

T&L MACHINE DETAIL for 07-05-2023 4:00 am to 07-06-2023 5:00 am

			--- per job in---		-suggested corrections		
JOB			RUN MACHINE		EFF	RUN MACHINE EFF WORK	
****	Special Assembly - Attn to: Cline Brown				****		
H04	!!!!	NO DATA		!!!!			
H06	!!!!	NO DATA		!!!!			
H08	!!!!	NO DATA		!!!!			
H10	!!!!	NO DATA		!!!!			
H20	!!!!	NO DATA		!!!!			
H12	!!!!	NO DATA		!!!!			
H14	!!!!	NO DATA		!!!!			
H22	!!!!	NO DATA		!!!!			

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			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown					****			
L04	!!!!	NO DATA !!!!							
L06	!!!!	NO DATA !!!!							
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C						
L10	!!!!	NO DATA !!!!	(	680070174	3994	5769	*** Closed)		
L12	!!!!	NO DATA !!!!	(	615121013	3870	20109	520%)		
L14	!!!!	NO DATA !!!!	(	480121010	4144	782	)		
L16	!!!!	NO DATA !!!!							
L17	0747	HOANG HO	12.4	522 D	.08	1 trv	12.0	522 D	.08 017100 low QUANTITY
			246013304		1432	580			
Low EFF for Job 0747 rated 553/hr for PRIM									
L18	!!!!	NO DATA !!!!	(	054063140	2882	59	)		
L20	!!!!	NO DATA !!!!	(	830032290	4000	3528	Closed No Tag)		
L22	0755	HOANG HO	12.4	830 D	.11	1 trv	12.0	830 D	.11 018650 low Efficiency
			247013303		2424	1968			
Low EFF for Job 0755 rated 617/hr for PRIM									
L24	!!!!	NO DATA !!!!	(	756043251	1600	834	)		
L26	!!!!	NO DATA !!!!	(	642053160	326	0	)		
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	!!!!	NO DATA !!!!	(	?	?	0	)		
L38	!!!!	NO DATA !!!!							

PROPOSED CORRECTIONS:

			EFFICIENCY		HOURS	
C-N-C	.10 D	.00 N	.10 C	24.0 D	0.0 N	0.0 S

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		--- per job in---				-suggested corrections						
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci											****
C58	0052	CAMERON BUDZISZEWS	0.0	200 D	*.**	1 trv	8.0	200 D	.02	018230	low QUANTITY	
			045063230	1340	7							
Low EFF for Job 0052 rated 1125/hr for PRIM												
C60	!!!!	NO DATA	!!!!	(	051013241	1724	978	)				
C62	!!!!	NO DATA	!!!!	(	643053231	1452	2087	*** Closed No Tag	)			
C64	0317	JOEL ROSA	10.0	7400 D	.58	10 trv	9.5	7400 D	.61	009050	>> TRAINING <<	
		GERARDO NEGRON	10.2	7000 N	.54	10 trv	10.0	7000 N	.54			
			308053160	1957	1542							
C66	!!!!	NO DATA	!!!!	(	849053301	2258	1211	)				
C68	!!!!	NO DATA	!!!!	(	460053160	2478	620	)				
C70	0404	JOEL ROSA	10.0	5200 D	.45	10 trv	9.5	5200 D	.47	018530	>> TRAINING <<	
		GERARDO NEGRON	10.2	4640 N	.39	10 trv	10.0	4640 N	.40			
			215043250	2215	1832							
C72	!!!!	NO DATA	!!!!	(	?	?	0	)				
C74	0050	KEMAL TIRNOVA	8.8	5500 D	1.15	9 trv	10.0	5500 D	1.01	021010		
			335063231	1916	972							
C76	0433	KEMAL TIRNOVA	10.1	5330 D	.47	9 trv	10.0	5330 D	.47	018860		
			853063120	2631	3137	* Closed No Tag						
C30	!!!!	NO DATA	!!!!	(	214053080	2057	1402	)				
C32	!!!!	NO DATA	!!!!	(	855063140	1999	4110	206% Closed	)			
C34	!!!!	NO DATA	!!!!	(	970102040	2360	143	)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.54 D	.47 N	.52 C	47.0 D	20.0 N	0.0 S

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JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey ****										
C40	0146	GORDON CURLEY	10.6	1235 D	.10	6 trv	10.0	1235 D	.11	019290	low Efficiency
		EDDIE BEVERLY	0.4	975 N	2.36	6 trv	1.5	975 N	.58		>> TRAINING <<
			335063231 1916 972								
Low EFF for Job 0146 rated 1125/hr for PRIM											
C42	0138	GORDON CURLEY	10.6	3760 D	.31	7 trv	10.0	3760 D	.32	019340	
		EDDIE BEVERLY	5.8	5824 N	.87	8 trv	5.5	5824 N	.91		>> TRAINING <<
			739063011 2097 492								
C44	0314	EDDIE BEVERLY	9.0	5157 N	.58	8 trv	9.5	5157 N	.54	020850	>> TRAINING <<
			003063200 2536 694								
C46	0324	EDDIE BEVERLY	2.9	N -.--		6 TRV	3.0	N -.--		013900	>> TRAINING <<
			727063010 1888 807								
C48	!!!!	NO DATA !!!!	(853063120 2631 3137				* Closed No Tag)				
C50	!!!!	NO DATA !!!!	(001013192 2023 386				Closed)				
C52	!!!!	NO DATA !!!!	(414053080 1976 1695				Closed No Tag)				
C54	!!!!	NO DATA !!!!	(045063060 2287 1987				Closed No Tag)				
C56		DOWN RP - Repair	22.0 hrs BOZACI,BIROL								
			(257063231 2198 65)								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.22 D	.57 N	.39 C	20.0 D	19.5 N	0.0 S

T&L MACHINE DETAIL for 07-05-2023 4:00 am to 07-06-2023 5:00 am

		--- per job in---			-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone				****			
C02	!!!!	NO DATA	!!!!	(131106191	666	863	** Closed)	
C04	0847	ERIC D STANEK	1.0 800 D 2.03	2 trv	1.0 800 D 2.00	020370	DEP 4	8.7 hr
			024013271 4024	4809	* Closed No Tag			
C06	!!!!	NO DATA	!!!!	(247013308	2424	2044	Closed No Tag)	
C08	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E				
			(247013308	2424	2044	Closed No Tag)		
C10	!!!!	NO DATA	!!!!	(001115170	1953305494	15642% Closed)		
C12	0757	ERIC D STANEK	1.0 2700 D 4.50	9 trv	1.0 2700 D 4.50	020020	DEP 4	8.7 hr
			057063010 2102	2545	** Closed No Tag			
C14	!!!!	NO DATA	!!!!	(043092270	1856	1563	Closed No Tag)	
C16	!!!!	NO DATA	!!!!	(004063200	2160	768	)	

PROPOSED CORRECTIONS:

	EFFICIENCY		HOURS	
ACME NUT	3.25 D	.00 N 3.25 C	2.0 D	0.0 N 0.0 S

T&L MACHINE DETAIL for 07-05-2023 4:00 am to 07-06-2023 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE	EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!!	NO DATA	!!!!	(701031220 2009	4766	237% Closed	No Tag)
C20	!!!!	NO DATA	!!!!	(700031189 2424	4225	174% Closed	)
C22	!!!!	NO DATA	!!!!	(611100210 2191	2110	Closed	)
C24	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E			
				(755043180 2595	1798	Closed	)
C26	!!!!	NO DATA	!!!!	(744063010 2806	2625	Closed	No Tag)

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		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF	WORK	
****	MISC #1 - Attn to: Kevin Rhone										****
B02	!!!!	NO DATA	!!!!	(	001043180	2040	1535	)			
B04	!!!!	NO DATA	!!!!	(	059053011	1757	1459	)			
B06	0066	RICARDO PADILLA-GO	1.9	1460 D	1.81	4 trv	10.0	1460 D	.35	015940 >> TRAINING <<	
					044063230	1980					
B08	!!!!	NO DATA	!!!!	(	120053112	1841	1465	)			
B10	!!!!	NO DATA	!!!!	(	441063020	1264	868	)			
B12	!!!!	NO DATA	!!!!	(	616053160	2131	812	)			
B14	0300	ZACHARY FELMLEE	4.8	7600 D	1.24	11 trv	9.5	7600 D	.62	020150 >> TRAINING <<	
		PAUL GALLIPEAU	10.6	7650 N	.56	9 trv	10.0	7650 N	.60	>> TRAINING <<	
					048063121	1954					
B16	0573	ZACHARY FELMLEE	4.8	3400 D	.71	6 trv	9.5	3400 D	.36	021220 >> TRAINING <<	
		PAUL GALLIPEAU	10.6	5315 N	.50	7 trv	10.0	5315 N	.53	>> TRAINING <<	
					056063141	1998	2391	* Closed No Tag			
B18	!!!!	NO DATA	!!!!	(	990022152	1001	10213	1020% Closed)			
B20	!!!!	NO DATA	!!!!	(	150013270	3960	6575	166% Closed No Tag)			
A50	!!!!	NO DATA	!!!!	(	731053301	373	495	** Closed No Tag)			
A52	!!!!	NO DATA	!!!!	(	002033200	2007	461				
A54	!!!!	NO DATA	!!!!	(	801121136	2604	526				
A56	!!!!	NO DATA	!!!!	(	001058230	2086	2299	*)			
A58	!!!!	NO DATA	!!!!	(	519033270	1891	1665	Closed No Tag)			
A60	!!!!	NO DATA	!!!!	(	621063091	1403	664				

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.44 D	.56 N	.49 C	29.0 D	20.0 N	0.0 S

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				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(	081013120	1647	605	)
A48	!!!!	NO DATA	!!!!	(	578112070	801	150	)

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JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	FITTING - Attn to: Kevin Rhone	****							
A86	!!!! NO DATA !!!!	(	853033200	2289	2722	*	Closed No Tag	)	
A74	!!!! NO DATA !!!!	(	001062270	1893	445	)			
A76	!!!! NO DATA !!!!	(	441063021	1710	597	)			
A24	!!!! NO DATA !!!!								
A25	0456 KEVIN RHONE	3.8	4015 D	.74	5 trv	4.0	4015 D	.70	018920 DEP 6 7.2 hr
A26	0036 COLBY KERRY-RHONE	10.1	7100 D	.49	9 trv	10.5	7100 D	.47	018960 >> TRAINING <<
A27	!!!! NO DATA !!!!								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.53 D	.00 N	.53 C	14.5 D	0.0 N	0.0 S

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JOB			--- per job in---				-suggested corrections			
			RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
**** HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****										
A10	0647	KOSTA TILA	7.4	1400 D	.53	7 trv	10.0	1400 D	.39	017920
		TYRON YAWN	9.6	4229 N	1.23	12 trv	9.5	4229 N	1.24	>> TRAINING <<
			411053011	1737	1632					
A12	0528	KOSTA TILA	5.3	4000 D	3.03	NO TRV	10.0	4000 D	1.60	018870
			711072271	973	16					
A14	!!!!	NO DATA !!!!	(	552033200	2050	0)				

PROPOSED CORRECTIONS:

			EFFICIENCY		HOURS	
HYDROMAT BLOCK CELL	.99 D	1.24 N	1.07 C	20.0 D	9.5 N	0.0 S

T&L MACHINE DETAIL for 07-05-2023 4:00 am to 07-06-2023 5:00 am

		--- per job in---					-suggested corrections					
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF		WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****	
I26	!!!!	NO DATA !!!!										
I27	0534	GERSON JAMES	0.0	2600	D	*.**	NO TRV	11.0	2600	D	.53	016390
I40	!!!!	NO DATA !!!!										
I41	!!!!	NO DATA !!!!										
I42	!!!!	NO DATA !!!!										
I43	0660	SHAWN WALDRON	0.6	87	D	.53	NO TRV	0.5	87	D	.62	019060 >> TRAINING <<
		JUAN COLLAZO	3.1	936	D	1.10	1 trv	3.0	936	D	1.11	>> TRAINING <<
I44	0556	JUAN BRAVO	11.6	2016	D	.73	5 trv	11.0	2016	D	.76	021070
I45	0690	JUAN COLLAZO	2.3	936	D	.68	5 trv					021390 >> TRAINING <<
			5.4	2280	D	.71	12 trv	7.0	3216	D	.77	
		JAYSON NACCO	11.7	5600	N	.80	10 trv	11.0	5600	N	.85	>> TRAINING <<
I46	!!!!	NO DATA !!!!										
I47	0551	SHAWN WALDRON	9.8	4240	D	.72	9 trv	9.5	4240	D	.74	021490 >> TRAINING <<
		VON MCGEE	0.0	3304	N	*.**	7 trv	10.0	3304	N	.55	>> TRAINING <<
I48	0607	MALKIEL CANTERO-AG	12.0	1122	D	.57	3 trv	11.5	1122	D	.59	020470 >> TRAINING <<
		FNU HASSAN	3.3	1876	N	3.50	7 trv	3.5	1876	N	3.25	DEP 17 8.8 hr >> TRAINING << HI Efficiency
I49	!!!!	NO DATA !!!!										
I50	!!!!	NO DATA !!!!										
A87	0551	AVI CANTERO	5.2	9543	D	1.30	52 trv	11.0	9543	D	.62	021490
			463053230	1621	4668	288%	Closed					
A88	0690	AVI CANTERO	5.2	13016	D	1.14	50 trv	11.0	13016	D	.54	021390
			251043202	1389	2161	156%						

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
BLOCK CELL		.66	D	1.07	N	.76	C 75.5 D 24.5 N 0.0 S