960	
				219063300	1568	503					
C32	!!!!	NO DATA !!!!	(	129063231	1036	725	Closed	)			
C34	!!!!	NO DATA !!!!	(	970102040	2360	1039	)				

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.59 D	.26 N	.47 C	58.0 D	33.0 N	0.0 S

T&L MACHINE DETAIL for 07-31-2023 4:00 am to 08-01-2023 5:00 am

			--- per job in---					-suggested corrections					
JOB			RUN MACHINE EFF					RUN MACHINE EFF WORK					
**** MISC #2 - Attn to: Steve Sawdey ****													
C40	0121	GORDON CURLEY	10.5	4810	D	.41	8	trv	10.0	4810	D	.43	019260
		GERALD D DAVIS	10.3	6900	N	.60	11	trv	10.0	6900	N	.61	
			6390	73100		2083	1128						
C42	0306	GORDON CURLEY	10.5	6355	D	.60	11	trv	10.0	6355	D	.64	019500
		GERALD D DAVIS	10.3	7350	N	.71	11	trv	10.0	7350	N	.74	
			6380	73170		2179	845						
C44	0316	BIROL BOZACI	6.6	3250	D	.49	6	trv	6.0	3250	D	.54	019630 DEP 9 4.0 hr
		LARRY P RODWELL	10.3	6050	N	.59	11	trv	10.0	6050	N	.61	
			6420	73170		2470	2510	* Closed No Tag					
C46	!!!!	NO DATA !!!!	(	4450	63301	1033	404	)					
C48	0126	BIROL BOZACI	6.6	4300	D	.58	7	trv	6.0	4300	D	.64	018480 DEP 9 4.0 hr
		LARRY P RODWELL	10.3	6800	N	.59	11	trv	10.0	6800	N	.60	
			6420	73170		2470	2510	* Closed No Tag					
C50	!!!!	NO DATA !!!!	(	0010	13193	1967	3577	182%)					
C52	0069	BRYANT MAHON	10.3	3400	D	.22	5	trv	10.0	3400	D	.23	015710
			6300	73100		2632	0						
C54	!!!!	NO DATA !!!!	(	5020	73170	1886	914	)					
C56	0381	BRYANT MAHON	10.3	6600	D	.50	8	trv	10.0	6600	D	.51	011790
			6300	73100		2632	0						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.48	D	.64	N	.55	C 52.0 D 40.0 N 0.0 S

T&L MACHINE DETAIL for 07-31-2023 4:00 am to 08-01-2023 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT - Attn to: Kevin Rhone	****							
C02	!!!! NO DATA !!!!	(	131106191	666	863	**	Closed	)	
C04	!!!! NO DATA !!!!	(	024013271	4024	5242	**	)		
C06	!!!! NO DATA !!!!	(	247013308	2424	2604	*	Closed No Tag	)	
C08	DOWN RP - Repair	24.0 hrs	WOLF,RAYMOND E						
		(	247013308	2424	2604	*	Closed No Tag	)	
C10	!!!! NO DATA !!!!	(	001115170	1953305494	15642%	Closed	)		
C12	0757 ERIC D STANEK	0.1	1500 D18.75	6 trv		0.0	1500 D *.**	020020 DEP 4 5.2 hr	
		653073171	2372	3112	**				
C14	0855 ERIC D STANEK	0.1	1300 D16.25	4 trv		0.0	1300 D *.**	020270 DEP 4 5.2 hr	
		473063120	2444	192					
C16	!!!! NO DATA !!!!	(	653073171	2372	3112	**	)		

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		--- per job in---				-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME	FITTING -	Attn to:	Kevin Rhone	****			
C18	!!!!	NO DATA	!!!!	(701031220 2009	4766	237% Closed	No Tag	)
C20	!!!!	NO DATA	!!!!	(700031189 2424	4225	174% Closed		)
C22	!!!!	NO DATA	!!!!	(611100210 2191	2488	*		)
C24	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E	(755043180 2595	1798	Closed	)
C26	!!!!	NO DATA	!!!!	(053073100 1810	754			)

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JOB											
--- per job in---											
RUN MACHINE EFF											
-suggested corrections											
RUN MACHINE EFF WORK											
****	MISC #1 - Attn to: Kevin Rhone ****										
B02	!!!!	NO DATA	!!!!	(	625063300	2128	1204	)			
B04	0378	KEVIN RHONE		1.1	300 D	.24	NO TRV	1.0	300 D	.27	019020 DEP 6 9.5 hr
				059053011	1757	2313	** Closed				
B06	0066	RICARDO PADILLA-GO		1.6	1450 D	2.16	4 trv	9.5	1450 D	.36	015940 >> TRAINING <<
		ROBERT DURRANT		1.4	1050 N	1.81	3 trv	10.5	1050 N	.24	
				044063230	1980	2040	* Closed No Tag				
B08	0045	COLBY KERRY-RHONE		10.2	2200 D	.53	6 trv	9.5	2200 D	.57	015280 >> TRAINING <<
				120053110	1841	1321	Closed				
B10	0451	COLBY KERRY-RHONE		10.2	10200 D	.67	12 trv	9.5	10200 D	.72	013650 >> TRAINING <<
				011073140	1724	0					
B12	!!!!	NO DATA	!!!!	(	616053160	2131	1473	Closed	)		
B14	0300	ZACHARY FELMLEE		10.4	10100 D	.76	12 trv	10.0	10100 D	.79	020150 >> TRAINING <<
		PAUL GALLIPEAU		7.8	10175 N	1.02	12 trv	10.0	10175 N	.79	>> TRAINING <<
				628073101	2289	2093	Closed No Tag				
B16	0465	ZACHARY FELMLEE		10.4	6800 D	.40	6 trv	10.0	6800 D	.42	014720 >> TRAINING <<
		PAUL GALLIPEAU		7.8	7390 N	.58	7 trv	10.0	7390 N	.45	>> TRAINING <<
				465053080	2132	1135					
B18	0496	JAMIE FELMLEE		10.2	3600 D	.38	6 trv	10.0	3600 D	.39	020130
				990022152	1001	11212	1120% Closed				
B20	0060	JAMIE FELMLEE		10.2	2300 D	.46	7 trv	10.0	2300 D	.47	015370
				150013270	3960	6896	174%				
A50	!!!!	NO DATA	!!!!	(	731053301	373	495	** Closed No Tag	)		
A52	!!!!	NO DATA	!!!!	(	002033200	2007	828	)			
A54	!!!!	NO DATA	!!!!	(	801121136	2604	849	)			
A56	!!!!	NO DATA	!!!!	(	001058230	2086	2299	*	)		
A58	!!!!	NO DATA	!!!!	(	258033160	2165	213	)			
A60	!!!!	NO DATA	!!!!	(	621063091	1403	1829	**	)		

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.52 D	.49 N	.51 C	69.5 D	30.5 N	0.0 S

T&L MACHINE DETAIL for 07-31-2023 4:00 am to 08-01-2023 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(	961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(	578112070	801	150	)

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		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	FITTING - Attn to: Kevin Rhone				****					
A86	0320	CAMERON BUDZISZEWS	4.7	4700 D	.66	6 trv	10.0	4700 D	.31	020240
			405033230	2118		889				
A74	!!!!	NO DATA	!!!!	(	001062270	1893	710	)		
A76	0142	CAMERON BUDZISZEWS	4.7	7000 D	.99	5 trv	10.0	7000 D	.47	018660
			441063021	1710		1822 *				
A24	!!!!	NO DATA	!!!!							
A25	!!!!	NO DATA	!!!!							
A26	0036	HERMAN LEWIS	10.3	7250 D	.49	9 trv	10.0	7250 D	.50	018960
A27	!!!!	NO DATA	!!!!							

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
FITTING		.43 D	.00 N	.43 C	30.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-31-2023 4:00 am to 08-01-2023 5:00 am

JOB		--- per job in---				-suggested corrections				
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****									
A10	0560	KOSTA TILA	14.6	4960 D	.76	36 trv	16.0	4960 D	.69	019970
		TYRON YAWN	4.2	5323 N	2.82	40 trv	4.0	5323 N	2.96	>> TRAINING <<
										HI Efficiency
			221073071	1677		894				
A12	!!!!	NO DATA !!!!	(	021082181	650	3741	576% Closed)			
A14	!!!!	NO DATA !!!!	(	143063300	2495	1136	Closed)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.69 D	2.96 N	1.14 C	16.0 D	4.0 N	0.0 S

	EFFICIENCY			HOURS		
BLOCK CELL	.82 D	.91 N	.86 C	89.5 D	72.0 N	0.0 S