

T&L MACHINE DETAIL for 06-01-2023 4:00 am to 06-02-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 06-01-2023 4:00 am to 06-02-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****			
L04	0009	ROBBIE JOSEPH		NO TRV	10.0	400 D	.46 015160
		DENNIS COOPER		NO TRV	9.5	300 N	.36
L06	0013	ROBBIE JOSEPH		NO TRV	10.0	532 D	.61 015120
		DENNIS COOPER		NO TRV	9.5	485 N	.59
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 20109 520%)				
L14	!!!!	NO DATA !!!!	(480121010 4144 782)				
L16	0015	GLENN DAVIS		NO TRV	10.0	132 D	.26 015740
L17	6041	MICHAEL LAMB		NO TRV	10.0	395 D	.79 019740
			989092130 2277 2769 ** Closed No Tag				
L18	0716	MICHAEL LAMB		NO TRV	1.5	74 D	.06 013430 low Efficiency
			630095220 1448 1353				
	Low EFF for Job 0716 rated 871/hr for PRIM						
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)				
L22	0755	MICHAEL LAMB		NO TRV	5.5	308 D	.09 018650 low QUANTITY
			247013303 2424 556				
	Low EFF for Job 0755 rated 617/hr for PRIM						
L24	!!!!	NO DATA !!!!	(989092130 2277 2769 ** Closed No Tag)				
L26	!!!!	NO DATA !!!!	(001033130 2000 1314 Closed No Tag)				
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	!!!!	NO DATA !!!!	(114043270 510 307)				
L38	!!!!	NO DATA !!!!					

EFFICIENCY **HOURS**
C-N-C **.46 D .47 N .47 C 47.0 D 19.0 N 0.0 S**

T&L MACHINE DETAIL for 06-01-2023 4:00 am to 06-02-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****				*****			
C58	0085	LARRY P RODWELL	047053080 2078	3 trv 1271	5.5	2300 N	.37 016480
C60	!!!!	NO DATA !!!!	(671013050 1713	1602 Closed No Tag)			
C62	0474	JOEL ROSA		5 trv	5.5	618 D	.12 014540 >> TRAINING << low Efficiency
		Taps Breaking LARRY P RODWELL Step On Face		5 trv	4.5	400 N	.10 low Efficiency
			091043250 1986	1656			
Low EFF for Job 0474 rated 923/hr for PRIM							
C64	0317	JOEL ROSA	714033310 2295	5 trv 1783	9.5	3300 D	.27 009050 >> TRAINING <<
C66	0302	JOEL ROSA	531053230 2379	5 trv 2667 *	4.5	2556 D	.50 018620 >> TRAINING <<
C68	!!!!	NO DATA !!!!	(111092250 1675	1612 Closed No Tag)			
C70	0022	GERARDO NEGRON	215043250 2215	3 trv 589	3.0	1670 N	.53 015240
C72	0145	BIROL BOZACI	706053171 1757	4 trv 4 trv 123	7.5S 2.5	150 D 1600 D	.57 019810
C74	!!!!	NO DATA !!!!	(415033231 2083	2426 * Closed No Tag)			
C76	0433	GERARDO NEGRON	531053230 2379	10 trv 2667 *	10.0	5565 N	.49 018860
C30	!!!!	NO DATA !!!!	(172033271 2134	843)			
C32	0253	GERARDO NEGRON	531053230 2379	10 trv 2667 *	7.0	3800 N	.54 019440
C34	!!!!	NO DATA !!!!	(970102040 2360	143)			

CHARGING VALVE

EFFICIENCY .32 D .43 N .38 C HOURS 22.0 D 30.0 N 7.5 S

T&L MACHINE DETAIL for 06-01-2023 4:00 am to 06-02-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE				EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey				****				
C40	!!!!	NO DATA	!!!!	(760053080 2576 137)					
C42	0247	GORDON CURLEY		6 TRV	5.0	D	-.--	020940	
		No Skive Tools							
			741053231 2179 855						
C44	0314	GORDON CURLEY		6 trv	10.0	3000 D	.30	020850	
		PATRICK KELLY		8 trv	10.0	5000 N	.50		
			503053171 1969 2838	*** Closed No Tag					
C46	0075	GORDON CURLEY		2 trv	5.5	585 D	.12	019200	low Efficiency
		PATRICK KELLY		6 trv	10.0	6200 N	.72		
			048043250 2813 1119	Closed					
Low EFF for Job 0075 rated 857/hr for PRIM									
C48	0126	BRYANT MAHON		7 trv	10.0	4500 D	.40	018480	
		Quality Alert Tap Mark							
			503053171 1969 2838	*** Closed No Tag					
C50	0188	BRYANT MAHON		4 trv	10.0	2800 D	.28	006820	
		Replaced both Taps and Box							
		GERALD D DAVIS		1 trv	2.0	300 N	.15		low Efficiency
			001013192 2023 248	Closed					
Low EFF for Job 0188 rated 1000/hr for PRIM									
C52	0069	GERALD D DAVIS		8 trv	8.0	6650 N	.55	015710	
			565043030 2015 3139	156% Closed No Tag					
C54	0016	SHAKIL BICE		7 trv	5.5	5128 D	1.01	017810	>> TRAINING <<
		GERALD D DAVIS		10 trv	10.0	7700 N	.83		
			745053230 1971 644						
C56	0381	SHAKIL BICE		7 trv	5.5	3132 D	.44	011790	>> TRAINING <<
		No Prod Report							
		LARRY P PRODWELL		9 trv	10.0	7100 N	.55		
			714033310 2295 1783						

EFFICIENCY **HOURS**
MISC #2 **.36 D .62 N .49 C 51.5 D 50.0 N 0.0 S**

JOB				RUN MACHINE				EFF	WORK
****	ACME	NUT	- Attn to: Kevin Rhone	****					
C02	!!!!	NO DATA	!!!!	(131106191 666 863 ** Closed)					
C04	!!!!	NO DATA	!!!!	(024013271 4024 3539 Closed No Tag)					
C06	!!!!	NO DATA	!!!!	(247013308 2424 1545)					
C08	!!!!	NO DATA	!!!!	(247013308 2424 1545)					
C10	!!!!	NO DATA	!!!!	(001115170 1953305494 15642% Closed)					
C12	0757	KYLE DIGIUGNO		728053170 2468 5 trv 663	9.0	2100 D	.39	020020 >> TRAINING <<	
C14	!!!!	NO DATA	!!!!	(043092270 1856 1563 Closed No Tag)					
C16	!!!!	NO DATA	!!!!	(749053010 1638 27)					

ACME NUT

T&L MACHINE DETAIL for 06-01-2023 4:00 am to 06-02-2023 5:00 am
(Corrected Report)

JOB
**** ACME FITTING - Attn to: Kevin Rhone ****

RUN	MACHINE	EFF	WORK
1	1	1	1
2	1	1	1
3	1	1	1
4	1	1	1
5	1	1	1
6	1	1	1
7	1	1	1
8	1	1	1
9	1	1	1
10	1	1	1
11	1	1	1
12	1	1	1
13	1	1	1
14	1	1	1
15	1	1	1
16	1	1	1
17	1	1	1
18	1	1	1
19	1	1	1
20	1	1	1
21	1	1	1
22	1	1	1
23	1	1	1
24	1	1	1
25	1	1	1
26	1	1	1
27	1	1	1
28	1	1	1
29	1	1	1
30	1	1	1
31	1	1	1
32	1	1	1
33	1	1	1
34	1	1	1
35	1	1	1
36	1	1	1
37	1	1	1
38	1	1	1
39	1	1	1
40	1	1	1
41	1	1	1
42	1	1	1
43	1	1	1
44	1	1	1
45	1	1	1
46	1	1	1
47	1	1	1
48	1	1	1
49	1	1	1
50	1	1	1
51	1	1	1
52	1	1	1
53	1	1	1
54	1	1	1
55	1	1	1
56	1	1	1
57	1	1	1
58	1	1	1
59	1	1	1
60	1	1	1
61	1	1	1
62	1	1	1
63	1	1	1
64	1	1	1
65	1	1	1
66	1	1	1
67	1	1	1
68	1	1	1
69	1	1	1
70	1	1	1
71	1	1	1
72	1	1	1
73	1	1	1
74	1	1	1
75	1	1	1
76	1	1	1
77	1	1	1
78	1	1	1
79	1	1	1
80	1	1	1
81	1	1	1
82	1	1	1
83	1	1	1
84	1	1	1
85	1	1	1
86	1	1	1
87	1	1	1
88	1	1	1
89	1	1	1
90	1	1	1
91	1	1	1
92	1	1	1
93	1	1	1
94	1	1	1
95	1	1	1
96	1	1	1
97	1	1	1
98	1	1	1
99	1	1	1
100	1	1	1

C18 !!!! NO DATA !!!! (701031220 2009 4766 237% Closed No Tag)

C20 !!!! NO DATA !!!! (700031189 2424 4225 174% Closed)

C22 !!!! NO DATA !!!! (611100210 2191 2075 Closed)

C24 !!!! NO DATA !!!! (755043180 2595 700)

C26 !!!! NO DATA !!!! (755043180 2595 700)

T&L MACHINE DETAIL for 06-01-2023 4:00 am to 06-02-2023 5:00 am											
(Corrected Report)											
JOB						RUN MACHINE		EFF	WORK		
****	MISC #1 - Attn to: Kevin Rhone					****					
B02	0460	RICARDO	PADILLA-GO		7 trv	10.0	5900 D	.46	014030	>>	TRAINING <<
				001043180 2040	739						
B04	!!!!	NO DATA	!!!!	(?	? 0)						
B06	0066	ROBERT	DURRANT		2 trv	8.0	800 N	.24	015940		
	DOWN	MS - Material Shortage	13.2 hrs	DURRANT,ROBERT	001063010 2031 98						
B08	0045	COLBY	KERRY-RHONE		6 trv	10.0	1800 D	.44	015280	>>	TRAINING <<
				439053053 1880	283						
B10	0451	COLBY	KERRY-RHONE		9 trv	10.0	6600 D	.44	013650	>>	TRAINING <<
				111053180 1724	720						
B12	!!!!	NO DATA	!!!!	(616053160 2131	142)						
B14	0300	ZACHARY	FELMLEE		14 trv	10.0	12000 D	.93	020150	>>	TRAINING <<
				456053171 1988	1478						
B16	0465	ZACHARY	FELMLEE		5 trv	10.0	7700 D	.47	014720	>>	TRAINING <<
				464053160 2085	826						
B18	!!!!	NO DATA	!!!!	(990022152 1001	9585 958% Closed)						
B20	0060	JAMIE	FELMLEE		4 trv	10.0	2300 D	.47	015370		
				150013270 3960	5570 *** Closed No Tag						
A50	!!!!	NO DATA	!!!!	(037023060 1859	2138 * Closed)						
A52	!!!!	NO DATA	!!!!	(002033200 2007	403)						
A54	0012	JAMIE	FELMLEE		8 trv	10.0	3900 D	.63	015110		
				441062096 3408	3431 *						
A56	!!!!	NO DATA	!!!!	(001058230 2086	2299 *)						
A58	!!!!	NO DATA	!!!!	(519033270 1891	556)						
A60	!!!!	NO DATA	!!!!	(000033020 6000	4139)						
				EFFICIENCY		HOURS					
MISC #1				.55 D	.24 N	.52 C	70.0 D	8.0 N	0.0 S		

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	Closed No Tag)
A46	!!!!	NO DATA	!!!!	(081013120	1647	536	)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

T&L MACHINE DETAIL for 06-01-2023 4:00 am to 06-02-2023 5:00 am
(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****					
A86	0292	CAMERON BUDZISZEWS	1 trv	11.0	350 D .03 021580 low QUANTITY
			091043250 1986 1656		
Low EFF for Job 0292 rated 1000/hr for PRIM					
A74	!!!!	NO DATA !!!!	(023013240 1884 1891	* Closed No Tag)	
A76	0447	CAMERON BUDZISZEWS	NO TRV	11.0	2700 D .16 013560 low Efficiency
			421053011 977 1813 186% Closed No Tag		
Low EFF for Job 0447 rated 1500/hr for PRIM					
A24	!!!!	NO DATA !!!!			
A25	!!!!	NO DATA !!!!			
A26	!!!!	NO DATA !!!!			
A27	!!!!	NO DATA !!!!			

	EFFICIENCY			HOURS		
FITTING	.10 D	.00 N	.10 C	22.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-01-2023 4:00 am to 06-02-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
***** HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt *****							
A10	0540	KOSTA TILA	32 trv	10.0	4500 D	1.00	019650
		TYRON YAWN	32 trv	9.0	5428 N	1.34	>> TRAINING <<
			421053261 1539 1440				
A12	!!!!	NO DATA !!!!	(488112220 2456 3212 **)				
A14	0634	JASON BEACHEL	12 trv	9.5	3286 D	.86	020160
			595053161 1813 461				

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	.93 D 1.34 N 1.06 C	19.5 D 9.0 N 0.0 S

T&L MACHINE DETAIL for 06-01-2023 4:00 am to 06-02-2023 5:00 am												
(Corrected Report)												
JOB				RUN MACHINE		EFF	WORK					
****	BLOCK CELL - Attn to: Chad Sommerfeldt											****
I26	0644	MAGDIEL CANTERO-GO	1	trv	2.5	580	D	.74	017740	>>	TRAINING	<<
		JAYSON NACCO	5	trv	9.5	2864	N	.96		>>	TRAINING	<<
I27	0534	MAGDIEL CANTERO-GO	2	trv	1.5	1232	D	1.83	016390	>>	TRAINING	<<
		DAYNE AINA	NO	TRV	0.0	4	N	*. **		>>	TRAINING	<<
I40	0655	SHAWN WALDRON	6	trv	10.0	1852	D	.93	019280	>>	TRAINING	<<
		FNU HASSAN	NO	TRV	9.5	1900	N	1.00		>>	TRAINING	<<
I41	0622	DAYNE AINA	NO	TRV	3.0	153	N	.13	018160	>>	TRAINING	<<
											low Efficiency	
Low EFF for Job 0622 rated 400/hr for SECO												
I42	!!!!	NO DATA !!!!										
I43	0659	KEDRICK BROWN	2	trv	5.0	1209	N	.86	019050	>>	TRAINING	<<
		DAYNE AINA	1	trv	5.0	501	N	.36		>>	TRAINING	<<
I44	0588	JUAN BRAVO	10	trv	10.0	4860	D	.81	020920			
		MUNAWAR QADRI	9	trv	9.5	5070	N	.89		>>	TRAINING	<<
I45	!!!!	NO DATA !!!!										
I46	0689	MALKIEL CANTERO-AG	12	trv	4.0	5120	D	2.56	019840	>>	TRAINING	<<
											HI Efficiency	
		VICTOR CONTRERAS	11	trv	9.5	4312	N	.91		>>	TRAINING	<<
I47	0536	MAGDIEL CANTERO-GO	NO	TRV	4.0	2472	D	.88	021080	>>	TRAINING	<<
		VON MCGEE	8	trv	9.0	5504	N	.87		>>	TRAINING	<<
I48	!!!!	NO DATA !!!!										
I49	0697	JOSE OTERO SANTOS	1	trv	2.5	1200	D	.69	019560	>>	TRAINING	<<
I50	!!!!	NO DATA !!!!										
A87	0536	DAMION HAMILTON	60	trv	9.5	7870	D	.75	021080			
		LOUIS HOLT	10	trv	9.0	6470	N	.65		>>	TRAINING	<<
			451053262	1155	2312	200%						
A88	0689	DAMION HAMILTON	70	trv	9.0	11430	D	.58	019840			
		LOUIS HOLT	32	trv	9.0	11386	N	.58		>>	TRAINING	<<
			941053093	880	0							

EFFICIENCY

HOURS

BLOCK CELL

.94 D .78 N .85 C 53.0 D 78.0 N 0.0 S