

T&L MACHINE DETAIL for 05-24-2023 4:00 am to 05-25-2023 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	Special Assembly - Attn to: Cline Brown					****			
H04	!!!!	NO DATA !!!!							
H06	!!!!	NO DATA !!!!							
H08	!!!!	NO DATA !!!!							
H10	6007	THOM NGUYEN	3.9	600 D	.46	NO TRV	9.5	600 D	.19 015590 low Efficiency
Low EFF for Job 6007 rated 333/hr for SECO									
H20	!!!!	NO DATA !!!!							
H12	!!!!	NO DATA !!!!							
H14	!!!!	NO DATA !!!!							
H22	!!!!	NO DATA !!!!							

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.19 D	.00 N	.19 C	9.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-25-2023 4:00 am to 05-25-2023 5:00 am

JOB				--- per job in---				-suggested corrections					
				RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
***** C-N-C - Attn to: Wayne Brown *****													
L04	0009	ROBBIE JOSEPH		5.2	168 D	.37	NO TRV	9.0	168 D	.21		015160	
		DENNIS COOPER		3.0	389 N	1.49	NO TRV	3.0	389 N	1.49			
L06	0013	ROBBIE JOSEPH		5.2	288 D	.64	NO TRV	9.0	288 D	.37		015120	
		DENNIS COOPER		0.0	211 N	*.??	NO TRV	6.5	211 N	.37			
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C									
L10	!!!!	NO DATA	!!!!	(680070174 3994 5769 *** Closed)									
L12	6007	GLENN DAVIS		8.6	480 D	.62	22 trv	9.0	480 D	.59		015590	
				615121013 3870 19527 505%									
L14	!!!!	NO DATA	!!!!	(480121010 4144 782)									
L16	!!!!	NO DATA	!!!!										
L17	0412	WAYNE C BROWN		9.2	1002 D	.09	1 trv	8.5	1002 D	.09		020660	DEP 23 2.3 hr
		HOANG HO		13.3	1271 N	.07	1 trv	13.5	1271 N	.07			low QUANTITY
				834090250	1052	762							low QUANTITY
		Low EFF for Job 0412 rated 1285/hr for PRIM											
L18	0716	MICHAEL LAMB		8.4	445 D	.06	1 trv	8.5	445 D	.06		013430	low QUANTITY
				630095220	1448	1278							
		Low EFF for Job 0716 rated 871/hr for PRIM											
L20	!!!!	NO DATA	!!!!	(830032290 4000 3528 Closed No Tag)									
L22	0755	MICHAEL LAMB		8.9	527 D	.10	2 trv	9.0	527 D	.09		018650	low QUANTITY
		HOANG HO		13.1	827 N	.10	2 trv	13.5	827 N	.10			low QUANTITY
				247013303	2424	442							
		Low EFF for Job 0755 rated 617/hr for PRIM											
L24	!!!!	NO DATA	!!!!	(989092130 2277 2689 * Closed No Tag)									
L26	!!!!	NO DATA	!!!!	(001033130 2000 1280)									
L30	!!!!	NO DATA	!!!!										
L32	!!!!	NO DATA	!!!!										
L34	!!!!	NO DATA	!!!!										
L36	!!!!	NO DATA	!!!!	(114043270 510 307)									
L38	0604	GLENN DAVIS		4.1	264 D	?.??	NO TRV	5.0	264 D	?.??		020430	>> TRAINING <<
		Missing Efficiency Rating for Job 0604 for SECO on L38											

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
C-N-C	.24 D	.25 N	.25 C	53.0 D	36.5 N	0.0 S

T&L MACHINE DETAIL for 05-24-2023 4:00 am to 05-25-2023 5:00 am

			--- per job in---				-suggested corrections					
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK		
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci							*****					
C58	0085	SHAKIL BICE	9.6	7685 D	.72	11 trv	9.5	7685 D	.72	016480	>> TRAINING <<	
			047053080	2078		966						
C60	0318	SHAKIL BICE	8.7	2393 D	.18	NO TRV	9.0	2393 D	.18	020450	>> TRAINING <<	
											low Efficiency	
		GERALD D DAVIS	9.9	5300 N	.36	5 trv	11.0	5300 N	.32			
			671013050	1713		1403						
Low EFF for Job 0318 rated 1500/hr for PRIM												
C62	!!!!	NO DATA !!!!	(	091043250	1986	882)						
C64	0317	BIROL BOZACI	0.3	420 D	1.23	1 trv	0.5	420 D	.65	009050	DEP 19 2.4 hr	
		GERALD D DAVIS	9.9	7700 N	.61	9 trv	10.5	7700 N	.57			
			565043030	2015		2442 **						
C66	0302	JOEL ROSA	5.8	5100 D	.79	10 trv				018620	>> TRAINING <<	
			1.7	6300 D	3.23	5 trv	8.0	11400 D	1.27			
		PATRICK KELLY	3.6	2000 N	.50	5 trv	3.5	2000 N	.51			
			503053170	1969		1832						
C68	!!!!	NO DATA !!!!	(	111092250	1675	1612)						
C70	0022	JOEL ROSA	5.8	4300 D	.70	10 trv				015240	>> TRAINING <<	
			1.7	5400 D	2.94	5 trv	8.0	9700 D	1.15			
			219053010	2130		2621 **						
C72	0478	CAMERON BUDZISZEWS	0.6	2400 D	4.33	4 trv	10.0	2400 D	.26	014590		
		PATRICK KELLY	6.4	3000 N	.51	6 trv	6.5	3000 N	.50			
			459053170	2111		2318 *						
C74	0050	CAMERON BUDZISZEWS	0.6	3200 D	9.75	6 trv	10.0	3200 D	.59	021010		
		PATRICK KELLY	2.8	N -.--			3.5	N -.--				
			415033231	2083		1343						
C76	0433	KEMAL TIRNOVA	8.9	5470 D	.55	10 trv	9.0	5470 D	.54	018860		
			706053170	1757		1278						
C30	!!!!	NO DATA !!!!	(	172033271	2134	843)						
C32	0253	KEMAL TIRNOVA	8.7	5440 D	.63	9 trv	9.0	5440 D	.60	019440		
			499053160	2279		3087 **	Closed No Tag					
C34	!!!!	NO DATA !!!!	(	970102040	2360	143)						

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.64 D	.42 N	.57 C	73.0 D	35.0 N	0.0 S

T&L MACHINE DETAIL for 05-24-2023 4:00 am to 05-25-2023 5:00 am

JOB		--- per job in---				-suggested corrections			
RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
**** MISC #2 - Attn to: Steve Sawdey ****									
C40	!!!!	NO DATA !!!!		(760053080 2576		119)			
C42	0247	BIROL BOZACI	5.9S	150	D	3	trv	5.5S	150 D
			2.1	1200	D	.52	3	trv	2.0 1200 D .53
		GORDON CURLEY	1.9		D	---		2.0	D ---
		LARRY P RODWELL	3.0	1300	N	.39	5	trv	4.0 1300 N .29
			741053231 2179		106				
C44	0314	BRYANT MAHON	2.2	600	D	.27	2	trv	9.0 600 D .07
		LARRY P RODWELL	3.0	1125	N	.38	6	trv	4.0 1125 N .28
			503053171 1969		117				
Low EFF for Job 0314 rated 1000/hr for PRIM									
C46	!!!!	NO DATA !!!!		(048043250 2813		915 Closed)			
C48	0126	GORDON CURLEY	8.4	3020	D	.32	6	trv	9.0 3020 D .30
		EDDIE BEVERLY	3.2	344	N	.10	6	trv	3.0 344 N .10
			588053082 1839		1956		* Closed		
Low EFF for Job 0126 rated 1125/hr for PRIM									
C50	!!!!	NO DATA !!!!		(001013192 2023		105 Closed)			
C52	0069	EDDIE BEVERLY	4.0		N	---	6	TRV	4.0 N ---
			565043030 2015		2442		**		
C54	0016	GORDON CURLEY	6.1	2300	D	.41	6	trv	6.5 2300 D .38
		EDDIE BEVERLY	9.8	5409	N	.60	8	trv	9.5 5409 N .62
			001043030 1693		2394		***		
C56	!!!!	NO DATA !!!!		(714033310 2295		622)			

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
MISC #2	.24	D	.34	N	.29	C
	28.5	D	24.5	N	5.5	S

T&L MACHINE DETAIL for 05-24-2023 4:00 am to 05-25-2023 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
**** ACME NUT - Attn to: Kevin Rhone ****							
C02	!!!! NO DATA !!!!	(	131106191	666	863	** Closed	)
C04	0847 ERIC D STANEK	1.4	700 D 1.24	3 trv	1.5	700 D 1.17	020370 DEP 4 8.4 hr
		024013271	4024	3498			
C06	!!!! NO DATA !!!!	(	247013308	2424	1545		)
C08	!!!! NO DATA !!!!	(	247013308	2424	1545		)
C10	!!!! NO DATA !!!!	(	001115170	1953305494	15642%	Closed	)
C12	0757 ERIC D STANEK	1.4	3600 D 4.24	12 trv	1.5	3600 D 4.00	020020 DEP 4 8.4 hr
		835013140	2190	2820	**		HI Efficiency
C14	!!!! NO DATA !!!!	(	043092270	1856	1563	Closed No Tag	)
C16	!!!! NO DATA !!!!	(	835013140	2190	2820	**	)

PROPOSED CORRECTIONS:

	EFFICIENCY		HOURS	
ACME NUT	2.58 D	.00 N 2.58 C	3.0 D	0.0 N 0.0 S

T&L MACHINE DETAIL for 05-24-2023 4:00 am to 05-25-2023 5:00 am

		--- per job in---		-suggested corrections									
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
**** ACME FITTING - Attn to: Kevin Rhone ****													
C18	!!!!	NO DATA !!!!		(701031220 2009 4766 237% Closed No Tag)									
C20	!!!!	NO DATA !!!!		(700031189 2424 4225 174% Closed)									
C22	!!!!	NO DATA !!!!		(611100210 2191 2110 Closed)									
C24	0837	KYLE DIGIUGNO		0.0 2476 D *.** 3 trv 593043030 2067 1939		8.5 2476 D .47 020770 >> TRAINING <<							
C26	0837	KYLE DIGIUGNO		1.6 3017 D 3.02 10 trv 061053010 2353 2610 *		10.0 3017 D .49 020770 >> TRAINING <<							

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS			
ACME FITTING		.48 D	.00 N	.48 C	18.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-24-2023 4:00 am to 05-25-2023 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	MISC #1 - Attn to: Kevin Rhone					****				
B02	!!!!	NO DATA	!!!!	(	001043180	2040	172	)		
B04	!!!!	NO DATA	!!!!	(	001033130	2000	1280	)		
B06	DOWN	MS - Material Shortage				24.0 hrs	DURRANT,ROBERT			
				(	237053080	1952	1064	Closed	)	
B08	0045	COLBY KERRY-RHONE	9.8	1500 D	.38	5 trv	9.5	1500 D	.39 015280 >> TRAINING <<	
					439053050	1940	1231			
B10	0451	COLBY KERRY-RHONE	9.8	5000 D	.34	10 trv	9.5	5000 D	.35 013650 >> TRAINING <<	
					211043121	1494	2153	*** Closed No Tag		
B12	!!!!	NO DATA	!!!!	(	616053160	2131	142	)		
B14	0300	ZACHARY FELMLEE	7.9	5300 D	.52	6 trv	9.0	5300 D	.46 020150 >> TRAINING <<	
					456053171	1988	409			
B16	0465	ZACHARY FELMLEE	7.9	5800 D	.45	5 trv	9.0	5800 D	.39 014720 >> TRAINING <<	
					464053160	2085	458			
B18	!!!!	NO DATA	!!!!	(	990022152	1001	9550	954% Closed	)	
B20	!!!!	NO DATA	!!!!	(	150013270	3960	5131	**	)	
A50	!!!!	NO DATA	!!!!	(	037023060	1859	2138	* Closed	)	
A52	!!!!	NO DATA	!!!!	(	002033200	2007	419	)		
A54	0012	JAMIE FELMLEE	8.7	3500 D	.65	6 trv	9.0	3500 D	.63 015110	
					441062096	3408	1693			
A56	!!!!	NO DATA	!!!!	(	001058230	2086	2299	*	)	
A58	0463	JAMIE FELMLEE	8.7	5200 D	.65	8 trv	9.0	5200 D	.63 020380 >> TRAINING <<	
					519033270	1891	405			
A60	!!!!	NO DATA	!!!!	(	000033020	6000	4122	)		

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.47 D	.00 N	.47 C	55.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-24-2023 4:00 am to 05-25-2023 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	081013120	1647	605	)
A48	!!!!	NO DATA	!!!!	(	578112070	801	150	)

T&L MACHINE DETAIL for 05-24-2023 4:00 am to 05-25-2023 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	FITTING - Attn to: Kevin Rhone					****				
A86	0056	GERARDO NEGRON	1.9	N	-.--	3.0	N	-.--	014100 >> TRAINING <<	
			853033200	2289	1194					
A74	0462	GERARDO NEGRON	8.3	3700 N	.49	5 trv	8.0	3700 N	.50 020560 >> TRAINING <<	
			023013240	1884	1985	* Closed No Tag				
A76	0447	GERARDO NEGRON	10.2	8240 N	.54	6 trv	11.0	8240 N	.50 013560 >> TRAINING <<	
			421053011	977	1502	154%				
A24	!!!!	NO DATA !!!!								
A25	!!!!	NO DATA !!!!								
A26	0036	HERMAN LEWIS	5.2	6325 D	.85	8 trv	9.5	6325 D	.46 018960	
A27	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.46 D	.43 N	.44 C	9.5 D	22.0 N	0.0 S

T&L MACHINE DETAIL for 05-24-2023 4:00 am to 05-25-2023 5:00 am

JOB		--- per job in---				-suggested corrections				
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****									
A10	0560	KOSTA TILA	8.3	4000 D	1.07	24 trv	9.0	4000 D	.99	019970
			131053180	1467	1691	*				
A12	!!!!	NO DATA !!!!	(	488112220	2456	3212	**	)		
A14	0634	JASON BEACHEL	5.6	3036 D	1.35	10 trv	9.5	3036 D	.80	020160
			595053160	1812	114					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.89 D	.00 N	.89 C	18.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-24-2023 4:00 am to 05-25-2023 5:00 am														
JOB			--- per job in---					-suggested corrections						
			RUN		MACHINE		EFF	RUN		MACHINE		EFF	WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt												****	
I26	0644	SHAWN WALDRON	9.4	2300	D	.78	7	trv	9.0	2300	D	.81	017740	>> TRAINING <<
		FNU HASSAN	6.7	3388	N	1.60	9	trv	6.0	3388	N	1.79		DEP 17 4.5 hr >> TRAINING <<
I27	!!!!	NO DATA !!!!												
I40	0655	SAMIL CANTERO	0.0		D	-.--	7	TRV	1.5		D	-.--	019280	
		KEDRICK BROWN	2.3	420	N	.93	2	trv	2.5	420	N	.84		>> TRAINING <<
I41	!!!!	NO DATA !!!!												
I42	!!!!	NO DATA !!!!												
I43	!!!!	NO DATA !!!!												
I44	0588	LUIS COLLAZO	0.0	3604	D	*.**	NO	TRV	9.0	3604	D	.67	020920	>> TRAINING <<
		MUNAWAR QADRI	10.7	4728	N	.74	16	trv	10.5	4728	N	.75		>> TRAINING <<
I45	0658	JUAN BRAVO	9.6	1760	D	1.04	29	trv	9.0	1760	D	1.12	020950	
		VICTOR CONTRERAS	0.0	1772	N	*.**	11	trv	9.5	1772	N	1.07		>> TRAINING <<
I46	0689	JUAN COLLAZO	9.7	3704	D	.76	13	trv	9.5	3704	D	.78	019840	>> TRAINING <<
		DAYNE AINA	0.0	5152	N	*.**	17	trv	10.5	5152	N	.98		>> TRAINING <<
I47	0551	SAMIL CANTERO	0.0		D	-.--	2	TRV	3.0		D	-.--	021490	>> TRAINING <<
		KEDRICK BROWN	0.4		N	-.--								>> TRAINING <<
			7.5	3488	N	.77	7	trv	7.5	3488	N	.78		
I48	0668	JOSE OTERO SANTOS	10.1	1596	D	.79	19	trv	9.5	1596	D	.84	021200	>> TRAINING <<
		JAYSON NACCO	10.1	1600	N	.79	4	trv	9.5	1600	N	.84		>> TRAINING <<
I49	0697	SAMIL CANTERO	0.0		D	-.--	4	TRV	3.5		D	-.--	019560	>> TRAINING <<
I50	!!!!	NO DATA !!!!												
A87	0658	DAMION HAMILTON	10.5	4700	D	.41	70	trv	10.0	4700	D	.43	020950	
		LOUIS HOLT	1.5	1407	N	.85	17	trv	10.0	1407	N	.13		>> TRAINING << low Efficiency
			871033161 2001					778						
A88	0689	DAMION HAMILTON	10.5	10976	D	.47	86	trv	10.0	10976	D	.50	019840	
		LOUIS HOLT	0.6		N	-.--	20	TRV	9.0		N	-.--		>> TRAINING <<
	0668	LOUIS HOLT	0.9	8112	N	4.17	NO	TRV	1.0	8112	N	3.69	021200	>> TRAINING <<
			?				?	0						