

T&L MACHINE DETAIL for 05-15-2023 4:00 am to 05-16-2023 5:00 am
(Corrected Report)

	JOB		RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****			
H04	!!!!	NO DATA	!!!!		
H06	!!!!	NO DATA	!!!!		
H08	!!!!	NO DATA	!!!!		
H10	!!!!	NO DATA	!!!!		
H20	!!!!	NO DATA	!!!!		
H12	!!!!	NO DATA	!!!!		
H14	!!!!	NO DATA	!!!!		
H22	!!!!	NO DATA	!!!!		

T&L MACHINE DETAIL for 05-15-2023 4:00 am to 05-16-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE				EFF	WORK
****	C-N-C - Attn to: Wayne Brown				****				
L04	0009	ROBBIE JOSEPH		NO TRV	10.0	375 D	.43	015160	
		DENNIS COOPER		NO TRV	9.5	281 N	.34		>> TRAINING <<
L06	0181	ROBBIE JOSEPH		NO TRV	0.0	240 D	*.33	016880	
	0008	DENNIS COOPER		NO TRV	11.0	313 N	.33	019000	>> TRAINING <<
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C						
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)						
L12	!!!!	NO DATA !!!!	(507092152 3867 3708 Closed No Tag)						
L14	!!!!	NO DATA !!!!	(480121010 4144 782)						
L16	!!!!	NO DATA !!!!							
L17	0412	WAYNE C BROWN			5.0S	D		020660	DEP 23 5.2 hr
			? ? 0						
L18	!!!!	NO DATA !!!!	(734043270 91 95 *)						
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)						
L22	0755	MICHAEL LAMB		1 trv	10.0	628 D	.10	018650	low Efficiency
		HOANG HO		1 trv	8.5	567 N	.11		low Efficiency
		Air Leak In Barloader							
			247013301 2424 2057						
		Low EFF for Job 0755 rated 617/hr for PRIM							
L24	!!!!	NO DATA !!!!	(989092130 2277 2694 * Closed No Tag)						
L26	0132	MICHAEL LAMB		1 trv	10.0	427 D	.85	019080	
		HOANG HO		1 trv	12.0	507 N	.85		
			001033130 2000 926						
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	!!!!	NO DATA !!!!	(114043270 510 232)						
L38	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C						

EFFICIENCY **HOURS**
C-N-C **.55 D .44 N .49 C 30.0 D 41.0 N 5.0 S**

T&L MACHINE DETAIL for 05-15-2023 4:00 am to 05-16-2023 5:00 am

(Corrected Report)

JOB					RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****				
C58	0052	SHAKIL BICE		6 trv	10.0	5888 D	.52	018230	>> TRAINING <<	
		EDDIE BEVERLY		6 trv	10.0	4848 N	.43		>> TRAINING <<	
			047053080 2078	386						
C60	0318	SHAKIL BICE		6 trv	10.0	7473 D	.50	020450	>> TRAINING <<	
		EDDIE BEVERLY		6 trv	8.5	3314 N	.26		>> TRAINING <<	
		Break was smoking and machine shut off	671013050 1713	360						
C62	!!!!	NO DATA !!!!	(091043250 1986	882)						
C64	0317	JOEL ROSA		5 trv	3.5	950 D	.21	009050	>> TRAINING <<	
		Smashed								
		GERALD D DAVIS		1 TRV	2.0	N	-.--			
			567043250 2143	2586	** Closed No Tag					
C66	0302	JOEL ROSA		5 trv	4.0	290 D	.06	018620	>> TRAINING <<	
		Out of Material							low Efficiency	
			588053083 1538	1996	** Closed No Tag					
	Low EFF for Job 0302 rated 1125/hr for PRIM									
C68	0442	BIROL BOZACI			9.0S	D		020840	DEP 19 0.7 hr	
			?	?	0					
C70	0022	JOEL ROSA		12 trv	10.0	7770 D	.73	015240	>> TRAINING <<	
		GERALD D DAVIS		12 trv	10.0	7300 N	.69			
			219053010 2130	1194						
C72	0145	KEMAL TIRNOVA		7 trv	7.5	3470 D	.41	019810		
		Out of Material								
			588053081 748	1687	226%					
C74	!!!!	NO DATA !!!!	(415033231 2083	887)						
C76	0433	KEMAL TIRNOVA		8 trv	8.5	4315 D	.45	018860		
		Out of Material								
			588053081 748	1687	226%					
C30	0200	KEMAL TIRNOVA		1 trv	1.5	1000 D	.52	012630		
		GERALD D DAVIS		5 trv	8.0	1300 N	.13		low Efficiency	
			172033271 2134	744						
	Low EFF for Job 0200 rated 1285/hr for PRIM									
C32	!!!!	NO DATA !!!!	(053053011 2000	2047	* Closed)					
C34	!!!!	NO DATA !!!!	(970102040 2360	155)						

CHARGING VALVE

EFFICIENCY **HOURS**

.48 D .37 N .44 C 55.0 D 38.5 N 9.0 S

T&L MACHINE DETAIL for 05-15-2023 4:00 am to 05-16-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey				****			
C40	0006	GORDON CURLEY		6 trv	4.5	1200 D	.27	018330
		Dropped for Setup						
		LARRY P RODWELL	059053010 2078	11 trv	10.0	7250 N	.73	
			2948	***	Closed	No Tag		
C42	0138	GORDON CURLEY		6 trv	4.5	2325 D	.45	019340
		Dropped for Setup						
		LARRY P RODWELL	059053010 2078	11 trv	10.0	7150 N	.62	
			2948	***	Closed	No Tag		
C44	!!!!	NO DATA !!!!	(586043050 2279	2642	*	Closed	No Tag	)
C46	!!!!	NO DATA !!!!	(048043250 2813	608	Closed	)		
C48	!!!!	NO DATA !!!!	(588053082 1839	471	)			
C50	0188	PATRICK KELLY		NO TRV	10.0	6000 N	.60	006820
			001013192 2023	0				
C52	!!!!	NO DATA !!!!	(565043030 2015	716	)			
C54	0016	GORDON CURLEY			5.5S	D		017810
			001043030 1693	726				
C56	0381	PATRICK KELLY		3 trv	10.0	2000 N	.16	011790 low Efficiency
		End tools broke						
			567043250 2143	2586	**	Closed	No Tag	
Low EFF for Job 0381 rated 1285/hr for PRIM								

	EFFICIENCY			HOURS		
MISC #2	.36 D	.52 N	.49 C	9.0 D	40.0 N	5.5 S

T&L MACHINE DETAIL for 05-15-2023 4:00 am to 05-16-2023 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!! (131106191 666 863 ** Closed)				
C04	!!!! NO DATA !!!! (024013271 4024 2933)				
C06	0745 ERIC D STANEK Need Parts for Spindle	8.5	D -.--	017010	DEP 4 0.6 hr
	247013308 2424 831				
C08	!!!! NO DATA !!!! (247013308 2424 831)				
C10	!!!! NO DATA !!!! (001115170 1953305537 15644% Closed)				
C12	!!!! NO DATA !!!! (835013140 2190 668)				
C14	!!!! NO DATA !!!! (043092270 1856 1563 Closed No Tag)				
C16	!!!! NO DATA !!!! (835013140 2190 668)				

	EFFICIENCY			HOURS		
ACME NUT	.00 D	.00 N	.00 C	8.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-15-2023 4:00 am to 05-16-2023 5:00 am
(Corrected Report)

JOB
**** ACME FITTING - Attn to: Kevin Rhone ****

RUN	MACHINE	EFF	WORK
1	1	1	1
2	1	1	1
3	1	1	1
4	1	1	1
5	1	1	1
6	1	1	1
7	1	1	1
8	1	1	1
9	1	1	1
10	1	1	1
11	1	1	1
12	1	1	1
13	1	1	1
14	1	1	1
15	1	1	1
16	1	1	1
17	1	1	1
18	1	1	1
19	1	1	1
20	1	1	1
21	1	1	1
22	1	1	1
23	1	1	1
24	1	1	1
25	1	1	1
26	1	1	1
27	1	1	1
28	1	1	1
29	1	1	1
30	1	1	1
31	1	1	1
32	1	1	1
33	1	1	1
34	1	1	1
35	1	1	1
36	1	1	1
37	1	1	1
38	1	1	1
39	1	1	1
40	1	1	1
41	1	1	1
42	1	1	1
43	1	1	1
44	1	1	1
45	1	1	1
46	1	1	1
47	1	1	1
48	1	1	1
49	1	1	1
50	1	1	1
51	1	1	1
52	1	1	1
53	1	1	1
54	1	1	1
55	1	1	1
56	1	1	1
57	1	1	1
58	1	1	1
59	1	1	1
60	1	1	1
61	1	1	1
62	1	1	1
63	1	1	1
64	1	1	1
65	1	1	1
66	1	1	1
67	1	1	1
68	1	1	1
69	1	1	1
70	1	1	1
71	1	1	1
72	1	1	1
73	1	1	1
74	1	1	1
75	1	1	1
76	1	1	1
77	1	1	1
78	1	1	1
79	1	1	1
80	1	1	1
81	1	1	1
82	1	1	1
83	1	1	1
84	1	1	1
85	1	1	1
86	1	1	1
87	1	1	1
88	1	1	1
89	1	1	1
90	1	1	1
91	1	1	1
92	1	1	1
93	1	1	1
94	1	1	1
95	1	1	1
96	1	1	1
97	1	1	1
98	1	1	1
99	1	1	1
100	1	1	1

C18 !!!! NO DATA !!!! (701031220 2009 4766 237% Closed No Tag)

C20 !!!! NO DATA !!!! (700031189 2424 4225 174% Closed)

C22 !!!! NO DATA !!!! (611100210 2191 2110 Closed)

C24 !!!! NO DATA !!!! (593043030 2067 945)

C26 !!!! NO DATA !!!! (061053010 2353 1142)

T&L MACHINE DETAIL for 05-15-2023 4:00 am to 05-16-2023 5:00 am												
(Corrected Report)												
JOB				RUN MACHINE			EFF	WORK				
****	MISC #1 - Attn to: Kevin Rhone ****											
B02	!!!!	NO DATA !!!!		(	001043180	2040	172	)				
B04	!!!!	NO DATA !!!!		(	001033130	2000	926	)				
B06	0066	RICARDO PADILLA-GO			5 trv	9.5	2000	D	.50	015940	>>	TRAINING <<
				246023061	1804	2358	** Closed No Tag					
B08	0045	COLBY KERRY-RHONE			5 trv	10.0	1000	D	.24	015280	>>	TRAINING <<
		Ground Job										
				439053051	1940	1644						
B10	0451	COLBY KERRY-RHONE			6 trv	10.0	4600	D	.31	013650	>>	TRAINING <<
				211043121	1494	679						
B12	0100	ZACHARY FELMLEE			6 trv	7.0	4400	D	.49	016950	>>	TRAINING <<
				002122131	1913	1773	Closed No Tag					
B14	0300	ZACHARY FELMLEE			5 trv	6.5	2100	D	.25	020150	>>	TRAINING <<
		Swipe Mark from Drill										
				414053081	1977	927						
B16	0465	JAMIE FELMLEE				10.0S		D		014720		
				?		?	0					
B18	0496	ZACHARY FELMLEE			1 trv	3.5	650	D	.20	020130	>>	TRAINING <<
				990022152	1001	9491	948% Closed					
B20	!!!!	NO DATA !!!!		(	150013270	3960	4851	** Closed)				
A50	!!!!	NO DATA !!!!		(	037023060	1859	2138	* Closed)				
A52	!!!!	NO DATA !!!!		(	002033200	2007	368	)				
A54	!!!!	NO DATA !!!!		(	441092284	3252	1861	)				
A56	!!!!	NO DATA !!!!		(	001058230	2086	2215	*)				
A58	!!!!	NO DATA !!!!		(	519033270	1891	151	)				
A60	!!!!	NO DATA !!!!		(	000033020	6000	3676	)				
				EFFICIENCY			HOURS					
MISC #1				.34	D	.00	N	.34	C	46.5	D	0.0 N 10.0 S

JOB				RUN MACHINE			EFF	WORK
****	ACME	MISC	- Attn to: Ray Wolf	****				
A40	!!!!	NO DATA !!!!						
A42	!!!!	NO DATA !!!! (641080261 920 2779 302% Closed No Tag)						
A44	!!!!	NO DATA !!!! (650100050 1082 431)						
A46	!!!!	NO DATA !!!! (081013120 1647 605)						
A48	!!!!	NO DATA !!!! (578112070 801 150)						

T&L MACHINE DETAIL for 05-15-2023 4:00 am to 05-16-2023 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK		
**** FITTING - Attn to: Kevin Rhone ****									
A86	0056	CAMERON BUDZISZEWS	9 trv	11.0	7400	D	.49	014100	
		GERARDO NEGRON	7 trv	10.0	5090	N	.37		>> TRAINING <<
		Part Stuck on A Slide							
		853033200 2289	0						
A74	!!!!	NO DATA !!!!	(023013240 1884	1726	Closed	No Tag)			
A76	0142	CAMERON BUDZISZEWS	7 trv	10.0	9100	D	.61	018660	
		GERARDO NEGRON	7 trv	10.0	9350	N	.62		>> TRAINING <<
		421053011 977	0						
A24	!!!!	NO DATA !!!!							
A25	0315	HERMAN LEWIS	13 trv	9.5	7100	D	.58	019620	
A26	0036	GLENN DAVIS	7 trv	10.0	6070	D	.42	018960	
A27	!!!!	NO DATA !!!!							

FITTING

EFFICIENCY

HOURS

.52 D .50 N .51 C 40.5 D 20.0 N 0.0 S

T&L MACHINE DETAIL for 05-15-2023 4:00 am to 05-16-2023 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0560 JASON BEACHEL	40 trv	10.0	4525 D 1.01	019970
	TYRON YAWN	32 trv	9.5	5602 N 1.31	>> TRAINING <<
		911033292 1465	3534	241%	
A12	!!!! NO DATA !!!!	(488112220 2456	3212	**)	
A14	!!!! NO DATA !!!!	(886043100 1238	1553	** Closed No Tag)	

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	1.01 D 1.31 N 1.15 C	10.0 D 9.5 N 0.0 S

T&L MACHINE DETAIL for 05-15-2023 4:00 am to 05-16-2023 5:00 am											
(Corrected Report)											
JOB				RUN MACHINE		EFF	WORK				
****	BLOCK CELL - Attn to: Chad Sommerfeldt									****	
I26	0627	KOSTA TILA	1	trv	9.5	4200	D	1.26	018080		
		JAYSON NACCO	2	trv	9.0	3655	N	1.16		>> TRAINING <<	
I27	0534	GERSON JAMES	NO	TRV	8.5	1192	D	.31	016390		
		DAYNE AINA	NO	TRV	6.0	1628	N	.60		>> TRAINING <<	
		Conveyor Clips Broken									
I40	0655	KEDRICK BROWN	NO	TRV	0.0	1140	N	*. **	019280	>> TRAINING <<	
I41	!!!!	NO DATA !!!!									
I42	!!!!	NO DATA !!!!									
I43	0659	SHAWN WALDRON	3	trv	10.0	2811	D	1.00	019050	>> TRAINING <<	
		FNU HASSAN	3	trv	9.5	2850	N	1.07		DEP 17 9.9 hr	
										>> TRAINING <<	
I44	0587	LUIS COLLAZO	12	trv	9.0	4908	D	1.57	020910	>> TRAINING <<	
		MUNAWAR QADRI	9	trv	9.5	4440	N	1.35		>> TRAINING <<	
I45	!!!!	NO DATA !!!!									
I46	0637	JUAN BRAVO	NO	TRV	10.0	1488	D	1.14	018360		
		VICTOR CONTRERAS	4	trv	9.5	1420	N	1.15		>> TRAINING <<	
I47	0539	JUAN COLLAZO	7	trv	9.0	5040	D	.80	021090	>> TRAINING <<	
		WILLIAM MADDOX	7	trv	9.0	4448	N	.71		>> TRAINING <<	
I48	0607	JOSE OTERO SANTOS	7	trv	11.0	1500	D	.83	020470	>> TRAINING <<	
		JOSUE CRUZ	5	trv	9.0	1110	N	.75		>> TRAINING <<	
I49	!!!!	NO DATA !!!!									
I50	!!!!	NO DATA !!!!									
A87	0659	DAMION HAMILTON	20	trv	9.5	11840	D	.89	019050		
	0604	LOUIS HOLT	47	trv	1.5	4032	N	2.99	020430	>> TRAINING <<	
		Heavy Burr on Saddle								HI Efficiency	
			871033160	2030	2230	*					
A88	0686	DAMION HAMILTON	20	trv	9.5	4500	D	.22	019550		
		LOUIS HOLT	42	trv	9.5	12094	N	.58		>> TRAINING <<	
			931053092	1741	3518	202%					

BLOCK CELL

EFFICIENCY

HOURS

.90 D 1.06 N .97 C 86.0 D 72.5 N 0.0 S