

T&L MACHINE DETAIL for 05-26-2022 4:00 am to 05-27-2022 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	5.9	750 D	.73	NO TRV	5.5	750 D	.78 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.78 D	.00 N	.78 C	5.5 D	0.0 N	0.0 S

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			--- per job in---				-suggested corrections				
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown				****						
L04	0013	ROBBIE JOSEPH	9.1	589 D	.75	NO TRV	10.0	589 D	.68	015120	
		KEVIN STOKELIN	10.3	515 N	.57	NO TRV	10.0	515 N	.59		
L06	0008	ROBBIE JOSEPH	9.1	564 D	.72	NO TRV	10.0	564 D	.65	019000	
		KEVIN STOKELIN	10.3	566 N	.63	NO TRV	10.0	566 N	.65		
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C								
L10	!!!!	NO DATA !!!!	(680070174 3994 4980 ** Closed)								
L12	!!!!	NO DATA !!!!	(615121013 3870 2524)								
L14	!!!!	NO DATA !!!!	(678090253 2019 416 Closed)								
L16	0020	GLENN DAVIS	9.9	231 D	.47	NO TRV	10.0	231 D	.46	015750	
L17	!!!!	NO DATA !!!!	(028022210 2014 2585 ** Closed No Tag)								
L18	!!!!	NO DATA !!!!	(936052050 81 81 Closed No Tag)								
L20	!!!!	NO DATA !!!!	(830032290 4000 2867)								
L22	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C								
			(015070200 1985 2606 ** Closed)								
L24	6010	MICHAEL LAMB	10.5	680 D	.92	2 trv	10.0	680 D	.97	016260	
			026012310	1368	984						
L26	0432	HOANG HO	10.3	561 N	.05	NO TRV	10.0	561 N	.06	018780 low QUANTITY	
			389032281	1972	2289	* Closed No Tag					
Low EFF for Job 0432 rated 1000/hr for PRIM											
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	0054	GLENN DAVIS	9.9	533 D	.04	4 trv	10.0	533 D	.04	011210 low QUANTITY	
		HOANG HO	10.1	539 N	.04	NO TRV	9.5	539 N	.04	low QUANTITY	
			411042280	1218	76						
Low EFF for Job 0054 rated 1285/hr for PRIM											
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.56 D	.34 N	.46 C	50.0 D	39.5 N	0.0 S

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			--- per job in---				-suggested corrections				
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF		WORK
****	CHARGING VALVE - Attn		to: Tom Jackson & Birol Bozaci				****				
C58	!!!!	NO DATA	!!!!	(	641042110	1647	1272	)			
C60	!!!!	NO DATA	!!!!	(	252022240	1726	309	)			
C62	0474	DAMON P HASTINGS	9.3	5400 D	.63	10 trv	10.0	5400 D	.59	014540	
		GERARDO NEGRON	10.3	5035 N	.53	10 trv	10.0	5035 N	.55		
			608052160	2094	1835						
C64	0317	GERARDO NEGRON	10.3	8000 N	.61	10 trv	10.0	8000 N	.62	009050	
			810042250	2001	1216						
C66	0302	DAMON P HASTINGS	9.3	7300 D	.70	10 trv	10.0	7300 D	.65	018620	
			765052091	2000	1970						
C68	!!!!	NO DATA	!!!!	(	616032070	1931	1529	)			
C70	!!!!	NO DATA	!!!!	(	153052160	1952	453	)			
C72	0145	BIROL BOZACI	10.6S	D			10.0S	D		019810	
			?		?	0					
C74	0050	KEMAL TIRNOVA	9.8	6530 D	1.21	11 trv	10.0	6530 D	1.19	021010	
			398052160	1869	1427						
C76	0433	KEMAL TIRNOVA	9.8	6200 D	.56	11 trv	10.0	6200 D	.55	018860	
			773052230	1973	276						
C30	!!!!	NO DATA	!!!!	(	026061140	2112	1723	)			
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	* Closed			
C34	!!!!	NO DATA	!!!!	(	999091081	5000	312	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.74 D	.58 N	.69 C	40.0 D	20.0 N	10.0 S

T&L MACHINE DETAIL for 05-26-2022 4:00 am to 05-27-2022 5:00 am

JOB		--- per job in---					-suggested corrections				
MISC #2 - Attn to: Steve Sawdey		RUN MACHINE EFF					RUN MACHINE EFF WORK				
C40	!!!!	NO DATA	!!!!	(	393052020	1997	1152	)			
C42	0138	STEVEN G SAWDEY	10.0	2400 D	.21	5 trv	9.5	2400 D	.22	019340	
			393052020	1997	1152						
C44	0314	STEVEN G SAWDEY	10.0	5400 D	.54	9 trv	9.5	5400 D	.57	020850	
		GERALD D DAVIS	4.3	N	-.--	5 TRV	4.5	N	-.--		
			738042041	2086	2136	*					
C46	!!!!	NO DATA	!!!!	(	249032140	2183	1900	Closed No Tag	)		
C48	0126	EDWIN PAYNE	9.8	1800 D	.16	3 trv	10.0	1800 D	.16	018480	low Efficiency
		GERALD D DAVIS	4.3	615 N	.13	5 trv	4.5	615 N	.12		low Efficiency
			738042041	2086	2136	*					
Low EFF for Job 0126 rated 1125/hr for PRIM											
C50	!!!!	NO DATA	!!!!	(	148121060	2021	1022	)			
C52	0069	EDWIN PAYNE	9.8	5000 D	.34	6 trv	10.0	5000 D	.33	015710	
		LARRY P RODWELL	3.8	1700 N	.30	6 trv	5.0	1700 N	.23		
			805042110	1958	1251						
C54	0037	GORDON CURLEY	10.2	6405 D	.51	9 trv	10.0	6405 D	.52	015250	
		LARRY P RODWELL	5.6	3300 N	.47	4 trv	5.5	3300 N	.48		
			642052160	2164	164						
C56	0381	GORDON CURLEY	10.2	7325 D	.56	10 trv	10.0	7325 D	.57	011790	
		LARRY P RODWELL	9.4	6700 N	.55	8 trv	10.0	6700 N	.52		
			813052230	2412	757						

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.39 D	.32 N	.37 C	59.0 D	29.5 N	0.0 S

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				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	NUT	- Attn to: Kevin Rhone	****					
C02	!!!!	NO DATA	!!!!	(	131106191	666	845	**	Closed)
C04	!!!!	NO DATA	!!!!	(	176022070	2008	1818	Closed	No Tag)
C06	!!!!	NO DATA	!!!!	(	0011115170	1953266186	13630%		)
C08	!!!!	NO DATA	!!!!	(	0011115170	1953266186	13630%		)
C10	!!!!	NO DATA	!!!!	(	0011115170	1953266186	13630%		)
C12	!!!!	NO DATA	!!!!	(	093052091	2294	1850		)
C14	!!!!	NO DATA	!!!!	(	0011111220	1816	2116	*	Closed)
C16	!!!!	NO DATA	!!!!	(	093052091	2294	1850		)

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				--- per job in---	-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	FITTING -	Attn to: Kevin Rhone	****			
C18	!!!!	NO DATA	!!!!	(701031182 2009	1813	Closed	No Tag)
C20	!!!!	NO DATA	!!!!	(700031189 2424	732	Closed	)
C22	!!!!	NO DATA	!!!!	(611100210 2191	182	)	
C24	!!!!	NO DATA	!!!!	(001042190 2341	890	)	
C26	!!!!	NO DATA	!!!!	(002042250 1797	965	)	

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		--- per job in---				-suggested corrections				
JOB		RUN MACHINE EFF				RUN MACHINE EFF WORK				
****	MISC #1 - Attn to: Kevin Rhone				****					
B02	!!!!	NO DATA	!!!!	(807042190	2141	1907	)			
B04	!!!!	NO DATA	!!!!	(389032281	1972	2289	* Closed No Tag)			
B06	!!!!	NO DATA	!!!!	(009038011	1074	1383	** Closed No Tag)			
B08	0045	LEELAND FULLER	6.8	500 D	.18	4 trv	10.0	500 D	.12	015280 low Efficiency
				820052233	1990	1068				
	Low EFF for Job 0045 rated 409/hr for PRIM									
B10	!!!!	NO DATA	!!!!	(811091160	1545	1309	)			
B12	0100	PATRICK KELLY	10.4	1000 N	.07	1 trv	10.0	1000 N	.08	016950 low QUANTITY
				382022140	2203	2151	Closed No Tag			
	Low EFF for Job 0100 rated 1285/hr for PRIM									
B14	0300	LEELAND FULLER	6.8	6300 D	.72	7 trv	10.0	6300 D	.49	020150
		PATRICK KELLY	10.4	6000 N	.45	7 trv	10.0	6000 N	.47	
				807042191	2142	320				
B16	!!!!	NO DATA	!!!!	(057012100	2092	68	)			
B18	!!!!	NO DATA	!!!!	(990022151	1001	12	)			
B20	!!!!	NO DATA	!!!!	(410022080	3896	4056	* Closed No Tag)			
A50	!!!!	NO DATA	!!!!	(801121139	2604	1033	)			
A52	0483	BRYANT MAHON	6.9	1800 D	.52	3 trv	10.0	1800 D	.36	014760 >> TRAINING <<
				196032170	2264	484				
A54	!!!!	NO DATA	!!!!	(804032280	2153	2565	* Closed)			
A56	!!!!	NO DATA	!!!!	(001032140	2628	708	)			
A58	0424	BRYANT MAHON	6.0	6000 D	1.11	7 trv	10.0	6000 D	.67	021120 >> TRAINING <<
				821042281	995	638				
A60	!!!!	NO DATA	!!!!							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.41 D	.27 N	.36 C	40.0 D	20.0 N	0.0 S

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				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	Closed No Tag)
A48	!!!!	NO DATA	!!!!					

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			--- per job in---			-suggested corrections		
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF WORK
**** FITTING - Attn to: Kevin Rhone ****								
A86	!!!!	NO DATA !!!!	(	607042190	1066	994	Closed	No Tag)
A74	!!!!	NO DATA !!!!	(	048052090	2099	665	)	
A76	!!!!	NO DATA !!!!	(	911071224	2033	1604	Closed	)
A24	!!!!	NO DATA !!!!						
A25	0254	KEVIN RHONE	0.0S	100	D	1	trv	
		HERMAN LEWIS	7.3	5725	D	.61	9	trv
A26	0036	HERMAN LEWIS	3.2	2000	D	.43	3	trv
			3.0	2000	D	.46	018960	
A27	!!!!	NO DATA !!!!						

PROPOSED CORRECTIONS:

EFFICIENCY			HOURS		
FITTING	.58 D	.00 N	.58 C	10.0 D	0.0 N 0.0 S

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JOB		--- per job in---			-suggested corrections		
		RUN	MACHINE	EFF	RUN	MACHINE	EFF WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****		
A10	0540 KOSTA TILA	8.9	3300 D	.82 86 trv	8.5	3300 D	.86 019650
		011042142	1745	4002	229%	Closed No Tag	
A12	!!!! NO DATA !!!!	(003052160 1921 3048			159% Closed No Tag)		
A14	0573 KOSTA TILA	8.9	3400 D	.85 19 trv	8.5	3400 D	.89 019800
		047052090	2037	407			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.88 D	.00 N	.88 C	17.0 D	0.0 N	0.0 S

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		--- per job in---					-suggested corrections				
JOB		RUN		MACHINE	EFF		RUN		MACHINE	EFF	WORK
****	BLOCK CELL - Attn to:		Chad Sommerfeldt		****						
I26	0651	SAMIL CANTERO		0.0S	D	6 TRV	018790				
I27	0528	GERSON JAMES		4.8	888 D	.31 NO TRV	018870				
				0.0	628 D	*. ** NO TRV	9.5	1516 D	.27		
I40	!!!!	NO DATA !!!!									
I41	!!!!	NO DATA !!!!									
I42	!!!!	NO DATA !!!!									
I43	0659	HANSEL MAIQUEZ-HER		10.2	2784 D	.98 5 trv	9.5	2784 D	1.05	019050	
		9913 JAMEL ROBINSO		9.6	1800 N	.67 2 trv	9.0	1800 N	.71		>> TRAINING <<
I44	0588	JUAN BRAVO		10.6	4800 D	.76 16 trv	10.0	4800 D	.80	020920	
		CHARLES SCRIBNER		0.0	3912 N	*. ** 8 trv	10.0	3912 N	.65		
I45	0690	SAMIL CANTERO		0.0	D	-. -- 6 TRV	2.0	D	-. --	020170	
		TYREAN ANDREWS		10.5	4136 N	.66 10 trv	10.0	4136 N	.69		>> TRAINING <<
I46	0685	SAMIL CANTERO		0.0	D	-. -- 4 TRV	0.5	D	-. --	019730	
		ANTHONY JOHNSON JR		10.1	4528 D	.90 16 trv	9.5	4528 D	.95		>> TRAINING <<
		LOUIS HOLT		0.0	3432 N	*. ** 11 trv	0.0	3432 N	*. **		>> TRAINING <<
I47	0539	JOSE DESPAIGNE		10.7	5600 D	.75 14 trv	10.0	5600 D	.80	021090	>> TRAINING <<
		9904 KEITH MCCOWN		10.2	4064 N	.57 6 trv	9.5	4064 N	.61		>> TRAINING <<
I48	0557	9905 Ivory HANKERS		10.0	4000 N	.51 2 trv	9.5	4000 N	.54	021100	>> TRAINING <<
I49	0696	KOSTAQ MIZAKU		9.1	5400 D	.85 7 trv	9.5	5400 D	.81	020080	>> TRAINING <<
I50	!!!!	NO DATA !!!!									
A87	0539	DAMION HAMILTON		7.4	7568 D	.93 25 trv	10.0	7568 D	.69	021090	
				061052	1190	1146 1052					
A88	0685	DAMION HAMILTON		7.4	13638 D	.83 85 trv	10.0	13638 D	.62	019730	
021042141 1866 4734 254% Closed											

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
BLOCK CELL	.72 D	.78 N	.75 C	80.5 D	48.0 N	0.0 S