

T&L MACHINE DETAIL for 04-27-2023 4:00 am to 04-28-2023 5:00 am

		--- per job in---			-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****			
H04	!!!!	NO DATA		!!!!				
H06	!!!!	NO DATA		!!!!				
H08	!!!!	NO DATA		!!!!				
H10	!!!!	NO DATA		!!!!				
H20	!!!!	NO DATA		!!!!				
H12	!!!!	NO DATA		!!!!				
H14	!!!!	NO DATA		!!!!				
H22	0558	THOM NGUYEN	10.2	1600 D	.79	NO TRV	10.0	1600 D .80 017800

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.80 D	.00 N	.80 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-27-2023 4:00 am to 04-28-2023 5:00 am

JOB				--- per job in---				-suggested corrections					
				RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
***** C-N-C - Attn to: Wayne Brown *****													
L04	0010	ROBBIE JOSEPH	0.0	251 D	*. **	NO TRV		10.0	251 D	.29	015150		
		DENNIS COOPER	10.4	308 N	.34	NO TRV		10.0	308 N	.35		>> TRAINING <<	
L06	0014	ROBBIE JOSEPH	0.0	347 D	*. **	NO TRV		10.0	347 D	.40	015130		
		DENNIS COOPER	10.4	410 N	.46	NO TRV		10.0	410 N	.47		>> TRAINING <<	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C									
L10	!!!!	NO DATA !!!!		(680070174	3994	5769	*** Closed)						
L12	!!!!	NO DATA !!!!		(507092152	3867	3708	Closed No Tag)						
L14	!!!!	NO DATA !!!!		(480121010	4144	782	)						
L16	!!!!	NO DATA !!!!											
L17	0747	MICHAEL LAMB	5.8	192 D	.06	2 trv		6.0	192 D	.06	017100	low QUANTITY	
	DOWN	RP - Repair	14.8 hrs	BROWN,WAYNE C									
				556102161	1339	741							
		Low EFF for Job 0747 rated 553/hr for PRIM											
L18	!!!!	NO DATA !!!!		(468072110	879	1499	171% Closed No Tag)						
L20	!!!!	NO DATA !!!!		(830032290	4000	3528	Closed No Tag)						
L22	0755	HOANG HO	7.2	407 N	.09	1 trv		6.5	407 N	.10	018650	low Efficiency	
				247013301	2424	1565							
		Low EFF for Job 0755 rated 617/hr for PRIM											
L24	!!!!	NO DATA !!!!		(989092130	2277	2689	* Closed No Tag)						
L26	0132	MICHAEL LAMB	9.7	417 D	.86	NO TRV		10.0	417 D	.83	019080		
				132102110	2053	2333	* Closed No Tag						
L30	!!!!	NO DATA !!!!											
L32	!!!!	NO DATA !!!!											
L34	!!!!	NO DATA !!!!											
L36	0074	GLENN DAVIS	3.1	218 D	.07	1 trv		3.5	218 D	.06	017040	low Efficiency	
	0945	GLENN DAVIS	0.0	240 D	*. **	NO TRV		6.5	240 D	.11	021050	low Efficiency	
		HOANG HO	13.3	687 N	.15	NO TRV		13.0	687 N	.16		low Efficiency	
			0.0	N	-.--								
			?		?	0							
		Low EFF for Job 0074 rated 1000/hr for PRIM; Low EFF for Job 0945 rated 333/hr for PRIM											
L38	6511	GLENN DAVIS	10.4	196 D	.94	1 trv		10.0	196 D	.98	020790	>> TRAINING <<	
		HOANG HO	0.0	N	-.--			5.5	N	-.--			

PROPOSED CORRECTIONS:

EFFICIENCY				H O U R S			
C-N-C	.47 D	.24 N	.37 C	56.0 D	45.0 N	0.0 S	

T&L MACHINE DETAIL for 04-27-2023 4:00 am to 04-28-2023 5:00 am

			--- per job in---				-suggested corrections					
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK			
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci			*****									
C58	0052	BRYANT MAHON	6.8	4300 D	.56	7 trv	10.0	4300 D	.38	018230		
		LARRY P RODWELL	10.1	6150 N	.54	9 trv	9.5	6150 N	.58			
			848033310	2232	2531	*						
C60	0327	BRYANT MAHON	6.8	4900 D	.84	4 trv	10.0	4900 D	.57	018040		
			211043120	1466	1003							
C62	!!!!	NO DATA !!!!	(	359013140	2016	1953 Closed)						
C64	!!!!	NO DATA !!!!	(	001033062	1886	2259 * Closed No Tag)						
C66	0005	JOEL ROSA	9.5	6700 D	.63	10 trv	9.5	6700 D	.63	018320	>> TRAINING <<	
		EDDIE BEVERLY	3.2	1404 N	.39	12 trv					>> TRAINING <<	
			5.5	4233 N	.68	12 trv	10.0	5637 N	.50			
			589043251		2042	3229	158%					
C68	0470	EDDIE BEVERLY	6.0	378 N	.06	6 trv	8.5	378 N	.04	014450	>> TRAINING <<	
			937043050		2191	498						
		Low EFF for Job 0470 rated 1000/hr for PRIM										
C70	!!!!	NO DATA !!!!	(	792043030	2118	2324 * Closed No Tag)						
C72	0251	JOEL ROSA	0.1	D -.--	5 TRV		0.5	D -.--		019670	>> TRAINING <<	
	0064	DAMON P HASTINGS	0.1S	200 D	1 trv		0.0S	200 D		019240		
		JOEL ROSA	7.9	4900 D	.67	9 trv	9.0	4900 D	.59		>> TRAINING <<	
		GERARDO NEGRON	10.3	3800 N	.40	9 trv	10.0	3800 N	.41			
			589043251		2042	3229	158%					
C74	0050	KEMAL TIRNOVA	9.9	1100 D	.20	6 trv	10.0	1100 D	.20	021010		
			784023060	2275	1380							
C76	0433	KEMAL TIRNOVA	10.1	4080 D	.36	7 trv	10.0	4080 D	.36	018860		
		GERARDO NEGRON	10.3	4000 N	.35	9 trv	10.0	4000 N	.36			
			589043251		2042	3229	158%					
C30	!!!!	NO DATA !!!!	(	792043030	2118	2324 * Closed No Tag)						
C32	!!!!	NO DATA !!!!	(	589043251	2042	3229 158%)						
C34	!!!!	NO DATA !!!!	(	970102040	2360	133)						

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.45 D	.39 N	.42 C	59.0 D	48.0 N	0.0 S

T&L MACHINE DETAIL for 04-27-2023 4:00 am to 04-28-2023 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey					****				
C40	0146	GORDON CURLEY	10.5	7250 D	.62	12 trv	10.0	7250 D	.64	019290
		GERALD D DAVIS	10.0	7100 N	.63	11 trv	10.0	7100 N	.63	
			760043251	1644		716				
C42	0306	GORDON CURLEY	10.5	6075 D	.58	9 trv	10.0	6075 D	.61	019500
		GERALD D DAVIS	10.0	7200 N	.72	11 trv	10.0	7200 N	.72	
			168033230	2222		1861				
C44	!!!!	NO DATA !!!!	(	586043050	2279	2793	**	Closed No Tag	)	
C46	0075	LISA TAGGART	9.6	9100 D	1.10	6 trv	10.0	9100 D	1.06	019200
			402033230	1605		2138	**	Closed No Tag		
C48	0105	LISA TAGGART	5.7	4700 D	.82	8 trv	10.0	4700 D	.47	017880
			589043250	1677		324				
C50	!!!!	NO DATA !!!!	(	002043180	1919	1544	Closed	No Tag	)	
C52	!!!!	NO DATA !!!!	(	001033062	1886	2259	*	Closed No Tag	)	
C54	0037	SHAKIL BICE	9.8	7650 D	.63	8 trv	10.0	7650 D	.62	015250 >> TRAINING <<
			848033310	2232		2531	*			
C56	0381	SHAKIL BICE	9.8	7792 D	.62	6 trv	10.0	7792 D	.61	011790 >> TRAINING <<
		LARRY P RODWELL	10.1	7300 N	.57	9 trv	10.0	7300 N	.57	
			935033270	1552		1265				

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.67 D	.64 N	.66 C	60.0 D	30.0 N	0.0 S

T&L MACHINE DETAIL for 04-27-2023 4:00 am to 04-28-2023 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME NUT - Attn to: Kevin Rhone	****					
C02	!!!! NO DATA !!!!	(	131106191	666	863	** Closed	)
C04	!!!! NO DATA !!!!	(	024013271	4024	2933		)
C06	!!!! NO DATA !!!!	(	001115170	1953305462	15641%		)
C08	!!!! NO DATA !!!!	(	247013308	2424	385		)
C10	!!!! NO DATA !!!!	(	001115170	1953305462	15641%		)
C12	0757 RAYMOND E WOLF	2.1	2034 D	1.64	5 trv	11.5	2034 D
		749043100	1245	1476	* Closed	No Tag	
C14	!!!! NO DATA !!!!	(	043092270	1856	1563	Closed	No Tag
C16	!!!! NO DATA !!!!	(	592043030	2256	2336	* Closed	No Tag

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.29 D	.00 N	.29 C	11.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-27-2023 4:00 am to 04-28-2023 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!! NO DATA !!!!	(701031220 2009		4766	237% Closed No Tag)		
C20	!!!! NO DATA !!!!	(700031189 2424		4225	174% Closed)		
C22	!!!! NO DATA !!!!	(611100210 2191		2110	Closed)		
C24	0837 KYLE DIGIUGNO	1.8	2538 D 2.35	5 trv	2.0	2538 D 2.05	020770 >> TRAINING << HI Efficiency
		593043031	2067	1735			
C26	0837 KYLE DIGIUGNO	0.0	1423 D *.**	2 trv	8.0	1423 D .29	020770 >> TRAINING <<
		594043050	2429	1507			

PROPOSED CORRECTIONS:

		EFFICIENCY		H O U R S			
ACME FITTING		.64 D	.00 N	.64 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-27-2023 4:00 am to 04-28-2023 5:00 am													
JOB		--- per job in---						-suggested corrections					
		RUN MACHINE		EFF				RUN MACHINE		EFF		WORK	
****	MISC #1 - Attn to: Kevin Rhone ****												
B02	0460	COLBY KERRY-RHONE	10.2	6600 D	.51	6 trv		9.5	6600 D	.54	014030	>>	TRAINING <<
			369122190	2465		2021							
B04	0378	COLBY KERRY-RHONE	10.2	4300 D	.38	6 trv		9.5	4300 D	.40	019020	>>	TRAINING <<
			002013191	1373		1923	***	Closed	No Tag				
B06	0066	RICARDO PADILLA-GO	10.4	2000 D	.46	5 trv		10.0	2000 D	.48	015940	>>	TRAINING <<
		ROBERT DURRANT	3.0	520 N	.41	2 trv		10.0	520 N	.12			low Efficiency
			246023061	1804		212							
Low EFF for Job 0066 rated 420/hr for PRIM													
B08	!!!!	NO DATA !!!!	(420122160 2006 3032 151%)										
B10	!!!!	NO DATA !!!!	(811043120 1490 797)										
B12	0100	ZACHARY FELMLEE	5.5	3700 D	.53	10 trv		10.0	3700 D	.29	016950	>>	TRAINING <<
			002122131	1913		1460	Closed	No Tag					
B14	0300	ZACHARY FELMLEE	5.5	8300 D	1.18	10 trv		10.0	8300 D	.65	020150	>>	TRAINING <<
		PATRICK KELLY	9.1	10000 N	.86	12 trv		10.0	10000 N	.78			
			369122190	2465		2021							
B16	0573	JAMIE FELMLEE	8.3	5000 D	.60	7 trv		9.5	5000 D	.53	021220		
			304023090	2298		2047							
B18	0496	JAMIE FELMLEE	8.3	2500 D	.33	6 trv		9.5	2500 D	.29	020130		
		PATRICK KELLY	9.1	4500 N	.54	7 trv		10.0	4500 N	.49			
			990022152	1001		8752	874%	Closed					
B20	!!!!	NO DATA !!!!	(150013270 3960 3730 Closed)										
A50	!!!!	NO DATA !!!!	(037023060 1859 2138 * Closed)										
A52	!!!!	NO DATA !!!!	(172042130 2205 2948 ** Closed No Tag)										
A54	!!!!	NO DATA !!!!	(441092284 3252 314)										
A56	!!!!	NO DATA !!!!	(001058230 2086 2198 *)										
A58	!!!!	NO DATA !!!!	(519033270 1891 57)										
A60	!!!!	NO DATA !!!!	(000033020 6000 2645)										

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.45 D	.46 N	.46 C	68.0 D	30.0 N	0.0 S

T&L MACHINE DETAIL for 04-27-2023 4:00 am to 04-28-2023 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	081013120	1647	451	)
A48	!!!!	NO DATA	!!!!	(	578112070	801	150	)

T&L MACHINE DETAIL for 04-27-2023 4:00 am to 04-28-2023 5:00 am

			--- per job in---			-suggested corrections		
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF WORK
**** FITTING - Attn to: Kevin Rhone ****								
A86	!!!!	NO DATA !!!!	(	259043050	1894	1588	Closed	No Tag)
A74	!!!!	NO DATA !!!!	(	023013240	1884	665		)
A76	!!!!	NO DATA !!!!	(	811043121	1476	1445	Closed	No Tag)
A24	!!!!	NO DATA !!!!						
A25	0316	KEVIN RHONE	0.4S	100 D	1	trv	0.5S	100 D
		HERMAN LEWIS	1.6	2000 D	.97	4	trv	4.0
								2000 D .39
A26	0235	HERMAN LEWIS	6.2	2025 D	.23	3	trv	5.5
								2025 D .26
								014700
A27	!!!!	NO DATA !!!!						

PROPOSED CORRECTIONS:

EFFICIENCY			HOURS		
FITTING	.31 D	.00 N .31 C	9.5 D	0.0 N	0.5 S

T&L MACHINE DETAIL for 04-27-2023 4:00 am to 04-28-2023 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt				****			
A10	!!!!	NO DATA		!!!!	(641013051 1757 2057 *)				
A12	0558	KOSTA TILA	1.0	500 D	1.54	NO TRV	1.5	500 D 1.03 017800	
		JASON BEACHEL	10.0	2663 D	.82	6 trv	9.5	2663 D .86 >> TRAINING <<	
		TYRON YAWN	7.2	2258 N	.97	4 trv	7.5	2258 N .93 >> TRAINING <<	
			751043250		1938	1682			
A14	!!!!	NO DATA		!!!!	(001115170 1953305462 15641%)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.88 D	.93 N	.90 C	11.0 D	7.5 N	0.0 S

T&L MACHINE DETAIL for 04-27-2023 4:00 am to 04-28-2023 5:00 am

--- per job in---										-suggested corrections											
JOB		RUN		MACHINE		EFF		RUN		MACHINE		EFF		WORK							
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****										
I26	0627	ANTHONY JOHNSON JR	10.3	4220	D	1.17	6	trv	10.0	4220	D	1.21	018080	>>	TRAINING	<<					
		JOSUE CRUZ	3.8	1000	N	.76	1	trv	4.0	1000	N	.71		>>	TRAINING	<<					
		JAYSON NACCO	2.2	390	N	.51	NO	TRV	2.0	390	N	.56		>>	TRAINING	<<					
I27	0534	GERSON JAMES	10.3	1920	D	.41	NO	TRV	10.0	1920	D	.43	016390								
		DAYNE AINA	1.1	44	N	.09	NO	TRV	1.5	44	N	.07		>>	TRAINING	<<					
Low EFF for Job 0534 rated 450/hr for SECO																					
I40	0650	WILLIAM MADDOX	3.2	1026	N	1.03	NO	TRV	3.0	1026	N	1.09	018390	>>	TRAINING	<<					
I41	!!!!	NO DATA !!!!																			
I42	!!!!	NO DATA !!!!																			
I43	0659	SHAWN WALDRON	10.3	2842	D	.99	8	trv	10.0	2842	D	1.02	019050	>>	TRAINING	<<					
		JAYSON NACCO	7.5	1764	N	.84	3	trv	7.0	1764	N	.90		>>	TRAINING	<<					
I44	0556	JUAN BRAVO	10.5	1962	D	.78	7	trv	10.0	1962	D	.82	021070								
		MUNAWAR QADRI	10.1	1764	N	.73	5	trv	9.5	1764	N	.77		>>	TRAINING	<<					
I45	0583	JOSE OTERO SANTOS	11.0	2288	D	.87	10	trv	10.5	2288	D	.91	020440	>>	TRAINING	<<					
I46	0685	SAMIL CANTERO	0.0		D	-.--			5.5		D	-.--	019730								
I47	0539	FNU HASSAN	5.6	3056	N	.79	4	trv	5.5	3056	N	.79	021090	>>	TRAINING	<<					
I48	0607	JOSUE CRUZ	0.1	100	N	*,**	1	trv	2.0	100	N	.30	020470	>>	TRAINING	<<					
I49	0696	KOSTA TILA	10.1	4400	D	.62	7	trv	9.5	4400	D	.66	020080								
		FNU HASSAN	1.5	2368	N	2.33	1	trv	4.5	2368	N	.75		>>	TRAINING	<<					
I50	!!!!	NO DATA !!!!																			
A87	0539	DAMION HAMILTON	8.1	8510	D	.95	32	trv	10.0	8510	D	.77	021090								
		LOUIS HOLT	2.2	9210	N	3.78	28	trv	9.0	9210	N	.93		>>	TRAINING	<<					
241043207 1157 2050 177%																					
A88	0650	DAMION HAMILTON	8.1S	22433	D		80	trv	10.0	22433	D	1.02	018390	chg	S/U to RUN						
		LOUIS HOLT	2.2	24540	N	5.03	55	trv	9.0	24540	N	1.24		>>	TRAINING	<<					
761122290 1811 1294																					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
BLOCK CELL	.80 D	.86 N	.82 C	85.5 D	57.0 N	0.0 S