

T&L MACHINE DETAIL for 06-05-2023 4:00 am to 06-06-2023 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

T&L MACHINE DETAIL for 06-05-2023 4:00 am to 06-06-2023 5:00 am

JOB			--- per job in---					-suggested corrections					
C-N-C - Attn to: Wayne Brown			RUN MACHINE		EFF			RUN MACHINE		EFF		WORK	
L04	0011	ROBBIE JOSEPH	9.0	494 D	.63	NO TRV		10.0	494 D	.57	015140		
		DENNIS COOPER	10.1	345 N	.39	NO TRV		9.5	345 N	.42			
L06	0013	ROBBIE JOSEPH	9.0	543 D	.69	NO TRV		10.0	543 D	.62	015120		
		DENNIS COOPER	10.1	382 N	.43	NO TRV		9.5	382 N	.46			
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C										
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)										
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520%)										
L14	!!!!	NO DATA !!!!	(480121010 4144 782)										
L16	0015	GLENN DAVIS	10.3	163 D	.32	NO TRV		10.0	163 D	.33	015740		
L17	6041	MICHAEL LAMB	9.8	411 D	.84	1	trv	10.0	411 D	.82	019740		
		HOANG HO	13.5	565 N	.84	1	trv	13.0	565 N	.87			
			756043250			667	50						
L18	!!!!	NO DATA !!!!	(630095220 1448 1353)										
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)										
L22	0755	MICHAEL LAMB	7.1	524 D	.12	2	trv	10.0	524 D	.08	018650	low QUANTITY	
		HOANG HO	13.5	782 N	.09	2	trv	13.0	782 N	.10		low QUANTITY	
			247013303			2424	603						
		Low EFF for Job 0755 rated 617/hr for PRIM											
L24	!!!!	NO DATA !!!!	(989092130 2277 2769 ** Closed No Tag)										
L26	!!!!	NO DATA !!!!	(001033130 2000 1076 Closed No Tag)										
L30	!!!!	NO DATA !!!!											
L32	!!!!	NO DATA !!!!											
L34	!!!!	NO DATA !!!!											
L36	!!!!	NO DATA !!!!	(114043270 510 307)										
L38	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

		EFFICIENCY		H O U R S			
C-N-C		.48 D	.46 N	.48 C	50.0 D	45.0 N	0.0 S

T&L MACHINE DETAIL for 06-05-2023 4:00 am to 06-06-2023 5:00 am

		--- per job in---						-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****											
C58	0085	SHAKIL BICE	6.6	5236 D	.71	7 trv	6.0	5236 D	.78	016480	>> TRAINING <<
		LARRY P RODWELL	9.6	7000 N	.65	10 trv	10.0	7000 N	.62		
			047053080	2078	1853						
C60	0318	LARRY P RODWELL	6.5	1500 N	.15	5 trv	7.5	1500 N	.13	020450	low Efficiency
			671013050	1713	1650	Closed No Tag					
Low EFF for Job 0318 rated 1500/hr for PRIM											
C62	0474	SHAKIL BICE	0.4	D -.--			3.0	D -.--		014540	>> TRAINING <<
			091043250	1986	1826						
C64	0317	JOEL ROSA	7.8	3360 D	.34	5 trv	9.0	3360 D	.29	009050	>> TRAINING <<
			714033310	2295	2022						
C66	0302	EDDIE BEVERLY	9.7	5299 N	.49	9 trv	9.5	5299 N	.50	018620	>> TRAINING <<
			531053230	2379	3216	**					
C68	!!!!	NO DATA !!!!	(	111092250	1675	1612 Closed No Tag)					
C70	0022	EDDIE BEVERLY	9.5	5471 N	.54	9 trv	9.5	5471 N	.54	015240	>> TRAINING <<
			215043250	2215	941						
C72	0145	JOEL ROSA	9.7	5179 D	.47	10 trv	10.0	5179 D	.46	019810	>> TRAINING <<
		GERARDO NEGRON	10.2	5115 N	.45	10 trv	9.5	5115 N	.48		
			706053171	1757	843						
C74	0050	GERARDO NEGRON	7.8	3870 N	.91	10 trv	7.5	3870 N	.94	021010	
			741053231	2179	1033						
C76	0433	GERARDO NEGRON	2.4	N -.--		1 TRV	2.5	N -.--		018860	
			531053230	2379	3216	**					
C30	!!!!	NO DATA !!!!	(	172033271	2134	843)					
C32	!!!!	NO DATA !!!!	(	531053230	2379	3216 **)					
C34	!!!!	NO DATA !!!!	(	970102040	2360	143)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.42 D	.51 N	.48 C	28.0 D	56.0 N	0.0 S

T&L MACHINE DETAIL for 06-05-2023 4:00 am to 06-06-2023 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey					****				
C40	0006	GORDON CURLEY	10.3	3800 D	.37	6 trv	10.0	3800 D	.38	018330
			760053080	2576		300				
C42	!!!!	NO DATA !!!!	(	741053231	2179	1033)				
C44	!!!!	NO DATA !!!!	(	?	?	0)				
C46	!!!!	NO DATA !!!!	(	048043250	2813	1119 Closed)				
C48	0126	GORDON CURLEY	10.3	3400 D	.29	7 trv	10.0	3400 D	.30	018480
		GERALD D DAVIS	10.0	3700 N	.33	6 trv	10.0	3700 N	.33	
			503053171 1969 3278 166% Closed No Tag							
C50	!!!!	NO DATA !!!!	(	001013192	2023	248 Closed)				
C52	!!!!	NO DATA !!!!	(	565043030	2015	3255	162% Closed No Tag)			
C54	0016	SHAKIL BICE	6.7	5114 D	.83	6 trv	6.0	5114 D	.92	017810 >> TRAINING <<
		LARRY P RODWELL	2.6	2000 N	.83	3 trv	2.5	2000 N	.87	
			745053230	1971	1150					
C56	0381	GERALD D DAVIS	10.0	2900 N	.23	5 trv	10.0	2900 N	.23	011790
			714033310	2295	2022					

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.48 D	.34 N	.41 C	26.0 D	22.5 N	0.0 S

T&L MACHINE DETAIL for 06-05-2023 4:00 am to 06-06-2023 5:00 am

		--- per job in---			-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone							****
C02	!!!!	NO DATA	!!!!	(131106191	666	863	** Closed)	
C04	!!!!	NO DATA	!!!!	(024013271	4024	3539	Closed No Tag)	
C06	!!!!	NO DATA	!!!!	(247013308	2424	1545	)	
C08	!!!!	NO DATA	!!!!	(247013308	2424	1545	)	
C10	!!!!	NO DATA	!!!!	(001115170	1953305494	15642%	Closed)	
C12	0757	RAYMOND E WOLF	3.8 1251 D .55	6 trv	11.0 1251 D .19	020020	low Efficiency	
			728053170	2468	841			
Low EFF for Job 0757 rated 600/hr for PRIM								
C14	!!!!	NO DATA	!!!!	(043092270	1856	1563	Closed No Tag)	
C16	0758	KYLE DIGIUGNO	7.7 D -.--	4 TRV	7.0 D -.--	020340	>> TRAINING <<	
		RAYMOND E WOLF	3.7 1427 D .65	4 trv	3.5 1427 D .68			
			749053010	1638	216			

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS			
ACME NUT		.21 D	.00 N	.21 C	21.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-05-2023 4:00 am to 06-06-2023 5:00 am

				--- per job in---			-suggested corrections			
JOB				RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME	FITTING	- Attn to: Kevin Rhone	****						
C18	!!!!	NO DATA	!!!!	(	701031220	2009	4766	237%	Closed	No Tag)
C20	!!!!	NO DATA	!!!!	(	700031189	2424	4225	174%	Closed	)
C22	!!!!	NO DATA	!!!!	(	611100210	2191	2075	Closed		)
C24	!!!!	NO DATA	!!!!	(	755043180	2595	990			)
C26	0837	KYLE DIGIUGNO		1.7	3600	D 3.53	7 trv	2.5	3600	D 2.33 020770 >> TRAINING << HI Efficiency
					755043180	2595	990			

PROPOSED CORRECTIONS:

EFFICIENCY				HOURS		
ACME	FITTING	2.33 D	.00 N 2.33 C	2.5 D	0.0 N	0.0 S

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		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	MISC #1 - Attn to: Kevin Rhone ****									
B02	0460	RICARDO PADILLA-GO	2.3	4450 D	1.49	5 trv	8.0	4450 D	.43	014030 >> TRAINING <<
			001043180	2040		855				
B04	0482	KEVIN RHONE	5.0	1400 D	.28	8 trv	5.0	1400 D	.28	019230 DEP 6 5.8 hr
			091043250	1986		1826				
B06	!!!!	NO DATA !!!!	(	001063010	2031	251)				
B08	0045	COLBY KERRY-RHONE	10.4	1800 D	.42	6 trv	10.0	1800 D	.44	015280 >> TRAINING <<
			439053053	1880		565				
B10	0451	COLBY KERRY-RHONE	1.6	4400 D	1.81	6 trv	10.0	4400 D	.29	013650 >> TRAINING <<
			111053180	1724		874				
B12	0100	ZACHARY FELMLEE	8.7	4300 D	.39	6 trv	10.0	4300 D	.33	016950 >> TRAINING <<
			616053160	2131		284				
B14	0300	ZACHARY FELMLEE	8.7	7100 D	.64	13 trv	10.0	7100 D	.55	020150 >> TRAINING <<
		PATRICK KELLY	9.3	10000 N	.84	13 trv	10.0	10000 N	.78	
			456053171	1988		1922				
B16	0465	JAMIE FELMLEE	5.1	2000 D	.24	3 trv	10.0	2000 D	.12	014720 low Efficiency
		PATRICK KELLY	9.3	7000 N	.46	5 trv	10.0	7000 N	.43	
			464053160	2085		1069				
Low EFF for Job 0465 rated 1635/hr for PRIM										
B18	!!!!	NO DATA !!!!	(	990022152	1001	9584	957% Closed)			
B20	0060	JAMIE FELMLEE	5.1	900 D	.36	3 trv	10.0	900 D	.18	015370 low Efficiency
			150013270	3960		5660	*** Closed No Tag			
Low EFF for Job 0060 rated 493/hr for PRIM										
A50	!!!!	NO DATA !!!!	(	037023060	1859	2138	* Closed)			
A52	!!!!	NO DATA !!!!	(	002033200	2007	413				
A54	!!!!	NO DATA !!!!	(	441062096	3408	3431	*)			
A56	!!!!	NO DATA !!!!	(	001058230	2086	2299	*)			
A58	!!!!	NO DATA !!!!	(	519033270	1891	556				
A60	!!!!	NO DATA !!!!	(	000033020	6000	4159				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.33 D	.60 N	.39 C	73.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 06-05-2023 4:00 am to 06-06-2023 5:00 am

		--- per job in---		-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****				EFF	WORK	
A40	!!!!	NO DATA		!!!!		
A42	!!!!	NO DATA		!!!!	(641080261 920 2779 302% Closed No Tag)	
A44	!!!!	NO DATA		!!!!	(650100050 1082 431 Closed No Tag)	
A46	!!!!	NO DATA		!!!!	(081013120 1647 536)	
A48	!!!!	NO DATA		!!!!	(578112070 801 150)	

T&L MACHINE DETAIL for 06-05-2023 4:00 am to 06-06-2023 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	FITTING - Attn to: Kevin Rhone										****		
A86	0292	CAMERON BUDZISZEWS	2.4	1600 D	.66	3 trv	10.0	1600 D	.16	021580	low Efficiency		
			091043250	1986	1826								
Low EFF for Job 0292 rated 1000/hr for PRIM													
A74	!!!!	NO DATA !!!!		(023013240		1884	1951	* Closed No Tag)					
A76	0447	CAMERON BUDZISZEWS	0.0	5500 D	*.**	NO TRV	9.5	5500 D	.39	013560			
			421053011	977	1813	186% Closed No Tag							
A24	!!!!	NO DATA !!!!											
A25	!!!!	NO DATA !!!!											
A26	!!!!	NO DATA !!!!											
A27	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.27 D	.00 N	.27 C	19.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-05-2023 4:00 am to 06-06-2023 5:00 am

JOB		--- per job in---				-suggested corrections				
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****									
A10	0540	JASON BEACHEL	9.3	4162 D	.99	26 trv	9.5	4162 D	.97	019650
		TYRON YAWN	7.9	5706 N	1.60	32 trv	9.5	5706 N	1.33	>> TRAINING <<
			121053230	1757	1245					
A12	!!!!	NO DATA !!!!	(	488112220	2456	3212	**	)		
A14	!!!!	NO DATA !!!!	(	595053161	1813	461	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.97 D	1.33 N	1.15 C	9.5 D	9.5 N	0.0 S

T&L MACHINE DETAIL for 06-05-2023 4:00 am to 06-06-2023 5:00 am

		--- per job in---						-suggested corrections								
JOB		RUN		MACHINE		EFF		RUN		MACHINE		EFF		WORK		
****	BLOCK CELL - Attn to: Chad Sommerfeldt															****
I26	0644	SHAWN WALDRON	3.2	948	D	.95	NO	TRV	3.0	948	D	1.00	017740	>>	TRAINING	<<
I27	0534	MAGDIEL CANTERO-GO	10.6	3260	D	.69	NO	TRV	10.0	3260	D	.72	016390	>>	TRAINING	<<
I40	0655	KOSTA TILA	1.1	140	D	.65	NO	TRV					019280			
			2.6	732	D	1.40	NO	TRV	5.5	872	D	.79				
		FNU HASSAN	10.1	1932	N	.96	NO	TRV	9.5	1932	N	1.02		>>	TRAINING	<<
I41	0622	KOSTA TILA	0.4	210	D	1.31	NO	TRV	4.0	210	D	.13	018160	low	Efficiency	
Low EFF for Job 0622 rated 400/hr for SECO																
I42	!!!!	NO DATA !!!!														
I43	0659	MALKIEL CANTERO-AG	3.7	1340	D	1.29	2	trv	9.5	1340	D	.50	019050	>>	TRAINING	<<
		JAYSON NACCO	10.1	9	N	.00	NO	TRV	9.5	9	N	.00		>>	TRAINING	<<
													low QUANTITY			
I44	0588	JUAN BRAVO	8.0	3858	D	.80	12	trv	10.0	3858	D	.64	020920			
		MUNAWAR QADRI	10.2	5004	N	.82	9	trv	9.5	5004	N	.88		>>	TRAINING	<<
I45	0691	LUIS COLLAZO	9.7	4600	D	.79	NO	TRV	9.5	4600	D	.81	021340	>>	TRAINING	<<
		JAYSON NACCO	9.9	4656	N	.78	10	trv	9.5	4656	N	.82		>>	TRAINING	<<
I46	0689	MALKIEL CANTERO-AG	0.2	1120	D	12.22	4	trv	0.0	1120	D	*. **	019840	>>	TRAINING	<<
		DAYNE AINA	9.9	4536	N	.92	14	trv	9.5	4536	N	.95		>>	TRAINING	<<
I47	0536	JUAN COLLAZO	10.8	6104	D	.81	9	trv	10.5	6104	D	.83	021080	>>	TRAINING	<<
		VON MCGEE	0.0	5504	N	*. **	10	trv	8.0	5504	N	.98		>>	TRAINING	<<
I48	0686	JOSE OTERO SANTOS	8.8	4320	D	1.09	10	trv	11.0	4320	D	.87	019550	>>	TRAINING	<<
		VICTOR CONTRERAS	0.2	4272	N	63.29	8	trv	9.5	4272	N	1.00		>>	TRAINING	<<
I49	!!!!	NO DATA !!!!														
I50	!!!!	NO DATA !!!!														
A87	0536	DAMION HAMILTON	9.0	9176	D	.93	30	trv	10.0	9176	D	.83	021080			
		LOUIS HOLT	3.1	3056	N	.90	30	trv	7.5	3056	N	.37		>>	TRAINING	<<
			251063020	572	1128	197%										
A88	0689	DAMION HAMILTON	9.0	11600	D	.58	60	trv	10.0	11600	D	.53	019840			
		LOUIS HOLT	0.0	3056	N	*. **	NO	TRV	2.5	3056	N	.56		>>	TRAINING	<<
	0691	LOUIS HOLT	7.9	12033	N	.70	51	trv	7.5	12033	N	.73	021340	>>	TRAINING	<<
			981053052	1286	431											

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
BLOCK CELL	.73 D	.75 N	.74 C	93.0 D	82.5 N	0.0 S