

T&L MACHINE DETAIL for 09-01-2022 4:00 am to 09-02-2022 5:00 am

(Corrected Report)

JOB			RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown			****		
H04	!!!!	NO DATA	!!!!			
H06	!!!!	NO DATA	!!!!			
H08	!!!!	NO DATA	!!!!			
H10	!!!!	NO DATA	!!!!			
H20	0503	THOM NGUYEN		NO TRV	5.5	1050 D 1.09 017660
H12	!!!!	NO DATA	!!!!			
H14	!!!!	NO DATA	!!!!			
H22	!!!!	NO DATA	!!!!			

	EFFICIENCY			HOURS		
Special Assembly	1.09 D	.00 N	1.09 C	5.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-01-2022 4:00 am to 09-02-2022 5:00 am (Corrected Report)

	JOB						RUN	MACHINE	EFF	WORK
****	C-N-C	- Attn to: Wayne Brown	****							
L04	!!!!	NO DATA	!!!!							
L06	!!!!	NO DATA	!!!!							
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C						
L10	!!!!	NO DATA	!!!!	(680070174 3994 5769	*** Closed)					
L12	!!!!	NO DATA	!!!!	(615121013 3870 11953	309% Closed No Tag)					
L14	!!!!	NO DATA	!!!!	(480121010 4144 91	)					
L16	!!!!	NO DATA	!!!!							
L17	!!!!	NO DATA	!!!!	(003032140 2101 1075	)					
L18	0020	MICHAEL LAMB		2 trv	10.0	345 D	.06	015750	low	QUANTITY
			578082260 1218	220						
		Low EFF for Job 0020 rated 562/hr for PRIM								
L20	!!!!	NO DATA	!!!!	(830032290 4000 2867	)					
L22	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C						
			(015070200 1985 2606	** Closed)						
L24	6010	MICHAEL LAMB		2 trv	10.0	703 D	1.00	016260		
			026012310 1368	3362	246% Closed					
L26	!!!!	NO DATA	!!!!	(006082230 1350 1478	* Closed No Tag)					
L30	!!!!	NO DATA	!!!!							
L32	!!!!	NO DATA	!!!!							
L34	!!!!	NO DATA	!!!!							
L36	0726	WAYNE C BROWN		1 trv	7.0	244 D	.71	018140	DEP 23	3.3 hr
			033082150 202	154						
L38	0607	JOHN A LEE		1 TRV	6.5S	D		020470	DEP 12	4.4 hr

	EFFICIENCY		HOURS			
C-N-C	.58 D .00 N .58 C	27.0 D	0.0 N	6.5 S		

T&L MACHINE DETAIL for 09-01-2022 4:00 am to 09-02-2022 5:00 am (Corrected Report)

JOB		RUN MACHINE				EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci	****					
C58	!!!! NO DATA !!!!	(001082021 1885 24)					
C60	!!!! NO DATA !!!!	(251022140 1262 490)					
C62	0474 GORDON CURLEY	11 trv 10.0 6610 D .72 014540	491082160 2147 1067				
C64	!!!! NO DATA !!!!	(001082230 2053 293)					
C66	!!!! NO DATA !!!!	(005082232 2131 1846)					
C68	!!!! NO DATA !!!!	(619072180 1949 2177 * Closed No Tag)					
C70	0404 GORDON CURLEY	12 trv 10.0 7255 D .62 018530					
	LARRY P RODWELL	9 trv 10.0 6035 N .52	156072050 1982 1729				
C72	0145 LARRY P RODWELL	10 trv 10.0 5260 N .47 019810					
	Conveyor Jammed	003082232 2061 1980					
C74	!!!! NO DATA !!!!	(404062270 2093 2914 ** Closed)					
C76	0433 GERARDO NEGRON	7 trv 10.0 3385 N .30 018860					
	Conveyor Jammed	003082231 2061 1354					
C30	!!!! NO DATA !!!!	(001082025 2091 228)					
C32	0253 GERARDO NEGRON	7 trv 10.0 3300 N .33 019440					
	Conveyor Jammed	003082230 2061 1694					
C34	!!!! NO DATA !!!!	(999091081 5000 312)					

	EFFICIENCY	HOURS
CHARGING VALVE	.67 D .40 N .49 C	20.0 D 40.0 N 0.0 S

T&L MACHINE DETAIL for 09-01-2022 4:00 am to 09-02-2022 5:00 am (Corrected Report)

JOB							RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey						****			
C40	!!!!	NO DATA	!!!!	(	487082300	1939	444	)		
C42	!!!!	NO DATA	!!!!	(	487082300	1939	444	)		
C44	0005	BIROL	BOZACI				1 trv		11.0S	200 D
					005082232	2131	1846			018320
C46	!!!!	NO DATA	!!!!	(	246111220	2130	3048	*** Closed No Tag	)	
C48	!!!!	NO DATA	!!!!	(	001072252	2017	2575	** Closed No Tag	)	
C50	!!!!	NO DATA	!!!!	(	606082020	1925	1487	)		
C52	!!!!	NO DATA	!!!!	(	821062200	2119	1886	)		
C54	!!!!	NO DATA	!!!!	(	001082022	1452	1022	)		
C56	!!!!	NO DATA	!!!!	(	825072180	2173	2598	* Closed	)	

	EFFICIENCY			HOURS		
MISC #2	.00 D	.00 N	.00 C	0.0 D	0.0 N	11.0 S

T&L MACHINE DETAIL for 09-01-2022 4:00 am to 09-02-2022 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!! (131106191 666 845 ** Closed)				
C04	!!!! NO DATA !!!! (198052230 4038 218)				
C06	!!!! NO DATA !!!! (001115170 1953273967 14028%)				
C08	!!!! NO DATA !!!! (001115170 1953273967 14028%)				
C10	!!!! NO DATA !!!! (001115170 1953273967 14028%)				
C12	0757 KYLE DIGIUGNO Shut off to sort for short parts 004082231 1956 2534 ** Closed No Tag	4 trv	7.0	1719 D .41	020020
C14	!!!! NO DATA !!!! (006082230 1350 1478 * Closed No Tag)				
C16	0815 KYLE DIGIUGNO Tool Chipped Out 004082231 1956 2534 ** Closed No Tag	4 trv	9.5	2184 D .37	020500

	EFFICIENCY			HOURS		
ACME NUT	.39 D	.00 N	.39 C	16.5 D	0.0 N	0.0 S

RUN	MACHINE	EFF	WORK
1	1	1	1
2	1	1	1
3	1	1	1
4	1	1	1
5	1	1	1
6	1	1	1
7	1	1	1
8	1	1	1
9	1	1	1
10	1	1	1
11	1	1	1
12	1	1	1
13	1	1	1
14	1	1	1
15	1	1	1
16	1	1	1
17	1	1	1
18	1	1	1
19	1	1	1
20	1	1	1
21	1	1	1
22	1	1	1
23	1	1	1
24	1	1	1
25	1	1	1
26	1	1	1
27	1	1	1
28	1	1	1
29	1	1	1
30	1	1	1
31	1	1	1
32	1	1	1
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36	1	1	1
37	1	1	1
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39	1	1	1
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47	1	1	1
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49	1	1	1
50	1	1	1
51	1	1	1
52	1	1	1
53	1	1	1
54	1	1	1
55	1	1	1
56	1	1	1
57	1	1	1
58	1	1	1
59	1	1	1
60	1	1	1
61	1	1	1
62	1	1	1
63	1	1	1
64	1	1	1
65	1	1	1
66	1	1	1
67	1	1	1
68	1	1	1
69	1	1	1
70	1	1	1
71	1	1	1
72	1	1	1
73	1	1	1
74	1	1	1
75	1	1	1
76	1	1	1
77	1	1	1
78	1	1	1
79	1	1	1
80	1	1	1
81	1	1	1
82	1	1	1
83	1	1	1
84	1	1	1
85	1	1	1
86	1	1	1
87	1	1	1
88	1	1	1
89	1	1	1
90	1	1	1
91	1	1	1
92	1	1	1
93	1	1	1
94	1	1	1
95	1	1	1
96	1	1	1
97	1	1	1
98	1	1	1
99	1	1	1
100	1	1	1

C18 !!!! NO DATA !!!! (701031220 2009 3964 197%)

C20 !!!! NO DATA !!!! (700031189 2424 4225 174% Closed)

C22 !!!! NO DATA !!!! (611100210 2191 231)

C24 !!!! NO DATA !!!! (700031187 2424 1295)

C26 !!!! NO DATA !!!! (006082231 1350 873)

T&L MACHINE DETAIL for 09-01-2022 4:00 am to 09-02-2022 5:00 am												
(Corrected Report)												
JOB						RUN MACHINE		EFF	WORK			
**** MISC #1 - Attn to: Kevin Rhone ****												
B02	0460	PATRICK KELLY			13 trv	10.0	11000	N	.86	014030		
			821062200	2119	1886							
B04	!!!!	NO DATA !!!!	(	408072250	1943	499	)					
B06	!!!!	NO DATA !!!!	(	001062200	796	240	)					
B08	0045	CAMERON BUDZISZEWS			6 trv	9.5	2500	D	.64	015280		
		Changed Drills Beginning and End of shift										
			820052230	1962	2101	*						
B10	0451	PATRICK KELLY			10 trv	10.0	11800	N	.79	013650		
			121082111	1678	963							
B12	!!!!	NO DATA !!!!	(	408072251	1943	2088	* Closed No Tag)					
B14	0300	CAMERON BUDZISZEWS			11 trv	9.5	9600	D	.79	020150		
			704082300	2240	1171							
B16	0573	WEBSTER LUCE JR			1 trv	1.0	100	D	.10	019800	DEP 16 9.9 hr	
		GERALD D DAVIS			5 trv	10.0	3000	N	.30		>> TRAINING <<	
			060062270	2027	740							
B18	0496	WEBSTER LUCE JR			1 trv	1.0	50	D	.05	020130	DEP 16 9.9 hr	
		GERALD D DAVIS			6 trv	10.0	3600	N	.39		>> TRAINING <<	
			990022152	1001	1567	157%	Closed					
B20	!!!!	NO DATA !!!!	(	810052231	4028	310	)					
A50	!!!!	NO DATA !!!!	(	801121139	2604	2827	* Closed)					
A52	0448	ROBERT PAUL			2 trv	5.0	800	N	.32	013540	>> TRAINING <<	
		Quit										
			064042050	2200	785							
A54	!!!!	NO DATA !!!!	(	289080312	2604	1372	)					
A56	!!!!	NO DATA !!!!	(	821062200	2119	1886	)					
A58	0463	DAMON P HASTINGS			5 TRV	10.0		D	-.--	020380	>> TRAINING <<	
		Changed Thrust Bearing Spindle #3										
			483082160	804	404							
A60	0424	DAMON P HASTINGS			7 trv	9.0	5800	D	.72	021120	>> TRAINING <<	
		ROBERT PAUL			4 trv	4.5	2300	N	.57		>> TRAINING <<	
		Quit										
			911062242	1029	550							

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(471110190	2214	754	Closed No Tag)
A48	!!!!	NO DATA	!!!!				

T&L MACHINE DETAIL for 09-01-2022 4:00 am to 09-02-2022 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0560 KOSTA TILA	30 trv	10.0	5400 D	1.20 019970
	ANTHONY BEARD	24 trv	10.0	4213 N	.94
	431082310 1905	1514			
A12	!!!! NO DATA !!!!	(002041190 1041	1652	159% Closed	No Tag)
A14	!!!! NO DATA !!!!	(004052090 1728	2256	** Closed	)

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	1.20 D .94 N 1.07 C	10.0 D 10.0 N 0.0 S

T&L MACHINE DETAIL for 09-01-2022 4:00 am to 09-02-2022 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****							
I26	!!!!	NO DATA !!!!					
I27	0534	GERSON JAMES	NO TRV	7.5	1672 D	.50	016390
I40	0514	GERSON JAMES	NO TRV	2.5	507 D	.92	015410
I41	!!!!	NO DATA !!!!					
I42	!!!!	NO DATA !!!!					
I43	!!!!	NO DATA !!!!					
I44	0556	JUAN BRAVO	12 trv	9.5	1920 D	.84	021070
		CHARLES SCRIBNER	6 trv	9.5	2166 N	.95	
I45	0691	KOSTAQ MIZAKU	19 trv	9.5	4904 D	.86	020180 >> TRAINING <<
I46	!!!!	NO DATA !!!!					
I47	0539	DAYNE AINA	15 trv	9.0	6760 D	1.07	021090 >> TRAINING <<
I48	0686	JOSE DESPAIGNE	6 trv	10.0	3304 D	.73	019550 >> TRAINING <<
		9907 FREDERICK FUL	7 trv	9.5	4248 N	.99	>> TRAINING <<
I49	0697	VON MCGEE	NO TRV	9.0	4504 N	.71	019560 >> TRAINING <<
I50	!!!!	NO DATA !!!!					
A87	0539	DAMION HAMILTON	40 trv	7.5	5830 D	.71	021090 chg S/U to RUN
		LOUIS HOLT	29 trv	8.5	6958 N	.74	>> TRAINING <<
			971042211 1125	1778	158%		
A88	0686	DAMION HAMILTON	30 trv	9.0	7242 D	.37	019550
	0514	DAMION HAMILTON	8 trv	1.0	2208 D	2.09	015410
		LOUIS HOLT	20 trv	8.5	9536 N	1.06	>> TRAINING <<
			611082312 643	3230	502%		

BLOCK CELL

EFFICIENCY **HOURS**

.76 D .89 N .82 C 65.5 D 45.0 N 0.0 S