

T&L MACHINE DETAIL for 05-26-2023 4:00 am to 05-29-2023 5:00 am

		----- per job in---			-suggested corrections		
JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown ****						
H04	!!!!	NO DATA !!!!					
H06	!!!!	NO DATA !!!!					
H08	!!!!	NO DATA !!!!					
H10	!!!!	NO DATA !!!!					
H20	!!!!	NO DATA !!!!					
H12	!!!!	NO DATA !!!!					
H14	!!!!	NO DATA !!!!					
H22	!!!!	NO DATA !!!!					

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JOB			c/i	RUN MACHINE		EFF				RUN MACHINE	EFF	WORK		
****	C-N-C - Attn to: Wayne Brown										****			
L04	0009	ROBBIE JOSEPH	Fri	6.2	350 D	.65	NO	TRV		8.0	350 D	.50	015160	
		DENNIS COOPER		2.8	93 N	.38	NO	TRV		3.0	93 N	.36		
L06	0013	ROBBIE JOSEPH	Fri	6.2	422 D	.78	NO	TRV		8.0	422 D	.61	015120	
		DENNIS COOPER		2.8	124 N	.51	NO	TRV		3.0	124 N	.48		
L08	DOWN	RP - Repair	72.0 hrs BROWN,WAYNE C											
L10	!!!!	NO DATA	!!!!	(680070174 3994 5769 *** Closed)										
L12	!!!!	NO DATA	!!!!	(615121013 3870 20109 520%)										
L14	!!!!	NO DATA	!!!!	(480121010 4144 782)										
L16	!!!!	NO DATA	!!!!											
L17	6719	HOANG HO	Fri	17.1	1312 N	.83	1	trv		16.5	1312 N	.86	020680	
				834090250	1052	990								
L18	!!!!	NO DATA	!!!!	(630095220 1448 1313)										
L20	!!!!	NO DATA	!!!!	(830032290 4000 3528 Closed No Tag)										
L22	!!!!	NO DATA	!!!!	(247013303 2424 515)										
L24	!!!!	NO DATA	!!!!	(989092130 2277 2689 * Closed No Tag)										
L26	0132	HOANG HO	Fri	17.1	685 N	.80	1	trv		16.5	685 N	.83	019080	
				001033130	2000	1314	Closed No Tag							
L30	!!!!	NO DATA	!!!!											
L32	!!!!	NO DATA	!!!!											
L34	!!!!	NO DATA	!!!!											
L36	!!!!	NO DATA	!!!!	(114043270 510 307)										
L38	!!!!	NO DATA	!!!!											

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		.55 D	.78 N	.72 C	16.0 D	39.0 N	0.0 S

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		----- per job in---					-suggested corrections				
JOB		c/i		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci										*****	
C58	!!!!	NO DATA		!!!!	(	047053080	2078	1190	)		
C60	!!!!	NO DATA		!!!!	(	671013050	1713	1602	Closed No Tag	)	
C62	!!!!	NO DATA		!!!!	(	091043250	1986	931	)		
C64	!!!!	NO DATA		!!!!	(	565043030	2015	2767	** Closed No Tag	)	
C66	!!!!	NO DATA		!!!!	(	503053170	1969	2170	* Closed No Tag	)	
C68	!!!!	NO DATA		!!!!	(	111092250	1675	1612	Closed No Tag	)	
C70	!!!!	NO DATA		!!!!	(	219053010	2130	2457	*	)	
C72	0478	CAMERON BUDZISZEWS		Fri	9.2	5500	N	.65	9	trv	10.0 5500 N .60 014590
		GERALD D DAVIS			6.6	4900	D	.81	9	trv	6.5 4900 D .82
					270033160	2371		397			
C74	0050	CAMERON BUDZISZEWS		Fri	9.2	7700	N	1.53	13	trv	10.0 7700 N 1.41 021010
		GERALD D DAVIS			6.6	2000	D	.56	9	trv	6.5 2000 D .56
					415033231	2083		2215	*		
C76	!!!!	NO DATA		!!!!	(	706053170	1757	1278	)		
C30	!!!!	NO DATA		!!!!	(	172033271	2134	843	)		
C32	!!!!	NO DATA		!!!!	(	499053160	2279	3087	** Closed No Tag	)	
C34	!!!!	NO DATA		!!!!	(	970102040	2360	143	)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
CHARGING VALVE		.69	D	1.00	N	.88	C 13.0 D 20.0 N 0.0 S

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----- per job in----										-suggested corrections					
JOB		c/i		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	MISC #2 - Attn to: Steve Sawdey										****				
C40	!!!!	NO DATA		!!!!	(760053080		2576		137		)				
C42	0247	BRYANT MAHON		Fri	5.6	D -.--		2	TRV	5.5	D -.--		020940		
					741053231	2179		239							
C44	0314	BRYANT MAHON		Fri	5.6	2100	D	.38	4	trv	5.5	2100	D	.38	020850
		ROBERT DURRANT			5.3	1200	D	.23	2	trv	6.5	1200	D	.18	low Efficiency
					503053171	1969		682							
	Low EFF for Job 0314 rated 1000/hr for PRIM														
C46	!!!!	NO DATA		!!!!	(048043250		2813		915		Closed)				
C48	!!!!	NO DATA		!!!!	(588053082		1839		1956		* Closed)				
C50	!!!!	NO DATA		!!!!	(001013192		2023		105		Closed)				
C52	!!!!	NO DATA		!!!!	(565043030		2015		2767		** Closed No Tag)				
C54	!!!!	NO DATA		!!!!	(001043030		1693		2767		163% Closed No Tag)				
C56	!!!!	NO DATA		!!!!	(714033310		2295		832		)				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.19 D	.00 N	.19 C	17.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-26-2023 4:00 am to 05-29-2023 5:00 am

		----- per job in---			-suggested corrections		
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE
***** ACME NUT - Attn to: Kevin Rhone *****						EFF	WORK
C02	!!!!	NO DATA	!!!!	(131106191	666	863	** Closed)
C04	!!!!	NO DATA	!!!!	(024013271	4024	3498	)
C06	!!!!	NO DATA	!!!!	(247013308	2424	1545	)
C08	!!!!	NO DATA	!!!!	(247013308	2424	1545	)
C10	!!!!	NO DATA	!!!!	(001115170	1953305494	15642%	Closed)
C12	!!!!	NO DATA	!!!!	(835013140	2190	3218	*** Closed No Tag)
C14	!!!!	NO DATA	!!!!	(043092270	1856	1563	Closed No Tag)
C16	!!!!	NO DATA	!!!!	(835013140	2190	3218	*** Closed No Tag)

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		----- per job in---			-suggested corrections		
JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****					
C18	!!!! NO DATA !!!!	(	701031220 2009	4766	237% Closed	No Tag	)
C20	!!!! NO DATA !!!!	(	700031189 2424	4225	174% Closed		)
C22	!!!! NO DATA !!!!	(	611100210 2191	2075	Closed		)
C24	!!!! NO DATA !!!!	(	593043030 2067	2129	* Closed	No Tag	)
C26	!!!! NO DATA !!!!	(	061053010 2353	2610	* Closed	No Tag	)

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		----- per job in---				-suggested corrections				
	JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	MISC #1 - Attn to: Kevin Rhone	****								
B02	!!!!	NO DATA	!!!!	(	001043180	2040	231	)		
B04	!!!!	NO DATA	!!!!	(	001033130	2000	1314	Closed No Tag	)	
B06	DOWN	MS - Material Shortage	72.0 hrs	DURRANT,ROBERT						
			(	237053080	1952	1064	Closed	)		
B08	!!!!	NO DATA	!!!!	(	439053050	1940	1498	)		
B10	!!!!	NO DATA	!!!!	(	211043121	1494	2263	151% Closed No Tag	)	
B12	!!!!	NO DATA	!!!!	(	616053160	2131	142	)		
B14	!!!!	NO DATA	!!!!	(	456053171	1988	539	)		
B16	!!!!	NO DATA	!!!!	(	464053160	2085	458	)		
B18	!!!!	NO DATA	!!!!	(	990022152	1001	9535	953% Closed	)	
B20	!!!!	NO DATA	!!!!	(	150013270	3960	5131	**	)	
A50	!!!!	NO DATA	!!!!	(	037023060	1859	2138	* Closed	)	
A52	!!!!	NO DATA	!!!!	(	002033200	2007	419	)		
A54	!!!!	NO DATA	!!!!	(	441062096	3408	1693	)		
A56	!!!!	NO DATA	!!!!	(	001058230	2086	2299	*	)	
A58	!!!!	NO DATA	!!!!	(	519033270	1891	405	)		
A60	!!!!	NO DATA	!!!!	(	000033020	6000	4147	)		

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	JOB		----- per job in---					-suggested corrections
	ACME	MISC	- Attn to: Ray Wolf	c/i	RUN	MACHINE	EFF	RUN MACHINE EFF WORK

A40	!!!!		NO DATA	!!!!				
A42	!!!!		NO DATA	!!!!	(	641080261	920	2779 302% Closed No Tag)
A44	!!!!		NO DATA	!!!!	(	650100050	1082	431 Closed No Tag)
A46	!!!!		NO DATA	!!!!	(	081013120	1647	536)
A48	!!!!		NO DATA	!!!!	(	578112070	801	150)

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JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE EFF WORK
****	FITTING - Attn to: Kevin Rhone	****					
A86	!!!! NO DATA !!!!	(	853033200	2289	1366	)	
A74	!!!! NO DATA !!!!	(	023013240	1884	1986	* Closed No Tag)	
A76	!!!! NO DATA !!!!	(	421053011	977	1813	186% Closed No Tag)	
A24	!!!! NO DATA !!!!						
A25	!!!! NO DATA !!!!						
A26	!!!! NO DATA !!!!						
A27	!!!! NO DATA !!!!						

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	JOB		----- per job in---				-suggested corrections				
			c/i	RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL	-	Attn to: Chad Sommerfeldt	****							
A10	!!!!	NO DATA	!!!!	(	131053180	1467	1977	**	Closed No Tag	)	
A12	!!!!	NO DATA	!!!!	(	488112220	2456	3212	**	)		
A14	!!!!	NO DATA	!!!!	(	595053160	1812	792	)			

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BLOCK CELL - Attn to:		c/i	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK		
****				Chad Sommerfeldt	****						
I26	!!!!		NO DATA	!!!!							
I27	!!!!		NO DATA	!!!!							
I40	!!!!		NO DATA	!!!!							
I41	!!!!		NO DATA	!!!!							
I42	!!!!		NO DATA	!!!!							
I43	!!!!		NO DATA	!!!!							
I44	!!!!		NO DATA	!!!!							
I45	!!!!		NO DATA	!!!!							
I46	!!!!		NO DATA	!!!!							
I47	!!!!		NO DATA	!!!!							
I48	!!!!		NO DATA	!!!!							
I49	!!!!		NO DATA	!!!!							
I50	!!!!		NO DATA	!!!!							
A87	0622	DAMION HAMILTON	Fri	3.8S 4547 D	40 trv	7.0	4547 D	.20	018160	chg S/U to RU	
				221053110 1883	1241						
A88	0588	DAMION HAMILTON	Fri	3.8 8430 D 1.02	25 trv	7.0	8430 D	.55	020920		
				691023090 1543	2827 183% Closed No Tag						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
BLOCK CELL		.38 D	.00 N	.38 C	14.0 D	0.0 N	0.0 S