

T&L MACHINE DETAIL for 06-20-2023 4:00 am to 06-21-2023 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

T&L MACHINE DETAIL for 06-20-2023 4:00 am to 06-21-2023 5:00 am

		--- per job in---						-suggested corrections				
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK				
***** C-N-C - Attn to: Wayne Brown *****												
L04	0009	ROBBIE JOSEPH	10.0	400 D	.46	NO TRV		10.0	400 D	.46	015160	
		DENNIS COOPER	8.5	178 N	.24	NO TRV		8.0	178 N	.26		
L06	0014	ROBBIE JOSEPH	10.0	491 D	.57	NO TRV		10.0	491 D	.56	015130	
		DENNIS COOPER	10.2	473 N	.53	NO TRV		9.5	473 N	.57		
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C								
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)									
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520%)									
L14	!!!!	NO DATA !!!!	(480121010 4144 782)									
L16	0017	GLENN DAVIS	9.7	143 D	.29	NO TRV		10.0	143 D	.29	015760	
L17	6042	HOANG HO	12.0	467 N	.78	1 trv		11.5	467 N	.81	019750	
	DOWN	RP - Repair	11.1 hrs	BROWN,WAYNE C								
				756043251	1600	412						
L18	!!!!	NO DATA !!!!	(002110020 2033 201)									
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)									
L22	0755	MICHAEL LAMB	9.6	555 D	.09	2 trv		9.0	555 D	.10	018650	low QUANTITY
		HOANG HO	12.0	474 N	.06	1 trv		11.5	474 N	.07		low QUANTITY
	DOWN	RP - Repair	2.4 hrs	HO,HOANG								
				247013303	2424	1497						
Low EFF for Job 0755 rated 617/hr for PRIM												
L24	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C								
				(756043251	1600	412)						
L26	0328	MICHAEL LAMB	9.6	457 D	?.??	2 trv		10.0	457 D	?.??	021560	
				642053160	326	0						
Missing Efficiency Rating for Job 0328 for PRIM on L26												
L30	!!!!	NO DATA !!!!										
L32	!!!!	NO DATA !!!!										
L34	!!!!	NO DATA !!!!										
L36	6706	GLENN DAVIS	9.7	445 D	1.14	NO TRV		10.0	445 D	1.11	021610	
			?			?	0					
L38	!!!!	NO DATA !!!!										

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.51 D	.43 N	.48 C	49.0 D	40.5 N	0.0 S

T&L MACHINE DETAIL for 06-20-2023 4:00 am to 06-21-2023 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF		WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****										
C58	!!!!	NO DATA	!!!!	(	047053080	2078	2074	Closed	No Tag	)	
C60	!!!!	NO DATA	!!!!	(	308033081	2902	385	)			
C62	0474	BRYANT MAHON	10.3	450 D	.05	3 trv	10.0	450 D	.05	014540	low QUANTITY
		GERALD D DAVIS	9.6	3000 N	.34	5 trv	10.0	3000 N	.33		
			643053230	1452	2126	***					
Low EFF for Job 0474 rated 923/hr for PRIM											
C64	0317	BRYANT MAHON	10.3	6200 D	.47	9 trv	10.0	6200 D	.48	009050	
		GERALD D DAVIS	9.6	8100 N	.66	9 trv	10.0	8100 N	.63		
			308053161	1957	1551						
C66	!!!!	NO DATA	!!!!	(	849053301	2258	790	)			
C68	!!!!	NO DATA	!!!!	(	111092250	1675	1612	Closed	No Tag	)	
C70	!!!!	NO DATA	!!!!	(	215043250	2215	1140	)			
C72	0251	JOEL ROSA	9.1	5830 D	.57	10 trv	10.0	5830 D	.52	019670	>> TRAINING <<
		GERARDO NEGRON	10.2	4675 N	.41	9 trv	10.0	4675 N	.42		
			053053010	2000	2901	***					
C74	0050	JOEL ROSA	9.1	5600 D	1.13	10 trv	10.0	5600 D	1.02	021010	>> TRAINING <<
		GERARDO NEGRON	4.7	2745 N	1.07	10 trv	5.0	2745 N	1.00		
			913033130	2117	1796						
C76	0433	KEMAL TIRNOVA	10.1	4420 D	.39	9 trv	10.0	4420 D	.39	018860	
		GERARDO NEGRON	5.5	2800 N	.45	6 trv	5.5	2800 N	.45		
			855063140	1999	1476						
C30	0036	KEMAL TIRNOVA	9.9	6490 D	.44	9 trv	10.0	6490 D	.43	018960	
			214053080	2057	153						
C32	!!!!	NO DATA	!!!!	(	855063140	1999	1476	)			
C34	!!!!	NO DATA	!!!!	(	970102040	2360	143	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.48 D	.52 N	.50 C	60.0 D	40.5 N	0.0 S

T&L MACHINE DETAIL for 06-20-2023 4:00 am to 06-21-2023 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey										****
C40	0121	BIROL BOZACI	8.6S	150 D		2 trv	8.0S	150 D		019260 DEP 9 0.9 hr	
			1.0	1000 D	.92	2 trv	1.0	1000 D	.89	DEP 9 0.9 hr	
			741053230	2178		715					
C42	0306	GORDON CURLEY	9.1	1080 D	.12	3 trv	8.5	1080 D	.13	019500 low Efficiency	
		PATRICK KELLY	9.7	4000 N	.41	6 trv	10.0	4000 N	.40		
			741053230	2178		715					
Low EFF for Job 0306 rated 1000/hr for PRIM											
C44	0314	GORDON CURLEY	10.6	5365 D	.51	9 trv	10.0	5365 D	.54	020850	
		PATRICK KELLY	9.7	6000 N	.62	10 trv	10.0	6000 N	.60		
			855063142	1495		773					
C46	0075	GORDON CURLEY	1.5	1100 D	.86	4 trv	1.5	1100 D	.86	019200	
		LARRY P RODWELL	10.1	7300 N	.84	10 trv	10.0	7300 N	.85		
			048043250	2813		2389 Closed					
C48	0126	SHAKIL BICE	9.6	6289 D	.58	10 trv	9.5	6289 D	.59	018480 >> TRAINING <<	
		LARRY P RODWELL	10.1	6250 N	.55	10 trv	10.0	6250 N	.56		
			855063141	1999		3149 158%					
C50	!!!!	NO DATA !!!!	(	001013192	2023	386 Closed)					
C52	0069	SHAKIL BICE	6.0	5882 D	.65	7 trv	5.5	5882 D	.71	015710 >> TRAINING <<	
		EDDIE BEVERLY	8.9	9886 N	.74	12 trv	9.5	9886 N	.69	>> TRAINING <<	
			414053080	1976		1361					
C54	0037	SHAKIL BICE	3.6	D -.--			4.0	D -.--		015250 >> TRAINING <<	
			045063060	2287		751					
C56	0381	EDDIE BEVERLY	5.9	3348 N	.44	6 trv	7.5	3348 N	.35	011790 >> TRAINING <<	
			732053231	1613		1690 * Closed No Tag					

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.45 D	.58 N	.53 C	40.0 D	57.0 N	8.0 S

T&L MACHINE DETAIL for 06-20-2023 4:00 am to 06-21-2023 5:00 am

			--- per job in---			-suggested corrections		
	JOB		RUN	MACHINE	EFF	RUN	MACHINE	EFF WORK
****	ACME NUT - Attn to: Kevin Rhone		****					
C02	!!!!	NO DATA	!!!!	(131106191	666	863	** Closed	)
C04	!!!!	NO DATA	!!!!	(024013271	4024	3776	Closed No Tag	)
C06	!!!!	NO DATA	!!!!	(247013308	2424	2044	Closed No Tag	)
C08	DOWN	RP - Repair	24.0 hrs	WOLF,RAYMOND E				
				(247013308	2424	2044	Closed No Tag	)
C10	!!!!	NO DATA	!!!!	(0011115170	1953305494	15642%	Closed	)
C12	!!!!	NO DATA	!!!!	(057063010	2102	464		)
C14	!!!!	NO DATA	!!!!	(043092270	1856	1563	Closed No Tag	)
C16	!!!!	NO DATA	!!!!	(749053010	1638	1876	* Closed	)

T&L MACHINE DETAIL for 06-20-2023 4:00 am to 06-21-2023 5:00 am

		--- per job in---			-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone			****				
C18	!!!! NO DATA !!!!	(701031220 2009		4766	237% Closed No Tag)			
C20	!!!! NO DATA !!!!	(700031189 2424		4225	174% Closed)			
C22	!!!! NO DATA !!!!	(611100210 2191		2110	Closed)			
C24	DOWN RP - Repair	24.0 hrs WOLF,RAYMOND E						
		(755043180 2595		1798	Closed)			
C26	0837 RAYMOND E WOLF	7.8	2974 D	.62	6 trv	8.5	2974 D	.57 020770
		744063010	2806	1497				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.57 D	.00 N	.57 C	8.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-20-2023 4:00 am to 06-21-2023 5:00 am													
JOB				--- per job in---				-suggested corrections					
***** MISC #1 - Attn to: Kevin Rhone *****				RUN MACHINE EFF				RUN MACHINE EFF WORK					
B02	0460	COLBY KERRY-RHONE	10.6	5700 D	.42	6 trv		10.0	5700 D	.44	014030	>> TRAINING	<<
				001043180	2040	1003							
B04	0378	COLBY KERRY-RHONE	10.6	4200 D	.35	10 trv		10.0	4200 D	.37	019020	>> TRAINING	<<
				059053011	1757	1150							
B06	0066	ROBERT DURRANT	4.0	400 N	.24	1 trv		10.0	400 N	.10	015940	low QUANTITY	
				145063140	2122	735							
Low EFF for Job 0066 rated 420/hr for PRIM													
B08	DOWN	RP - Repair	24.0	hrs RHONE,KEVIN									
				(120053112	1841	272)							
B10	!!!!	NO DATA !!!!		(111053180	1724	1469 Closed)							
B12	!!!!	NO DATA !!!!		(616053160	2131	548)							
B14	0300	ZACHARY FELMLEE	5.5	7500 D	1.06	10 trv		10.0	7500 D	.58	020150	>> TRAINING	<<
				731053300	2168	1509							
B16	0573	ZACHARY FELMLEE	5.5	4500 D	.82	7 trv		10.0	4500 D	.45	021220	>> TRAINING	<<
				056063141	1998	671							
B18	!!!!	NO DATA !!!!		(990022152	1001	10197 1019% Closed)							
B20	!!!!	NO DATA !!!!		(150013270	3960	5929 150% Closed No Tag)							
A50	!!!!	NO DATA !!!!		(731053301	373	495 ** Closed No Tag)							
A52	!!!!	NO DATA !!!!		(002033200	2007	419)							
A54	!!!!	NO DATA !!!!		(801121136	2604	526)							
A56	!!!!	NO DATA !!!!		(001058230	2086	2299 *)							
A58	0463	JAMIE FELMLEE	10.4	4400 D	.46	8 trv		10.0	4400 D	.48	020380	>> TRAINING	<<
				519033270	1891	1139							
A60	0424	JAMIE FELMLEE	10.4	6300 D	.67	14 trv		10.0	6300 D	.70	021120	>> TRAINING	<<
				621063092	468	212							

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.50 D	.10 N	.45 C	60.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 06-20-2023 4:00 am to 06-21-2023 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
**** ACME MISC - Attn to: Ray Wolf ****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(	081013120	1647	709	)
A48	!!!!	NO DATA	!!!!	(	578112070	801	150	)

T&L MACHINE DETAIL for 06-20-2023 4:00 am to 06-21-2023 5:00 am

--- per job in---										-suggested corrections			
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK			
**** FITTING - Attn to: Kevin Rhone ****													
A86	0056	CAMERON BUDZISZEWS	3.1	5800 D	1.34	8 trv	10.0	5800 D	.42	014100			
			853033200	2289	1782								
A74	0403	CAMERON BUDZISZEWS	1.0	4200 D	4.79	8 trv	10.0	4200 D	.46	020600			
			447053230	1603	210								
A76	!!!!	NO DATA !!!!	(	441063021	1710	597)							
A24	!!!!	NO DATA !!!!											
A25	0456	KEVIN RHONE	0.0S	100 D		1 trv	0.0S	100 D		018920 DEP 6 5.2 hr			
		HERMAN LEWIS	5.5	3275 D	.42	5 trv	5.5	3275 D	.41				
A26	0036	HERMAN LEWIS	4.9	3675 D	.52	4 trv	5.0	3675 D	.51	018960			
A27	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
FITTING		.44 D	.00 N	.44 C	30.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-20-2023 4:00 am to 06-21-2023 5:00 am

		--- per job in---						-suggested corrections			
JOB		RUN MACHINE		EFF				RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt						****				
A10	0560	KOSTA TILA	10.6	4530 D	.95	26 trv		10.0	4530 D	1.01	019970
		TYRON YAWN	7.0	5126 N	1.62	32 trv		9.5	5126 N	1.20	>> TRAINING <<
			631063092	1447	1381						
A12	!!!!	NO DATA !!!!	(	488112220	2456	3212	** Closed)				
A14	0518	JASON BEACHEL	0.0S	100 D		NO TRV		2.0S	100 D		020900
			8.4	D -.-				8.0	D -.-		
			054043250	1681	0						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL		.56	D	1.20	N	.78	C 18.0 D 9.5 N 2.0 S

T&L MACHINE DETAIL for 06-20-2023 4:00 am to 06-21-2023 5:00 am														
JOB			--- per job in---					-suggested corrections						
			RUN		MACHINE		EFF	RUN		MACHINE		EFF	WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt													
I26	0644	KEDRICK BROWN	0.0	2224	N	*.**	3	trv	7.5	2224	N	.94	017740 >> TRAINING <<	
I27	0534	SAMIL CANTERO	0.0		D	-.--	4	TRV	7.5		D	-.--	016390	
I40	0655	SHAWN WALDRON	10.3	2000	D	.97	1	trv	10.0	2000	D	1.00	019280 >> TRAINING <<	
		FNU HASSAN	4.4	1736	N	1.96	6	trv	4.5	1736	N	1.93	DEP 17 5.1 hr >> TRAINING <<	
I41	!!!!	NO DATA	!!!!											
I42	!!!!	NO DATA	!!!!											
I43	0660	JUAN BRAVO	5.3	1581	D	1.08	4	trv	5.5	1581	D	1.03	019060	
		VON MCGEE	0.0	2058	N	*.**	6	trv	9.5	2058	N	.77	>> TRAINING <<	
I44	0556	JUAN BRAVO	0.2	828	D	15.92	4	trv	4.0	828	D	.86	021070	
		MUNAWAR QADRI	0.0	2055	N	*.**	7	trv	9.5	2055	N	.90	>> TRAINING <<	
I45	!!!!	NO DATA	!!!!											
I46	0685	GERSON JAMES	10.3	4504	D	.87	9	trv	10.0	4504	D	.90	019730	
		KEDRICK BROWN	1.8	848	N	.93	NO	TRV	2.0	848	N	.85	>> TRAINING <<	
I47	0536	JUAN COLLAZO	10.8	6304	D	.83	11	trv	10.5	6304	D	.86	021080 >> TRAINING <<	
		DAYNE AINA	9.9	5736	N	.83	8	trv	9.5	5736	N	.86	>> TRAINING <<	
I48	0686	JOSE OTERO SANTOS	11.6	3296	D	.63	13	trv	11.0	3296	D	.67	019550 >> TRAINING <<	
I49	0696	MALKIEL CANTERO-AG	2.3	6360	D	3.98	5	trv	10.0	6360	D	.91	020080 >> TRAINING <<	
		JAYSON NACCO	8.8	5000	N	.82	2	trv	8.5	5000	N	.84	>> TRAINING <<	
		FNU HASSAN	0.0	256	N	*.**	1	trv	0.5	256	N	.73	DEP 17 5.1 hr >> TRAINING <<	
I50	!!!!	NO DATA	!!!!											
A87	0695	AVI CANTERO	10.9	12721	D	.83	35	trv	11.0	12721	D	.83	019830	
		LOUIS HOLT	1.6	5683	N	2.54	23	trv	8.5	5683	N	.48	>> TRAINING <<	
	0607	LOUIS HOLT	0.0	3381	N	*.**	NO	TRV	0.0	3381	N	*.**	020470 >> TRAINING <<	
			?			?	0							
A88	0691	AVI CANTERO	2.5	6165	D	1.12	10	trv	3.0	6165	D	.93	021340	
	0655	AVI CANTERO	8.2	17748	D	.98	45	trv	7.5	17748	D	1.08	019280	
	0696	AVI CANTERO	0.0		D	-.--							020080	
		LOUIS HOLT	1.6	15062	N	4.23	NO	TRV	8.5	15062	N	.81	>> TRAINING <<	
			?			?	0							
PROPOSED CORRECTIONS:														
			EFFICIENCY					H O U R S						
BLOCK CELL			.82	D	.96	N	.88	C	90.0	D	68.5	N	0.0	S