

T&L MACHINE DETAIL for 05-05-2023 4:00 am to 05-08-2023 5:00 am

		----- per job in---			-suggested corrections		
JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown						****
H04	!!!!	NO DATA			!!!!		
H06	!!!!	NO DATA			!!!!		
H08	!!!!	NO DATA			!!!!		
H10	!!!!	NO DATA			!!!!		
H20	!!!!	NO DATA			!!!!		
H12	!!!!	NO DATA			!!!!		
H14	!!!!	NO DATA			!!!!		
H22	!!!!	NO DATA			!!!!		

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JOB		c/i	RUN MACHINE	EFF	RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown				****			
L04	!!!!	NO DATA !!!!						
L06	!!!!	NO DATA !!!!						
L08	DOWN	RP - Repair	72.0 hrs BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)					
L12	!!!!	NO DATA !!!!	(507092152 3867 3708 Closed No Tag)					
L14	!!!!	NO DATA !!!!	(480121010 4144 782)					
L16	!!!!	NO DATA !!!!						
L17	0747	HOANG HO	Fri	8.4	362 N	.08	1 trv	8.5 362 N .08 017100 low QUANTITY
				556102161	1339	1217	Closed No Tag	
	Low EFF for Job 0747 rated 553/hr for PRIM							
L18	!!!!	NO DATA !!!!	(? ? 0)					
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)					
L22	!!!!	NO DATA !!!!	(247013301 2424 1556)					
L24	!!!!	NO DATA !!!!	(989092130 2277 2694 * Closed No Tag)					
L26	!!!!	NO DATA !!!!	(001033130 2000 550)					
L30	!!!!	NO DATA !!!!						
L32	!!!!	NO DATA !!!!						
L34	!!!!	NO DATA !!!!						
L36	!!!!	NO DATA !!!!	(114043270 510 126)					
L38	DOWN	RP - Repair	72.0 hrs BROWN,WAYNE C					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		.00 D	.08 N	.08 C	0.0 D	8.5 N	0.0 S

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JOB	c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****
C58	!!!!	NO DATA	!!!!	(848033310 2232 2531	* Closed)	
C60	!!!!	NO DATA	!!!!	(211043120 1466 1825	** Closed No Tag)	
C62	!!!!	NO DATA	!!!!	(091043250 1986 882	)	
C64	!!!!	NO DATA	!!!!	(567043250 2143 860	)	
C66	!!!!	NO DATA	!!!!	(053053011 2000 2047	* Closed No Tag)	
C68	!!!!	NO DATA	!!!!	(937043050 2191 1300	)	
C70	!!!!	NO DATA	!!!!	(696033230 2473 618	Closed)	
C72	!!!!	NO DATA	!!!!	(053053011 2000 2047	* Closed No Tag)	
C74	!!!!	NO DATA	!!!!	(784023060 2275 1755	)	
C76	!!!!	NO DATA	!!!!	(053053011 2000 2047	* Closed No Tag)	
C30	!!!!	NO DATA	!!!!	(172033271 2134 244	)	
C32	!!!!	NO DATA	!!!!	(053053011 2000 2047	* Closed No Tag)	
C34	!!!!	NO DATA	!!!!	(970102040 2360 143	)	

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JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE EFF WORK
****	MISC #2 - Attn to: Steve Sawdey	****					
C40	!!!! NO DATA !!!!	(	760043251	1644	1995	** Closed No Tag	)
C42	!!!! NO DATA !!!!	(	168033230	2222	2726	** Closed No Tag	)
C44	!!!! NO DATA !!!!	(	586043050	2279	2800	** Closed No Tag	)
C46	!!!! NO DATA !!!!	(	048043250	2813	319	Closed	)
C48	!!!! NO DATA !!!!	(	589043250	1677	1558	Closed	)
C50	!!!! NO DATA !!!!	(	?	?	0		)
C52	!!!! NO DATA !!!!	(	565043030	2015	345		)
C54	!!!! NO DATA !!!!	(	001043030	1693	397		)
C56	!!!! NO DATA !!!!	(	567043250	2143	860		)

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		----- per job in---				-suggested corrections					
JOB		c/i	RUN	MACHINE	EFF	RUN MACHINE EFF WORK					
****	ACME NUT - Attn to: Kevin Rhone					****					
C02	!!!!	NO DATA	!!!!	(131106191	666	863	** Closed)				
C04	!!!!	NO DATA	!!!!	(024013271	4024	2933	)				
C06	!!!!	NO DATA	!!!!	(0011115170	1953305457	15640%	)				
C08	!!!!	NO DATA	!!!!	(247013308	2424	385	)				
C10	!!!!	NO DATA	!!!!	(0011115170	1953305457	15640%	)				
C12	0757	RAYMOND E WOLF	Fri	1.6	1835	N 1.95	5	trv			020020
			Sat	3.2	2468	D 1.29	5	trv	10.0	4303 D	.72
				749053011	1638	611					
C14	!!!!	NO DATA	!!!!	(043092270	1856	1563	Closed No Tag)				
C16	!!!!	NO DATA	!!!!	(093043250	1948	2589	** Closed No Tag)				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.72	D	.00	N	.72	C
		10.0	D	0.0	N	0.0	S

T&L MACHINE DETAIL for 05-05-2023 4:00 am to 05-08-2023 5:00 am

----- per job in---										-suggested corrections		
JOB		c/i		RUN MACHINE		EFF		RUN MACHINE		EFF	WORK	
****	ACME FITTING - Attn to: Kevin Rhone										****	
C18	!!!!	NO DATA		!!!!	(701031220 2009 4766 237% Closed No Tag)							
C20	!!!!	NO DATA		!!!!	(700031189 2424 4225 174% Closed)							
C22	!!!!	NO DATA		!!!!	(611100210 2191 2110 Closed)							
C24	0837	KYLE DIGIUGNO		Fri	0.0	1766	D *.**	3	trv	4.5	1766	D .64 020770 >> TRAINING <
					593043031	2067	2480	*	Closed No Tag			
C26	0837	KYLE DIGIUGNO		Fri	0.1	1706	D20.70	2	trv	0.0	1706	D *.** 020770 >> TRAINING <
					061053010	2353	138					

PROPOSED CORRECTIONS:

EFFICIENCY		HOURS		
ACME FITTING	1.25 D .00 N 1.25 C	4.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-05-2023 4:00 am to 05-08-2023 5:00 am														
JOB			----- per job in---				-suggested corrections							
MISC #1 - Attn to: Kevin Rhone			c/i	RUN	MACHINE	EFF	RUN		MACHINE	EFF	WORK			

B02	!!!!	NO DATA	!!!!	(	001043180	2040	114	)						
B04	!!!!	NO DATA	!!!!	(	001033130	2000	550	)						
B06	!!!!	NO DATA	!!!!	(	246023061	1804	1214	)						
B08	!!!!	NO DATA	!!!!	(	420122160	2006	3108	155% Closed No Tag	)					
B10	!!!!	NO DATA	!!!!	(	811043120	1490	797	)						
B12	!!!!	NO DATA	!!!!	(	002122131	1913	1460	Closed No Tag	)					
B14	0300	JAMES A SHENTON	Fri	7.2	5700 D	.62	7	trv	6.5	5700 D	.68	020150	DEP 17	0.5 hr
				897033130	2000	148								
B16	!!!!	NO DATA	!!!!	(	304023090	2298	2047	Closed No Tag	)					
B18	!!!!	NO DATA	!!!!	(	990022152	1001	9077	907% Closed	)					
B20	!!!!	NO DATA	!!!!	(	150013270	3960	4407	* Closed	)					
A50	!!!!	NO DATA	!!!!	(	037023060	1859	2138	* Closed	)					
A52	!!!!	NO DATA	!!!!	(	002033200	2007	368	)						
A54	!!!!	NO DATA	!!!!	(	441092284	3252	737	)						
A56	!!!!	NO DATA	!!!!	(	001058230	2086	2215	*	)					
A58	!!!!	NO DATA	!!!!	(	519033270	1891	70	)						
A60	!!!!	NO DATA	!!!!	(	000033020	6000	3676	)						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.68 D	.00 N	.68 C	6.5 D	0.0 N	0.0 S

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		----- per job in---			-suggested corrections		
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE
***** ACME MISC - Attn to: Ray Wolf *****						EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(081013120	1647	605	)
A48	!!!!	NO DATA	!!!!	(578112070	801	150	)

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----- per job in---										-suggested corrections					
JOB		c/i		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	FITTING - Attn to: Kevin Rhone										****				
A86	!!!!	NO DATA		!!!!	(	259043050	1894	2068	*	Closed)					
A74	!!!!	NO DATA		!!!!	(	023013240	1884	1400	)						
A76	!!!!	NO DATA		!!!!	(	811043121	1476	1618	*	Closed No Tag)					
A24	!!!!	NO DATA		!!!!											
A25	0316	HERMAN LEWIS		Fri	6.3	4450	D	.55	9	trv	6.0	4450	D .58	019630	
A26	0235	HERMAN LEWIS		Fri	1.6	1200	D	.52	2	trv	1.5	1200	D .56	014700	
A27	!!!!	NO DATA		!!!!											

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.57	D	.00 N	.57	C	7.5 D 0.0 N 0.0 S

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	JOB		----- per job in---		-suggested corrections			
			c/i	RUN	MACHINE	EFF		
****	HYDROMAT BLOCK CELL	-	Attn to: Chad Sommerfeldt	****			RUN	MACHINE EFF WORK
A10	!!!!	NO DATA	!!!!	(	641013051	1757	2057	*)
A12	!!!!	NO DATA	!!!!	(	488112220	2456	1293	)
A14	!!!!	NO DATA	!!!!	(	886043100	1238	833	)

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JOB		----- per job in----			-suggested corrections									
		c/i	RUN	MACHINE	EFF	RUN			MACHINE	EFF	WORK			
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****														
I26	!!!!	NO DATA !!!!												
I27	0534	SAMIL CANTERO	Fri	0.0		D	-.--	17	TRV	0.5		D	-.--	016390
I40	0650	JUAN BRAVO	Fri	0.0	1008	D	*.***	3	trv	2.5	1008	D	1.28	018390
		SAMIL CANTERO		0.0		D	-.--	1	TRV	1.5		D	-.--	
I41	!!!!	NO DATA !!!!												
I42	!!!!	NO DATA !!!!												
I43	0659	SAMIL CANTERO	Fri	0.0		D	-.--	2	TRV	3.5		D	-.--	019050
I44	0556	JUAN BRAVO	Fri	0.2		D	-.--							021070
		JOSE OTERO SANTOS		0.0		D	-.--						>> TRAINING <	
		JUAN BRAVO		0.0	1284	D	*.***	5	trv	6.5	1284	D	.82	
		VICTOR CONTRERRAS		0.0	2001	N	*.***	6	trv	9.5	2001	N	.88	>> TRAINING <
I45	!!!!	NO DATA !!!!												
I46	!!!!	NO DATA !!!!												
I47	0539	AVI CANTERO	Fri	0.0	1192	D	*.***	NO	TRV	2.0	1192	D	.85	021090 >> TRAINING <
		JOSE OTERO SANTOS		8.3	4184	D	.72	7	trv	8.0	4184	D	.75	>> TRAINING <
I48	0607	JOSE OTERO SANTOS	Fri	0.2		D	-.--							020470 >> TRAINING <
				0.9	56	D	.37	NO	TRV	1.0	56	D	.34	
		AVI CANTERO		5.5	972	D	1.07	31	trv	8.0	972	D	.74	>> TRAINING <
		KEDRICK BROWN		6.9	752	N	.66	3	trv	6.5	752	N	.70	>> TRAINING <
I49	0696	SAMIL CANTERO	Fri	0.0		D	-.--	4	TRV					020080 >> TRAINING <
				0.0		D	-.--	4	TRV	5.0		D	-.--	
I50	!!!!	NO DATA !!!!												
A87	0637	DAMION HAMILTON	Fri	7.2	5034	D	.48	40	trv	8.5	5034	D	.41	018360
		LOUIS HOLT		4.5	5500	N	.85	22	trv	6.5	5500	N	.59	>> TRAINING <
				241043200 2062 1760										
A88	0534	DAMION HAMILTON	Fri	7.2	5350	D	.23	15	trv	8.5	5350	D	.20	016390 low Efficiency
		LOUIS HOLT		4.2		N	-.--			6.0		N	-.--	>> TRAINING <
	0697	LOUIS HOLT		0.3	11100	N	15.14	25	trv	0.5	11100	N	10.09	019560 >> TRAINING <
				001023130 2000 799										
Low EFF for Job 0534 rated 3200/hr for PRIM														

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
BLOCK CELL		.50	D	.75	N	.58	C 55.5 D 29.0 N 0.0 S