

T&L MACHINE DETAIL for 05-23-2023 4:00 am to 05-24-2023 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN		6.8	1500 D 1.25	NO TRV	11.5	1500 D	.75 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.75 D	.00 N	.75 C	11.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-23-2023 4:00 am to 05-24-2023 5:00 am

JOB				--- per job in---				-suggested corrections					
				RUN		MACHINE		EFF	RUN		MACHINE	EFF	WORK
***** C-N-C - Attn to: Wayne Brown *****													
L04	0009	ROBBIE JOSEPH		10.5	429	D		.47	NO	TRV	10.0	429	D .49 015160
		DENNIS COOPER		7.8	153	N		.22	NO	TRV	7.5	153	N .23
L06	0008	ROBBIE JOSEPH		10.5	435	D		.48	NO	TRV	10.0	435	D .50 019000
		DENNIS COOPER		10.2	455	N		.51	NO	TRV	9.5	455	N .55
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C									
L10	!!!!	NO DATA	!!!!	(680070174 3994 5769 *** Closed)									
L12	6007	WAYNE C BROWN		4.4	322	D		.82	NO	TRV	4.5	322	D .80 015590 DEP 23 2.5 hr
				507092152	3867				3708	Closed	No Tag		
L14	!!!!	NO DATA	!!!!	(480121010 4144 782)									
L16	!!!!	NO DATA	!!!!										
L17	0412	WAYNE C BROWN		3.3	322	D		.08	1	trv	4.5	322	D .06 020660 DEP 23 2.5 hr
				834090250	1052				736				low Efficiency
Low EFF for Job 0412 rated 1285/hr for PRIM													
L18	0716	MICHAEL LAMB		8.5	578	D		.08	2	trv	10.0	578	D .07 013430 low QUANTITY
		HOANG HO		6.7	533	N		.09	2	trv	6.0	533	N .10 low Efficiency
				630095220	1448				1253				
Low EFF for Job 0716 rated 871/hr for PRIM													
L20	!!!!	NO DATA	!!!!	(830032290 4000 3528 Closed No Tag)									
L22	0755	MICHAEL LAMB		9.5	698	D		.12	1	trv	10.0	698	D .11 018650 low Efficiency
		HOANG HO		13.3	863	N		.10	2	trv	13.0	863	N .11 low Efficiency
				247013303	2424				318				
Low EFF for Job 0755 rated 617/hr for PRIM													
L24	!!!!	NO DATA	!!!!	(989092130 2277 2689 * Closed No Tag)									
L26	0132	HOANG HO		6.3	260	N		.83	1	trv	6.0	260	N .87 019080
				001033130	2000				1271				
L30	!!!!	NO DATA	!!!!										
L32	!!!!	NO DATA	!!!!										
L34	!!!!	NO DATA	!!!!										
L36	!!!!	NO DATA	!!!!	(114043270 510 307)									
L38	0604	GLENN DAVIS		22.8		D		-.--			23.5		D -.-- 020430 >> TRAINING <<

PROPOSED CORRECTIONS:

EFFICIENCY				HOURS			
C-N-C	.32	D	.34	N	.33	C	49.0
				D	42.0	N	0.0
						S	

T&L MACHINE DETAIL for 05-23-2023 4:00 am to 05-24-2023 5:00 am

JOB			--- per job in---				-suggested corrections							
****	CHARGING VALVE - Attn		to: Tom Jackson & Birol Bozaci		****		RUN MACHINE	EFF	WORK					
C58	0085	HARRY PHILLIPS	0.0	800 D	*.**	1 trv	0.5	800 D	1.42	016480	DEP 22	8.9 hr		
		LARRY P RODWELL	9.8	6550 N	.60	11 trv	10.0	6550 N	.58					
			047053080	2078		698								
C60	0318	SHAKIL BICE	9.3	2620 D	.19	5 trv	9.5	2620 D	.18	020450	>> TRAINING <<			
		EDDIE BEVERLY	10.0	4622 N	.31	6 trv	9.5	4622 N	.32		>> TRAINING <<			
			671013050	1713		1233								
		Low EFF for Job 0318 rated 1500/hr for PRIM												
C62	!!!!	NO DATA !!!!	(	091043250	1986	882)								
C64	0317	JOEL ROSA	9.7	5600 D	.45	11 trv	10.0	5600 D	.44	009050	>> TRAINING <<			
		EDDIE BEVERLY	4.4	2144 N	.38	6 trv	5.5	2144 N	.30		>> TRAINING <<			
			565043030	2015		2241	* Closed No Tag							
C66	0302	JOEL ROSA	9.7	7500 D	.69	11 trv	10.0	7500 D	.67	018620	>> TRAINING <<			
		EDDIE BEVERLY	4.5	2084 N	.41	6 trv	4.5	2084 N	.41		>> TRAINING <<			
			503053170	1969		1055								
C68	0442	BRYANT MAHON	4.8	2200 D	.46	4 trv	5.0	2200 D	.44	020840				
		KEMAL TIRNOVA	4.5	2500 D	.56	4 trv	5.0	2500 D	.50					
		PATRICK KELLY	9.4	5200 N	.55	7 trv	10.0	5200 N	.52					
			111092250	1675		1612								
C70	0022	GERARDO NEGRON	10.2	5480 N	.51	10 trv	10.0	5480 N	.52	015240				
			219053010	2130		2252	* Closed No Tag							
C72	0478	BRYANT MAHON	4.8	3000 D	.67	5 trv	5.0	3000 D	.65	014590				
		KEMAL TIRNOVA	4.3	2460 D	.62	4 trv	5.0	2460 D	.53					
		PATRICK KELLY	9.4	5000 N	.58	8 trv	10.0	5000 N	.54					
			459053170	2111		2000								
C74	0050	KEMAL TIRNOVA	4.5	250 D	.10	6 trv	5.5	250 D	.08	021010	low QUANTITY			
			415033231	2083		1196								
		Low EFF for Job 0050 rated 547/hr for PRIM												
C76	0433	KEMAL TIRNOVA	4.8	2280 D	.42	6 trv	5.5	2280 D	.37	018860				
		GERARDO NEGRON	10.2	4000 N	.35	9 trv	10.0	4000 N	.36					
			706053170	1757		895								
C30	!!!!	NO DATA !!!!	(	172033271	2134	843)								
C32	!!!!	NO DATA !!!!	(	499053160	2279	2712	* Closed No Tag)							
C34	!!!!	NO DATA !!!!	(	970102040	2360	143)								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.44 D	.46 N	.45 C	61.0 D	69.5 N	0.0 S

T&L MACHINE DETAIL for 05-23-2023 4:00 am to 05-24-2023 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE EFF			RUN MACHINE EFF WORK		
****	MISC #2 - Attn to: Steve Sawdey ****						
C40	!!!!	NO DATA	!!!!	(760053080 2576 119)			
C42	0138	BIROL BOZACI	0.0	D -.--	13.0	D -.--	019340
			?	?	0		
C44	!!!!	NO DATA	!!!!	(? ? 0)			
C46	!!!!	NO DATA	!!!!	(048043250 2813 915 Closed)			
C48	0126	SHAKIL BICE	0.0	3754 D *.**	6 trv	0.0	3754 D *.**
		GERALD D DAVIS	9.5	3050 N .29	5 trv	10.0	3050 N .27
			588053082	1839	1747 Closed		
C50	!!!!	NO DATA	!!!!	(001013192 2023 105 Closed)			
C52	!!!!	NO DATA	!!!!	(565043030 2015 2241 * Closed No Tag)			
C54	0016	SHAKIL BICE	0.0	4444 D *.**	6 trv	0.0	4444 D *.**
		GERALD D DAVIS	9.4	3850 N .44	5 trv	10.0	3850 N .42
			001043030	1693	2163 **		
C56	0381	HARRY PHILLIPS	2.0	1000 D .39	2 trv	2.0	1000 D .39
		LARRY P RODWELL	9.8	6000 N .48	7 trv	10.0	6000 N .47
			714033310	2295	622		

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.60 D	.39 N	.46 C	15.0 D	30.0 N	0.0 S

T&L MACHINE DETAIL for 05-23-2023 4:00 am to 05-24-2023 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT - Attn to: Kevin Rhone					****			
C02	!!!!	NO DATA !!!!		(	131106191	666	863	** Closed)	
C04	0847	ERIC D STANEK		9.0	1500 D	.42	3 trv	8.5	1500 D .44 020370 DEP 4 0.7 hr
				024013271	4024		3401		
C06	0745	ERIC D STANEK		9.0	2400 D	.43	4 trv	8.5	2400 D .46 017010 DEP 4 0.7 hr
				247013308	2424		1545		
C08	!!!!	NO DATA !!!!		(	247013308	2424	1545	)	
C10	!!!!	NO DATA !!!!		(	001115170	1953305494	15642%	Closed)	
C12	0757	RAYMOND E WOLF		8.0	3167 D	.66	9 trv	8.5	3167 D .62 020020
				835013140	2190		2309 *		
C14	!!!!	NO DATA !!!!		(	043092270	1856	1563	Closed No Tag)	
C16	!!!!	NO DATA !!!!		(	835013140	2190	2309	*)	

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.51 D	.00 N	.51 C	25.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-23-2023 4:00 am to 05-24-2023 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
**** ACME FITTING - Attn to: Kevin Rhone ****							
C18	!!!! NO DATA !!!!	(701031220	2009	4766	237%	Closed	No Tag)
C20	!!!! NO DATA !!!!	(700031189	2424	4225	174%	Closed	)
C22	!!!! NO DATA !!!!	(611100210	2191	2110	Closed)		
C24	0837 KYLE DIGIUGNO	0.0 2796 D	*.**	8 trv	11.5	2796 D	.39 020770 >> TRAINING <<
		593043030	2067	1739			
C26	0837 KYLE DIGIUGNO	0.8 3297 D	6.81	10 trv	1.0	3297 D	5.33 020770 >> TRAINING <<
		061053010	2353	2366 *			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.79 D	.00 N	.79 C	12.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-23-2023 4:00 am to 05-24-2023 5:00 am

--- per job in---												-suggested corrections				
JOB		RUN MACHINE				EFF		RUN MACHINE		EFF		WORK				
****	MISC #1 - Attn to: Kevin Rhone											****				
B02	!!!!	NO DATA		!!!!	(	001043180	2040	172	)							
B04	0378	RICARDO PADILLA-GO		3.4	2900	N	.76	4	trv	12.5	2900	N	.21	019020	>> TRAINING <<	
					001033130	2000	1271									
B06	DOWN	MS - Material Shortage				24.0	hrs	DURRANT,ROBERT								
					(	237053080	1952	1064	Closed	)						
B08	0045	COLBY KERRY-RHONE		10.4	1800	D	.42	5	trv	10.0	1800	D	.44	015280	>> TRAINING <<	
					439053050	1940	931									
B10	0451	COLBY KERRY-RHONE		10.4	7500	D	.48	6	trv	10.0	7500	D	.50	013650	>> TRAINING <<	
					211043121	1494	1978	**	Closed	No	Tag					
B12	!!!!	NO DATA		!!!!	(	616053160	2131	142	)							
B14	0300	ZACHARY FELMLEE		7.2	8200	D	.88	11	trv	10.0	8200	D	.64	020150	>> TRAINING <<	
					456053171	1988	271									
B16	0465	ZACHARY FELMLEE		7.2	5200	D	.44	5	trv	10.0	5200	D	.32	014720	>> TRAINING <<	
					464053160	2085	302									
B18	!!!!	NO DATA		!!!!	(	990022152	1001	9550	954%	Closed	)					
B20	!!!!	NO DATA		!!!!	(	150013270	3960	5131	**	Closed	)					
A50	!!!!	NO DATA		!!!!	(	037023060	1859	2138	*	Closed	)					
A52	!!!!	NO DATA		!!!!	(	002033200	2007	419	)							
A54	0012	JAMIE FELMLEE		10.3	3500	D	.55	8	trv	10.0	3500	D	.56	015110		
					441062096	3408	1182									
A56	0152	JAMIE FELMLEE		10.3	14000	D	.91	5	trv	10.0	14000	D	.93	020090		
					001058230	2086	2299	*								
A58	!!!!	NO DATA		!!!!	(	519033270	1891	265	)							
A60	!!!!	NO DATA		!!!!	(	000033020	6000	4122	)							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.57	D	.21	N	.50	C 60.0 D 12.5 N 0.0 S

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				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
***** ACME MISC - Attn to: Ray Wolf *****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	081013120	1647	605	)
A48	!!!!	NO DATA	!!!!	(	578112070	801	150	)

T&L MACHINE DETAIL for 05-23-2023 4:00 am to 05-24-2023 5:00 am

JOB		--- per job in---			-suggested corrections		
		RUN	MACHINE	EFF			
***** FITTING - Attn to: Kevin Rhone *****		RUN	MACHINE	EFF	WORK		
A86	0056 CAMERON BUDZISZEWS	3.3	3400 D	.74	6 trv	5.5	3400 D .45 014100
		853033200	2289	1194			
A74	!!!! NO DATA !!!!	(	023013240	1884	1800 Closed No Tag)		
A76	0447 CAMERON BUDZISZEWS	3.3	4600 D	.92	6 trv	5.5	4600 D .56 013560
		421053011	977	1189	**		
A24	!!!! NO DATA !!!!						
A25	0253 HERMAN LEWIS	5.8	8300 D	1.11	16 trv	10.0	8300 D .65 019440
A26	!!!! NO DATA !!!!						
A27	!!!! NO DATA !!!!						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
FITTING	.57 D	.00 N	.57 C	21.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-23-2023 4:00 am to 05-24-2023 5:00 am

JOB		--- per job in---						-suggested corrections					
		RUN MACHINE		EFF				RUN MACHINE		EFF		WORK	
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt											****	
A10	0560	KOSTA TILA		9.5	5025 D	1.18	28	trv	10.0	5025 D	1.12	019970	
		TYRON YAWN		2.8	2800 N	2.24	16	trv	5.5	2800 N	1.13	>> TRAINING <<	
				131053180	1467	1119							
A12	!!!!	NO DATA !!!!		(	488112220	2456	3212	**	)				
A14	0634	JASON BEACHEL		5.7	1392 D	.61	4	trv	5.5	1392 D	.63	020160	
				772023090	2706	2204	Closed						

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
HYDROMAT BLOCK CELL		.94	D	1.13 N	.99	C	15.5 D 5.5 N 0.0 S

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JOB			--- per job in---					-suggested corrections						
			RUN		MACHINE	EFF		RUN		MACHINE	EFF	WORK		
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****														
I26	0644	JUAN BRAVO	7.3	2268	D	.99	6 trv	7.5	2268	D	.96	017740	>> TRAINING	<<
I27	!!!!	NO DATA	!!!!											
I40	0655	SHAWN WALDRON	10.1	1868	D	.92	NO TRV	9.5	1868	D	.98	019280	>> TRAINING	<<
		FNU HASSAN	0.0	1840	N	*.**	NO TRV	0.0	1840	N	*.**		DEP 17 10.2 hr	>> TRAINING
I41	!!!!	NO DATA	!!!!											
I42	!!!!	NO DATA	!!!!											
I43	0659	KEDRICK BROWN	0.2		N	-.--						019050	>> TRAINING	<<
I44	0587	JUAN BRAVO	2.4	948	D	1.13	2 trv	2.5	948	D	1.09	020910		
		SAMIL CANTERO	0.0		D	-.--	10 TRV	3.5		D	-.--			
I45	0658	VICTOR CONTRERAS	24.1	1736	N	.41	21 trv	23.5	1736	N	.42	020950	>> TRAINING	<<
I46	0689	LUIS COLLAZO	10.7	3640	D	.68	14 trv	10.0	3640	D	.73	019840	>> TRAINING	<<
		DAYNE AINA	9.7	4256	N	.88	13 trv	9.0	4256	N	.95		>> TRAINING	<<
I47	0551	JUAN COLLAZO	10.9	5672	D	.87	13 trv	10.5	5672	D	.90	021490	>> TRAINING	<<
		MUNAWAR QADRI	1.7	4600	N	4.47	8 trv	9.5	4600	N	.81		>> TRAINING	<<
I48	0668	JOSE OTERO SANTOS	11.8	2000	D	.85	5 trv	11.5	2000	D	.87	021200	>> TRAINING	<<
		VON MCGEE	0.0	1980	N	*.**	5 trv	9.5	1980	N	1.04		>> TRAINING	<<
I49	0697	GERSON JAMES	10.1	4912	D	.69	2 trv	9.5	4912	D	.74	019560	>> TRAINING	<<
		KEDRICK BROWN	9.8	5080	N	.74	5 trv	9.5	5080	N	.76		>> TRAINING	<<
I50	!!!!	NO DATA	!!!!											
A87	0551	DAMION HAMILTON	8.2	5515	D	.48	20 trv	10.0	5515	D	.39	021490		
		LOUIS HOLT	4.2		N	-.--		7.0		N	-.--		>> TRAINING	<<
	0658	LOUIS HOLT	1.1	3864	N	3.24	32 trv	1.0	3864	N	3.51	020950	>> TRAINING	<<
			481053011	2042			2398 *							
A88	0689	DAMION HAMILTON	8.2	10000	D	.56	30 trv	10.0	10000	D	.45	019840		
		LOUIS HOLT	5.3	8102	N	.70	32 trv	8.0	8102	N	.46		>> TRAINING	<<
			941053090	1761			2692	153%						