

T&L MACHINE DETAIL for 07-10-2023 4:00 am to 07-11-2023 5:00 am

	JOB	--- per job in---	-suggested corrections
		RUN MACHINE EFF	RUN MACHINE EFF WORK
****	Special Assembly - Attn to: Cline Brown	****	

H04	!!!!	NO DATA	!!!!
H06	!!!!	NO DATA	!!!!
H08	!!!!	NO DATA	!!!!
H10	!!!!	NO DATA	!!!!
H20	!!!!	NO DATA	!!!!
H12	!!!!	NO DATA	!!!!
H14	!!!!	NO DATA	!!!!
H22	!!!!	NO DATA	!!!!

T&L MACHINE DETAIL for 07-10-2023 4:00 am to 07-11-2023 5:00 am

			--- per job in---					-suggested corrections				
JOB			RUN MACHINE			EFF	RUN MACHINE			EFF	WORK	
****	C-N-C - Attn to: Wayne Brown					****						
L04	0009	ROBBIE JOSEPH	5.1	293 D	.66	NO TRV	10.0	293 D	.34	015160		
		DENNIS COOPER	10.3	318 N	.35	NO TRV	10.0	318 N	.37			
L06	0012	ROBBIE JOSEPH	5.1	300 D	.67	NO TRV	10.0	300 D	.34	015110		
		DENNIS COOPER	10.3	431 N	.48	NO TRV	10.0	431 N	.50			
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C									
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)									
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520%)									
L14	!!!!	NO DATA !!!!	(480121010 4144 782)									
L16	!!!!	NO DATA !!!!										
L17	0747	MICHAEL LAMB	9.8	453 D	.08	2 trv	9.5	453 D	.09	017100	low QUANTITY	
		HOANG HO	13.3	571 N	.08	2 trv	13.0	571 N	.08		low QUANTITY	
			246013304 1432 852									
	Low EFF for Job 0747 rated 553/hr for PRIM											
L18	!!!!	NO DATA !!!!	(054063140 2882 172)									
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)									
L22	0755	MICHAEL LAMB	9.9	710 D	.12	2 trv	9.5	710 D	.12	018650	low Efficiency	
		HOANG HO	13.3	852 N	.10	1 trv	13.0	852 N	.11		low Efficiency	
			247013303 2424 2152									
	Low EFF for Job 0755 rated 617/hr for PRIM											
L24	!!!!	NO DATA !!!!	(756043251 1600 834)									
L26	!!!!	NO DATA !!!!	(642053160 326 0)									
L30	!!!!	NO DATA !!!!										
L32	!!!!	NO DATA !!!!										
L34	!!!!	NO DATA !!!!										
L36	!!!!	NO DATA !!!!	(? ? 0)									
L38	!!!!	NO DATA !!!!										

PROPOSED CORRECTIONS:

			EFFICIENCY			H O U R S		
C-N-C			.23	D	.24	N	.23	C
			39.0	D	46.0	N	0.0	S

T&L MACHINE DETAIL for 07-10-2023 4:00 am to 07-11-2023 5:00 am

			--- per job in---				-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn		to: Tom Jackson & Birol Bozaci				****			
C58	0052	BRYANT MAHON	10.3	5600 D	.48	8 trv	10.0	5600 D	.50	018230
		GERALD D DAVIS	10.1	6500 N	.57	10 trv	10.0	6500 N	.58	
			045063230	1340		443				
C60	0327	BRYANT MAHON	10.3	2000 D	.23	2 trv	10.0	2000 D	.23	018040
			221063021	1140		94				
C62	0456	JOEL ROSA	10.1	4720 D	.47	9 trv	10.0	4720 D	.47	018920 >> TRAINING <<
			282063300	2106		1189				
C64	0317	JOEL ROSA	10.1	8140 D	.63	10 trv	10.0	8140 D	.63	009050 >> TRAINING <<
		GERALD D DAVIS	10.1	8200 N	.63	10 trv	10.0	8200 N	.64	
			625063301	2129		304				
C66	0302	BIROL BOZACI	6.3	4300 D	.61	6 trv	6.0	4300 D	.64	018620 DEP 19 4.3 hr
			849053301	2258		2438 *				
C68	!!!!	NO DATA !!!!	(	460053160	2478	620)				
C70	0404	BIROL BOZACI	6.3	3900 D	.53	6 trv	6.0	3900 D	.56	018530 DEP 19 4.3 hr
			215043250	2215		1976				
C72	0064	KEMAL TIRNOVA	9.8	4910 D	.54	10 trv	10.0	4910 D	.53	019240
		GERARDO NEGRON	5.7	3015 N	.57	6 trv	5.5	3015 N	.59	
			849053301	2258		2438 *				
C74	0050	KEMAL TIRNOVA	9.9	4550 D	.84	10 trv	10.0	4550 D	.83	021010
		GERARDO NEGRON	5.7	3355 N	1.07	6 trv	5.5	3355 N	1.12	
			335063231	1916		2318 **				
C76	!!!!	NO DATA !!!!	(	126063230	2036	411)				
C30	!!!!	NO DATA !!!!	(	214053080	2057	1532)				
C32	!!!!	NO DATA !!!!	(	855063140	1999	4110 206% Closed)				
C34	!!!!	NO DATA !!!!	(	970102040	2360	143)				

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.54 D	.70 N	.59 C	72.0 D	31.0 N	0.0 S

T&L MACHINE DETAIL for 07-10-2023 4:00 am to 07-11-2023 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey										****
C40	0146	GORDON CURLEY	10.6	4040 D	.34	7 trv	10.0	4040 D	.36	019290	
		EDDIE BEVERLY	9.7	5426 N	.50	9 trv	9.5	5426 N	.51	>> TRAINING <<	
			335063231	1916	2318	**					
C42	0138	GORDON CURLEY	10.6	5400 D	.44	9 trv	10.0	5400 D	.47	019340	
		EDDIE BEVERLY	9.7	7126 N	.63	10 trv	9.5	7126 N	.65	>> TRAINING <<	
			739063011	2097	1265						
C44	0314	PATRICK KELLY	7.2	5000 N	.69	7 trv	10.0	5000 N	.50	020850	
			003063200	2536	1489						
C46	!!!!	NO DATA !!!!	(	727063010	1888	807	)				
C48	0105	PATRICK KELLY	7.2	5000 N	.69	8 trv	10.0	5000 N	.50	017880	
			003063200	2536	1489						
C50	!!!!	NO DATA !!!!	(	?	?	0	)				
C52	!!!!	NO DATA !!!!	(	414053080	1976	1695	Closed No Tag	)			
C54	0037	CAMERON BUDZISZEWS	9.2	8000 D	.70	10 trv	9.5	8000 D	.68	015250	
			045063060	2287	2615	*	Closed No Tag				
C56	0381	CAMERON BUDZISZEWS	9.2	7600 D	.64	9 trv	9.5	7600 D	.62	011790	
			257063231	2198	523						

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.53 D	.54 N	.53 C	39.0 D	39.0 N	0.0 S

T&L MACHINE DETAIL for 07-10-2023 4:00 am to 07-11-2023 5:00 am

JOB		--- per job in---				-suggested corrections				
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone					****				
C02	!!!!	NO DATA		!!!!	(131106191	666	863	** Closed)		
C04	0847	RAYMOND E WOLF		4.7	1372 D	.74	6 trv	10.5	1372 D .33 020370	
				024013271	4024	5069	** Closed No Tag			
C06	!!!!	NO DATA		!!!!	(247013308	2424	2046 Closed No Tag)			
C08	DOWN	RP - Repair		24.0 hrs	WOLF,RAYMOND E					
					(247013308	2424	2046 Closed No Tag)			
C10	!!!!	NO DATA		!!!!	(001115170 1953305494 15642% Closed)					
C12	0757	RAYMOND E WOLF		4.7	1659 D	.59	11 trv	10.5	1659 D .26 020020	
				004063200	2160	2127				
C14	!!!!	NO DATA		!!!!	(043092270	1856	1563 Closed No Tag)			
C16	0758	KYLE DIGIUGNO		0.3	3103 D	20.69	8 trv	9.5	3103 D .54 020340 >> TRAINING <<	
				004063200	2160	2127				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.37 D	.00 N	.37 C	30.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-10-2023 4:00 am to 07-11-2023 5:00 am

		--- per job in---			-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone			****				
C18	!!!! NO DATA !!!!	(701031220 2009		4766	237% Closed No Tag)			
C20	!!!! NO DATA !!!!	(700031189 2424		4225	174% Closed)			
C22	!!!! NO DATA !!!!	(611100210 2191		2110	Closed)			
C24	DOWN RP - Repair	24.0 hrs WOLF,RAYMOND E						
		(755043180 2595		1812	Closed)			
C26	0837 ERIC D STANEK	2.5	1400 D	.89	3 trv	2.5	1400 D	.91 020770 DEP 4 3.5 hr
		054063140	2882	172				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.91 D	.00 N	.91 C	2.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-10-2023 4:00 am to 07-11-2023 5:00 am

JOB				--- per job in---				-suggested corrections			
				RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
***** MISC #1 - Attn to: Kevin Rhone *****											
B02	0460	COLBY KERRY-RHONE	2.4	D	---	5	TRV				014030 >> TRAINING <<
			5.2	3700	D	.56	5 trv	7.5	3700	D	.38
	DOWN	PM - Poor Machinability	3.0	hrs	RHONE,KEVIN						
			625063300	2128		96					
B04	0378	COLBY KERRY-RHONE	2.4	900	D	.34	8 trv				019020 >> TRAINING <<
			5.2	3000	D	.52	8 trv	7.5	3900	D	.46
	DOWN	PM - Poor Machinability	3.0	hrs	RHONE,KEVIN						
			059053011	1757		1611	Closed No Tag				
B06	0066	RICARDO PADILLA-GO	4.3	2050	D	1.14	5 trv	10.0	2050	D	.49 015940 >> TRAINING <<
			044063230	1980		684					
B08	!!!!	NO DATA !!!!	(	120053112	1841	1465	Closed No Tag)				
B10	0451	ZACHARY FELMLEE	7.2	7200	D	.67	6 trv	10.0	7200	D	.48 013650 >> TRAINING <<
			221063020	1690		719					
B12	0100	PAUL GALLIPEAU	0.3	N	---			0.5	N	---	016950 >> TRAINING <<
			616053160	2131		812					
B14	0300	PAUL GALLIPEAU	10.3	6800	N	.52	16 trv	10.0	6800	N	.53 020150 >> TRAINING <<
			048063121	1954		1695					
B16	0573	ZACHARY FELMLEE	7.2	3600	D	.50	6 trv	10.0	3600	D	.36 021220 >> TRAINING <<
		PAUL GALLIPEAU	10.2	7275	N	.71	8 trv	9.5	7275	N	.77 >> TRAINING <<
			137063300	1492		919					
B18	0496	JAMIE FELMLEE	10.0	2700	D	.29	5 trv	10.0	2700	D	.29 020130
			990022152	1001	10280	1027%	Closed				
B20	!!!!	NO DATA !!!!	(	150013270	3960	6575	166% Closed No Tag)				
A50	!!!!	NO DATA !!!!	(	731053301	373	496	** Closed No Tag)				
A52	!!!!	NO DATA !!!!	(	002033200	2007	461	)				
A54	0013	JAMIE FELMLEE	10.0	3200	D	.51	7 trv	10.0	3200	D	.52 015120
			801121130	2532		267					
A56	!!!!	NO DATA !!!!	(	001058230	2086	2299	*)				
A58	!!!!	NO DATA !!!!	(	519033270	1891	1665	Closed No Tag)				
A60	!!!!	NO DATA !!!!	(	621063091	1403	664	)				

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.43	D	.63	N	.47	C 65.0 D 20.0 N 0.0 S

T&L MACHINE DETAIL for 07-10-2023 4:00 am to 07-11-2023 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(	081013120	1647	605	)
A48	!!!!	NO DATA	!!!!					