

NO TIME OUT: 020780 11-21-22 04:59 pm SECO L38 6781 HOANG HO
NO TIME OUT: 021350 11-21-22 05:17 pm PSET L36 6781 HOANG HO

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--- per job in---
JOB          RUN MACHINE  EFF          -suggested corrections
          RUN MACHINE  EFF  WORK
**** Special Assembly - Attn to: Cline Brown ****

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H04	!!!!	NO DATA	!!!!
H06	!!!!	NO DATA	!!!!
H08	!!!!	NO DATA	!!!!
H10	!!!!	NO DATA	!!!!
H20	!!!!	NO DATA	!!!!
H12	!!!!	NO DATA	!!!!
H14	!!!!	NO DATA	!!!!
H22	!!!!	NO DATA	!!!!

T&L MACHINE DETAIL for 11-21-2022 4:00 am to 11-22-2022 5:00 am

JOB				--- per job in---				-suggested corrections					
				RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	C-N-C - Attn to: Wayne Brown ****												
L04	0012	ROBBIE JOSEPH		10.6	375 D	.41	NO TRV	10.0	375 D	.43	015110		
		DENNIS COOPER		10.2	288 N	.32	NO TRV	9.5	288 N	.35		>> TRAINING <<	
L06	0012	ROBBIE JOSEPH		10.6	475 D	.52	NO TRV	10.0	475 D	.55	015110		
		DENNIS COOPER		10.2	330 N	.37	NO TRV	9.5	330 N	.40		>> TRAINING <<	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C									
L10	!!!!	NO DATA	!!!!	(680070174 3994 5769 *** Closed)									
L12	!!!!	NO DATA	!!!!	(507092152 3867 1133)									
L14	!!!!	NO DATA	!!!!	(480121010 4144 782)									
L16	0015	GLENN DAVIS		2.4	51 D	.42	NO TRV	4.5	51 D	.23	015740		
	0070	GLENN DAVIS		2.9	62 D	.43	NO TRV	5.5	62 D	.23	015950		
L17	0747	MICHAEL LAMB		9.9	460 D	.08	2 trv	10.0	460 D	.08	017100	low QUANTITY	
				556102164	877	801							
	Low EFF for Job 0747 rated 553/hr for PRIM												
L18	!!!!	NO DATA	!!!!	(382092161 3000 2707)									
L20	!!!!	NO DATA	!!!!	(830032290 4000 2867)									
L22	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C									
				(015070200 1985 2606 ** Closed)									
L24	!!!!	NO DATA	!!!!	(989092130 2277 161)									
L26	0132	MICHAEL LAMB		9.9	423 D	.86	1 trv	10.0	423 D	.85	019080		
				590102311	1583	1711	* Closed	No Tag					
L30	!!!!	NO DATA	!!!!										
L32	!!!!	NO DATA	!!!!										
L34	!!!!	NO DATA	!!!!										
L36	6220	WAYNE C BROWN		8.6S	196 D		1 trv	8.0S	196 D		021350	DEP 23 3.3 hr	
				111092252	1391	115							
L38	6510	JOHN A LEE		7.8S	D		1 TRV	7.5S	D		020780	DEP 12 2.7 hr	

PROPOSED CORRECTIONS:

EFFICIENCY				H O U R S			
C-N-C	.43 D	.37 N	.41 C	50.0 D	19.0 N	15.5 S	

T&L MACHINE DETAIL for 11-21-2022 4:00 am to 11-22-2022 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	CHARGING VALVE	- Attn	to: Tom Jackson & Birol Bozaci				****			
C58	!!!!	NO DATA	!!!!	(	961092200	2180	1242	)		
C60	!!!!	NO DATA	!!!!	(	121082110	1678	1866	* Closed No Tag	)	
C62	!!!!	NO DATA	!!!!	(	962102171	2520	2176	Closed	)	
C64	0317	LISA TAGGART		9.9	9400 D	.74	6 trv	10.0	9400 D .73	009050
		GERARDO NEGRON		10.3	8835 N	.67	11 trv	10.0	8835 N .69	
					158112080	2222	621			
C66	0005	LISA TAGGART		9.9	6900 D	.62	8 trv	10.0	6900 D .61	018320
		GERARDO NEGRON		10.3	6000 N	.52	9 trv	10.0	6000 N .53	
					321102240	2242	2422	*		
C68	!!!!	NO DATA	!!!!	(	322102240	2483	1178	)		
C70	!!!!	NO DATA	!!!!	(	154062060	1932	2532	** Closed No Tag	)	
C72	!!!!	NO DATA	!!!!	(	965092200	2192	1670	)		
C74	!!!!	NO DATA	!!!!	(	590102311	1583	1711	* Closed No Tag	)	
C76	0433	KEMAL TIRNOVA		9.9	4770 D	.43	8 trv	10.0	4770 D .42	018860
					124102170	1834	2138	*		
C30	0036	KEMAL TIRNOVA		9.7	6500 D	.45	8 trv	10.0	6500 D .43	018960
					589112080	2367	835			
C32	!!!!	NO DATA	!!!!	(	001102170	1746	275	)		
C34	!!!!	NO DATA	!!!!	(	999091081	5000	312	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.55 D	.61 N	.57 C	40.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 11-21-2022 4:00 am to 11-22-2022 5:00 am

JOB		--- per job in---				-suggested corrections			
		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey ****								
C40	!!!!	NO DATA !!!!		(	590102311	1583	1711	* Closed No Tag)	
C42	0247	GERALD D DAVIS		10.3	6500 N	.56	10 trv	10.0 6500 N .58 020940	
		001102311		2181			2527	* Closed No Tag	
C44	0302	BIROL BOZACI		6.3S	150 D		6 trv	6.0S 150 D 018620	
				3.8	3450 D	.81	6 trv	4.0 3450 D .77	
		GERALD D DAVIS		10.3	6300 N	.54	9 trv	10.0 6300 N .56	
		582112080		2045			539		
C46	!!!!	NO DATA !!!!		(	121102170	2751	640	)	
C48	0126	GORDON CURLEY		10.2	4000 D	.35	7 trv	10.0 4000 D .36 018480	
		LARRY P RODWELL		10.1	6500 N	.57	10 trv	10.0 6500 N .58	
		001102240		2269			161		
C50	!!!!	NO DATA !!!!		(	159112030	1966	1542	)	
C52	0069	GORDON CURLEY		10.2	1850 D	.12	4 trv	10.0 1850 D .12 015710 low Efficiency	
		960102042		2040			646		
Low EFF for Job 0069 rated 1500/hr for PRIM									
C54	!!!!	NO DATA !!!!		(	961092200	2180	1242	)	
C56	0381	LARRY P RODWELL		10.1	7900 N	.61	10 trv	10.0 7900 N .61 011790	
		583102312		2418			1751		

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.33 D	.58 N	.49 C	24.0 D	40.0 N	6.0 S

T&L MACHINE DETAIL for 11-21-2022 4:00 am to 11-22-2022 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone					****				
C02	!!!!	NO DATA		!!!!	(131106191	666	845	** Closed)		
C04	!!!!	NO DATA		!!!!	(766092150	2024	1521	)		
C06	0825	ERIC D STANEK			2.5	800 D	.42	2 trv	2.5	800 D .42 018570 DEP 4 7.2 hr
					001115170	1953286378	14663%			
C08	0700	ERIC D STANEK			2.5	1000 D	.52	3 trv	2.5	1000 D .52 018220 DEP 4 7.2 hr
					001115170	1953286378	14663%			
C10	!!!!	NO DATA		!!!!	(001115170	1953286378	14663%	)		
C12	!!!!	NO DATA		!!!!	(594112080	2044	873	)		
C14	0855	RAYMOND E WOLF			6.4	2227 D	.58	6 trv	10.0	2227 D .37 020270 >> TRAINING <<
					043092270	1856	1269			
C16	!!!!	NO DATA		!!!!	(162102310	2507	3024	** Closed No Tag)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.40 D	.00 N	.40 C	15.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-21-2022 4:00 am to 11-22-2022 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!! NO DATA !!!!	(	701031220	2009	4766	237% Closed No Tag	)
C20	!!!! NO DATA !!!!	(	700031189	2424	4225	174% Closed	)
C22	!!!! NO DATA !!!!	(	611100210	2191	1186		
C24	!!!! NO DATA !!!!	(	700031182	2424	2680	* Closed No Tag	)
C26	0837 KYLE DIGIUGNO	0.3	3448	D17.62	6 trv	9.0	3448 D .62 020770 >> TRAINING <<
			391112030	1914	1030		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.62 D	.00 N	.62 C	9.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-21-2022 4:00 am to 11-22-2022 5:00 am														
JOB			--- per job in---					-suggested corrections						
			RUN MACHINE		EFF			RUN MACHINE		EFF		WORK		
****	MISC #1 - Attn to: Kevin Rhone												****	
B02	0460	COLBY KERRY-RHONE	4.7		D	-.--		4.5		D	-.--	014030	>>	TRAINING <<
			002102310	2138		1138								
B04	0378	COLBY KERRY-RHONE	4.7		D	-.--		4.5		D	-.--	019020	>>	TRAINING <<
			590102310	1583		716								
B06	0066	BRYANT MAHON	10.8	3100	D	.68	8 trv	10.5	3100	D	.70	015940	>>	TRAINING <<
		ROBERT DURRANT	6.8	100	N	.04	1 trv	9.5	100	N	.03			low QUANTITY
			486112080	1909		298								
Low EFF for Job 0066 rated 420/hr for PRIM														
B08	0045	COLBY KERRY-RHONE	4.5	950	D	.51	5 trv					015280	>>	TRAINING <<
			0.0	1000	D	*. **	5 trv	5.5	1950	D	.87			
			820062272	1960		1324								
B10	0451	ZACHARY FELMLEE	1.7	5800	D	2.32	NO TRV	1.5	5800	D	2.58	013650	>>	TRAINING <<
														HI Efficiency
			121082111	1678		2305	** Closed No Tag							
B12	0100	ZACHARY FELMLEE	1.1		D	-.--		8.5		D	-.--	016950	>>	TRAINING <<
			964092200	2068		712								
B14	0300	ZACHARY FELMLEE	1.7	4000	D	1.87	5 trv	1.5	4000	D	2.08	020150	>>	TRAINING <<
														HI Efficiency
		PAUL GALLIPEAU	9.1	7180	N	.62	9 trv	10.0	7180	N	.56		>>	TRAINING <<
			960102110	2166		3105	*** Closed							
B16	0465	ZACHARY FELMLEE	1.1		D	-.--		8.5		D	-.--	014720	>>	TRAINING <<
			126102171	1513		148								
B18	0496	PAUL GALLIPEAU	10.7	4850	N	.49	15 trv	10.0	4850	N	.53	020130	>>	TRAINING <<
			990022152	1001		3637	363% Closed							
B20	!!!!	NO DATA !!!!	(	810052231	4028	3020	)							
A50	!!!!	NO DATA !!!!	(	960102042	2040	646	)							
A52	!!!!	NO DATA !!!!	(	064042050	2200	2088	Closed No Tag)							
A54	0009	JAMIE FELMLEE	0.1S	10	D		3 trv	8.5S	10	D		015160		
			1.4	900	D	.88	3 trv	1.5	900	D	.83			
		PATRICK KELLY	9.1	4500	N	.69	10 trv	10.0	4500	N	.63			
			441092280	2928		790								
A56	!!!!	NO DATA !!!!	(	960102110	2166	3105	*** Closed)							
A58	0463	PATRICK KELLY	9.1	4200	N	.50	8 trv	10.0	4200	N	.46	020380	>>	TRAINING <<
			002052020	1816		2113	* Closed No Tag							
A60	!!!!	NO DATA !!!!	(	111092252	1391	115	)							

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.44 D	.44 N	.44 C	46.5 D	49.5 N	8.5 S

T&L MACHINE DETAIL for 11-21-2022 4:00 am to 11-22-2022 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
***** ACME MISC - Attn to: Ray Wolf *****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	Closed No Tag)
A48	!!!!	NO DATA	!!!!					

T&L MACHINE DETAIL for 11-21-2022 4:00 am to 11-22-2022 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
***** FITTING - Attn to: Kevin Rhone *****							
A86	!!!! NO DATA !!!!	(	038032070	2077	1874	)	
A74	!!!! NO DATA !!!!	(	798092130	1031	1079	* Closed No Tag)	
A76	!!!! NO DATA !!!!	(	331082111	1678	2233	**)	
A24	!!!! NO DATA !!!!						
A25	!!!! NO DATA !!!!						
A26	0036 HERMAN LEWIS	10.4	8450 D	.57	10 trv	10.0	8450 D .59 018960
A27	!!!! NO DATA !!!!						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.59 D	.00 N	.59 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-21-2022 4:00 am to 11-22-2022 5:00 am

JOB		--- per job in---				-suggested corrections				
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****									
A10	0560	KOSTA TILA	9.4	4700 D	1.11	28 trv	10.0	4700 D	1.04	019970
			831112100	1463	2349	161%				
A12	!!!!	NO DATA !!!!	(	216102170	2172	2384	*	Closed	)	
A14	0634	KOSTA TILA	3.1	828 D	.68	1 trv	4.0	828 D	.52	020160
			968102170	1273	2092	164%				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.89 D	.00 N	.89 C	14.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-21-2022 4:00 am to 11-22-2022 5:00 am													
JOB			--- per job in---					-suggested corrections					
			RUN MACHINE EFF					RUN MACHINE EFF WORK					
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****													
I26	0627	KOSTAQ MIZAKU	8.1	3400	D	1.19	2	trv	9.5	3400	D	1.02	018080
I27	0534	GERSON JAMES	0.0	544	D	*.**	NO	TRV	4.5	544	D	.27	016390
I40	0650	HANSEL MAIQUEZ-HER	5.5	2448	D	1.42	7	trv	5.5	2448	D	1.41	018390
		IVORY HANKERSON JR	9.8	3902	N	1.26	9	trv	9.5	3902	N	1.30	>> TRAINING <<
I41	!!!!	NO DATA	!!!!										
I42	!!!!	NO DATA	!!!!										
I43	0659	ANTHONY JOHNSON JR	0.5	156	D	1.04	NO	TRV	0.5	156	D	1.11	019050 >> TRAINING <<
		GERSON JAMES	5.8	1458	D	.90	2	trv	5.5	1458	D	.95	
		RICHARD WATSON	10.3	2670	N	.93	3	trv					>> TRAINING <<
			0.0	2670	N	*.**	3	trv	10.0	2670	N	.95	COUNT CORRECT!
I44	!!!!	NO DATA	!!!!										
I45	0658	JUAN BRAVO	4.5	1580	D	2.01	14	trv	10.0	1580	D	.90	020950
		CHARLES SCRIBNER	9.9	1640	N	.95	12	trv	9.5	1640	N	.99	>> TRAINING <<
I46	!!!!	NO DATA	!!!!										
I47	0539	HANSEL MAIQUEZ-HER	2.0	2392	D	1.69	4	trv	4.5	2392	D	.76	021090
		LOUIS HOLT	0.0		N	-.--	7	TRV	9.0		N	-.--	>> TRAINING <<
I48	0686	ANTHONY JOHNSON JR	0.1		D	-.--							019550 >> TRAINING <<
			0.0	2768	D	*.**	NO	TRV	7.0	2768	D	.88	
		JOSE OTERO SANTOS	0.0	3696	D	*.**	7	trv	2.5	3696	D	3.29	>> TRAINING <<
													HI Efficiency
		9907 FREDERICK FUL	9.7	3568	N	.81	7	trv	9.0	3568	N	.88	>> TRAINING <<
I49	0697	RICARDO RIVERA VIL	10.5	5863	D	.80	6	trv	10.0	5863	D	.84	019560 >> TRAINING <<
		VON MCGEE	0.0	4520	N	*.**	2	trv	9.5	4520	N	.68	>> TRAINING <<
I50	!!!!	NO DATA	!!!!										
A87	!!!!	NO DATA	!!!!	(	391019180	1168	1234	*	)				
A88	0556	DAMION HAMILTON	11.7	8064	D	.21	100	trv	11.5	8064	D	.21	021070
			829112142	661	1371	207%							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
BLOCK CELL		.87	D	.81	N	.85	C 71.0 D 56.5 N 0.0 S