

T&L MACHINE DETAIL for 07-21-2023 4:00 am to 07-24-2023 5:00 am

		----- per job in---			-suggested corrections		
JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown ****						
H04	!!!!	NO DATA !!!!					
H06	!!!!	NO DATA !!!!					
H08	!!!!	NO DATA !!!!					
H10	!!!!	NO DATA !!!!					
H20	!!!!	NO DATA !!!!					
H12	!!!!	NO DATA !!!!					
H14	!!!!	NO DATA !!!!					
H22	!!!!	NO DATA !!!!					

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JOB		----- per job in---					-suggested corrections								
c/i		RUN		MACHINE		EFF		RUN		MACHINE		EFF		WORK	
****	C-N-C - Attn to: Wayne Brown ****														
L04	0010	ROBBIE JOSEPH	Fri	8.0	342 D	.49	NO	TRV	8.0	342 D	.49	015150			
		DENNIS COOPER		3.3	163 D	.56	NO	TRV	3.5	163 D	.54				
L06	0013	ROBBIE JOSEPH	Fri	8.0	430 D	.62	NO	TRV	8.0	430 D	.62	015120			
		DENNIS COOPER		2.9	145 D	.58	NO	TRV	3.0	145 D	.56				
L08	DOWN	RP - Repair	72.0 hrs BROWN,WAYNE C												
L10	!!!!	NO DATA	!!!!	(680070174 3994 5769 *** Closed)											
L12	!!!!	NO DATA	!!!!	(615121013 3870 20109 520% Closed)											
L14	!!!!	NO DATA	!!!!	(480121010 4144 782)											
L16	!!!!	NO DATA	!!!!												
L17	0747	MICHAEL LAMB	Fri	4.6	180 D	.07	2	trv	5.0	180 D	.07	017100	low	QUANTITY	
				246013301	1432	540									
		Low EFF for Job 0747 rated 553/hr for PRIM													
L18	!!!!	NO DATA	!!!!	(054063140 2882 1207 Closed)											
L20	!!!!	NO DATA	!!!!	(830032290 4000 3528 Closed No Tag)											
L22	0755	MICHAEL LAMB	Fri	4.6	270 D	.10	1	trv	5.0	270 D	.09	018650	low	QUANTITY	
				247013310	1138	462									
		Low EFF for Job 0755 rated 617/hr for PRIM													
L24	!!!!	NO DATA	!!!!	(756043251 1600 834)											
L26	!!!!	NO DATA	!!!!	(001063220 549 118)											
L30	!!!!	NO DATA	!!!!												
L32	!!!!	NO DATA	!!!!												
L34	!!!!	NO DATA	!!!!												
L36	0074	GLENN DAVIS	Fri	7.9	540 D	.07	NO	TRV	8.0	540 D	.07	017040	low	QUANTITY	
		HOANG HO		15.3	906 N	.06	1	trv	15.0	906 N	.06	low QUANTITY			
				572081180	106	260	245%								
		Low EFF for Job 0074 rated 1000/hr for PRIM													
L38	0610	GLENN DAVIS	Fri	7.9	272 D	.18	NO	TRV	8.0	272 D	.17	020220	>>	TRAINING <	
		HOANG HO		17.3	640 N	.19	1	trv	17.0	640 N	.19	low Efficiency			
												low Efficiency			

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
C-N-C		.31	D	.13	N	.24	C
		48.5	D	32.0	N	0.0	S

T&L MACHINE DETAIL for 07-21-2023 4:00 am to 07-24-2023 5:00 am

		----- per job in----				-suggested corrections					
JOB		c/i	RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn	to: Tom Jackson & Birol Bozaci				****					
C58	!!!!	NO DATA	!!!!	(	045063230	1340	572	Closed	)		
C60	0327	BRYANT MAHON	Fri	2.7	2500 D	1.09	3	trv	6.5	2500 D	.45 018040
		LARRY P RODWELL		6.6	4000 D	.71	4	trv	6.0	4000 D	.78
				221063021	1140	967					
C62	!!!!	NO DATA	!!!!	(	282063300	2106	1757	Closed	No Tag	)	
C64	!!!!	NO DATA	!!!!	(	625063301	2129	2374	* Closed	No Tag	)	
C66	!!!!	NO DATA	!!!!	(	642073171	1516	946	)			
C68	!!!!	NO DATA	!!!!	(	460053160	2478	1375	)			
C70	!!!!	NO DATA	!!!!	(	219063300	1568	278	)			
C72	0478	JOEL ROSA	Fri	4.8	3100 D	.71	6	trv	5.5	3100 D	.61 014590 >> TRAINING <
		GERALD D DAVIS		6.8	4900 D	.79	12	trv	6.5	4900 D	.82
				637073100	2117	3276	155%	Closed	No Tag		
C74	0050	JOEL ROSA	Fri	4.8	3100 D	1.19	6	trv	5.5	3100 D	1.03 021010 >> TRAINING <
		GERALD D DAVIS		6.8	4650 D	1.26	12	trv	6.5	4650 D	1.31
				335063230	1887	214					
C76	!!!!	NO DATA	!!!!	(	126063230	2036	3551	174% Closed	)		
C30	!!!!	NO DATA	!!!!	(	214053080	2057	1669	)			
C32	!!!!	NO DATA	!!!!	(	126063230	2036	3551	174% Closed	)		
C34	!!!!	NO DATA	!!!!	(	970102040	2360	1039	)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
CHARGING VALVE		.83 D	.00 N	.83 C	36.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-21-2023 4:00 am to 07-24-2023 5:00 am

----- per job in---										-suggested corrections				
JOB			c/i	RUN MACHINE		EFF				RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey										****			
C40	0121	GORDON CURLEY	Fri	6.6	3500 D	.47	6	trv		6.0	3500 D	.52	019260	
				337063230	2035	1944								
C42	0247	GERARDO NEGRON	Fri	6.2	2850 D	.41	5	trv		5.5	2850 D	.46	020940	
				337063230	2035	1944								
C44	0314	GORDON CURLEY	Fri	6.6	1140 D	.17	4	trv		6.0	1140 D	.19	020850 low Efficiency	
		GERARDO NEGRON		6.7	3460 D	.52	7	trv		6.5	3460 D	.53		
				643073100	2320	2847	**	Closed No Tag						
	Low EFF for Job 0314 rated 1000/hr for PRIM													
C46	!!!!	NO DATA !!!!	(	727063010	1888	1052	)							
C48	0126	GERARDO NEGRON	Fri	0.5	D	-.--	5	TRV		1.0	D	-.--	018480	
				642073170	2470	397								
C50	!!!!	NO DATA !!!!	(	001013193	1967	2762	***	)						
C52	!!!!	NO DATA !!!!	(	660073170	2202	1224	)							
C54	!!!!	NO DATA !!!!	(	651073100	2065	2813	**	Closed No Tag	)					
C56	0381	BRYANT MAHON	Fri	2.7	3300 D	.96	4	trv		6.5	3300 D	.40	011790	
		LARRY P RODWELL		6.6	5500 D	.65	7	trv		6.0	5500 D	.71		
				660073170	2202	1224								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.46 D	.00 N	.46 C	37.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-21-2023 4:00 am to 07-24-2023 5:00 am

----- per job in---										-suggested corrections			
JOB		c/i		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	ACME NUT - Attn to: Kevin Rhone												****
C02	!!!!	NO DATA		!!!!	(	131106191	666	863	**	Closed)			
C04	!!!!	NO DATA		!!!!	(	024013271	4024	5069	**	)			
C06	!!!!	NO DATA		!!!!	(	247013308	2424	2044	Closed No Tag)				
C08	DOWN	RP - Repair		72.0 hrs WOLF,RAYMOND E									
				(	247013308	2424	2044	Closed No Tag)					
C10	!!!!	NO DATA		!!!!	(	001115170	1953305494	15642%	Closed)				
C12	0757	ERIC D STANEK		Fri	5.2	1800 D	.57	6	trv	5.0	1800 D	.60	020020
		RAYMOND E WOLF			4.1	2119 N	.85	4	trv	5.0	2119 N	.71	
				Sat	6.0	3168 D	.88	8	trv	7.5	3168 D	.70	
					653073171	2372	501						
C14	!!!!	NO DATA		!!!!	(	043092270	1856	1563	Closed)				
C16	0758	ERIC D STANEK		Fri	5.2	1200 D	.38	4	trv	5.0	1200 D	.40	020340
		RAYMOND E WOLF			4.1	1553 N	.63	4	trv	5.0	1553 N	.52	
				Sat	6.0	1849 D	.51	5	trv	7.5	1849 D	.41	
					653073170	2372	251						

PROPOSED CORRECTIONS:

EFFICIENCY		H O U R S		
ACME NUT	.53 D .61 N .56 C	25.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 07-21-2023 4:00 am to 07-24-2023 5:00 am

		----- per job in---			-suggested corrections		
JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****					
C18	!!!!	NO DATA	!!!!	(701031220 2009 4766	237%	Closed No Tag	)
C20	!!!!	NO DATA	!!!!	(700031189 2424 4225	174%	Closed	)
C22	!!!!	NO DATA	!!!!	(611100210 2191 2488	*		)
C24	DOWN	RP - Repair	72.0 hrs	WOLF,RAYMOND E			
				(755043180 2595	1798	Closed	)
C26	!!!!	NO DATA	!!!!	(053073100 1810	754		)

T&L MACHINE DETAIL for 07-21-2023 4:00 am to 07-24-2023 5:00 am														
JOB		----- per job in---					-suggested corrections							
		c/i		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
*****	***** MISC #1 - Attn to: Kevin Rhone *****													
B02	!!!!	NO DATA		!!!!	(625063300		2128	675)						
B04	!!!!	NO DATA		!!!!	(059053011		1757	2292		** Closed)				
B06	0066	RICARDO PADILLA-GOFri			0.0	840	D	*. **	2	trv	4.0	840	D	.50 015940 >> TRAINING <
					044063230	1980		1425						
B08	!!!!	NO DATA		!!!!	(120053110		1841	220)						
B10	!!!!	NO DATA		!!!!	(111063291		1494	702)						
B12	!!!!	NO DATA		!!!!	(616053160		2131	1473		Closed)				
B14	0300	ZACHARY FELMLEE		Fri	6.4	8000	D	.97	10	trv	7.5	8000	D	.83 020150 >> TRAINING <
		PATRICK KELLY			3.7	400	N	.08	1	trv	5.5	400	N	.06 low QUANTITY
					628073101	2289		950						
		Low EFF for Job 0300 rated 1285/hr for PRIM												
B16	0465	ZACHARY FELMLEE		Fri	6.4	5500	D	.53	5	trv	7.5	5500	D	.45 014720 >> TRAINING <
		PATRICK KELLY			4.2	4800	N	.71	5	trv	6.0	4800	N	.49
					157063230	790	1285	163%	Closed No Tag					
B18	0496	PATRICK KELLY		Fri	0.5	2000	N	4.48	3	trv	0.5	2000	N	4.33 020130
					990022152	1001	10941	1093%	Closed					
B20	!!!!	NO DATA		!!!!	(150013270		3960	6748		170% Closed No Tag)				
A50	!!!!	NO DATA		!!!!	(731053301		373	495		** Closed No Tag)				
A52	!!!!	NO DATA		!!!!	(002033200		2007	419)						
A54	0013	JAMIE FELMLEE		Fri	7.3	3200	D	.71	6	trv	7.5	3200	D	.69 015120
					801121136	2604		849						
A56	!!!!	NO DATA		!!!!	(001058230		2086	2299		*)				
A58	0463	JAMIE FELMLEE		Fri	7.3	4400	D	.66	7	trv	7.5	4400	D	.64 020380 >> TRAINING <
					519033270	1891	1969	*	Closed No Tag					
A60	!!!!	NO DATA		!!!!	(621063091		1403	1795		**)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.63	D	.45	N	.59	C 34.0
				N		12.0
						S 0.0

T&L MACHINE DETAIL for 07-21-2023 4:00 am to 07-24-2023 5:00 am

		----- per job in---			-suggested corrections		
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE
***** ACME MISC - Attn to: Ray Wolf *****						EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(961053091	1824	1699	Closed No Tag)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 07-21-2023 4:00 am to 07-24-2023 5:00 am

		----- per job in---				-suggested corrections			
JOB		c/i		RUN	MACHINE	EFF	RUN	MACHINE	EFF WORK
****	FITTING - Attn to: Kevin Rhone	****							
A86	!!!! NO DATA !!!!		(	853033200	2289	2760	**	Closed	)
A74	!!!! NO DATA !!!!		(	001062270	1893	710			)
A76	!!!! NO DATA !!!!		(	441063021	1710	950			)
A24	!!!! NO DATA !!!!								
A25	0253 HERMAN LEWIS	Fri	7.7	5975	D	.60	9	trv	7.0 5975 D .66 019440
A26	0036 HERMAN LEWIS	Fri	2.3	1425	D	.42	2	trv	2.5 1425 D .40 018960
A27	!!!! NO DATA !!!!								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.59 D	.00 N	.59 C	9.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-21-2023 4:00 am to 07-24-2023 5:00 am

	JOB		----- per job in---					-suggested corrections
			c/i	RUN MACHINE	EFF			RUN MACHINE EFF WORK
****	HYDROMAT BLOCK CELL	-	Attn to: Chad Sommerfeldt	****				
A10	!!!!	NO DATA	!!!!	(001063211	2034	2150	*	)
A12	!!!!	NO DATA	!!!!	(021082181	650	3741	576% Closed No Tag	)
A14	!!!!	NO DATA	!!!!	(552033200	2050	1478	Closed No Tag	)

T&L MACHINE DETAIL for 07-21-2023 4:00 am to 07-24-2023 5:00 am															
JOB			----- per job in---							-suggested corrections					
BLOCK CELL - Attn to:			c/i	RUN MACHINE		EFF			RUN MACHINE		EFF	WORK			
****	Chad Sommerfeldt											****			
I26	!!!!	NO DATA !!!!													
I27	!!!!	NO DATA !!!!													
I40	!!!!	NO DATA !!!!													
I41	!!!!	NO DATA !!!!													
I42	!!!!	NO DATA !!!!													
I43	0642	JOSE OTERO SANTOS	Fri	7.5	1710 D	.95	3	trv	7.0	1710 D	1.02	018120	>>	TRAINING <	
I44	0587	JUAN BRAVO	Fri	7.0	4200 D	1.73	16	trv	9.0	4200 D	1.34	020910			
I45	0691	JUAN COLLAZO	Fri	10.3	4304 D	.70	28	trv	10.0	4304 D	.72	021340	>>	TRAINING <	
		GERSON JAMES	Thu	0.2		D -.--			63.0		D -.--				
I46	!!!!	NO DATA !!!!													
I47	!!!!	NO DATA !!!!													
I48	!!!!	NO DATA !!!!													
I49	0673	MALKIEL CANTERO-AG	Fri	10.4	3200 D	.44	6	trv	10.0	3200 D	.46	019680	>>	TRAINING <	
I50	!!!!	NO DATA !!!!													
A87	!!!!	NO DATA !!!! (881122152 1144 188)													
A88	!!!!	NO DATA !!!! (561073140 1395 1642 *)													

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
BLOCK CELL		.31 D	.00 N	.31 C	99.0 D	0.0 N	0.0 S