

T&L MACHINE DETAIL for 06-27-2023 4:00 am to 06-28-2023 5:00 am

			--- per job in---	-suggested corrections		
JOB			RUN MACHINE	EFF	RUN MACHINE	EFF WORK
****	Special Assembly - Attn to: Cline Brown			****		
H04	!!!!	NO DATA		!!!!		
H06	!!!!	NO DATA		!!!!		
H08	!!!!	NO DATA		!!!!		
H10	!!!!	NO DATA		!!!!		
H20	!!!!	NO DATA		!!!!		
H12	!!!!	NO DATA		!!!!		
H14	!!!!	NO DATA		!!!!		
H22	!!!!	NO DATA		!!!!		

T&L MACHINE DETAIL for 06-27-2023 4:00 am to 06-28-2023 5:00 am

JOB				--- per job in---				-suggested corrections					
				RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	C-N-C - Attn to: Wayne Brown				****								
L04	0009	ROBBIE JOSEPH		5.0	396 D	.92	NO TRV	10.0	396 D	.46	015160		
		DENNIS COOPER		10.2	366 N	.41	NO TRV	9.5	366 N	.44			
L06	0014	ROBBIE JOSEPH		5.0	437 D	1.01	NO TRV	10.0	437 D	.50	015130		
		DENNIS COOPER		10.2	461 N	.52	NO TRV	9.5	461 N	.56			
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C									
L10	!!!!	NO DATA	!!!!	(680070174 3994 5769 *** Closed)									
L12	!!!!	NO DATA	!!!!	(615121013 3870 20109 520%)									
L14	!!!!	NO DATA	!!!!	(480121010 4144 782)									
L16	!!!!	NO DATA	!!!!										
L17	0747	HOANG HO		2.7	120 N	.08	NO TRV	3.0	120 N	.07	017100 low Efficiency		
				?		?	0						
Low EFF for Job 0747 rated 553/hr for PRIM													
L18	6530	MICHAEL LAMB		7.5	222 D	?.??	1 trv	9.5	222 D	?.??	021030		
		HOANG HO		10.1	288 N	?.??	NO TRV	9.5	288 N	?.??			
	DOWN	RP - Repair	1.9 hrs	HO,HOANG									
				054063140 2882 26									
Missing Efficiency Rating for Job 6530 for PRIM on L18													
L20	!!!!	NO DATA	!!!!	(830032290 4000 3528 Closed No Tag)									
L22	0755	MICHAEL LAMB		9.5	625 D	.11	2 trv	9.5	625 D	.11	018650 low Efficiency		
		HOANG HO		11.1	727 N	.11	1 trv	10.5	727 N	.11	low Efficiency		
				247013303 2424 1775									
Low EFF for Job 0755 rated 617/hr for PRIM													
L24	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C									
				(756043251 1600 654)									
L26	!!!!	NO DATA	!!!!	(642053160 326 0)									
L30	!!!!	NO DATA	!!!!										
L32	!!!!	NO DATA	!!!!										
L34	!!!!	NO DATA	!!!!										
L36	6706	GLENN DAVIS		8.8	571 D	1.63	NO TRV	10.0	571 D	1.43	021610		
				?		?	0						
L38	!!!!	NO DATA	!!!!										

PROPOSED CORRECTIONS:

EFFICIENCY				HOURS			
C-N-C	.63 D	.34 N	.50 C	39.5 D	32.5 N	0.0 S	

T&L MACHINE DETAIL for 06-27-2023 4:00 am to 06-28-2023 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****									
C58	!!!!	NO DATA !!!!		(047053080 2078		2074 Closed No Tag)				
C60	0318	BRYANT MAHON	10.1	5300 D	.35	5	trv	10.0	5300 D	.35 020450
		PATRICK KELLY	1.6	2100 N	.88	3	trv	1.5	2100 N	.93
			051013241	1724		741				
C62	0456	BRYANT MAHON	10.1	3200 D	.32	6	trv	10.0	3200 D	.32 018920
			643053231	1452		556				
C64	0317	JOEL ROSA	10.2	1500 D	.11	7	trv	10.0	1500 D	.12 009050 >> TRAINING <<
		PATRICK KELLY	8.6	8000 N	.72	9	trv	10.0	8000 N	.62 low Efficiency
			308053160	1957		198				
Low EFF for Job 0317 rated 1285/hr for PRIM										
C66	0302	JOEL ROSA	10.2	7100 D	.62	7	trv	10.0	7100 D	.63 018620 >> TRAINING <<
		PATRICK KELLY	7.0	N	-.--			8.5	N	-.--
			849053301	2258		1535				
C68	!!!!	NO DATA !!!!		(460053160 2478		620)				
C70	!!!!	NO DATA !!!!		(215043250 2215		1140)				
C72	0251	KEMAL TIRNOVA	9.7	4610 D	.42	8	trv	10.0	4610 D	.41 019670
			053053012	2000		81				
C74	!!!!	NO DATA !!!!		(913033130 2117		1815 Closed No Tag)				
C76	0433	KEMAL TIRNOVA	9.9	5140 D	.46	9	trv	10.0	5140 D	.46 018860
		GERARDO NEGRON	10.2	5050 N	.44	10	trv	10.0	5050 N	.45
			853063120	2631		692				
C30	0036	GERARDO NEGRON	10.2	8000 N	.52	10	trv	10.0	8000 N	.53 018960
			214053080	2057		1123				
C32	!!!!	NO DATA !!!!		(855063140 1999		4110 206% Closed No Tag)				
C34	!!!!	NO DATA !!!!		(970102040 2360		143)				

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.38 D	.44 N	.40 C	60.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 06-27-2023 4:00 am to 06-28-2023 5:00 am

--- per job in---													-suggested corrections				
JOB			RUN MACHINE					EFF		RUN MACHINE			EFF		WORK		
**** MISC #2 - Attn to: Steve Sawdey ****																	
C40	0121	GORDON CURLEY	10.7	1820	D	.15	6	trv	10.0	1820	D	.16	019260	low Efficiency			
		EDDIE BEVERLY	9.1	7057	N	.69	10	trv	9.5	7057	N	.66		>> TRAINING	<<		
			?			?		0									
Low EFF for Job 0121 rated 1125/hr for PRIM																	
C42	0306	GORDON CURLEY	10.7	4790	D	.45	7	trv	10.0	4790	D	.48	019500				
		EDDIE BEVERLY	9.1	6704	N	.74	10	trv	9.5	6704	N	.71		>> TRAINING	<<		
			741053230		2178	3798		174%									
C44	!!!!	NO DATA !!!!	(855063142		1495	2171	*** Closed No Tag)										
C46	0324	BIROL BOZACI	3.4	3150	D	1.08	3	trv	10.0	3150	D	.37	013900				
			727063010		1888	705											
C48	0105	BIROL BOZACI	7.0S	150	D		5	trv	6.5S	150	D		017880				
			3.5	2500	D	.71	5	trv	3.5	2500	D	.71					
		GERALD D DAVIS	9.8	7500	N	.77	13	trv	9.5	7500	N	.79					
			855063142		1495	2171	*** Closed No Tag										
C50	!!!!	NO DATA !!!!	(001013192		2023	386	Closed)										
C52	!!!!	NO DATA !!!!	(414053080		1976	1695	Closed No Tag)										
C54	0037	SHAKIL BICE	9.6	6380	D	.53	8	trv	9.0	6380	D	.57	015250	>> TRAINING	<<		
		GERALD D DAVIS	9.8	8200	N	.68	10	trv	9.5	8200	N	.70					
			045063060		2287	1450											
C56	0381	SHAKIL BICE	9.6	3381	D	.27	8	trv	9.0	3381	D	.29	011790	>> TRAINING	<<		
			731063060		2018	381	Closed										

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.40	D	.71	N	.53	C
		51.5	D	38.0	N	6.5	S

T&L MACHINE DETAIL for 06-27-2023 4:00 am to 06-28-2023 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	ACME NUT - Attn to: Kevin Rhone								****
C02	!!!!	NO DATA	!!!!	(	131106191	666	863	** Closed)	
C04	0847	RAYMOND E WOLF	2.7	651 D	.60	3 trv	9.0	651 D .18 020370 low Efficiency	
			024013271	4024	4492	*	Closed	No Tag	
	Low EFF for Job 0847 rated 400/hr for PRIM								
C06	!!!!	NO DATA	!!!!	(	247013308	2424	2044	Closed No Tag)	
C08	DOWN	RP - Repair	24.0	hrs WOLF, RAYMOND E					
			(	247013308	2424	2044	Closed	No Tag)	
C10	!!!!	NO DATA	!!!!	(	001115170	1953305494	15642%	Closed)	
C12	0757	RAYMOND E WOLF	2.7	2465 D	1.51	6 trv	9.0	2465 D .46 020020	
			057063010	2102	1785				
C14	!!!!	NO DATA	!!!!	(	043092270	1856	1563	Closed No Tag)	
C16	DOWN	RP - Repair	24.0	hrs WOLF, RAYMOND E					
			(	004063200	2160	63	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.32 D	.00 N	.32 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-27-2023 4:00 am to 06-28-2023 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!! NO DATA !!!!	(701031220 2009		4766	237% Closed No Tag)		
C20	!!!! NO DATA !!!!	(700031189 2424		4225	174% Closed)		
C22	!!!! NO DATA !!!!	(611100210 2191		2110	Closed)		
C24	DOWN RP - Repair	24.0 hrs WOLF,RAYMOND E					
		(755043180 2595		1798	Closed)		
C26	0837 KYLE DIGIUGNO	0.8	3668 D	7.91	6 trv	9.5	3668 D .62 020770 >> TRAINING <<
		744063010	2806	2096			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.62 D	.00 N	.62 C	9.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-27-2023 4:00 am to 06-28-2023 5:00 am													
JOB				--- per job in---			-suggested corrections						
				RUN MACHINE		EFF	RUN MACHINE		EFF	WORK			
****	MISC #1 - Attn to: Kevin Rhone												****
B02	0460	COLBY KERRY-RHONE	10.3	5600 D	.42	7 trv		10.0	5600 D	.44	014030	>> TRAINING	<<
				001043180	2040	1470							
B04	!!!!	NO DATA	!!!!	(	059053011	1757	1190	)					
B06	0066	RICARDO PADILLA-GO	1.2	1160 D	2.27	3 trv		9.5	1160 D	.29	015940	>> TRAINING	<<
				145063140	2122	1591							
B08	0045	COLBY KERRY-RHONE	10.3	500 D	.12	4 trv		10.0	500 D	.12	015280	>> TRAINING	<<
												low Efficiency	
				120053112	1841	1308							
Low EFF for Job 0045 rated 409/hr for PRIM													
B10	0451	ZACHARY FELMLEE	9.8	7000 D	.48	3 trv		10.0	7000 D	.47	013650	>> TRAINING	<<
				111053180	1724	2348	** Closed						
B12	!!!!	NO DATA	!!!!	(	616053160	2131	548	)					
B14	0300	ZACHARY FELMLEE	9.8	7600 D	.60	9 trv		10.0	7600 D	.59	020150	>> TRAINING	<<
				048063121	1954	203							
B16	0573	JAMIE FELMLEE	0.7	800 D	1.14	2 trv		0.5	800 D	1.60	021220	DEP 6 8.9 hr	
				056063141	1998	1114							
B18	!!!!	NO DATA	!!!!	(	990022152	1001	10216	1021% Closed	)				
B20	0060	JAMIE FELMLEE	9.6	2300 D	.48	6 trv		10.0	2300 D	.47	015370	DEP 6 8.9 hr	
				150013270	3960	6343	160% Closed No Tag						
A50	!!!!	NO DATA	!!!!	(	731053301	373	495	** Closed No Tag	)				
A52	!!!!	NO DATA	!!!!	(	002033200	2007	419	)					
A54	!!!!	NO DATA	!!!!	(	801121136	2604	526	)					
A56	!!!!	NO DATA	!!!!	(	001058230	2086	2299	*	)				
A58	!!!!	NO DATA	!!!!	(	519033270	1891	1665	)					
A60	!!!!	NO DATA	!!!!	(	621063091	1403	664	)					

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.41 D	.00 N	.41 C	60.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-27-2023 4:00 am to 06-28-2023 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(	081013120	1647	605	)
A48	!!!!	NO DATA	!!!!	(	578112070	801	150	)

T&L MACHINE DETAIL for 06-27-2023 4:00 am to 06-28-2023 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	FITTING - Attn to: Kevin Rhone	****					
A86	!!!!	NO DATA	!!!!	(853033200 2289	2722	* Closed No Tag)	
A74	!!!!	NO DATA	!!!!	(001062270 1893	255	)	
A76	!!!!	NO DATA	!!!!	(441063021 1710	597	)	
A24	!!!!	NO DATA	!!!!				
A25	!!!!	NO DATA	!!!!				
A26	!!!!	NO DATA	!!!!				
A27	!!!!	NO DATA	!!!!				

T&L MACHINE DETAIL for 06-27-2023 4:00 am to 06-28-2023 5:00 am

JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****			
A10	0560 KOSTA TILA	6.4	2483 D	.86	4 trv	10.0	2483 D	.55 019970
		451053010	1447	1573	*	Closed No Tag		
A12	!!!! NO DATA !!!!	(	488112220	2456	3212	**	Closed)	
A14	0518 TYRON YAWN	3.8	1283 N	.57	2 trv	8.5	1283 N	.25 020900 >> TRAINING <<
		054043250	1681	1708	*	Closed No Tag		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.55 D	.25 N	.41 C	10.0 D	8.5 N	0.0 S

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****		
I26	!!!!	NO DATA !!!!											
I27	0534	GERSON JAMES	10.3	2700 D	.58	21	trv	10.0	2700 D	.60	016390		
I40	0655	FNU HASSAN	6.5	1932 N	1.49	6	trv	6.0	1932 N	1.61	019280	DEP 17 3.6 hr >> TRAINING <<	
I41	!!!!	NO DATA !!!!											
I42	!!!!	NO DATA !!!!											
I43	0660	MAGDIEL CANTERO-GO	9.5	2805 D	1.06	13	trv	10.0	2805 D	1.00	019060	>> TRAINING <<	
		KEDRICK BROWN	10.0	2508 N	.89	6	trv	9.5	2508 N	.94		>> TRAINING <<	
I44	0556	JUAN BRAVO	10.6	1962 D	.77	4	trv	10.0	1962 D	.82	021070		
		MUNAWAR QADRI	0.0	2064 N	*.**	6	trv	9.5	2064 N	.91		>> TRAINING <<	
I45	0691	JOSE OTERO SANTOS	9.9	4456 D	.75	7	trv	9.5	4456 D	.78	021340	>> TRAINING <<	
		VICTOR CONTRERAS	0.0	4 N	*.**	8	TRV	9.5	4 N	.00		>> TRAINING <<	
		JOSE OTERO SANTOS	0.1		D -.--	7	TRV	2.5		D -.--		low QUANTITY >> TRAINING <<	
I46	0685	SAMIL CANTERO	0.0		D -.--	1	TRV	4.5		D -.--	019730		
I47	0695	JUAN COLLAZO	10.8	5704 D	.88	11	trv	10.5	5704 D	.91	019830	>> TRAINING <<	
		JAYSON NACCO	10.0	4864 N	.81	10	trv	9.5	4864 N	.85		>> TRAINING <<	
I48	0607	CHAD M SOMMERFELDT	6.6S	100 D			NO TRV	8.5S	100 D		020470		
		DAYNE AINA	9.9	1356 N	.83	6	trv	9.5	1356 N	.87		>> TRAINING <<	
I49	0696	MALKIEL CANTERO-AG	10.5	6000 D	.82	9	trv	10.0	6000 D	.86	020080	>> TRAINING <<	
		VON MCGEE	0.0	3144 N	*.**	5	trv	9.0	3144 N	.50		>> TRAINING <<	
I50	!!!!	NO DATA !!!!											
A87	0607	DAMION HAMILTON	8.3	835 D	.17	14	trv	9.0	835 D	.15	020470	low Efficiency	
	0660	DAMION HAMILTON	1.1S	8445 D		20	trv	1.0	8445 D	5.86	019060		
		LOUIS HOLT	4.4	11022 N	1.75	10	trv	9.0	11022 N	.85		>> TRAINING <<	
				821053180	2214	1268							
A88	0696	DAMION HAMILTON	9.4	12600 D	.61	30	trv	10.0	12600 D	.57	020080		
		LOUIS HOLT	5.6	15000 N	1.22		NO TRV	9.0	15000 N	.76		>> TRAINING <<	
				661063091	1610	1118	Closed						

	EFFICIENCY			HOURS		
BLOCK CELL	.72 D	.78 N	.75 C	87.0 D	80.5 N	8.5 S