

NO TIME OUT: 018960	03-23-23	04:58 am	SECO A26	4989	HERMAN LEWIS
NO TIME OUT: 019840	03-23-23	05:34 am	SECO I46	3770	JOSE OTERO SANTOS
NO TIME OUT: 018480	03-23-23	05:58 am	PRIM C48	4051	BIROL BOZACI
NO TIME OUT: 020850	03-23-23	05:58 am	PRIM C44	4051	BIROL BOZACI
NO TIME OUT: 019020	03-23-23	06:03 am	PRIM B04	3700	COLBY KERRY-RHONE
NO TIME OUT: 015280	03-23-23	06:03 am	PRIM B08	3700	COLBY KERRY-RHONE
NO TIME OUT: 019060	03-23-23	06:27 am	SECO I43	6249	JUAN BRAVO
NO TIME OUT: 016390	03-23-23	06:31 am	SECO I27	7173	GERSON JAMES
NO TIME OUT: 019290	03-23-23	06:32 am	PRIM C40	5381	GORDON CURLEY
NO TIME OUT: 020940	03-23-23	06:32 am	PRIM C42	5381	GORDON CURLEY
NO TIME OUT: 020890	03-23-23	06:35 am	PRIM A12	4428	JASON BEACHEL
NO TIME OUT: 021550	03-23-23	06:35 am	PRIM A14	4428	JASON BEACHEL
NO TIME OUT: 017660	03-23-23	06:35 am	SECO I40	7397	HANSEL MAIQUEZ-HERNANDEZ
NO TIME OUT: 021080	03-23-23	06:36 am	SECO I47	4330	JUAN COLLAZO
NO TIME OUT: 015940	03-23-23	06:48 am	PRIM B06	6921	BRYANT MAHON
NO TIME OUT: 015710	03-23-23	06:58 am	PRIM C52	4471	LISA TAGGART
NO TIME OUT: 015120	03-23-23	06:59 am	SECO L04	4338	ROBBIE JOSEPH
NO TIME OUT: 015120	03-23-23	06:59 am	SECO L06	4338	ROBBIE JOSEPH

JOB			--- per job in---	-suggested corrections		
*****			RUN MACHINE	EFF	RUN MACHINE	EFF WORK
	Special Assembly - Attn to: Cline Brown			*****		
H04	!!!!	NO DATA	!!!!			
H06	!!!!	NO DATA	!!!!			
H08	!!!!	NO DATA	!!!!			
H10	!!!!	NO DATA	!!!!			
H20	!!!!	NO DATA	!!!!			
H12	!!!!	NO DATA	!!!!			
H14	!!!!	NO DATA	!!!!			
H22	!!!!	NO DATA	!!!!			

T&L MACHINE DETAIL for 03-22-2023 4:00 am to 03-23-2023 5:00 am

JOB				--- per job in---				-suggested corrections						
				RUN		MACHINE		EFF	RUN		MACHINE		EFF	WORK
***** C-N-C - Attn to: Wayne Brown *****														
L04	0013	ROBBIE JOSEPH		10.4	427	D	.47	NO TRV	10.0	427	D	.49	015120	
		DENNIS COOPER		10.3	438	N	.49	NO TRV	10.0	438	N	.50		>> TRAINING <<
L06	0013	ROBBIE JOSEPH		10.4	422	D	.47	NO TRV	10.0	422	D	.49	015120	
		DENNIS COOPER		10.3	432	N	.48	NO TRV	10.0	432	N	.50		>> TRAINING <<
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C										
L10	!!!!	NO DATA	!!!!	(680070174 3994 5769 *** Closed)										
L12	!!!!	NO DATA	!!!!	(507092152 3867 3708 Closed No Tag)										
L14	!!!!	NO DATA	!!!!	(480121010 4144 782)										
L16	!!!!	NO DATA	!!!!											
L17	6041	MICHAEL LAMB		10.2	272	D	.54	1 trv	9.5	272	D	.57	019740	
		HOANG HO		13.2	560	N	.85	1 trv	12.5	560	N	.90		
				989092130	2277		1821							
L18	0020	MICHAEL LAMB		10.2	619	D	.11	6 trv	9.5	619	D	.12	015750	low Efficiency
		HOANG HO		13.2	1029	N	.14	5 trv	12.5	1029	N	.15		low Efficiency
				382092160	3000		1126							
Low EFF for Job 0020 rated 562/hr for PRIM														
L20	!!!!	NO DATA	!!!!	(830032290 4000 3528 Closed No Tag)										
L22	!!!!	NO DATA	!!!!	(015070200 1985 2606 ** Closed)										
L24	!!!!	NO DATA	!!!!	(989092130 2277 1821)										
L26	!!!!	NO DATA	!!!!	(132102110 2053 2311 * Closed)										
L30	!!!!	NO DATA	!!!!											
L32	!!!!	NO DATA	!!!!											
L34	!!!!	NO DATA	!!!!											
L36	!!!!	NO DATA	!!!!	(661023261 2257 3354 *** Closed No Tag)										
L38	0610	GLENN DAVIS		7.8	365	D	.24	1 trv	7.5	365	D	.25	020220	>> TRAINING <<

PROPOSED CORRECTIONS:

EFFICIENCY				H O U R S			
C-N-C	.39	D	.51	N	.45	C	46.5
				D	45.0	N	0.0
						S	

T&L MACHINE DETAIL for 03-22-2023 4:00 am to 03-23-2023 5:00 am

		--- per job in---					-suggested corrections					
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF		WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci											****
C58	!!!!	NO DATA !!!!		(586013140		586	887	151% Closed No Tag)				
C60	0318	LISA TAGGART		10.5	8400 D	.53	5 trv	10.0	8400 D	.56	020450	
				681013281	1701	1403						
C62	0456	SHAKIL BICE		2.4	1173 D	.48	6 trv	2.5	1173 D	.47	018920 >> TRAINING <<	
				025013241	2082	2320	* Closed No Tag					
C64	!!!!	NO DATA !!!!		(700013240		2151	3227	150% Closed No Tag)				
C66	0302	SHAKIL BICE		10.5	2000 D	.17	4 trv	10.0	2000 D	.18	018620 >> TRAINING <<	
											low Efficiency	
				828013101	2464	2159						
		Low EFF for Job 0302 rated 1125/hr for PRIM										
C68	0235	JOEL ROSA		10.4	7481 D	.56	12 trv	10.0	7481 D	.58	014700 >> TRAINING <<	
		LARRY P RODWELL		9.7	3000 N	.24	6 trv	10.0	3000 N	.23		
				009038011	1074	4106	382%					
C70	0404	JOEL ROSA		9.8	7544 D	.67	12 trv	10.0	7544 D	.65	018530 >> TRAINING <<	
		LARRY P RODWELL		9.7	6247 N	.55	10 trv	10.0	6247 N	.54		
				236122130	2060	1141						
C72	!!!!	NO DATA !!!!		(590122290		2589	1202)					
C74	0050	GERALD D DAVIS		3.7	2250 N	1.11	4 trv	3.5	2250 N	1.18	021010	
				821023060	2381	2125	Closed No Tag					
C76	0433	KEMAL TIRNOVA		6.4	1750 D	.24	6 trv	6.5	1750 D	.24	018860	
		GERALD D DAVIS		5.6	N -.--		1 TRV	6.0	N -.--			
				951033130	2171	1819						
C30	0036	KEMAL TIRNOVA		9.7	3830 D	.26	6 trv	10.0	3830 D	.26	018960	
		GERALD D DAVIS		9.3	5750 N	.41	7 trv	10.0	5750 N	.38		
				001122132	2060	2182	* Closed No Tag					
C32	0253	KEMAL TIRNOVA		3.0	1650 D	.55	3 trv	3.5	1650 D	.47	019440	
				828013100	2464	114						
C34	!!!!	NO DATA !!!!		(999091081		5000	312)					

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.43 D	.40 N	.41 C	62.5 D	39.5 N	0.0 S

T&L MACHINE DETAIL for 03-22-2023 4:00 am to 03-23-2023 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey					****				
C40	0146	GORDON CURLEY	10.2	5010 D	.44	8 trv	10.0	5010 D	.45	019290
			001122131	2081		1957 Closed No Tag				
C42	!!!!	NO DATA !!!!	(	001122131	2081	1957 Closed No Tag)				
C44	0314	GORDON CURLEY	10.2	4285 D	.42	7 trv	10.0	4285 D	.43	020850
			904033160	2307		645				
C46	!!!!	NO DATA !!!!	(	588112080	2319	1479)				
C48	0126	BIROL BOZACI	10.4	5600 D	.48	9 trv	10.0	5600 D	.50	018480
		PATRICK KELLY	9.0	6800 N	.67	18 trv	10.0	6800 N	.60	
			951033131	2172		1715				
C50	!!!!	NO DATA !!!!	(	590122290	2589	1202)				
C52	!!!!	NO DATA !!!!	(	234122290	2036	1410)				
C54	0016	BIROL BOZACI	10.5	7050 D	.73	9 trv	10.0	7050 D	.76	017810
		PATRICK KELLY	2.7	1600 N	.65	4 trv	3.5	1600 N	.50	
			586013190	2334		523				
C56	0381	LISA TAGGART	9.7	7100 D	.57	6 trv	10.0	7100 D	.55	011790
		PATRICK KELLY	3.1	200 N	.05	6 trv	4.5	200 N	.03	low Efficiency
			700013241	2087		1363				
Low EFF for Job 0381 rated 1285/hr for PRIM										

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.54 D	.44 N	.51 C	50.0 D	18.0 N	0.0 S

T&L MACHINE DETAIL for 03-22-2023 4:00 am to 03-23-2023 5:00 am

JOB		--- per job in---				-suggested corrections			
****	ACME NUT - Attn to: Kevin Rhone	****	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
C02	!!!! NO DATA !!!!	(	131106191	666	863	**	Closed	)	
C04	0847 RAYMOND E WOLF	6.4	1564 D	.61	3 trv	9.0	1564 D	.43	020370
		024013271	4024	2626					
C06	!!!! NO DATA !!!!	(	001115170	1953299704	15346%	)			
C08	0700 RAYMOND E WOLF	6.4	2329 D	.48	5 trv	9.0	2329 D	.34	018220
		001115170	1953299704	15346%					
C10	!!!! NO DATA !!!!	(	001115170	1953299704	15346%	)			
C12	0757 KYLE DIGIUGNO	0.8	1959 D	4.08	6 trv	1.0	1959 D	3.27	020020 >> TRAINING <<
		001033160	2314	1073					
C14	!!!! NO DATA !!!!	(	043092270	1856	1563	Closed	No Tag	)	
C16	0758 KYLE DIGIUGNO	0.0	1956 D	*.**	3 trv	9.0	1956 D	.36	020340 >> TRAINING <<
		908033160	2333	1211					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.48 D	.00 N	.48 C	28.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-22-2023 4:00 am to 03-23-2023 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME	FITTING - Attn to: Kevin Rhone	****						
C18	!!!!	NO DATA !!!!	(	701031220	2009	4766	237%	Closed	No Tag)
C20	!!!!	NO DATA !!!!	(	700031189	2424	4225	174%	Closed	)
C22	!!!!	NO DATA !!!!	(	611100210	2191	1526	)		
C24	0837	ERIC D STANEK	7.9	1800 D	.37	4 trv	7.5	1800 D	.39 020770
			417033200	1976		637			
C26	0837	ERIC D STANEK	7.9	2100 D	.43	5 trv	7.5	2100 D	.45 020770
			417033200	1976		637			

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS		
ACME	FITTING		.42 D	.00 N	.42 C	15.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-22-2023 4:00 am to 03-23-2023 5:00 am

JOB		--- per job in---				-suggested corrections					
****	MISC #1	- Attn to: Kevin Rhone	****	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK			
B02	!!!!	NO DATA	!!!!	(700013241	2087	1363	)				
B04	!!!!	NO DATA	!!!!	(002013191	1373	384	)				
B06	0066	BRYANT MAHON		10.0	3600 D	.86	9 trv	9.5	3600 D	.90	015940 >> TRAINING <<
		ROBERT DURRANT		3.5	1200 N	.81	3 trv	10.0	1200 N	.29	
				246023060	2343	2328					
B08	0045	COLBY KERRY-RHONE		10.3	2100 D	.50	6 trv	10.0	2100 D	.51	015280 >> TRAINING <<
				420122163	1930	1437					
B10	0451	COLBY KERRY-RHONE		10.3	6700 D	.43	10 trv	10.0	6700 D	.45	013650 >> TRAINING <<
		PAUL GALLIPEAU		10.7	6765 N	.42	7 trv	10.0	6765 N	.45	>> TRAINING <<
				121023211	1222	1588	** Closed No Tag				
B12	!!!!	NO DATA	!!!!	(002122131	1913	125	)				
B14	0300	ZACHARY FELMLEE		10.5	11800 D	.87	14 trv	10.0	11800 D	.92	020150 >> TRAINING <<
		PAUL GALLIPEAU		9.0	10850 N	.94	13 trv	10.0	10850 N	.84	>> TRAINING <<
				700013241	2087	1363					
B16	0465	ZACHARY FELMLEE		10.5	8400 D	.49	7 trv	10.0	8400 D	.51	014720 >> TRAINING <<
				940013240	2140	1969					
B18	!!!!	NO DATA	!!!!	(990022152	1001	7475	747% Closed)				
B20	0060	JAMIE FELMLEE		9.2	2800 D	.62	7 trv	10.0	2800 D	.57	015370
				150013270	3960	2614					
A50	0467	JAMIE FELMLEE		5.7	1800 D	.37	4 trv	6.5	1800 D	.32	019610
				037023060	1859	2063	* Closed No Tag				
A52	0448	JAMIE FELMLEE		3.5	850 D	.48	NO TRV	3.5	850 D	.48	013540
				172042130	2205	2207	*				
A54	!!!!	NO DATA	!!!!	(441092285	3252	3148	Closed No Tag)				
A56	!!!!	NO DATA	!!!!	(001058230	2086	2191	*)				
A58	0463	JOSE DESPAIGNE		10.8	3000 D	.30	5 trv	10.5	3000 D	.31	020380 >> TRAINING <<
				003052090	2347	1774					
A60	0424	JOSE DESPAIGNE		10.8	2300 D	.24	3 trv	10.5	2300 D	.24	021120 >> TRAINING <<
				000033020	6000	1237					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.53 D	.53 N	.53 C	90.5 D	30.0 N	0.0 S

T&L MACHINE DETAIL for 03-22-2023 4:00 am to 03-23-2023 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	571122162	1229	5698	464% Closed No Tag)
A48	!!!!	NO DATA	!!!!					

T&L MACHINE DETAIL for 03-22-2023 4:00 am to 03-23-2023 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	FITTING - Attn to: Kevin Rhone										****
A86	!!!!	NO DATA		!!!!	(	269023091	2289	488	)		
A74	!!!!	NO DATA		!!!!	(	971092200	2463	2734	* Closed No Tag)		
A76	!!!!	NO DATA		!!!!	(	121023210	1704	1482	)		
A24	!!!!	NO DATA		!!!!							
A25	0456	HERMAN LEWIS			2.0	200 D	.07	5 trv	018920		
					8.1	5825 D	.50	10 trv	9.5	6025 D .44	
A26	0036	HERMAN LEWIS			1.1	750 D	.48	1 trv	1.0	750 D .52 018960	
A27	!!!!	NO DATA		!!!!							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.45 D	.00 N	.45 C	10.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-22-2023 4:00 am to 03-23-2023 5:00 am

		--- per job in---							-suggested corrections							
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF	WORK						
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt							****								
A10	0540	JASON BEACHEL	10.4	3627	D	.78	30	trv	10.0	3627	D	.81	019650	>>	TRAINING	<<
		TYRON YAWN	7.9	5702	N	1.61	34	trv	10.0	5702	N	1.27		>>	TRAINING	<<
			541122152	1762			1072									
A12	0522	JASON BEACHEL	10.4	2550	D	.41	2	trv	10.0	2550	D	.42	020890	>>	TRAINING	<<
			243122290	2196			1819									
A14	0700	CHAD M SOMMERFELDT	4.2S		D		1	TRV	6.0S		D		018220			
	0700	CHAD M SOMMERFELDT	3.7S	500	D		1	trv	3.5S	500	D		021550			
		001115170 1953299704							15346%							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL		.61	D	1.27	N	.83	C 20.0 D 10.0 N 9.5 S

PROPOSED CORRECTIONS:

JOB		--- per job in---						-suggested corrections					
BLOCK CELL - Attn to:		Chad Sommerfeldt	****	RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK		
I26	!!!!	NO DATA	!!!!										
I27	0534	GERSON JAMES	10.2	1536	D	.34	NO TRV	9.5	1536	D	.36	016390	
I40	0503	HANSEL MAIQUEZ-HER	10.2	2661	D	1.13	5 trv	9.5	2661	D	1.22	017660	
		FNU HASSAN	1.3	258	N	.90	1 trv					>> TRAINING <<	
			3.3	957	N	1.25	3 trv	6.0	1215	N	.88	DEP 17 0.7 hr	
I41	!!!!	NO DATA	!!!!										
I42	!!!!	NO DATA	!!!!										
I43	0660	KOSTAQ MIZAKU	9.4	2760	D	1.05	4 trv	9.5	2760	D	1.04	019060	
		KEDRICK BROWN	10.1	2910	N	1.03	4 trv	10.0	2910	N	1.04	>> TRAINING <<	
I44	0587	MUNAWAR QADRI	10.2	4560	D	1.29	11 trv	9.5	4560	D	1.38	020910	
		DEWAYNE JAMES	2.5	780	N	.89	1 trv	2.5	780	N	.90	>> TRAINING <<	
I45	0690	JUAN BRAVO	10.6	4768	D	.75	12 trv	10.0	4768	D	.79	021390	
		DEWAYNE JAMES	0.0	3312	N	*.**	8 trv					>> TRAINING <<	
			0.0	3312	N	*.**	8 trv	7.0	3312	N	.79	COUNT CORRECT!	
I46	0689	MARK FRANCIS	9.9	3896	N	.78	12 trv	9.5	3896	N	.82	019840	
												>> TRAINING <<	
I47	0536	JUAN COLLAZO	10.0	4520	D	.64	13 trv	9.5	4520	D	.68	021080	
		VICTOR CONTRERRAS	0.0	5504	N	*.**	13 trv	9.5	5504	N	.83	>> TRAINING <<	
I48	0686	JOSE OTERO SANTOS	11.1	4640	D	.93	20 trv	10.5	4640	D	.98	019550	
		FNU HASSAN	2.7	1056	N	.87	2 trv	2.5	1056	N	.94	>> TRAINING <<	
												DEP 17 0.7 hr	
I49	0673	SAMIL CANTERO	0.0		D	-.-	1 TRV	5.0		D	-.-	019680	
		DAYNE AINA	5.8	100	N	.02	NO TRV	5.5	100	N	.03	>> TRAINING <<	
												low QUANTITY	
		BAKARI JENKINS	0.0	3736	N	*.**	8 trv	3.5	3736	N	1.52	>> TRAINING <<	
I50	!!!!	NO DATA	!!!!										
A87	0503	DAMION HAMILTON	1.5	6268	D	1.98	20 trv	6.5	6268	D	.45	017660	
		LOUIS HOLT	3.2		N	-.-	20 TRV	10.0		N	-.-	>> TRAINING <<	
			811033211	1322			1991	151%	Closed				
A88	0690	DAMION HAMILTON	1.5	7684	D	2.35	40 trv	6.5	7684	D	.54	021390	
		LOUIS HOLT	3.2		N	-.-	59 TRV	10.0		N	-.-	>> TRAINING <<	
			061023092	1231			3603	293%	Closed				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
BLOCK CELL	.80 D	.62 N	.72 C	86.0 D	76.0 N	0.0 S