

T&L MACHINE DETAIL for 03-21-2023 4:00 am to 03-22-2023 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	3.6	1350 D	2.13	NO TRV	10.0	1350 D	.77 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.77 D	.00 N	.77 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-21-2023 4:00 am to 03-22-2023 5:00 am

--- per job in---							-suggested corrections						
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK			
****	C-N-C - Attn to: Wayne Brown						****						
L04	0013	DENNIS COOPER	10.4	413 N	.46	NO TRV	10.0	413 N	.47	015120	>>	TRAINING <<	
L06	0013	DENNIS COOPER	10.4	410 N	.45	NO TRV	10.0	410 N	.47	015120	>>	TRAINING <<	
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C										
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)										
L12	!!!!	NO DATA !!!!	(507092152 3867 3708 Closed No Tag)										
L14	!!!!	NO DATA !!!!	(480121010 4144 782)										
L16	!!!!	NO DATA !!!!											
L17	6041	MICHAEL LAMB	4.2	417 D	1.99	1 trv	10.0	417 D	.83	019740			
		HOANG HO	9.6	397 N	.83	1 trv	9.0	397 N	.88				
			989092130	2277	1719								
L18	0020	MICHAEL LAMB	4.2	367 D	.16	NO TRV	10.0	367 D	.07	015750	low QUANTITY		
		HOANG HO	12.4	1106 N	.16	8 trv	12.0	1106 N	.16		low Efficiency		
			382092160	3000	368								
Low EFF for Job 0020 rated 562/hr for PRIM													
L20	!!!!	NO DATA !!!!	(830032290 4000 3528 Closed No Tag)										
L22	!!!!	NO DATA !!!!	(015070200 1985 2606 ** Closed)										
L24	!!!!	NO DATA !!!!	(989092130 2277 1719)										
L26	!!!!	NO DATA !!!!	(132102110 2053 2311 * Closed)										
L30	!!!!	NO DATA !!!!											
L32	!!!!	NO DATA !!!!											
L34	!!!!	NO DATA !!!!											
L36	!!!!	NO DATA !!!!	(661023261 2257 3354 *** Closed No Tag)										
L38	0610	ROBBIE JOSEPH	7.2	400 D	.29	1 trv	10.0	400 D	.20	020220	>>	TRAINING <<	

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		.37	D	.47	N	.43	C 30.0 D 41.0 N 0.0 S

T&L MACHINE DETAIL for 03-21-2023 4:00 am to 03-22-2023 5:00 am

***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****											
JOB		RUN MACHINE		EFF		-suggested corrections		RUN MACHINE		EFF WORK	
C58	!!!!	NO DATA	!!!!	(586013140	586	887	151% Closed No Tag)				
C60	0318	LISA TAGGART	7.6	6500 D	.57	5 trv	7.0	6500 D	.62	020450	
	DOWN	TS - Tooling Shortage	5.5 hrs	TAGGART,LISA	681013281	1701	1135				
C62	0456	SHAKIL BICE	11.1	4738 D	.43	10 trv	11.0	4738 D	.43	018920 >> TRAINING <<	
			025013241	2082	2250	* Closed No Tag					
C64	0317	SHAKIL BICE	11.1	7088 D	.50	10 trv	11.0	7088 D	.50	009050 >> TRAINING <<	
			700013240	2151	3227	150%					
C66	!!!!	NO DATA	!!!!	(828013101	2464	2159)					
C68	0235	JOEL ROSA	10.0	8130 D	.63	14 trv	10.0	8130 D	.63	014700 >> TRAINING <<	
			009038011	1074	3477	324%					
C70	0404	JOEL ROSA	10.0	8188 D	.70	13 trv	10.0	8188 D	.71	018530 >> TRAINING <<	
		LARRY P RODWELL	10.2	7500 N	.64	12 trv	10.0	7500 N	.65		
			236122130	2060	630						
C72	0478	KEMAL TIRNOVA	9.5	5570 D	.63	9 trv	10.0	5570 D	.60	014590	
			590122290	2589	1202						
C74	!!!!	NO DATA	!!!!	(821023060	2381	2021 Closed No Tag)					
C76	0433	KEMAL TIRNOVA	8.7	5600 D	.58	10 trv	10.0	5600 D	.50	018860	
		LARRY P RODWELL	10.2	6050 N	.53	11 trv	10.0	6050 N	.54		
			951033130	2171	1696						
C30	!!!!	NO DATA	!!!!	(001122132	2060	1924 Closed No Tag)					
C32	!!!!	NO DATA	!!!!	(003122130	1796	1960 * Closed No Tag)					
C34	!!!!	NO DATA	!!!!	(999091081	5000	312)					

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
CHARGING VALVE		.56 D	.59 N	.57 C	69.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 03-21-2023 4:00 am to 03-22-2023 5:00 am

JOB			--- per job in---					-suggested corrections				
			RUN MACHINE		EFF			RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey ****											
C40	0146	GORDON CURLEY	9.9	6300 D	.57	10	trv	10.0	6300 D	.56	019290	
			001122131	2081	1746							
C42	0247	GORDON CURLEY	9.9	4770 D	.43	8	trv	10.0	4770 D	.42	020940	
		PATRICK KELLY	7.3	4700 N	.57	7	trv	7.0	4700 N	.60		
			001122131	2081	1746							
C44	0314	DAMON P HASTINGS	8.8	2500 D	.28	5	trv	10.5	2500 D	.24	020850	
		PATRICK KELLY	1.3	500 N	.40	1	trv	3.0	500 N	.17	low Efficiency	
			904033160	2307	354							
Low EFF for Job 0314 rated 1000/hr for PRIM												
C46	!!!!	NO DATA !!!!	(	588112080	2319	1479	)					
C48	0126	DAMON P HASTINGS	1.1	1500 D	1.21	3	trv	10.5	1500 D	.13	018480 low Efficiency	
		PATRICK KELLY	8.6	6800 N	.70	12	trv	10.0	6800 N	.60		
			951033131	2172	946							
Low EFF for Job 0126 rated 1125/hr for PRIM												
C50	0479	GERALD D DAVIS	8.7	4050 N	.46	6	trv	8.0	4050 N	.51	016970	
			590122290	2589	1202							
C52	!!!!	NO DATA !!!!	(	234122290	2036	1410	)					
C54	0016	BIROL BOZACI	4.0S	150 D		4	trv	4.0S	150 D		017810 DEP 19 5.0 hr	
			1.6	2300 D	1.59	4	trv	1.5	2300 D	1.66	DEP 19 5.0 hr	
		GERALD D DAVIS	10.0	7000 N	.76	9	trv	10.0	7000 N	.76		
			586013190	2334	264							
C56	0381	LISA TAGGART	9.6	6000 D	.49	6	trv	10.0	6000 D	.47	011790	
		GERALD D DAVIS	1.3	600 N	.37	6	trv	1.5	600 N	.31		
			037023060	1859	1715							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.40 D	.58 N	.47 C	52.5 D	39.5 N	4.0 S

T&L MACHINE DETAIL for 03-21-2023 4:00 am to 03-22-2023 5:00 am

		--- per job in---				-suggested corrections											
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK									
****	ACME NUT - Attn to: Kevin Rhone					****											
C02	!!!!	NO DATA !!!!		(	131106191	666	863	** Closed)									
C04	!!!!	NO DATA !!!!		(	024013271	4024	2409	)									
C06	!!!!	NO DATA !!!!		(	001115170	1953299497	15335%	)									
C08	0700	KYLE DIGIUGNO		0.0	1121	D *	**	2	trv	4.5	1121	D	.33	018220	>>	TRAINING	<<
		RAYMOND E WOLF		2.6	1395	D	.70	4	trv	5.0	1395	D	.36				
				001115170		1953299497		15335%									
C10	!!!!	NO DATA !!!!		(	001115170	1953299497	15335%	)									
C12	0757	KYLE DIGIUGNO		0.2	890	D	8.09	3	trv	5.5	890	D	.27	020020	>>	TRAINING	<<
				001033160		2314		795									
C14	!!!!	NO DATA !!!!		(	043092270	1856	1563	Closed No Tag)									
C16	0758	KYLE DIGIUGNO		0.0	3141	D *	**	7	trv	5.0	3141	D	1.05	020340	>>	TRAINING	<<
				908033160		2333		951									

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
ACME NUT		.50	D	.00	N	.50	C
		20.0	D	0.0	N	0.0	S

T&L MACHINE DETAIL for 03-21-2023 4:00 am to 03-22-2023 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!! NO DATA !!!!	(701031220	2009	4766	237% Closed No Tag)		
C20	!!!! NO DATA !!!!	(700031189	2424	4225	174% Closed)		
C22	!!!! NO DATA !!!!	(611100210	2191	1526			
C24	0837 ERIC D STANEK	6.1 2000 D	.53	5 trv	5.5 2000 D	.59	020770 DEP 4 3.2 hr
		417033200	1976	323			
C26	0837 ERIC D STANEK	6.1 2000 D	.53	5 trv	5.5 2000 D	.59	020770 DEP 4 3.2 hr
		417033200	1976	323			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.59 D	.00 N	.59 C	11.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-21-2023 4:00 am to 03-22-2023 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE EFF						RUN MACHINE		EFF	WORK		
****	MISC #1 - Attn to: Kevin Rhone ****												
B02	!!!!	NO DATA !!!!		(700013241		2087	884)						
B04	0378	COLBY KERRY-RHONE		10.6	4600 D	.39	8 trv	10.0	4600 D	.41	019020	>> TRAINING <<	
				002013191	1373	384							
B06	0066	BRYANT MAHON		9.1	3200 D	.83	8 trv	9.0	3200 D	.85	015940	>> TRAINING <<	
				ROBERT DURRANT	1.8	1280 N	1.69	3 trv	10.0	1280 N	.30		
				246023060	2343	1738							
B08	0045	COLBY KERRY-RHONE		10.6	200 D	.05	6 trv	10.0	200 D	.05	015280	>> TRAINING <<	
				420122163	1930	824		low QUANTITY					
Low EFF for Job 0045 rated 409/hr for PRIM													
B10	!!!!	NO DATA !!!!		(121023211		1222	1117)						
B12	!!!!	NO DATA !!!!		(002122131		1913	125)						
B14	0300	ZACHARY FELMLEE		9.8	10200 D	.81	11 trv	10.0	10200 D	.79	020150	>> TRAINING <<	
				PAUL GALLIPEAU	10.6	7810 N	.57	9 trv	10.0	7810 N	.61	>> TRAINING <<	
				037023060	1859	1715							
B16	0465	ZACHARY FELMLEE		1.4	8600 D	3.71	5 trv	10.0	8600 D	.53	014720	>> TRAINING <<	
				PAUL GALLIPEAU	10.6	8340 N	.48	8 trv	10.0	8340 N	.51	>> TRAINING <<	
				940013240	2140	1742							
B18	!!!!	NO DATA !!!!		(990022152		1001	7475	747% Closed)					
B20	0060	JAMIE FELMLEE		9.1	2200 D	.49	5 trv	10.0	2200 D	.45	015370		
				150013271	3982	5943		***					
A50	!!!!	NO DATA !!!!		(584112030		2477	3204	** Closed)					
A52	0448	JAMIE FELMLEE		9.1	350 D	.08	4 trv	10.0	350 D	.07	013540	low QUANTITY	
				172042130	2205	2207		*					
Low EFF for Job 0448 rated 507/hr for PRIM													
A54	!!!!	NO DATA !!!!		(441092285		3252	3148	Closed No Tag)					
A56	!!!!	NO DATA !!!!		(001058230		2086	2191	*)					
A58	0463	JOSE DESPAIGNE		10.7	3100 D	.31	5 trv	10.0	3100 D	.34	020380	>> TRAINING <<	
				003052090	2347	1676							
A60	0424	JOSE DESPAIGNE		10.7	1200 D	.13	2 trv	10.0	1200 D	.13	021120	>> TRAINING <<	
				000033020	6000	1097		low Efficiency					
Low EFF for Job 0424 rated 900/hr for PRIM													

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.40 D	.47 N	.42 C	89.0 D	30.0 N	0.0 S

T&L MACHINE DETAIL for 03-21-2023 4:00 am to 03-22-2023 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	571122162	1229	5698	464% Closed No Tag)
A48	!!!!	NO DATA	!!!!					

T&L MACHINE DETAIL for 03-21-2023 4:00 am to 03-22-2023 5:00 am

		--- per job in---						-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	FITTING - Attn to: Kevin Rhone										****
A86	0056	CAMERON BUDZISZEWS	11.1	5700 D	.37	7 trv	11.5	5700 D	.36	014100	
			269023091	2289	488						
A74	!!!!	NO DATA !!!!		(	971092200	2463	2734	* Closed No Tag)			
A76	0142	CAMERON BUDZISZEWS	11.1	9900 D	.60	7 trv	11.5	9900 D	.57	018660	
			121023210	1704	1482						
A24	!!!!	NO DATA !!!!									
A25	0456	HERMAN LEWIS	10.4	7500 D	.50	11 trv	10.0	7500 D	.52	018920	
A26	0036	HERMAN LEWIS	1.8	1350 D	.54	4 trv	2.0	1350 D	.47	018960	
		GLENN DAVIS	9.7	6175 D	.44	8 trv	10.0	6175 D	.43		
A27	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.47 D	.00 N	.47 C	45.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-21-2023 4:00 am to 03-22-2023 5:00 am

		--- per job in---							-suggested corrections					
JOB		RUN MACHINE		EFF					RUN MACHINE		EFF	WORK		
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt							****						
A10	0540	JASON BEACHEL	10.0	2838	D	.63	26	trv	10.0	2838	D	.63	019650	>> TRAINING <<
		TYRON YAWN	8.6	5192	N	1.34	34	trv	9.5	5192	N	1.21		>> TRAINING <<
			641013050 1757 2713 154% Closed No Tag											
A12	0522	JASON BEACHEL	7.2	1065	D	.24	2	trv	10.0	1065	D	.18	020890	>> TRAINING <<
			243122290 2196 1580							low Efficiency				
A14	!!!!	NO DATA !!!!	(	995112291	1914	2398	** Closed No Tag)							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL		.40	D	1.21	N	.66	C
		20.0	D	9.5	N	0.0	S

T&L MACHINE DETAIL for 03-21-2023 4:00 am to 03-22-2023 5:00 am													
JOB			--- per job in---						-suggested corrections				
			RUN MACHINE		EFF				RUN MACHINE		EFF		WORK
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****													
I26	0627	KOSTAQ MIZAKU	8.4	3715	D	1.26	2	trv	9.5	3715	D	1.12	018080
I27	0534	GERSON JAMES	10.1	1512	D	.33	NO	TRV	9.5	1512	D	.35	016390
I40	0503	JUAN BRAVO	0.0	269	D	*.**	1	trv	1.0	269	D	1.17	017660
		FNU HASSAN	9.9	2835	N	1.25	5	trv	9.5	2835	N	1.30	>> TRAINING <<
I41	!!!!	NO DATA	!!!!										
I42	!!!!	NO DATA	!!!!										
I43	0660	KEDRICK BROWN	0.0	2553	D	*.**	7	trv	0.0	2553	D	*.**	019060 >> TRAINING <<
I44	0587	MUNAWAR QADRI	0.0	4440	D	*.**	9	trv	9.5	4440	D	1.35	020910 >> TRAINING <<
		BAKARI JENKINS	0.0	4548	N	*.**	12	trv	9.5	4548	N	1.38	>> TRAINING <<
I45	0690	JUAN BRAVO	9.3	4248	D	.77	17	trv	9.0	4248	D	.79	021390
		DEWAYNE JAMES	0.0	4312	N	*.**	19	trv	9.5	4312	N	.76	>> TRAINING <<
I46	0685	HANSEL MAIQUEZ-HER	10.2	4336	D	.85	2	trv	9.5	4336	D	.91	019730
		MARK FRANCIS	1.7	664	N	.77	NO	TRV	1.5	664	N	.89	>> TRAINING <<
I47	0536	JUAN COLLAZO	10.5	4936	D	.67	10	trv	10.0	4936	D	.71	021080 >> TRAINING <<
		VICTOR CONTRERRAS	0.1	5786	N	*.**	12	trv	9.5	5786	N	.87	>> TRAINING <<
I48	0686	JOSE OTERO SANTOS	5.1	1976	D	.87	NO	TRV	5.0	1976	D	.88	019550 >> TRAINING <<
		DAYNE AINA	0.3	150	N	1.00	NO	TRV	0.5	150	N	.67	>> TRAINING <<
		RALPHIE PASTRANA	9.7	2200	N	.51	7	trv	9.0	2200	N	.54	>> TRAINING <<
I49	0673	ANTHONY JOHNSON JR	10.3	5400	D	.75	8	trv	10.0	5400	D	.77	019680 >> TRAINING <<
		MARK FRANCIS	8.1	2768	N	.49	8	trv	8.0	2768	N	.49	>> TRAINING <<
I50	!!!!	NO DATA	!!!!										
A87	0536	DAMION HAMILTON	0.2		D	-.--	40	TRV					021080
			6.3S	12130	D		70	trv	6.0	12130	D	1.84	
	0673	DAMION HAMILTON	10.5	10300	D	.70	NO	TRV	10.0	10300	D	.74	019680
	0503	KENARDO JAMES	4.8	2400	N	.23	10	trv	5.5	2400	N	.20	017660 >> TRAINING <<
			811033211	1322			490						
A88	0689	DAMION HAMILTON	6.8	12628	D	.84	113	trv	10.0	12628	D	.57	019840
	0690	AVI CANTERO	0.0S		N				4.0S		N		021390
		KENARDO JAMES	5.1	9588	N	.86	35	trv	5.0	9588	N	.87	>> TRAINING <<
			061023092	1231			1592	**					
PROPOSED CORRECTIONS:													
			EFFICIENCY					H O U R S					
BLOCK CELL			.97	D	.84	N	.92	C	99.0	D	67.5	N	4.0 S