

T&L MACHINE DETAIL for 06-30-2022 4:00 am to 07-01-2022 5:00 am
(Corrected Report)

	JOB		RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****				
H04	!!!!	NO DATA	!!!!			
H06	!!!!	NO DATA	!!!!			
H08	!!!!	NO DATA	!!!!			
H10	!!!!	NO DATA	!!!!			
H20	!!!!	NO DATA	!!!!			
H12	!!!!	NO DATA	!!!!			
H14	!!!!	NO DATA	!!!!			
H22	!!!!	NO DATA	!!!!			

T&L MACHINE DETAIL for 06-30-2022 4:00 am to 07-01-2022 5:00 am (Corrected Report)

JOB				RUN MACHINE		EFF	WORK
***** C-N-C - Attn to: Wayne Brown *****							
L04	0013	ROBBIE JOSEPH	NO TRV	10.0	462 D	.53	015120
		KEVIN STOKELIN	NO TRV	10.0	448 N	.51	
L06	0013	ROBBIE JOSEPH	NO TRV	8.0	403 D	.58	015120
	0012	ROBBIE JOSEPH	NO TRV	2.0	64 D	.37	015110
		KEVIN STOKELIN	NO TRV	10.0	465 N	.53	
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(680070174 3994 5769 *** Closed)				
L12	!!!!	NO DATA !!!!	(615121013 3870 3944 * Closed No Tag)				
L14	!!!!	NO DATA !!!!	(480121010 4144 91)				
L16	!!!!	NO DATA !!!!					
L17	6042	HOANG HO	1 trv	10.0	454 N	.91	019750
		027022140 2216	513				
L18	6530	HOANG HO	1 trv	10.0	290 N	?.??	021030
		001052311 1856	671				
Missing Efficiency Rating for Job 6530 for PRIM on L18							
L20	!!!!	NO DATA !!!!	(830032290 4000 2867)				
L22	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C				
		(015070200 1985 2606 ** Closed)					
L24	!!!!	NO DATA !!!!	(026012310 1368 1756 ** Closed)				
L26	!!!!	NO DATA !!!!	(396052090 1149 1334 * Closed)				
L30	!!!!	NO DATA !!!!					
L32	!!!!	NO DATA !!!!					
L34	!!!!	NO DATA !!!!					
L36	0473	GLENN DAVIS	1 trv	8.0	325 D	.03	014500 low QUANTITY
		816052310 2000	1322				
Low EFF for Job 0473 rated 1285/hr for PRIM							
L38	0594	GLENN DAVIS	NO TRV	8.0	115 D	.08	015830 >> TRAINING << low QUANTITY
Low EFF for Job 0594 rated 190/hr for SECO							

EFFICIENCY **HOURS**
C-N-C **.32 D .65 N .47 C 36.0 D 30.0 N 0.0 S**

T&L MACHINE DETAIL for 06-30-2022 4:00 am to 07-01-2022 5:00 am

(Corrected Report)

JOB			RUN MACHINE			EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****	
C58	!!!!	NO DATA !!!!	(641042110 1647	1272)			
C60	!!!!	NO DATA !!!!	(252022240 1726	1761 * Closed No Tag)			
C62	0422	EDWIN PAYNE	610062200 2082	4 trv 1177	9.5 3400 D	.42	012990
C64	0317	GORDON CURLEY	821062201 2119	11 trv 838	10.5 7760 D	.58	009050
C66	0316	GORDON CURLEY	778062200 2050	13 trv 1769	10.5 6875 D	.65	019630
C68	!!!!	NO DATA !!!!	(616032070 1931	1869 Closed No Tag)			
C70	!!!!	NO DATA !!!!	(153052160 1952	1003)			
C72	!!!!	NO DATA !!!!	(778062200 2050	1769)			
C74	0050	BIROL BOZACI GERARDO NEGRON	404062270 2093	9 trv 357 10 trv	10.0 5400 D 10.0 5365 N	.99 .98	021010
C76	!!!!	NO DATA !!!!	(780062131 1930	2533 ** Closed)			
C30	0200	BIROL BOZACI GERARDO NEGRON	814052230 2025	9 trv 584 10 trv	10.0 6800 D 10.0 6235 N	.53 .49	012630
C32	!!!!	NO DATA !!!!	(282050180 2022	2204 * Closed)			
C34	!!!!	NO DATA !!!!	(999091081 5000	312)			

CHARGING VALVE

EFFICIENCY .63 D .73 N .66 C HOURS 50.5 D 20.0 N 0.0 S

T&L MACHINE DETAIL for 06-30-2022 4:00 am to 07-01-2022 5:00 am

(Corrected Report)

JOB						RUN	MACHINE	EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****									
C40	0121	GERALD D DAVIS		10 trv		10.0	6200 N	.55	019260
			403062270 2203	1425					
C42	0247	STEVEN G SAWDEY		6 trv		10.0	4400 D	.39	020940
		Parts not going down chute							
		GERALD D DAVIS		9 trv		10.0	5050 N	.45	
		B Drill Broke 3 Times							
			403062270 2203	1425					
C44	0253	STEVEN G SAWDEY		4 trv		10.0	2500 D	.25	019440
		Worked on 42							
			778062200 2050	1769					
C46	!!!!	NO DATA !!!!	(246111220 2130	1123)					
C48	!!!!	NO DATA !!!!	(778062201 2050	2556	** Closed No Tag)				
C50	!!!!	NO DATA !!!!	(609052160 2046	2599	** Closed No Tag)				
C52	!!!!	NO DATA !!!!	(819062201 1116	439)					
C54	!!!!	NO DATA !!!!	(643052310 2227	241)					
C56	0381	EDWIN PAYNE		4 trv		9.5	3400 D	.28	011790
		Machine wont move							
			816052310 2000	1322					

	EFFICIENCY	HOURS
MISC #2	.31 D .50 N .38 C	29.5 D 20.0 N 0.0 S

T&L MACHINE DETAIL for 06-30-2022 4:00 am to 07-01-2022 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!	(131106191 666 845 ** Closed)			
C04	!!!! NO DATA !!!!	(030091200 4094 3494)			
C06	!!!! NO DATA !!!!	(001115170 1953266592 13650%)			
C08	!!!! NO DATA !!!!	(001115170 1953266592 13650%)			
C10	!!!! NO DATA !!!!	(001115170 1953266592 13650%)			
C12	!!!! NO DATA !!!!	(096052310 2515 2270 Closed No Tag)			
C14	!!!! NO DATA !!!!	(001052311 1856 671)			
C16	0758 ERIC D STANEK	098062200 3278	1 TRV 0	4.0S D	020340 DEP 4 5.7 hr

	EFFICIENCY			HOURS		
ACME NUT	.00 D	.00 N	.00 C	0.0 D	0.0 N	4.0 S

T&L MACHINE DETAIL for 06-30-2022 4:00 am to 07-01-2022 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****			
C18	!!!! NO DATA !!!!	(701031180 2009 1203)			
C20	!!!! NO DATA !!!!	(700031189 2424 2686 * Closed No Tag)			
C22	!!!! NO DATA !!!!	(611100210 2191 182)			
C24	0755 KYLE DIGIUGNO	6 trv 9.5 3327 D .57 018650 >> TRAINING << 700031189 2424 2686 * Closed No Tag			
C26	0837 KYLE DIGIUGNO	6 trv 9.0 3180 D .57 020770 >> TRAINING << 002052022 1822 2310 ** Closed No Tag			

	EFFICIENCY			HOURS		
ACME FITTING	.57 D	.00 N	.57 C	18.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-30-2022 4:00 am to 07-01-2022 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK		
****	MISC #1 - Attn to: Kevin Rhone			****					
B02	!!!!	NO DATA !!!!		(818062060 2171	872)				
B04	!!!!	NO DATA !!!!		(396052090 1149	1334 * Closed)				
B06	!!!!	NO DATA !!!!		(009038011 1074	1374 ** Closed No Tag)				
B08	!!!!	NO DATA !!!!		(820052232 1988	455)				
B10	!!!!	NO DATA !!!!		(311062030 1398	263)				
B12	0100	ZACHARY FELMLEE PATRICK KELLY			5 trv	8.5	3850 D	.35	016950 >> TRAINING <<
					3 trv	6.0	2100 N	.27	
				391042110 2082	1531				
B14	0300	ZACHARY FELMLEE PATRICK KELLY			6 trv	8.5	4200 D	.38	020150 >> TRAINING <<
					4 trv	6.0	3300 N	.43	
				820062200 1888	177				
B16	!!!!	NO DATA !!!!		(057012100 2092	2149 * Closed)				
B18	!!!!	NO DATA !!!!		(990022151 1001	845)				
B20	0060	ZACHARY FELMLEE Jamie Cleaned Collets			1 trv	1.5	300 D	.41	015370 >> TRAINING <<
				810032290 4024	1035				
A50	!!!!	NO DATA !!!!		(801121139 2604	1033)				
A52	0448	ZACHARY FELMLEE Broke All End Tools			2 trv	1.5	200 D	.26	013540 >> TRAINING <<
				930032150 542	848 156% Closed No Tag				
A54	!!!!	NO DATA !!!!		(289080310 2604	2006 Closed No Tag)				
A56	!!!!	NO DATA !!!!		(818062060 2171	872)				
A58	0463	PATRICK KELLY Couldnt get knurl in				2.0	N	-.--	020380 >> TRAINING <<
				001032140 2628	1629				
A60	!!!!	NO DATA !!!!		(811062090 1404	228)				

	EFFICIENCY			HOURS		
MISC #1	.36 D	.30 N	.34 C	20.0 D	14.0 N	0.0 S

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(471110190	2214	754	Closed No Tag)
A48	!!!!	NO DATA	!!!!				

T&L MACHINE DETAIL for 06-30-2022 4:00 am to 07-01-2022 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone				****		
A86	!!!!	NO DATA	!!!!	(039052230	2167	1394	)
A74	!!!!	NO DATA	!!!!	(048052090	2099	1575	)
A76	0142	CAMERON BUDZISZEWS					
				621062091	819	5 trv 809	10.5 6900 D .44 018660
A24	!!!!	NO DATA	!!!!				
A25	!!!!	NO DATA	!!!!				
A26	!!!!	NO DATA	!!!!				
A27	!!!!	NO DATA	!!!!				

	EFFICIENCY			HOURS		
FITTING	.44 D	.00 N	.44 C	10.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-30-2022 4:00 am to 07-01-2022 5:00 am (Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****		
A10	0560	KOSTA TILA		28 trv	9.5	4500 D	1.05 019970
		ANTHONY BEARD		10 trv	3.5	1760 N	1.12
			661062092 1172	1390 *			
A12	0546	ANTHONY BEARD		1 trv	3.5	1013 N	.60 021150
			001062271 2093	1540			
A14	!!!!	NO DATA !!!!	(047052090 2037	2165 *	Closed No Tag)		

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	1.05 D	.86 N	.97 C	9.5 D	7.0 N	0.0 S

T&L MACHINE DETAIL for 06-30-2022 4:00 am to 07-01-2022 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK		
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****									
I26	0644	KOSTAQ MIZAKU	7 trv	9.5	2900	D	.97	017740	
I27	!!!!	NO DATA !!!!							
I40	0660	GERSON JAMES	6 trv	10.0	2574	D	.92	019060	
		TYREAN ANDREWS	1 trv	2.0	513	N	.92		>> TRAINING <<
I41	0535	HANSEL MAIQUEZ-HER	NO TRV	1.0	84	D	.84	019600	
		Moved to I44							
I42	!!!!	NO DATA !!!!							
I43	0659	9904 KEITH MCCOWN	NO TRV	10.0	1700	N	.61	019050	
I44	0587	HANSEL MAIQUEZ-HER	17 trv	8.5	3954	D	1.34	020910	
		TYREAN ANDREWS	6 trv	7.0	2562	N	1.05		>> TRAINING <<
		U3 Tool Change Fault All Night. Moved to I40							
I45	0608	IVORY HANKERSON JR	4 trv	9.5	1144	N	.86	020060	>> TRAINING <<
		U3 Belt Broke							
I46	0685	ANTHONY JOHNSON JR	19 trv	9.5	4064	D	.86	019730	>> TRAINING <<
I47	0695	JUAN BRAVO	4 trv	10.0	5200	D	.87	019830	
I48	0609	LOUIS HOLT	2 trv	8.0	1184	N	.55	020210	>> TRAINING <<
I49	!!!!	NO DATA !!!!							
I50	!!!!	NO DATA !!!!							
A87	0659	DAMION HAMILTON	10 trv	10.0	6348	D	.45	019050	
	0608	KENARDO JAMES	32 trv	8.5	2498	N	.27	020060	>> TRAINING <<
		611062300 1710 1288							
A88	0556	DAMION HAMILTON	90 trv	10.0	10320	D	?.??	021070	
	0685	KENARDO JAMES	45 trv	8.5	8856	N	.47	019730	>> TRAINING <<
		451062300 1612 1957 **							
Missing Efficiency Rating for Job 0556 for PRIM on A88									

EFFICIENCY H O U R S

BLOCK CELL .89 D .64 N .77 C 58.5 D 53.5 N 0.0 S