

T&L MACHINE DETAIL for 06-23-2022 4:00 am to 06-24-2022 5:00 am

(Corrected Report)

JOB			RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown			****		
H04	!!!!	NO DATA	!!!!			
H06	!!!!	NO DATA	!!!!			
H08	!!!!	NO DATA	!!!!			
H10	!!!!	NO DATA	!!!!			
H20	!!!!	NO DATA	!!!!			
H12	!!!!	NO DATA	!!!!			
H14	!!!!	NO DATA	!!!!			
H22	0558	THOM NGUYEN		NO TRV	9.5	1600 D .84 017800

	EFFICIENCY			HOURS		
Special Assembly	.84 D	.00 N	.84 C	9.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-23-2022 4:00 am to 06-24-2022 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown	****			
L04	!!!! NO DATA !!!!				
L06	!!!! NO DATA !!!!				
L08	DOWN RP - Repair 24.0 hrs BROWN,WAYNE C				
L10	!!!! NO DATA !!!! (680070174 3994 5769 *** Closed)				
L12	!!!! NO DATA !!!! (615121013 3870 3944 * Closed No Tag)				
L14	!!!! NO DATA !!!! (480121010 4144 91)				
L16	!!!! NO DATA !!!!				
L17	6042 MICHAEL LAMB HOANG HO	1 trv 10.0 474 D .95 019750 1 trv 10.0 422 N .84 027022140 2216 327			
L18	!!!! NO DATA !!!! (084022140 2348 711)				
L20	!!!! NO DATA !!!! (830032290 4000 2867)				
L22	DOWN RP - Repair 24.0 hrs BROWN,WAYNE C (015070200 1985 2606 ** Closed)				
L24	!!!! NO DATA !!!! (026012310 1368 1756 ** Closed)				
L26	0132 MICHAEL LAMB HOANG HO	1 trv 10.0 430 D .86 019080 1 trv 10.0 410 N .82 396052090 1149 982 Closed			
L30	!!!! NO DATA !!!!				
L32	!!!! NO DATA !!!!				
L34	!!!! NO DATA !!!!				
L36	0473 ROBBIE JOSEPH 816052310 2000 812	NO TRV 10.0 404 D .03 014500 low QUANTITY			
Low EFF for Job 0473 rated 1285/hr for PRIM					
L38	!!!! NO DATA !!!!				

EFFICIENCY HOURS
C-N-C .61 D .83 N .70 C 30.0 D 20.0 N 0.0 S

T&L MACHINE DETAIL for 06-23-2022 4:00 am to 06-24-2022 5:00 am (Corrected Report)

JOB		RUN MACHINE				EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****		
C58	!!!!	NO DATA	!!!!	(641042110 1647	1272)		
C60	!!!!	NO DATA	!!!!	(252022240 1726	1525)		
C62	!!!!	NO DATA	!!!!	(610062200 2082	322)		
C64	0317	CAMERON BUDZISZEWS		9 trv	9.0 7600 D	.66	009050
		GERARDO NEGRON		10 trv	10.0 7600 N	.59	
			816052311 2099	2597 ** Closed	No Tag		
C66	0302	CAMERON BUDZISZEWS		7 trv	9.0 4600 D	.45	018620
		Adjusted Forms		10 trv	10.0 6300 N	.56	
		GERARDO NEGRON	780062131 1930	527			
C68	!!!!	NO DATA	!!!!	(616032070 1931	1869 Closed No Tag)		
C70	!!!!	NO DATA	!!!!	(153052160 1952	832)		
C72	0251	BIROL BOZACI			8.5S D		019670 DEP 19 1.5 hr
			?	?	0		
C74	!!!!	NO DATA	!!!!	(397052230 2222	2118 Closed No Tag)		
C76	!!!!	NO DATA	!!!!	(780062131 1930	527)		
C30	!!!!	NO DATA	!!!!	(816052311 2099	2597 ** Closed No Tag)		
C32	!!!!	NO DATA	!!!!	(282050180 2022	2204 * Closed)		
C34	!!!!	NO DATA	!!!!	(999091081 5000	312)		

CHARGING VALVE EFFICIENCY HOURS
 .56 D .58 N .57 C 18.0 D 20.0 N 8.5 S

T&L MACHINE DETAIL for 06-23-2022 4:00 am to 06-24-2022 5:00 am

(Corrected Report)

JOB					RUN MACHINE		EFF	WORK		
****	MISC #2 - Attn to: Steve Sawdey					****				
C40	0121	EDWIN PAYNE		7 trv	10.0	4100 D	.36	019260		
		Worked on Knurl Issue								
		GERALD D DAVIS		11 trv	10.0	6250 N	.56			
			442062200 2001	1604						
C42	0306	EDWIN PAYNE		6 trv	10.0	4100 D	.41	019500		
		GERALD D DAVIS		15 trv	10.0	7100 N	.71			
			442062200 2001	1604						
C44	0253	GORDON CURLEY			5.0	D -.-		019440	DEP 9 0.6 hr	
		Motor Faults								
			778062200 2050	104						
C46	!!!!	NO DATA !!!!	(246111220 2130	727)						
C48	0126	GORDON CURLEY		6 trv	9.0	4230 D	.42	018480	DEP 9 0.6 hr	
		LARRY P RODWELL		16 trv	10.0	6555 N	.58			
			778062201 2050	743						
C50	0456	GORDON CURLEY		9 trv	5.5	2940 D	.53	018920	DEP 9 0.6 hr	
		Picked Up after C44								
			609052160 2046	2599	** Closed No Tag					
C52	!!!!	NO DATA !!!!	(819062201 1116	439)						
C54	0016	DAMON P HASTINGS		10 trv	10.0	7850 D	.85	017810		
		LARRY P RODWELL		6 trv	10.0	4000 N	.43			
		Red Tagged Parts								
			642052160 2164	2686	** Closed No Tag					
C56	0381	DAMON P HASTINGS		10 trv	10.0	8300 D	.65	011790		
			816052310 2000	812						

EFFICIENCY **HOURS**
MISC #2 **.49 D .57 N .52 C 59.5 D 40.0 N 0.0 S**

T&L MACHINE DETAIL for 06-23-2022 4:00 am to 06-24-2022 5:00 am
(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!! (131106191 666 845 ** Closed)				
C04	0847 RAYMOND E WOLF 1 trv 5.5S 200 D 020370 030091200 4094 2901				
C06	!!!! NO DATA !!!! (001115170 1953266206 13631%)				
C08	0700 RAYMOND E WOLF 1 trv 6.0 266 D .06 018220 low QUANTITY Dropped to work on C24/C04 001115170 1953266206 13631% Low EFF for Job 0700 rated 765/hr for PRIM				
C10	!!!! NO DATA !!!! (001115170 1953266206 13631%)				
C12	0757 RAYMOND E WOLF 4 trv 5.5 1456 D .44 020020 Dropped to work on C24/C04 096052310 2515 1226				
C14	!!!! NO DATA !!!! (001052311 1856 551)				
C16	!!!! NO DATA !!!! (097052310 2356 2511 * Closed No Tag)				

	EFFICIENCY			HOURS		
ACME NUT	.24 D	.00 N	.24 C	11.5 D	0.0 N	5.5 S

	EFFICIENCY			HOURS		
ACME FITTING	.52 D	.00 N	.52 C	9.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-23-2022 4:00 am to 06-24-2022 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	MISC #1 - Attn to: Kevin Rhone				****		
B02	!!!!	NO DATA	!!!!	(818062060	2171	872	)
B04	0378	LEELAND FULLER				6 trv	10.0 2575 D .23 019020
		Worked on B08		396052090	1149	982	Closed
B06	!!!!	NO DATA	!!!!	(009038011	1074	1383	** Closed No Tag)
B08	0045	LEELAND FULLER				3 trv	10.0 700 D .17 015280 low Efficiency
		B Drill, Mill, Tap Broke		820052231	1986	1331	
	Low EFF for Job 0045 rated 409/hr for PRIM						
B10	!!!!	NO DATA	!!!!	(311062030	1398	263	)
B12	!!!!	NO DATA	!!!!	(391042110	2082	1189	)
B14	0300	ZACHARY FELMLEE				9 trv	10.0 7400 D .58 020150 >> TRAINING <<
				818062061	2172	1634	
B16	0465	ZACHARY FELMLEE				8 trv	10.0 7700 D .47 014720 >> TRAINING <<
				057012100	2092	2149	* Closed
B18	0496	JAMIE FELMLEE				5 trv	10.0 2600 D .28 020130
		PATRICK KELLY				8 trv	10.0 3800 N .41
				990022151	1001	688	
B20	!!!!	NO DATA	!!!!	(810032290	4024	742	)
A50	!!!!	NO DATA	!!!!	(801121139	2604	1033	)
A52	0448	PATRICK KELLY				4 trv	10.0 2100 N .41 013540
				930032150	542	689	** Closed No Tag
A54	0010	BRYANT MAHON				6 trv	10.0 2700 D .38 015150 >> TRAINING <<
		Worked on A58		289080310	2604	2006	Closed No Tag
A56	!!!!	NO DATA	!!!!	(818062060	2171	872	)
A58	!!!!	NO DATA	!!!!	(811062091	616	247	)
A60	!!!!	NO DATA	!!!!				

	EFFICIENCY	HOURS
MISC #1	.35 D .41 N .37 C	60.0 D 20.0 N 0.0 S

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(471110190	2214	754	Closed No Tag)
A48	!!!!	NO DATA	!!!!				

T&L MACHINE DETAIL for 06-23-2022 4:00 am to 06-24-2022 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone	****			
A86	!!!! NO DATA !!!! (039052230 2167 833)				
A74	!!!! NO DATA !!!! (048052090 2099 1595)				
A76	!!!! NO DATA !!!! (911071224 2033 2416 * Closed)				
A24	0748 HERMAN LEWIS	5 trv	2.5 1100 D	.33	017230
A25	0253 HERMAN LEWIS	5 trv			019440
	Dropped to Pick Up A24	9 trv	6.5 5375 D	.64	
A26	0036 GLENN DAVIS	8 trv	9.5 6050 D	.44	018960
A27	!!!! NO DATA !!!!				

	EFFICIENCY			HOURS		
FITTING	.50 D	.00 N	.50 C	18.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-23-2022 4:00 am to 06-24-2022 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0560 KOSTA TILA	NO TRV	10.0	4500 D 1.00	019970
	531062090 1460	0			
A12	0546 CHAD M SOMMERFELDT	2 trv	10.0S	820 D	021150
	001052091 362	75			
A14	!!!! NO DATA !!!!	(047052090 2037	2165	* Closed No Tag)	

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	1.00 D .00 N 1.00 C	10.0 D 0.0 N 10.0 S

T&L MACHINE DETAIL for 06-23-2022 4:00 am to 06-24-2022 5:00 am											
(Corrected Report)											
JOB				RUN MACHINE		EFF	WORK				
****	BLOCK CELL - Attn to: Chad Sommerfeldt								****		
I26	!!!!	NO DATA !!!!									
I27	0528	GERSON JAMES		6	trv	9.5	1672	D	.29	018870	
I40	!!!!	NO DATA !!!!									
I41	0535	HANSEL MAIQUEZ-HER Machine Crashed		NO	TRV	5.5	402	D	.73	019600	
I42	!!!!	NO DATA !!!!									
I43	0659	LOUIS HOLT		2	trv	9.0	2034	N	.81	019050	>> TRAINING <<
I44	0587	JOSE DESPAIGNE Put Spindle In U4 for Tom H		19	trv	10.0	4020	D	1.16	020910	>> TRAINING <<
I45	0608	JUAN BRAVO		8	trv	10.0	1536	D	1.10	020060	
		CHARLES SCRIBNER		3	trv	7.5	672	N	.64		>> TRAINING <<
		9904 KEITH MCCOWN		1	trv	2.0	120	N	.43		>> TRAINING <<
I46	0685	KOSTAQ MIZAKU		26	trv	10.0	4040	D	.81	019730	>> TRAINING <<
		9904 KEITH MCCOWN Fixture 2 Clamping Issue		NO	TRV	7.0	2247	N	.64		>> TRAINING <<
I47	0536	SAMIL CANTERO HANSEL MAIQUEZ-HER		3	TRV					021080	>> TRAINING <<
				2	trv	3.0	1048	D	.50		
I48	!!!!	NO DATA !!!!									
I49	0697	ANTHONY JOHNSON JR		8	trv	9.5	4688	D	.70	019560	>> TRAINING <<
		IVORY HANKERSON JR		4	trv	9.5	5000	N	.75		>> TRAINING <<
I50	!!!!	NO DATA !!!!									
A87	0659 0660	DAMION HAMILTON		10	trv	6.0	1430	D	.17	019050	low Efficiency
		DAMION HAMILTON		NO	TRV	2.5	7050	D	1.96	019060	
		KENARDO JAMES		32	trv	8.0	10705	N	.93		>> TRAINING <<
		521062030 2121		1231							
A88	0587 0695	DAMION HAMILTON		80	trv	10.0	12040	D	.55	020910	
		KENARDO JAMES		35	trv	8.0	14002	N	.80	019830	>> TRAINING <<
		691062090 1460		162							
				EFFICIENCY		HOURS					
BLOCK CELL				.75	D	.75	N	.75	C	76.0	D 51.0 N 0.0 S