

T&L MACHINE DETAIL for 07-24-2023 4:00 am to 07-25-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 07-24-2023 4:00 am to 07-25-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown			****				
L04	0010	ROBBIE JOSEPH		NO TRV	9.5	404 D	.49	015150
		DENNIS COOPER		NO TRV	9.5	397 N	.48	
L06	0013	ROBBIE JOSEPH		NO TRV	10.0	501 D	.58	015120
		DENNIS COOPER		NO TRV	9.5	517 N	.63	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769	*** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109	520% Closed)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782					
L16	!!!!	NO DATA !!!!						
L17	0747	MICHAEL LAMB		1 trv	10.0	420 D	.08	017100 low QUANTITY
		HOANG HO		2 trv	9.5	401 N	.08	low QUANTITY
			246013301 1432 709					
	Low EFF for Job 0747 rated 553/hr for PRIM							
L18	!!!!	NO DATA !!!!	(054063140 2882 1207	Closed)				
L20	!!!!	NO DATA !!!!	(830032290 4000 3528	Closed No Tag)				
L22	0755	MICHAEL LAMB		1 trv	10.0	665 D	.11	018650 low Efficiency
		HOANG HO		2 trv	13.0	888 N	.11	low Efficiency
			247013310 1138 600					
	Low EFF for Job 0755 rated 617/hr for PRIM							
L24	!!!!	NO DATA !!!!	(756043251 1600 834					
L26	!!!!	NO DATA !!!!	(001063220 549 118					
L30	!!!!	NO DATA !!!!						
L32	!!!!	NO DATA !!!!						
L34	!!!!	NO DATA !!!!						
L36	0074	GLENN DAVIS		NO TRV	10.0	376 D	.04	017040 low QUANTITY
			572081180 106 260 245%					
	Low EFF for Job 0074 rated 1000/hr for PRIM							
L38	0610	GLENN DAVIS		NO TRV	7.5	557 D	.38	020220 >> TRAINING <<

EFFICIENCY **HOURS**
C-N-C **.27 D .31 N .29 C 57.0 D 41.5 N 0.0 S**

T&L MACHINE DETAIL for 07-24-2023 4:00 am to 07-25-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci	****			
C58	!!!! NO DATA !!!!	(045063230 1340	572 Closed)		
C60	0327 GERALD D DAVIS	221063021 1140	5 trv 1077	7.0 3150 N .53	018040
C62	0474 BIROL BOZACI	001013193 1967	2762 ***		014540 DEP 19 10.4 hr
C64	0317 KYLE DIGIUGNO PATRICK KELLY	625063301 2129	8 trv 5 trv 2649	9.0 7000 D .61 6.0 4100 N .53	009050 >> TRAINING <<
C66	!!!! NO DATA !!!!	(642073171 1516	946)		
C68	!!!! NO DATA !!!!	(460053160 2478	1375)		
C70	!!!! NO DATA !!!!	(219063300 1568	278)		
C72	0478 DAMON P HASTINGS PATRICK KELLY	637073100 2117	11 trv 7 trv 3939	9.0 6750 D .81 7.0 4500 N .70	014590
C74	0050 GERARDO NEGRON	335063230 1887	11 trv 497	10.0 6150 N 1.12	021010
C76	!!!! NO DATA !!!!	(126063230 2036	3551 174% Closed)		
C30	0036 KEMAL TIRNOVA GERARDO NEGRON	214053080 2057	8 trv 10 trv 2023	9.0 6860 D .51 9.0 6020 N .45	018960
C32	0253 KEMAL TIRNOVA	129063231 1036	7 trv 286	7.0 4140 D .59	019440
C34	!!!! NO DATA !!!!	(970102040 2360	1039)		

CHARGING VALVE

EFFICIENCY .63 D .69 N .66 C HOURS 34.0 D 39.0 N 0.0 S

T&L MACHINE DETAIL for 07-24-2023 4:00 am to 07-25-2023 5:00 am

(Corrected Report)

JOB					RUN MACHINE		EFF	WORK		
**** MISC #2 - Attn to: Steve Sawdey ****										
C40	0121	BRYANT MAHON		5 trv	2.5	2300 D	.82	019260		
		Was repairing 052 and 050								
		LARRY P RODWELL		6 trv	7.5	4200 N	.50			
			337063230 2035	2217 *						
C42	!!!!	NO DATA !!!!	(?	? 0)						
C44	0314	BRYANT MAHON		9 trv	8.0	5600 D	.70	020850		
		Was repairing c52								
			?	? 0						
C46	0324	LARRY P RODWELL		6 trv	9.0	4200 N	.54	013900		
			727063010 1888	1190						
C48	0126	JOEL ROSA		2 trv	5.5	4300 D	.69	018480	>> TRAINING	<<
		EDDIE BEVERLY		6 trv	5.5	2946 N	.48		>> TRAINING	<<
			642073170 2470	846						
C50	!!!!	NO DATA !!!!	(001013193 1967	2762 ***)						
C52	0069	EDDIE BEVERLY		6 trv	6.0	3000 N	.33	015710	>> TRAINING	<<
			660073170 2202	1478						
C54	!!!!	NO DATA !!!!	(651073100 2065	2813 ** Closed No Tag)						
C56	0381	JOEL ROSA		1 trv	5.5	4600 D	.65	011790	>> TRAINING	<<
		GERALD D DAVIS		5 trv	6.0	2550 N	.33			
		B-drill and c'bore broke								
			660073170 2202	1478						

EFFICIENCY
MISC #2 **.70 D .45 N .55 C** **HOURS**
21.5 D 34.0 N 0.0 S

T&L MACHINE DETAIL for 07-24-2023 4:00 am to 07-25-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 863 ** Closed)			
C04	0847 RAYMOND E WOLF	024013271 4024 5340 **	3 trv	8.5 1944 D .57	020370
C06	0745 RAYMOND E WOLF fighting chatter	247013308 2424 2148 Closed No Tag	1 trv	6.0 858 D .23	017010
C08	DOWN RP - Repair 24.0 hrs WOLF,RAYMOND E	(247013308 2424 2148 Closed No Tag)			
C10	!!!! NO DATA !!!!	(001115170 1953305494 15642% Closed)			
C12	0757 ERIC D STANEK	653073171 2372 927	8 trv	9.0 3000 D .56	020020 DEP 4 5.8 hr
C14	!!!! NO DATA !!!!	(043092270 1856 1563 Closed)			
C16	0758 ERIC D STANEK	? ?	3 trv 0	4.0 1000 D .42	020340 DEP 4 5.8 hr

	EFFICIENCY			HOURS		
ACME NUT	.47 D	.00 N	.47 C	27.5 D	0.0 N	0.0 S

****	JOB ACME	FITTING - Attn to: Kevin Rhone	****	RUN MACHINE	EFF	WORK
C18	!!!!	NO DATA !!!!	(701031220 2009 4766 237% Closed No Tag)			
C20	!!!!	NO DATA !!!!	(700031189 2424 4225 174% Closed)			
C22	!!!!	NO DATA !!!!	(611100210 2191 2488 *)			
C24	DOWN	RP - Repair 24.0 hrs	WOLF,RAYMOND E (755043180 2595 1798 Closed)			
C26	!!!!	NO DATA !!!!	(053073100 1810 754)			

T&L MACHINE DETAIL for 07-24-2023 4:00 am to 07-25-2023 5:00 am													
(Corrected Report)													
JOB						RUN		MACHINE	EFF	WORK			
**** MISC #1 - Attn to: Kevin Rhone ****													
B02	0460	COLBY	KERRY-RHONE			8	trv	10.5	8500	D	.63	014030	>> TRAINING <<
				625063300	2128		944						
B04	!!!!	NO DATA	!!!!	(	059053011	1757	2292	**	Closed	)			
B06	0066	RICARDO	PADILLA-GO			3	trv	4.0	1000	D	.60	015940	>> TRAINING <<
				044063230	1980		1548						
B08	!!!!	NO DATA	!!!!	(	120053110	1841	293	)					
B10	0451	COLBY	KERRY-RHONE			12	trv	10.5	9500	D	.60	013650	>> TRAINING <<
				111063291	1494		1110						
B12	!!!!	NO DATA	!!!!	(	616053160	2131	1473	Closed	)				
B14	0300	ZACHARY	FELMLEE			10	trv	9.0	8500	D	.73	020150	>> TRAINING <<
		PAUL	GALLIPEAU			8	trv	10.0	7830	N	.61		>> TRAINING <<
				628073101	2289		1374						
B16	0465	ZACHARY	FELMLEE			6	trv	8.5	6000	D	.43	014720	>> TRAINING <<
		PAUL	GALLIPEAU			8	trv	10.0	8605	N	.53		>> TRAINING <<
				157063230	790	1680	213%	Closed	No Tag				
B18	!!!!	NO DATA	!!!!	(	990022152	1001	10941	1093%	Closed	)			
B20	0060	JAMIE	FELMLEE			4	trv	9.0	1400	D	.32	015370	
				150013270	3960	6890	174%						
A50	!!!!	NO DATA	!!!!	(	731053301	373	495	**	Closed	No Tag	)		
A52	0448	JAMIE	FELMLEE			4	trv	9.0	1900	D	.42	013540	
				002033200	2007		501						
A54	!!!!	NO DATA	!!!!	(	801121136	2604	849	)					
A56	!!!!	NO DATA	!!!!	(	001058230	2086	2299	*	)				
A58	!!!!	NO DATA	!!!!	(	519033270	1891	1969	*	Closed	No Tag	)		
A60	!!!!	NO DATA	!!!!	(	621063091	1403	1795	**	)				
				EFFICIENCY				HOURS					
MISC #1				.53 D .57 N .54 C				60.5 D 20.0 N 0.0 S					

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 07-24-2023 4:00 am to 07-25-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****							
A86	0320	CAMERON BUDZISZEWS	1 trv				020240
		set up samples					
			3 trv	5.5	2000 D	.24	
		405033230 2118	88				
A74	!!!!	NO DATA !!!!	(001062270 1893 710)				
A76	0447	CAMERON BUDZISZEWS	4 trv	3.5	2700 D	.51	013560
		441063021 1710	1053				
A24	!!!!	NO DATA !!!!					
A25	0253	HERMAN LEWIS	6 trv	4.0	3000 D	.58	019440
A26	0036	HERMAN LEWIS	4 trv	5.5	3750 D	.47	018960
A27	!!!!	NO DATA !!!!					

FITTING

EFFICIENCY

HOURS

.44 D .00 N .44 C 18.5 D 0.0 N 0.0 S

T&L MACHINE DETAIL for 07-24-2023 4:00 am to 07-25-2023 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0560 CHAD M SOMMERFELDT set up samples	1 trv	9.5S	50 D	019970
		131053181 1467 1495 *			
A12	!!!! NO DATA !!!! (021082181 650 3741 576% Closed No Tag)				
A14	0518 KOSTA TILA TYRON YAWN	19 trv 3 trv	9.5 8.5	3228 D 2449 N	.57 .48
		143063300 2495 1136			020900 >> TRAINING <<

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.57 D	.48 N	.53 C	9.5 D	8.5 N	9.5 S

T&L MACHINE DETAIL for 07-24-2023 4:00 am to 07-25-2023 5:00 am												
(Corrected Report)												
JOB				RUN MACHINE		EFF	WORK					
****	BLOCK CELL - Attn to: Chad Sommerfeldt											****
I26	!!!!	NO DATA !!!!										
I27	!!!!	NO DATA !!!!										
I40	0655	JOSE OTERO SANTOS		NO TRV	9.5	1576 D	.83	019280	>>	TRAINING	<<	
I41	0536	VICTOR CONTRERAS		9 trv	9.0	5904 N	.94	021080	>>	TRAINING	<<	
		unit 2 spindle sticking										
I42	!!!!	NO DATA !!!!										
I43	0642	JOSE OTERO SANTOS		NO TRV	0.5	249 D	2.08	018120	>>	TRAINING	<<	
		MARQUIS BREEDLOVE		2 trv	4.0	1146 N	1.19		>>	TRAINING	<<	
I44	0587	JUAN BRAVO		7 trv	9.5	4700 D	1.43	020910				
		MUNAWAR QADRI		9 trv	9.5	4806 N	1.46		>>	TRAINING	<<	
I45	0691	MALKIEL CANTERO-AG						021340	>>	TRAINING	<<	
		AVI CANTERO		NO TRV	8.0	4304 D	.90					
		JAYSON NACCO		9 trv	8.5	4000 N	.78		>>	TRAINING	<<	
I46	0685	JUAN COLLAZO		5 trv	10.0	4256 D	.85	019730	>>	TRAINING	<<	
		MARQUIS BREEDLOVE		NO TRV	4.5	1426 N	.63		>>	TRAINING	<<	
I47	0539	MALKIEL CANTERO-AG		NO TRV	6.5	3240 D	.71	021090	>>	TRAINING	<<	
		KEDRICK BROWN		5 trv	9.5	5720 N	.86		>>	TRAINING	<<	
I48	!!!!	NO DATA !!!!										
I49	0673	SHAWN WALDRON		8 trv	9.5	5008 D	.75	019680	>>	TRAINING	<<	
		FNU HASSAN		5 trv	9.5	4880 N	.73			DEP 17 8.7 hr		
		>> TRAINING <<										
I50	!!!!	NO DATA !!!!										
A87	0539	DAMION HAMILTON		30 trv	9.5	9340 D	.89	021090				
		DAYNE AINA		35 trv	10.0	11450 N	1.04		>>	TRAINING	<<	
				851								
		241043205 1157										
A88	0691	DAMION HAMILTON		40 trv	9.5	3083 D	.15	021340	low	Efficiency		
	0583	DAMION HAMILTON		20 trv	4.5	3153 D	.64	020440				
		DAYNE AINA		71 trv	9.0	7073 N	.71		>>	TRAINING	<<	
				0								
		311073211 2053										

EFFICIENCY

HOURS

BLOCK CELL

.81 D .93 N .87 C 77.0 D 73.5 N 0.0 S