

T&L MACHINE DETAIL for 07-06-2023 4:00 am to 07-07-2023 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

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		--- per job in---			-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****				
L04	!!!!	NO DATA !!!!						
L06	!!!!	NO DATA !!!!						
L08	DOWN	RP - Repair 24.0 hrs BROWN,WAYNE C						
L10	!!!!	NO DATA !!!!	(680070174	3994	5769	*** Closed)		
L12	!!!!	NO DATA !!!!	(615121013	3870	20109	520%)		
L14	!!!!	NO DATA !!!!	(480121010	4144	782	)		
L16	!!!!	NO DATA !!!!						
L17	0747	HOANG HO	14.3	592 D .08	3 trv	14.0	592 D .08	017100 low QUANTITY
			246013304	1432	702			
	Low EFF for Job 0747 rated 553/hr for PRIM							
L18	!!!!	NO DATA !!!!	(054063140	2882	59	)		
L20	!!!!	NO DATA !!!!	(830032290	4000	3528	Closed No Tag)		
L22	0755	HOANG HO	14.3	956 D .11	2 trv	14.0	956 D .11	018650 low Efficiency
			247013303	2424	2053			
	Low EFF for Job 0755 rated 617/hr for PRIM							
L24	!!!!	NO DATA !!!!	(756043251	1600	834	)		
L26	!!!!	NO DATA !!!!	(642053160	326	0	)		
L30	!!!!	NO DATA !!!!						
L32	!!!!	NO DATA !!!!						
L34	!!!!	NO DATA !!!!						
L36	!!!!	NO DATA !!!!	(?	?	0	)		
L38	!!!!	NO DATA !!!!						

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
C-N-C		.09 D	.00 N	.09 C	28.0 D	0.0 N	0.0 S

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		--- per job in---					-suggested corrections					
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF		WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci											****
C58	!!!!	NO DATA !!!!		(045063230 1340 7)								
C60	0327	BRYANT MAHON		2.0	450 D	.26 2 trv	10.0	450 D	.05	018040 low QUANTITY		
				221063021 1140 16								
Low EFF for Job 0327 rated 857/hr for PRIM												
C62	0456	JOEL ROSA		10.0	6090 D	.61 11 trv					018920 >> TRAINING <<	
				0.0	D -.--	11 TRV	9.5	6090 D	.64			
				282063300 2106 365								
C64	0317	JOEL ROSA		10.0	8820 D	.69 11 trv	9.5	8820 D	.72	009050 >> TRAINING <<		
				308053160 1957 1761								
C66	!!!!	NO DATA !!!!		(849053301 2258 1411)								
C68	!!!!	NO DATA !!!!		(460053160 2478 620)								
C70	!!!!	NO DATA !!!!		(215043250 2215 1832)								
C72	0064	BIROL BOZACI		6.9S	150 D	6 trv	6.5S	150 D			019240	
				3.6	2700 D	.81 6 trv	3.5	2700 D	.84			
				849053301 2258 1411								
C74	0050	KEMAL TIRNOVA		9.9	5620 D	1.04 9 trv	10.0	5620 D	1.03	021010		
				335063231 1916 1230								
C76	0433	KEMAL TIRNOVA		10.1	5930 D	.52 11 trv	10.0	5930 D	.53	018860		
				126063230 2036 197								
C30	!!!!	NO DATA !!!!		(214053080 2057 1402)								
C32	!!!!	NO DATA !!!!		(855063140 1999 4110 206% Closed)								
C34	!!!!	NO DATA !!!!		(970102040 2360 143)								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.61 D	.00 N	.61 C	52.5 D	0.0 N	6.5 S

T&L MACHINE DETAIL for 07-06-2023 4:00 am to 07-07-2023 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey ****								
C40	!!!!	NO DATA !!!!		(335063231	1916	1230	)		
C42	0138	GORDON CURLEY		5.1 2685 D	.46	4 trv	5.0 2685 D	.46 019340	
				739063011	2097	602			
C44	0314	GORDON CURLEY		5.1 1620 D	.32	4 trv	5.0 1620 D	.32 020850	
				003063200	2536	804			
C46	!!!!	NO DATA !!!!		(727063010	1888	807	)		
C48	0105	SHAKIL BICE		2.9 1680 D	.59	5 trv	3.5 1680 D	.48 017880 >> TRAINING <<	
				853063120	2631	3470	** Closed No Tag		
C50	0188	SHAKIL BICE		2.9 1391 D	.49	5 trv	3.5 1391 D	.40 006820 >> TRAINING <<	
				001013192	2023	450	Closed		
C52	!!!!	NO DATA !!!!		(414053080	1976	1695	Closed No Tag)		
C54	0037	CAMERON BUDZISZEWS		8.7 7100 D	.66	9 trv	11.0 7100 D	.52 015250	
				045063060	2287	2200	Closed No Tag		
C56	0381	CAMERON BUDZISZEWS		8.7 5700 D	.51	7 trv	8.0 5700 D	.55 011790	
	DOWN	RP - Repair		2.8 hrs	BOZACI,BIROL				
				257063231	2198	208			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.48 D	.00 N	.48 C	36.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-06-2023 4:00 am to 07-07-2023 5:00 am

		--- per job in---				-suggested corrections							
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK					
****	ACME NUT - Attn to: Kevin Rhone					****							
C02	!!!!	NO DATA !!!!		(	131106191	666	863	** Closed)					
C04	0847	ERIC D STANEK		2.7	500 D	.47	1 trv	2.5	500 D	.50	020370	DEP 4	4.9 hr
				024013271	4024	4879	** Closed No Tag						
C06	!!!!	NO DATA !!!!		(	247013308	2424	2044	Closed No Tag)					
C08	DOWN	RP - Repair		24.0 hrs	WOLF,RAYMOND E								
				(	247013308	2424	2044	Closed No Tag)					
C10	!!!!	NO DATA !!!!		(	001115170	1953305494	15642% Closed)						
C12	0757	ERIC D STANEK		4.7	2600 D	.93	7 trv	4.5	2600 D	.96	020020	DEP 4	4.9 hr
				004063200	2160	1407							
C14	!!!!	NO DATA !!!!		(	043092270	1856	1563	Closed No Tag)					
C16	0758	KYLE DIGIUGNO		9.9	2033 D	.34	10 trv	10.0	2033 D	.34	020340	>> TRAINING	<<
				004063200	2160	1407							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.53 D	.00 N	.53 C	17.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-06-2023 4:00 am to 07-07-2023 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE	EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!!	NO DATA	!!!!	(701031220 2009 4766	237%	Closed No Tag	)
C20	!!!!	NO DATA	!!!!	(700031189 2424 4225	174%	Closed	)
C22	!!!!	NO DATA	!!!!	(611100210 2191 2110	Closed)		
C24	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E			
				(755043180 2595 1811	Closed)		
C26	!!!!	NO DATA	!!!!	(744063010 2806 2625	Closed No Tag)		

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				--- per job in---			-suggested corrections					
JOB				RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	MISC #1 - Attn to: Kevin Rhone						****					
B02	!!!!	NO DATA !!!!		(	001043180	2040	1535	)				
B04	!!!!	NO DATA !!!!		(	059053011	1757	1459	Closed No Tag)				
B06	0066	RICARDO PADILLA-GO		4.4	2050 D	1.11	5 trv	10.0	2050 D	.49	015940 >> TRAINING <<	
					044063230	1980	432					
B08	!!!!	NO DATA !!!!		(	120053112	1841	1465	Closed No Tag)				
B10	0451	PAUL GALLIPEAU		0.7	N	-.--	6 TRV	0.5	N	-.--	013650 >> TRAINING <<	
		ROBERT DURRANT		5.9	7200 N	.81	6 trv	5.5	7200 N	.87		
					441063020	1264	1120					
B12	0100	ROBERT DURRANT		2.5	N	-.--	4 TRV	5.0	N	-.--	016950	
					616053160	2131	812					
B14	0300	ZACHARY FELMLEE		1.5	5100 D	2.74	6 trv	10.0	5100 D	.40	020150 >> TRAINING <<	
		PAUL GALLIPEAU		0.5	N	-.--	6 TRV	0.5	N	-.--	>> TRAINING <<	
		ROBERT DURRANT		8.4	8500 N	.79	10 trv	9.5	8500 N	.70		
					048063121	1954	1252					
B16	0573	ZACHARY FELMLEE		1.5	3100 D	2.14	6 trv	10.0	3100 D	.31	021220 >> TRAINING <<	
					137063300	1492	161					
B18	!!!!	NO DATA !!!!		(	990022152	1001	10213	1020% Closed)				
B20	!!!!	NO DATA !!!!		(	150013270	3960	6575	166% Closed No Tag)				
A50	!!!!	NO DATA !!!!		(	731053301	373	495	** Closed No Tag)				
A52	!!!!	NO DATA !!!!		(	002033200	2007	461	)				
A54	!!!!	NO DATA !!!!		(	801121136	2604	526	)				
A56	!!!!	NO DATA !!!!		(	001058230	2086	2299	*)				
A58	!!!!	NO DATA !!!!		(	519033270	1891	1665	Closed No Tag)				
A60	!!!!	NO DATA !!!!		(	621063091	1403	664	)				

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.40 D	.54 N	.46 C	30.0 D	21.0 N	0.0 S

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				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(	081013120	1647	605	)
A48	!!!!	NO DATA	!!!!	(	578112070	801	150	)

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JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	***** FITTING - Attn to: Kevin Rhone *****									
A86	!!!!	NO DATA		!!!!	(853033200 2289	2722	* Closed No Tag)			
A74	!!!!	NO DATA		!!!!	(001062270 1893	445	)			
A76	!!!!	NO DATA		!!!!	(441063021 1710	597	)			
A24	!!!!	NO DATA		!!!!						
A25	0456	KEVIN RHONE		0.0	3200 D *.**	6 trv	0.0	3200 D *.**	018920 DEP 6 11.0 hr	
A26	0036	COLBY KERRY-RHONE		9.0	4700 D .36	5 trv	018960 >> TRAINING <<			
				0.2	D -.--	5 TRV	10.0	4700 D .33		
A27	!!!!	NO DATA		!!!!						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.55 D	.00 N	.55 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-06-2023 4:00 am to 07-07-2023 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****									
A10	0647	KOSTA TILA	8.5	3800 D	1.24	14 trv	10.0	3800 D	1.06	017920
		TYRON YAWN	0.1	1048 N	*.**	3 trv	2.5	1048 N	1.16	>> TRAINING <<
			411053011	1737		2436	***	Closed	No Tag	
A12	0528	KOSTA TILA	8.5	2029 D	.95	8 trv	10.0	2029 D	.81	018870
			711072271	973	1903	196%				
A14	!!!!	NO DATA !!!!	(	552033200	2050	0)				

PROPOSED CORRECTIONS:

			EFFICIENCY		HOURS	
HYDROMAT BLOCK CELL	.93 D	1.16 N	.96 C	20.0 D	2.5 N	0.0 S

	EFFICIENCY			HOURS		
BLOCK CELL	.81 D	.00 N	.81 C	63.5 D	0.0 N	0.0 S