

T&L MACHINE DETAIL for 05-16-2023 4:00 am to 05-17-2023 5:00 am
(Corrected Report)

	JOB		RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****				
H04	!!!!	NO DATA	!!!!			
H06	!!!!	NO DATA	!!!!			
H08	!!!!	NO DATA	!!!!			
H10	!!!!	NO DATA	!!!!			
H20	!!!!	NO DATA	!!!!			
H12	!!!!	NO DATA	!!!!			
H14	!!!!	NO DATA	!!!!			
H22	!!!!	NO DATA	!!!!			

T&L MACHINE DETAIL for 05-16-2023 4:00 am to 05-17-2023 5:00 am

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JOB				RUN MACHINE		EFF	WORK		
**** C-N-C - Attn to: Wayne Brown ****									
L04	0009	ROBBIE JOSEPH	NO TRV	10.0	427 D	.49	015160		
		DENNIS COOPER	NO TRV	10.0	241 N	.28		>> TRAINING <<	
Bore Variation, Changed insert 7 times.									
L06	0008	ROBBIE JOSEPH	NO TRV	10.0	350 D	.40	019000		
		DENNIS COOPER	NO TRV	10.0	407 N	.47		>> TRAINING <<	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)						
L12	!!!!	NO DATA !!!!	(507092152 3867 3708 Closed No Tag)						
L14	!!!!	NO DATA !!!!	(480121010 4144 782)						
L16	0017	GLENN DAVIS	NO TRV	4.5	38 D	.17	015760	low Efficiency	
Low EFF for Job 0017 rated 50/hr for SECO									
L17	0412	GLENN DAVIS	1 trv	5.0	320 D	.05	020660	low QUANTITY	
			834090250 1052 682						
Low EFF for Job 0412 rated 1285/hr for PRIM									
L18	!!!!	NO DATA !!!!	(734043270 91 95 *)						
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)						
L22	0755	MICHAEL LAMB	1 trv	9.0	615 D	.11	018650	low Efficiency	
		HOANG HO	1 trv	13.5	848 N	.10		low Efficiency	
			247013301 2424 2203						
Low EFF for Job 0755 rated 617/hr for PRIM									
L24	!!!!	NO DATA !!!!	(989092130 2277 2689 * Closed No Tag)						
L26	0132	MICHAEL LAMB	1 trv	9.0	384 D	.85	019080		
		HOANG HO	1 trv	13.5	571 N	.85			
			001033130 2000 970						
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	0945	GLENN DAVIS	NO TRV	10.0	504 D	.15	021050	low Efficiency	
			114043270 510 232						
Low EFF for Job 0945 rated 333/hr for PRIM									
L38	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					

EFFICIENCY **HOURS**
C-N-C **.35 D .43 N .39 C 57.5 D 47.0 N 0.0 S**

T&L MACHINE DETAIL for 05-16-2023 4:00 am to 05-17-2023 5:00 am

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JOB				RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****			
C58	!!!!	NO DATA	!!!!	(?	?	0	)	
C60	!!!!	NO DATA	!!!!	(671013050	1713	360	)	
C62	!!!!	NO DATA	!!!!	(091043250	1986	882	)	
C64	0317	SHAKIL BICE				6.5	D -.--	009050 >> TRAINING <<
		Still Down for Tools		565043030	2015	716		
C66	0302	SHAKIL BICE				6.5	D -.--	018620 >> TRAINING <<
		No Material						
		EDDIE BEVERLY		499053160	2279	6 trv 435	8.5 2318 N .24	>> TRAINING <<
C68	0442	BIROL BOZACI				2 trv	9.0S 150 D	020840
				111092250	1675	2 trv 733	1.0 850 D .85	
C70	0022	JOEL ROSA				14 trv	10.0 9000 D	.85 015240 >> TRAINING <<
		EDDIE BEVERLY				10 trv	9.0 4510 N	.47 >> TRAINING <<
		Worked on Burr		219053010	2130	1707		
C72	0145	GERALD D DAVIS				8 trv	10.0 4300 N	.38 019810
				499053160	2279	435		
C74	0050	BRYANT MAHON				5 trv	10.0 575 D	.11 021010 low Efficiency
				415033231	2083	913		
Low EFF for Job 0050 rated 547/hr for PRIM								
C76	!!!!	NO DATA	!!!!	(588053081	748	1687	226% Closed No Tag)	
C30	0200	BRYANT MAHON				4 trv	10.0 2400 D	.19 012630 low Efficiency
		GERALD D DAVIS				5 trv	10.0 1450 N	.11 low Efficiency
		Pickoff Jumping.		172033271	2134	843		
Low EFF for Job 0200 rated 1285/hr for PRIM								
C32	!!!!	NO DATA	!!!!	(053053011	2000	2047	* Closed)	
C34	!!!!	NO DATA	!!!!	(970102040	2360	143	)	

CHARGING VALVE EFFICIENCY HOURS
 .28 D .30 N .29 C 44.0 D 37.5 N 9.0 S

T&L MACHINE DETAIL for 05-16-2023 4:00 am to 05-17-2023 5:00 am

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JOB				RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey				****		
C40	0006	KEMAL TIRNOVA	760043252 758	8 trv 449	10.0 6000 D	.60	018330
C42	0138	KEMAL TIRNOVA		9 trv	10.0 6590 D	.57	019340
		LARRY P RODWELL	760043252 758	11 trv 449	10.0 7200 N	.62	
C44	!!!!	NO DATA !!!!	(586043050 2279	2642	* Closed No Tag)		
C46	0075	LARRY P RODWELL	048043250 2813	7 trv 819 Closed	10.0 7050 N	.82	019200
C48	!!!!	NO DATA !!!!	(588053082 1839	471	)		
C50	0188	GORDON CURLEY Drill Depth Issue	001013192 2023	6 trv 105	9.0 3430 D	.38	006820
C52	!!!!	NO DATA !!!!	(565043030 2015	716	)		
C54	0016	GORDON CURLEY		7 trv	1.0S 250 D		017810
				8 trv	9.0 5052 D	.61	
		PATRICK KELLY	001043030 1693	9 trv 1094	10.0 7000 N	.76	
C56	0381	SHAKIL BICE			0.5	D -.--	011790 >> TRAINING <<
		Couldnt get rid of step					
		PATRICK KELLY		NO TRV	10.0 1800 N	.14	low Efficiency
		Lined up Form & Shave	567043250 2143	2586	** Closed No Tag		
Low EFF for Job 0381 rated 1285/hr for PRIM							

MISC #2
EFFICIENCY
.53 D .59 N .56 C
HOURS
38.5 D 40.0 N 1.0 S

JOB				RUN MACHINE			EFF	WORK
****	ACME	NUT	- Attn to: Kevin Rhone	****				
C02	!!!!	NO DATA	!!!!	(131106191	666	863	** Closed	)
C04	!!!!	NO DATA	!!!!	(024013271	4024	2933		)
C06	!!!!	NO DATA	!!!!	(247013308	2424	831		)
C08	!!!!	NO DATA	!!!!	(247013308	2424	831		)
C10	!!!!	NO DATA	!!!!	(001115170	1953305494	15642%	Closed	)
C12	!!!!	NO DATA	!!!!	(835013140	2190	668		)
C14	!!!!	NO DATA	!!!!	(043092270	1856	1563	Closed No Tag	)
C16	!!!!	NO DATA	!!!!	(835013140	2190	668		)

JOB				RUN MACHINE				EFF	WORK
****	ACME	FITTING	- Attn to: Kevin Rhone	****					
C18	!!!!	NO DATA	!!!!	(701031220 2009	4766	237%	Closed	No Tag	)
C20	!!!!	NO DATA	!!!!	(700031189 2424	4225	174%	Closed		)
C22	!!!!	NO DATA	!!!!	(611100210 2191	2110	Closed			)
C24	!!!!	NO DATA	!!!!	(593043030 2067	945				)
C26	0837	KYLE DIGIUGNO			5 trv	10.0	2822 D	.46	020770 >> TRAINING <<
				061053010 2353	1369				

	EFFICIENCY			HOURS		
ACME FITTING	.46 D	.00 N	.46 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-16-2023 4:00 am to 05-17-2023 5:00 am

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JOB				RUN MACHINE		EFF	WORK
****	MISC #1 - Attn to: Kevin Rhone			****			
B02	!!!!	NO DATA	!!!!	(001043180	2040	172	)
B04	!!!!	NO DATA	!!!!	(001033130	2000	970	)
B06	0066	RICARDO PADILLA-GO		5 trv	9.5	1900 D	.48 015940 >> TRAINING <<
				237053080	1952	234	
B08	0045	COLBY KERRY-RHONE		5 trv	9.5	1900 D	.49 015280 >> TRAINING <<
				439053051	1940	2006	* Closed No Tag
B10	0451	COLBY KERRY-RHONE		9 trv	9.5	7600 D	.53 013650 >> TRAINING <<
				211043121	1494	1046	
B12	!!!!	NO DATA	!!!!	(002122131	1913	1773	Closed No Tag)
B14	0300	ZACHARY FELMLEE		4 trv	5.5	4500 D	.64 020150 >> TRAINING <<
				414053081	1977	1044	
B16	0465	JAMIE FELMLEE		2 trv	9.5S	400 D	014720
				753043180	1871	11	
B18	0496	ZACHARY FELMLEE		2 trv	4.5	1100 D	.26 020130 >> TRAINING <<
				990022152	1001	9522	951% Closed
B20	0060	ZACHARY FELMLEE		3 trv	4.5	660 D	.30 015370 >> TRAINING <<
				150013270	3960	4918	** Closed
A50	!!!!	NO DATA	!!!!	(037023060	1859	2138	* Closed)
A52	!!!!	NO DATA	!!!!	(002033200	2007	368	)
A54	!!!!	NO DATA	!!!!	(441092284	3252	1861	)
A56	!!!!	NO DATA	!!!!	(001058230	2086	2215	*)
A58	!!!!	NO DATA	!!!!	(519033270	1891	151	)
A60	!!!!	NO DATA	!!!!	(000033020	6000	3695	)

EFFICIENCY
MISC #1 **.47 D .00 N .47 C** **HOURS**
43.0 D 0.0 N 9.5 S

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(081013120	1647	605	)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

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JOB		RUN MACHINE		EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****					
A86	0056	CAMERON BUDZISZEWS	9 trv	10.5	7500 D .52 014100
		GERARDO NEGRON	6 trv	10.0	5040 N .36 >> TRAINING <<
		853033200 2289	502		
A74	0462	GERARDO NEGRON	4 trv	6.5	1480 N .25 020560 >> TRAINING <<
		023013240 1884	1800 Closed No Tag		
A76	0142	CAMERON BUDZISZEWS	7 trv	10.5	9900 D .63 018660
		421053011 977	307		
A24	!!!!	NO DATA !!!!			
A25	!!!!	NO DATA !!!!			
A26	0036	HERMAN LEWIS	8 trv	10.0	7200 D .50 018960
A27	!!!!	NO DATA !!!!			

	EFFICIENCY			HOURS		
FITTING	.55 D	.32 N	.47 C	31.0 D	16.5 N	0.0 S

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JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0560 JASON BEACHEL	32 trv	10.0	5000 D 1.11	019970
	TYRON YAWN	28 trv	9.5	4730 N 1.11	>> TRAINING <<
	911053111 1447	1391			
A12	!!!! NO DATA !!!!	(488112220 2456	3212	**)	
A14	!!!! NO DATA !!!!	(886043100 1238	1553	** Closed)	

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	1.11 D 1.11 N 1.11 C	10.0 D 9.5 N 0.0 S

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JOB			RUN MACHINE		EFF		WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt		****					
I26	0627	KOSTA TILA	NO TRV	9.5	4000 D	1.20	018080	
I27	0534	GERSON JAMES	15 trv	9.5	2468 D	.58	016390	
I40	0655	SHAWN WALDRON	NO TRV	10.0	1868 D	.93	019280	>> TRAINING <<
		KEDRICK BROWN	NO TRV	9.5	1480 N	.78		>> TRAINING <<
I41	!!!!	NO DATA !!!!						
I42	!!!!	NO DATA !!!!						
I43	0659	FNU HASSAN	3 trv	0.0	2850 N	*. **	019050	DEP 17 9.9 hr
								>> TRAINING <<
I44	0587	LUIS COLLAZO	8 trv	8.0	4001 D	1.44	020910	>> TRAINING <<
		MUNAWAR QADRI	10 trv	9.5	4530 N	1.37		>> TRAINING <<
I45	0604	WILLIAM MADDOX	NO TRV	9.0	1264 N	1.40	020430	>> TRAINING <<
I46	0637	JUAN BRAVO	2 trv	9.5	1556 D	1.26	018360	
		VICTOR CONTRERAS	4 trv	9.5	1432 N	1.16		>> TRAINING <<
I47	0539	JUAN COLLAZO	8 trv	9.5	5608 D	.84	021090	>> TRAINING <<
		DAYNE AINA	7 trv	9.0	6256 N	.99		>> TRAINING <<
I48	0607	JOSE OTERO SANTOS	7 trv	11.0	1520 D	.84	020470	>> TRAINING <<
		JOSUE CRUZ	5 trv	9.0	1044 N	.70		>> TRAINING <<
I49	!!!!	NO DATA !!!!						
I50	!!!!	NO DATA !!!!						
A87	0604	DAMION HAMILTON	80 trv	6.5	2191 D	.37	020430	
	0658	LOUIS HOLT	NO TRV	8.0	1011 N	.11	020950	>> TRAINING <<
								low Efficiency
		058053011 2127	0					
A88	0686	DAMION HAMILTON	70 trv	10.0	23420 D	1.06	019550	
		931053090 1741	4965 285%					

	EFFICIENCY			HOURS		
BLOCK CELL	.96 D	1.11 N	1.02 C	83.5 D	63.5 N	0.0 S