

T&L MACHINE DETAIL for 04-13-2023 4:00 am to 04-14-2023 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

T&L MACHINE DETAIL for 04-13-2023 4:00 am to 04-14-2023 5:00 am

JOB			--- per job in---					-suggested corrections				
*****	C-N-C	- Attn to: Wayne Brown	*****	RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK	
L04	0010	ROBBIE JOSEPH		0.0	188 D	*. **	NO TRV	0.0	188 D	*. **	015150	
		DENNIS COOPER		10.2	259 N	.29	NO TRV	9.5	259 N	.31	>> TRAINING <<	
L06	0013	ROBBIE JOSEPH		0.0	254 D	*. **	NO TRV	0.0	254 D	*. **	015120	
		DENNIS COOPER		10.2	409 N	.46	NO TRV	9.5	409 N	.49	>> TRAINING <<	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C								
L10	!!!!	NO DATA !!!!	(	680070174	3994	5769	*** Closed)					
L12	!!!!	NO DATA !!!!	(	507092152	3867	3708	Closed No Tag)					
L14	!!!!	NO DATA !!!!	(	480121010	4144	782	)					
L16	0020	ROBBIE JOSEPH		4.1	76 D	.37	NO TRV	4.0	76 D	.38	015750 >> TRAINING <<	
L17	0747	ROBBIE JOSEPH		4.0	168 D	.08	NO TRV	4.0	168 D	.08	017100 >> TRAINING <<	
		GLENN DAVIS		6.5	283 D	.08	2 trv	6.0	283 D	.09	low Efficiency	
		HOANG HO		13.3	530 N	.07	1 trv	13.0	530 N	.07	low QUANTITY	
				246013309	715	58						
		Low EFF for Job 0747 rated 553/hr for PRIM										
L18	6705	GLENN DAVIS		1.6	107 D	.76	1 trv	2.0	107 D	.59	021110 >> TRAINING <<	
		MICHAEL LAMB		7.4	335 D	.50	NO TRV	8.0	335 D	.47		
				468072110	879	880	*					
L20	!!!!	NO DATA !!!!	(	830032290	4000	3528	Closed No Tag)					
L22	0755	HOANG HO		13.4	852 N	.10	1 trv	13.0	852 N	.11	018650 low Efficiency	
				247013301	2424	1305						
		Low EFF for Job 0755 rated 617/hr for PRIM										
L24	!!!!	NO DATA !!!!	(	989092130	2277	2689	* Closed No Tag)					
L26	!!!!	NO DATA !!!!	(	132102110	2053	2311	* Closed)					
L30	!!!!	NO DATA !!!!										
L32	!!!!	NO DATA !!!!										
L34	!!!!	NO DATA !!!!										
L36	0414	GLENN DAVIS		1.6	84 D	1.37	NO TRV				018450	
				0.5	D	-. --		4.0	84 D	.54		
				935033271	2786	2620	Closed No Tag					
L38	0600	DAYSHIFT, CNC		0.6	45 D	2.96	NO TRV	2.0	45 D	.94	019760 >> TRAINING <<	
		GLENN DAVIS		7.1	162 D	.95	NO TRV	8.0	162 D	.84	>> TRAINING <<	

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
C-N-C		.61	D	.22	N	.40	C
		38.0	D	45.0	N	0.0	S

T&L MACHINE DETAIL for 04-13-2023 4:00 am to 04-14-2023 5:00 am

***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****											
JOB		--- per job in---					-suggested corrections				
		RUN MACHINE		EFF			RUN MACHINE		EFF WORK		
C58	!!!!	NO DATA !!!!		(848033310		2232	105)				
C60	0327	BIROL BOZACI		9.9	7000 D	.83	6 trv	10.0	7000 D	.82	018040
		LARRY P RODWELL		10.0	8000 N	.93	6 trv	10.0	8000 N	.93	
				821033211	1264	1466	*				
C62	0474	BIROL BOZACI		10.5	5450 D	.56	9 trv	10.0	5450 D	.59	014540
				591013140	2323	2409	*				
C64	0317	KEMAL TIRNOVA		10.1	8630 D	.67	10 trv	10.0	8630 D	.67	009050
				173033270	1902	2740	***	Closed No Tag			
C66	0302	KEMAL TIRNOVA		9.9	7020 D	.63	10 trv	10.0	7020 D	.62	018620
				588043100	1021	163					
C68	!!!!	NO DATA !!!!		(590122290		2589	2666 * Closed No Tag)				
C70	0404	JOEL ROSA		9.8	7500 D	.66	13 trv	10.0	7500 D	.65	018530 >> TRAINING <<
				792043030	2118	579					
C72	!!!!	NO DATA !!!!		(590043050		900	1073 *)				
C74	0050	GERARDO NEGRON		9.4	4120 N	.80	9 trv	9.0	4120 N	.84	021010
				792043031	2050	1486					
C76	0433	JOEL ROSA		9.8	4200 D	.38	7 trv	10.0	4200 D	.37	018860 >> TRAINING <<
		GERARDO NEGRON		0.8	N -.--	5 TRV		1.0	N -.--		
				588043053	2070	1998					
C30	0036	DAMON P HASTINGS		9.5	3900 D	.28	5 trv	10.5	3900 D	.25	018960
		GERARDO NEGRON		10.2	6835 N	.45	9 trv	10.0	6835 N	.46	
				792043030	2118	579					
C32	!!!!	NO DATA !!!!		(828013100		2464	554 Closed)				
C34	0225	DAMON P HASTINGS		0.9S	200 D		1 trv	10.5S	200 D		020490
				970102040	2360	10					

PROPOSED CORRECTIONS:

EFFICIENCY				H O U R S		
CHARGING VALVE	.56 D	.71 N	.61 C	70.5 D	30.0 N	10.5 S

T&L MACHINE DETAIL for 04-13-2023 4:00 am to 04-14-2023 5:00 am

		--- per job in---						-suggested corrections				
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK				
**** MISC #2 - Attn to: Steve Sawdey ****												
C40	!!!!	NO DATA	!!!!	(	415033230	2083	1139	)				
C42	0306	GORDON CURLEY	10.4	6330 D	.61	10	trv	10.0	6330 D	.63	019500	
		GERALD D DAVIS	10.3	5650 N	.55	8	trv	10.0	5650 N	.57		
			570043050	1887	1062							
C44	0316	SHAKIL BICE	10.2	4188 D	.41	8	trv	9.5	4188 D	.44	019630	>> TRAINING <<
		EDDIE BEVERLY	8.3	4848 N	.58	9	trv	8.0	4848 N	.61		>> TRAINING <<
			586043050	2279	2793	**						
C46	0075	GORDON CURLEY	10.4	6755 D	.76	6	trv	10.0	6755 D	.79	019200	
		GERALD D DAVIS	10.3	7700 N	.87	7	trv	10.0	7700 N	.90		
			402033230	1605	1302							
C48	0126	BRYANT MAHON	10.4	3000 D	.26	6	trv	10.0	3000 D	.27	018480	
		EDDIE BEVERLY	1.1	812 N	.68	6	trv	1.0	812 N	.72		>> TRAINING <<
		ROBERT DURRANT	2.4	1350 N	.51	3	trv	7.0	1350 N	.17		low Efficiency
			588043050	2067	1938							
Low EFF for Job 0126 rated 1125/hr for PRIM												
C50	0479	SHAKIL BICE	10.2	3920 D	.38	5	trv	9.5	3920 D	.41	016970	>> TRAINING <<
		EDDIE BEVERLY	0.4	334 N	.87	6	trv	1.5	334 N	.22		>> TRAINING <<
			590122290	2589	2666	*	Closed No Tag					
C52	0069	BRYANT MAHON	10.4	6100 D	.39	8	trv	10.0	6100 D	.41	015710	
			001033062	1886	993							
C54	!!!!	NO DATA	!!!!	(	418033230	2189	2203	*	Closed No Tag)			
C56	0381	LARRY P RODWELL	10.0	7200 N	.56	7	trv	10.0	7200 N	.56	011790	
			566043051	1922	727							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.49 D	.58 N	.53 C	59.0 D	47.5 N	0.0 S

T&L MACHINE DETAIL for 04-13-2023 4:00 am to 04-14-2023 5:00 am

JOB		--- per job in---				-suggested corrections			
*****	ACME NUT	- Attn to: Kevin Rhone	*****	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK	
C02	!!!!	NO DATA	!!!!	(131106191	666	863	** Closed)		
C04	!!!!	NO DATA	!!!!	(024013271	4024	2925	)		
C06	!!!!	NO DATA	!!!!	(001115170	1953305246	15630%	)		
C08	0745	ERIC D STANEK		9.9S	D		9.5S	D 017010	
				?		?	0		
C10	!!!!	NO DATA	!!!!	(001115170	1953305246	15630%	)		
C12	0757	KYLE DIGIUGNO		0.7	3227 D 7.50	8 trv	9.5	3227 D .57 020020 >> TRAINING <<	
				592043030	2256	1625			
C14	!!!!	NO DATA	!!!!	(043092270	1856	1563	Closed No Tag)		
C16	0758	KYLE DIGIUGNO		0.2	2362 D26.24	5 trv	9.0	2362 D .44 020340 >> TRAINING <<	
				592043030	2256	1625			

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
ACME NUT		.50 D	.00 N	.50 C	18.5 D	0.0 N	9.5 S

T&L MACHINE DETAIL for 04-13-2023 4:00 am to 04-14-2023 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	ACME FITTING - Attn to: Kevin Rhone				****				
C18	!!!!	NO DATA !!!!		(701031220 2009	4766	237% Closed No Tag)			
C20	!!!!	NO DATA !!!!		(700031189 2424	4225	174% Closed)			
C22	!!!!	NO DATA !!!!		(611100210 2191	1526	Closed)			
C24	0837	RAYMOND E WOLF		10.9 3521 D .52	5 trv	11.5	3521 D	.50	020770
				593043031 2067	1307				
C26	0837	RAYMOND E WOLF		10.9 3294 D .49	5 trv	11.5	3294 D	.46	020770
				594043050 2429	266				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.48 D	.00 N	.48 C	23.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-13-2023 4:00 am to 04-14-2023 5:00 am

--- per job in---										-suggested corrections				
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	MISC #1 - Attn to: Kevin Rhone										****			
B02	0460	COLBY KERRY-RHONE	10.3	7200 D	.54	7 trv	10.0	7200 D	.56	014030	>>	TRAINING <<		
				172033270	2134	1104								
B04	0378	COLBY KERRY-RHONE	10.3	2800 D	.24	6 trv	10.0	2800 D	.25	019020	>>	TRAINING <<		
				002013191	1373	1246								
B06	!!!!	NO DATA !!!!	(	999122290	2361	1609)								
B08	!!!!	NO DATA !!!!	(	420122160	2006	3032	151%	)						
B10	0451	RICARDO PADILLA-GO	8.8	8300 D	.63	7 trv	9.5	8300 D	.58	013650	>>	TRAINING <<		
				821033210	1724	2236	**							
B12	0100	ZACHARY FELMLEE	8.1	1600 D	.15	4 trv	10.0	1600 D	.12	016950	>>	TRAINING <<		
		PATRICK KELLY	9.9	2300 N	.18	6 trv	10.0	2300 N	.18			low Efficiency		
				002122131	1913	330	Closed No Tag					low Efficiency		
Low EFF for Job 0100 rated 1285/hr for PRIM														
B14	0300	ZACHARY FELMLEE	8.1	9000 D	.86	11 trv	10.0	9000 D	.70	020150	>>	TRAINING <<		
		PATRICK KELLY	9.9	9000 N	.71	10 trv	10.0	9000 N	.70					
				172033270	2134	1104								
B16	0573	JAMIE FELMLEE	9.7	4300 D	.44	8 trv	10.0	4300 D	.43	021220				
				304023090	2298	602								
B18	0496	JAMIE FELMLEE	9.7	1600 D	.18	2 trv	10.0	1600 D	.17	020130	low Efficiency			
				990022152	1001	8196	819%	Closed						
Low EFF for Job 0496 rated 923/hr for PRIM														
B20	!!!!	NO DATA !!!!	(	150013270	3960	3730	Closed	)						
A50	!!!!	NO DATA !!!!	(	037023060	1859	2138	*	Closed	)					
A52	!!!!	NO DATA !!!!	(	172042130	2205	2856	**	)						
A54	!!!!	NO DATA !!!!	(	441092282	2832	3437	**	Closed No Tag	)					
A56	!!!!	NO DATA !!!!	(	001058230	2086	2191	*	)						
A58	!!!!	NO DATA !!!!	(	003052090	2347	2615	*	Closed No Tag	)					
A60	!!!!	NO DATA !!!!	(	000033020	6000	2010	)							

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.40 D	.44 N	.41 C	69.5 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 04-13-2023 4:00 am to 04-14-2023 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	571122162	1229	5698	464% Closed No Tag)
A48	!!!!	NO DATA	!!!!	(	578112070	801	150	)

T&L MACHINE DETAIL for 04-13-2023 4:00 am to 04-14-2023 5:00 am

--- per job in---										-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE			EFF	WORK			
****	FITTING - Attn to: Kevin Rhone									****			
A86	0093	CAMERON BUDZISZEWS	0.0	200	D	*.**	1	trv	1.5	200	D	.13	016190 low Efficiency
			259043050	1894			8						
Low EFF for Job 0093 rated 1026/hr for PRIM													
A74	!!!!	NO DATA	!!!!	(	001013101	1334	1622	** Closed No Tag)					
A76	!!!!	NO DATA	!!!!	(	811043121	1476	0						
A24	!!!!	NO DATA											
A25	0253	KEVIN RHONE	0.0S	150	D			1	trv	0.0S	150	D	019440 DEP 6 1.5 hr
A26	0036	GLENN DAVIS	1.0	600	D	.44	NO TRV		1.5	600	D	.28	018960
		HERMAN LEWIS	5.6	4425	D	.55	7 trv		6.5	4425	D	.47	
A27	!!!!	NO DATA											

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
FITTING	.39 D	.00 N	.39 C	9.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-13-2023 4:00 am to 04-14-2023 5:00 am

JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****			
A10	0560 JASON BEACHEL	8.0	3825 D	1.07 24 trv	9.5	3825 D	.89	019970 >> TRAINING <<
		911033293	1465	547				
A12	!!!! NO DATA !!!!!	(	243122290	2196 2439	*	Closed No Tag	)	
A14	0825 ADRIAN BRAVO	10.6	5650 D	.70 4 trv	10.0	5650 D	.74	021570
		001115170	1953305246	15630%				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.81 D	.00 N	.81 C	19.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-13-2023 4:00 am to 04-14-2023 5:00 am

JOB			--- per job in---				-suggested corrections				
BLOCK CELL - Attn to:			RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK	
****			Chad	Sommerfeldt	****						
I26	0627	GERSON JAMES	3.7	945 D	.72	NO TRV	3.5	945 D	.77	018080	
I27	0528	GERSON JAMES	6.6	792 D	.20	NO TRV	6.0	792 D	.22	018870	
I40	0625	JUAN BRAVO	5.4	1372 D	.81	3 trv	5.5	1372 D	.79	018760	
		JAYSON NACCO	0.0	2232 N	*.**	4 trv	9.0	2232 N	.79	>> TRAINING <<	
I41	!!!!	NO DATA !!!!									
I42	!!!!	NO DATA !!!!									
I43	0660	MUNAWAR QADRI	1.0	270 D	.96	1 trv	1.0	270 D	.96	019060 >> TRAINING <<	
		JOSE OTERO SANTOS	6.3	1569 D	.89	5 trv	6.0	1569 D	.93	>> TRAINING <<	
		WILLIAM MADDOX	10.0	2253 N	.81	6 trv				>> TRAINING <<	
			0.0	2253 N	*.**	6 trv	9.5	2253 N	.85	COUNT CORRECT!	
		JUAN BRAVO	1.5	300 D	.73	NO TRV	3.5	300 D	.31		
I44	0556	MUNAWAR QADRI	9.2	1830 D	.83	11 trv	8.5	1830 D	.90	021070 >> TRAINING <<	
		FNU HASSAN	0.0	1347 N	*.**	4 trv	0.0	1347 N	*.**	DEP 17 6.8 hr	
										>> TRAINING <<	
I45	0583	JUAN BRAVO	2.4	548 D	.96	2 trv	5.5	548 D	.42	020440	
		JAYSON NACCO	9.7	268 N	.12	NO TRV	9.0	268 N	.12	>> TRAINING <<	
										low Efficiency	
I46	0685	JUAN COLLAZO	10.3	4256 D	.83	17 trv	10.0	4256 D	.85	019730 >> TRAINING <<	
		JOSUE CRUZ	0.0	4256 N	*.**	11 trv	9.5	4256 N	.90	>> TRAINING <<	
I47	0536	JOSE OTERO SANTOS	4.5	2304 D	.73	NO TRV	4.5	2304 D	.73	021080 >> TRAINING <<	
		SAMIL CANTERO	0.0		D -.--	9 TRV	2.0		D -.--	>> TRAINING <<	
I48	0557	ANTHONY JOHNSON JR	3.2	1312 D	.71	NO TRV	4.0	1312 D	.56	021100 >> TRAINING <<	
		VICTOR CONTRERRAS	0.0	4000 N	*.**	NO TRV	9.5	4000 N	.72	>> TRAINING <<	
I49	0673	SAMIL CANTERO	0.0		D -.--	6 TRV	5.0		D -.--	019680 >> TRAINING <<	
		ANTHONY JOHNSON JR	0.0	3032 D	*.**	NO TRV	3.0	3032 D	1.44	>> TRAINING <<	
		KEDRICK BROWN	6.7	2912 N	.63	NO TRV	6.5	2912 N	.64	>> TRAINING <<	
		FNU HASSAN	1.4	1512 N	1.56	2 trv	3.0	1512 N	.72	DEP 17 6.8 hr	
										>> TRAINING <<	
I50	!!!!	NO DATA !!!!									
A87	0673	DAMION HAMILTON	9.6		D -.--	30 TRV				019680	
			0.0S11300	D		30 trv	10.5	11300 D	.77	COUNT CORRECT!	
		KENARDO JAMES	8.6	12167 N	1.01	26 trv	9.5	12167 N	.91	>> TRAINING <<	
			001023132	2000		2180 *					
A88	0685	DAMION HAMILTON	9.6	11280 D	.53	95 trv	10.5	11280 D	.49	019730	
		KENARDO JAMES	8.6	13270 N	.70	85 trv	9.5	13270 N	.63	>> TRAINING <<	
			831033291	1215		518					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
BLOCK CELL	.65 D	.78 N	.71 C	89.0 D	75.0 N	0.0 S