

T&L MACHINE DETAIL for 05-25-2023 4:00 am to 05-26-2023 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

T&L MACHINE DETAIL for 05-25-2023 4:00 am to 05-26-2023 5:00 am

			--- per job in---					-suggested corrections					
JOB			RUN		MACHINE		EFF	RUN		MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown			****									
L04	0009	ROBBIE JOSEPH	9.9	450	D	.52	NO TRV	10.0	450	D	.52	015160	
		DENNIS COOPER	9.3	339	N	.42	NO TRV	9.0	339	N	.43		
L06	0013	ROBBIE JOSEPH	9.9	550	D	.64	NO TRV	10.0	550	D	.63	015120	
		DENNIS COOPER	9.3	411	N	.51	NO TRV	9.0	411	N	.52		
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C										
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)										
L12	6007	GLENN DAVIS	8.7	721	D	.92	16 trv	10.5	721	D	.76	015590	
			615121013 3870 20109 520%										
L14	!!!!	NO DATA !!!!	(480121010 4144 782)										
L16	!!!!	NO DATA !!!!											
L17	0412	MICHAEL LAMB	1.9	276	D	.12	NO TRV	2.5	276	D	.09	020660	low Efficiency
	6719	MICHAEL LAMB	7.0	619	D	.97	1 trv	7.0	619	D	.96	020680	
		HOANG HO	9.0	601	N	.73	1 trv						
			4.4	1151	N	2.85	1 trv						
			834090250 1052 859										
		Low EFF for Job 0412 rated 1285/hr for PRIM											
L18	0716	HOANG HO	9.4	601	N	.07	1 trv	9.0	601	N	.08	013430	low QUANTITY
			630095220 1448 1313										
		Low EFF for Job 0716 rated 871/hr for PRIM											
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)										
L22	0755	MICHAEL LAMB	0.0	170	D	*.**	NO TRV	5.5	170	D	.05	018650	low QUANTITY
			247013303 2424 515										
		Low EFF for Job 0755 rated 617/hr for PRIM											
L24	!!!!	NO DATA !!!!	(989092130 2277 2689 * Closed No Tag)										
L26	0132	HOANG HO	4.4	212	N	.96	NO TRV	4.5	212	N	.94	019080	
			001033130 2000 1280										
L30	!!!!	NO DATA !!!!											
L32	!!!!	NO DATA !!!!											
L34	!!!!	NO DATA !!!!											
L36	!!!!	NO DATA !!!!	(114043270 510 307)										
L38	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

			EFFICIENCY			H O U R S		
C-N-C			.59	D	.73	N	.66	C
			45.5	D	44.5	N	0.0	S

T&L MACHINE DETAIL for 05-25-2023 4:00 am to 05-26-2023 5:00 am

			--- per job in---				-suggested corrections						
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK			
****	CHARGING VALVE - Attn		to: Tom Jackson & Birol Bozaci				****						
C58	0085	JOEL ROSA	8.2	6400 D	.70	10 trv	10.0	6400 D	.57	016480	>>	TRAINING	<<
			047053080	2078	1190								
C60	0318	KEMAL TIRNOVA	9.6	6240 D	.43	5 trv	10.0	6240 D	.42	020450			
			671013050	1713	1602								
C62	0474	BIROL BOZACI	6.9S	150 D		3 trv	6.5S	150 D		014540	DEP 19	2.9 hr	
			0.7	750 D	1.11	3 trv	0.5	750 D	1.63		DEP 19	2.9 hr	
			091043250	1986	931								
C64	0317	SHAKIL BICE	10.0	6873 D	.53	9 trv	9.5	6873 D	.56	009050	>>	TRAINING	<<
		EDDIE BEVERLY	8.7	6235 N	.56	8 trv	9.0	6235 N	.54		>>	TRAINING	<<
			565043030	2015	2767	**							
C66	0302	SHAKIL BICE	10.0	7590 D	.67	10 trv	9.5	7590 D	.71	018620	>>	TRAINING	<<
		EDDIE BEVERLY	0.2	N	-.--	7 TRV					>>	TRAINING	<<
			5.4	3338 N	.55	7 trv	6.5	3338 N	.46				
			503053170	1969	2170	*							
C68	!!!!	NO DATA !!!!	(	111092250	1675	1612	)						
C70	!!!!	NO DATA !!!!	(	219053010	2130	2457	*)						
C72	0478	BRYANT MAHON	10.3	5500 D	.58	9 trv	10.0	5500 D	.60	014590			
		GERALD D DAVIS	9.0	6750 N	.82	11 trv	9.0	6750 N	.81				
			459053170	2111	3041	***							
C74	0050	BRYANT MAHON	10.3	2800 D	.50	5 trv	10.0	2800 D	.51	021010			
		GERALD D DAVIS	9.0	6450 N	1.32	11 trv	9.0	6450 N	1.31				
			415033231	2083	1769								
C76	!!!!	NO DATA !!!!	(	706053170	1757	1278	)						
C30	!!!!	NO DATA !!!!	(	172033271	2134	843	)						
C32	!!!!	NO DATA !!!!	(	499053160	2279	3087	** Closed No Tag)						
C34	!!!!	NO DATA !!!!	(	970102040	2360	143	)						

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.57 D	.80 N	.65 C	59.5 D	33.5 N	6.5 S

T&L MACHINE DETAIL for 05-25-2023 4:00 am to 05-26-2023 5:00 am

JOB		--- per job in---				-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	MISC #2 - Attn to: Steve Sawdey ****										
C40	0006	GORDON CURLEY	10.2	405 D	.04	4 trv	10.0	405 D	.04	018330	low QUANTITY
			760053080	2576	137						
Low EFF for Job 0006 rated 1000/hr for PRIM											
C42	0247	GORDON CURLEY	10.2	2525 D	.22	4 trv	10.0	2525 D	.22	020940	
		PATRICK KELLY	0.0	800 N	*.**	1 trv	2.0	800 N	.36		
			741053231	2179	239						
C44	0314	PATRICK KELLY	7.7	5000 N	.65	9 trv	9.0	5000 N	.56	020850	
			503053171	1969	457						
C46	!!!!	NO DATA !!!!	(	048043250	2813	915 Closed)					
C48	0126	GERARDO NEGRON	4.9	N -.--	5 TRV	5.0	N -.--	018480			
			588053082	1839	1956	* Closed					
C50	!!!!	NO DATA !!!!	(	001013192	2023	105 Closed)					
C52	!!!!	NO DATA !!!!	(	565043030	2015	2767	**)				
C54	0016	JOEL ROSA	8.9	7500 D	.92	11 trv	10.0	7500 D	.81	017810	>> TRAINING <<
		PATRICK KELLY	7.6	5000 N	.71	6 trv	7.0	5000 N	.77		
			001043030	1693	2767	163%					
C56	0381	KEMAL TIRNOVA	9.5	5760 D	.47	6 trv	10.0	5760 D	.45	011790	
		GERARDO NEGRON	4.9	2630 N	.42	5 trv	5.0	2630 N	.41		
			714033310	2295	832						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.38 D	.47 N	.42 C	40.0 D	28.0 N	0.0 S

T&L MACHINE DETAIL for 05-25-2023 4:00 am to 05-26-2023 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone			****			
C02	!!!!	NO DATA	!!!!	(131106191	666	863	** Closed)
C04	!!!!	NO DATA	!!!!	(024013271	4024	3498	)
C06	!!!!	NO DATA	!!!!	(247013308	2424	1545	)
C08	!!!!	NO DATA	!!!!	(247013308	2424	1545	)
C10	!!!!	NO DATA	!!!!	(001115170 1953305494 15642% Closed)			
C12	0757	ERIC D STANEK	0.9	2800 D 5.49	8 trv	1.0	2800 D 4.67 020020 DEP 4 8.8 hr
			835013140	2190	3218	***	
C14	!!!!	NO DATA	!!!!	(043092270	1856	1563	Closed No Tag)
C16	!!!!	NO DATA	!!!!	(835013140	2190	3218	***)

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS			
ACME NUT		4.67 D	.00 N	4.67 C	1.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-25-2023 4:00 am to 05-26-2023 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	ACME FITTING - Attn to: Kevin Rhone				****				
C18	!!!!	NO DATA	!!!!	(701031220 2009	4766	237% Closed No Tag)			
C20	!!!!	NO DATA	!!!!	(700031189 2424	4225	174% Closed)			
C22	!!!!	NO DATA	!!!!	(611100210 2191	2075	Closed)			
C24	0837	KYLE DIGIUGNO	0.2	2358 D22.89	4 trv	9.5	2358 D	.40 020770 >> TRAINING <<	
			593043030	2067	2129	*			
C26	!!!!	NO DATA	!!!!	(061053010 2353	2610	*)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.40	D	.00 N	.40	C	9.5 D 0.0 N 0.0 S

T&L MACHINE DETAIL for 05-25-2023 4:00 am to 05-26-2023 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #1 - Attn to: Kevin Rhone					****				
B02	0460	COLBY KERRY-RHONE	1.5	2300 D	1.22	5 trv	1.5	2300 D	1.19	014030 >> TRAINING <<
			001043180	2040		231				
B04	!!!!	NO DATA !!!!	(	001033130	2000	1280)				
B06	DOWN	MS - Material Shortage	24.0 hrs	DURRANT,ROBERT						
			(	237053080	1952	1064	Closed)			
B08	0045	COLBY KERRY-RHONE	9.3	1400 D	.37	5 trv	9.0	1400 D	.38	015280 >> TRAINING <<
			439053050	1940		1498				
B10	0451	COLBY KERRY-RHONE	6.8	D	-.--		6.5	D	-.--	013650 >> TRAINING <<
			211043121	1494	2263	151% Closed No Tag				
B12	!!!!	NO DATA !!!!	(	616053160	2131	142)				
B14	0300	COLBY KERRY-RHONE	1.0	D	-.--		1.0	D	-.--	020150 >> TRAINING <<
		RICARDO PADILLA-GO	5.3	5000 D	.73	6 trv	9.0	5000 D	.43	>> TRAINING <<
			456053171	1988		539				
B16	!!!!	NO DATA !!!!	(	464053160	2085	458)				
B18	!!!!	NO DATA !!!!	(	990022152	1001	9550	954% Closed)			
B20	!!!!	NO DATA !!!!	(	150013270	3960	5131	**)			
A50	!!!!	NO DATA !!!!	(	037023060	1859	2138	* Closed)			
A52	!!!!	NO DATA !!!!	(	002033200	2007	419)				
A54	!!!!	NO DATA !!!!	(	441062096	3408	1693)				
A56	!!!!	NO DATA !!!!	(	001058230	2086	2299	*)			
A58	!!!!	NO DATA !!!!	(	519033270	1891	416)				
A60	!!!!	NO DATA !!!!	(	000033020	6000	4147)				

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS			
MISC #1		.34	D .00 N .34 C	27.0	D 0.0 N 0.0 S		

T&L MACHINE DETAIL for 05-25-2023 4:00 am to 05-26-2023 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
**** ACME MISC - Attn to: Ray Wolf ****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	081013120	1647	504	)
A48	!!!!	NO DATA	!!!!	(	578112070	801	150	)

T&L MACHINE DETAIL for 05-25-2023 4:00 am to 05-26-2023 5:00 am

		--- per job in---						-suggested corrections						
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK						
****	FITTING - Attn to: Kevin Rhone													****
A86	0056	CAMERON BUDZISZEWS	0.8	1800 D	1.59	2	trv	11.0	1800 D	.12	014100	low Efficiency		
		ROBERT DURRANT	5.6	2500 N	.32	3	trv	5.5	2500 N	.33		>> TRAINING <<		
			853033200 2289 1366											
Low EFF for Job 0056 rated 1385/hr for PRIM														
A74	!!!!	NO DATA !!!!	(023013240 1884 1986 * Closed No Tag)											
A76	0447	CAMERON BUDZISZEWS	0.8	8200 D	6.56	6	trv	11.0	8200 D	.50	013560			
			421053011 977 1813 186%											
A24	!!!!	NO DATA !!!!												
A25	0253	HERMAN LEWIS	10.6	7625 D	.56	12	trv	10.0	7625 D	.59	019440			
A26	!!!!	NO DATA !!!!												
A27	!!!!	NO DATA !!!!												

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.40 D	.33 N	.39 C	32.0 D	5.5 N	0.0 S

T&L MACHINE DETAIL for 05-25-2023 4:00 am to 05-26-2023 5:00 am

JOB		--- per job in---				-suggested corrections			
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt				****			
A10	0560 KOSTA TILA	4.1	2000 D	1.10	12 trv	4.5	2000 D	.99	019970
		131053180	1467	1977	**				
A12	!!!! NO DATA !!!!	(	488112220	2456	3212	**	)		
A14	0634 JASON BEACHEL	4.3	1590 D	.92	4 trv	4.5	1590 D	.88	020160
	KOSTA TILA	5.9	2250 D	.96	1 trv	5.5	2250 D	1.02	
		595053160	1812	792					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.97 D	.00 N	.97 C	14.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-25-2023 4:00 am to 05-26-2023 5:00 am

JOB			--- per job in---				-suggested corrections					
			RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK		
****	BLOCK CELL - Attn to:		Chad Sommerfeldt				****					
I26	0644	SHAWN WALDRON	10.0	2620 D	.83	7 trv	9.5	2620 D	.88	017740	>>	TRAINING <<
I27	!!!!	NO DATA !!!!										
I40	0655	FNU HASSAN	1.5	1748 N	5.89	NO TRV	1.5	1748 N	5.83	019280	DEP 17 7.7 hr	
											>>	TRAINING <<
											HI Efficiency	
I41	!!!!	NO DATA !!!!										
I42	!!!!	NO DATA !!!!										
I43	!!!!	NO DATA !!!!										
I44	0588	LUIS COLLAZO	10.5	4542 D	.72	13 trv	10.0	4542 D	.76	020920	>>	TRAINING <<
		MUNAWAR QADRI	9.1	4608 N	.84	8 trv	8.5	4608 N	.90		>>	TRAINING <<
I45	0658	JUAN BRAVO	10.6	1948 D	1.05	14 trv	10.0	1948 D	1.11	020950		
		VICTOR CONTRERAS	0.0	1752 N	*.**	12 trv	8.5	1752 N	1.18		>>	TRAINING <<
I46	0689	SAMIL CANTERO	0.0		D -.--	3 TRV	3.0		D -.--	019840		
		DAYNE AINA	9.3	4408 N	.95	16 trv	9.0	4408 N	.98		>>	TRAINING <<
I47	0551	JUAN COLLAZO	10.7	5456 D	.85	12 trv	10.0	5456 D	.91	021490	>>	TRAINING <<
I48	0668	VON MCGEE	0.0	1600 N	*.**	4 trv	9.0	1600 N	.89	021200	>>	TRAINING <<
I49	0697	JAYSON NACCO	9.5	4760 N	.72	10 trv	9.0	4760 N	.76	019560	>>	TRAINING <<
I50	!!!!	NO DATA !!!!										
A87	0658	DAMION HAMILTON	8.4	3105 D	.34	50 trv	10.0	3105 D	.28	020950		
		LOUIS HOLT	0.0	1263 N	*.**	NO TRV	0.0	1263 N	*.**		>>	TRAINING <<
	0622	LOUIS HOLT	6.5	4500 N	.22	NO TRV	6.0	4500 N	.23	018160	>>	TRAINING <<
			?		?	0						
A88	0668	DAMION HAMILTON	1.5		D -.--	40 TRV				021200		
			6.6S	3224 D		40 trv	9.5	3224 D	.15		low Efficiency	
	0588	DAMION HAMILTON	0.3S	3794 D		NO TRV	0.5	3794 D	3.45	020920		
		LOUIS HOLT	0.8	11200 N	6.79	43 trv	6.0	11200 N	.85		>>	TRAINING <<
			691023090	1543	1613	*						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
BLOCK CELL	.67 D	1.00 N	.83 C	62.5 D	57.5 N	0.0 S