

T&L MACHINE DETAIL for 05-26-2022 4:00 am to 05-27-2022 5:00 am

(Corrected Report)

JOB			RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown			****		
H04	!!!!	NO DATA	!!!!			
H06	!!!!	NO DATA	!!!!			
H08	!!!!	NO DATA	!!!!			
H10	!!!!	NO DATA	!!!!			
H20	0503	THOM NGUYEN		NO TRV	5.5	750 D .78 017660
H12	!!!!	NO DATA	!!!!			
H14	!!!!	NO DATA	!!!!			
H22	!!!!	NO DATA	!!!!			

	EFFICIENCY			HOURS		
Special Assembly	.78 D	.00 N	.78 C	5.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-26-2022 4:00 am to 05-27-2022 5:00 am (Corrected Report)

JOB				RUN MACHINE		EFF	WORK		
****	C-N-C - Attn to: Wayne Brown				****				
L04	0013	ROBBIE JOSEPH		NO TRV	10.0	589 D	.68	015120	
		KEVIN STOKELIN		NO TRV	10.0	515 N	.59		
L06	0008	ROBBIE JOSEPH		NO TRV	10.0	564 D	.65	019000	
		KEVIN STOKELIN		NO TRV	10.0	566 N	.65		
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
L10	!!!!	NO DATA	!!!!	(680070174 3994 4980	** Closed	)			
L12	!!!!	NO DATA	!!!!	(615121013 3870 2524	)				
L14	!!!!	NO DATA	!!!!	(678090253 2019 416	Closed	)			
L16	0020	GLENN DAVIS		NO TRV	10.0	231 D	.46	015750	
L17	!!!!	NO DATA	!!!!	(028022210 2014 2585	** Closed No Tag	)			
L18	!!!!	NO DATA	!!!!	(936052050 81 81	Closed No Tag	)			
L20	!!!!	NO DATA	!!!!	(830032290 4000 2867	)				
L22	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
				(015070200 1985 2606	** Closed	)			
L24	6010	MICHAEL LAMB		2 trv	10.0	680 D	.97	016260	
			026012310 1368	984					
L26	0432	HOANG HO		NO TRV	10.0	561 N	.06	018780	low QUANTITY
			389032281 1972 2289	* Closed No Tag					
Low EFF for Job 0432 rated 1000/hr for PRIM									
L30	!!!!	NO DATA	!!!!						
L32	!!!!	NO DATA	!!!!						
L34	!!!!	NO DATA	!!!!						
L36	0054	GLENN DAVIS		4 trv	10.0	533 D	.04	011210	low QUANTITY
		HOANG HO		NO TRV	9.5	539 N	.04		low QUANTITY
			411042280 1218 76						
Low EFF for Job 0054 rated 1285/hr for PRIM									
L38	!!!!	NO DATA	!!!!						

EFFICIENCY **HOURS**
C-N-C **.56 D .34 N .46 C 50.0 D 39.5 N 0.0 S**

T&L MACHINE DETAIL for 05-26-2022 4:00 am to 05-27-2022 5:00 am

(Corrected Report)

JOB		RUN MACHINE					EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci					****		
C58	!!!!	NO DATA	!!!!	(641042110	1647	1272)		
C60	!!!!	NO DATA	!!!!	(252022240	1726	309)		
C62	0474	DAMON P HASTINGS				10 trv	9.5	5400 D
		GERARDO NEGRON				10 trv	10.0	5035 N
			608052160	2094	1835			
C64	0317	GERARDO NEGRON				10 trv	10.0	8000 N
			810042250	2001	1216			
C66	0302	DAMON P HASTINGS				10 trv	9.5	7300 D
			765052091	2000	1970			
C68	!!!!	NO DATA	!!!!	(616032070	1931	1529)		
C70	!!!!	NO DATA	!!!!	(153052160	1952	453)		
C72	0145	BIROL BOZACI					10.0S	D
			?	?	0			
C74	0050	KEMAL TIRNOVA				11 trv	10.0	6530 D
			398052160	1869	1427			
C76	0433	KEMAL TIRNOVA				11 trv	10.0	6200 D
			773052230	1973	276			
C30	!!!!	NO DATA	!!!!	(026061140	2112	1723)		
C32	!!!!	NO DATA	!!!!	(282050180	2022	2204 * Closed)		
C34	!!!!	NO DATA	!!!!	(999091081	5000	312)		

CHARGING VALVE

EFFICIENCY

HOURS

.76 D .58 N .70 C 39.0 D 20.0 N 10.0 S

T&L MACHINE DETAIL for 05-26-2022 4:00 am to 05-27-2022 5:00 am

(Corrected Report)

JOB					RUN MACHINE		EFF	WORK		
****	MISC #2 - Attn to: Steve Sawdey					****				
C40	!!!!	NO DATA !!!!		(393052020 1997 1152)						
C42	0138	STEVEN G SAWDEY		5 trv	9.5	2400	D	.22	019340	
		393052020 1997 1152								
C44	0314	STEVEN G SAWDEY		9 trv	9.5	5400	D	.57	020850	
		GERALD D DAVIS		5 TRV	4.5		N	-.--		
		Worked on Broken Collet								
		738042041 2086 2136 *								
C46	!!!!	NO DATA !!!!		(249032140 2183 1900 Closed No Tag)						
C48	0126	EDWIN PAYNE		3 trv	10.0	1800	D	.16	018480 low Efficiency	
		GERALD D DAVIS		5 trv	4.5	615	N	.12	low Efficiency	
		Worked on C44								
		738042041 2086 2136 *								
Low EFF for Job 0126 rated 1125/hr for PRIM										
C50	!!!!	NO DATA !!!!		(148121060 2021 1022)						
C52	0069	EDWIN PAYNE		6 trv	10.0	5000	D	.33	015710	
		LARRY P RODWELL		6 trv	5.0	1700	N	.23		
		805042110 1958 1251								
C54	0037	GORDON CURLEY		9 trv	10.0	6405	D	.52	015250	
		LARRY P RODWELL		4 trv	5.5	3300	N	.48		
		642052160 2164 164								
C56	0381	GORDON CURLEY		10 trv	10.0	7325	D	.57	011790	
		LARRY P RODWELL		8 trv	10.0	6700	N	.52		
		813052230 2412 757								

EFFICIENCY **HOURS**
MISC #2 **.39 D .32 N .37 C 59.0 D 29.5 N 0.0 S**

	JOB	RUN MACHINE	EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone ****			
C02	!!!! NO DATA !!!! (131106191 666 845 ** Closed)			
C04	!!!! NO DATA !!!! (176022070 2008 1818 Closed No Tag)			
C06	!!!! NO DATA !!!! (001115170 1953266186 13630%)			
C08	!!!! NO DATA !!!! (001115170 1953266186 13630%)			
C10	!!!! NO DATA !!!! (001115170 1953266186 13630%)			
C12	!!!! NO DATA !!!! (093052091 2294 1850)			
C14	!!!! NO DATA !!!! (001111220 1816 2116 * Closed)			
C16	!!!! NO DATA !!!! (093052091 2294 1850)			

T&L MACHINE DETAIL for 05-26-2022 4:00 am to 05-27-2022 5:00 am
(Corrected Report)

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      JOB                                RUN MACHINE  EFF  WORK
**** ACME FITTING - Attn to: Kevin Rhone ****

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C18 !!!! NO DATA !!!! (701031182 2009 1813 Closed No Tag)

C20 !!!! NO DATA !!!! (700031189 2424 732 Closed)

C22 !!!! NO DATA !!!! (611100210 2191 182)

C24 !!!! NO DATA !!!! (001042190 2341 890)

C26 !!!! NO DATA !!!! (002042250 1797 965)

T&L MACHINE DETAIL for 05-26-2022 4:00 am to 05-27-2022 5:00 am (Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	MISC #1 - Attn to: Kevin Rhone			****			
B02	!!!!	NO DATA	!!!!	(807042190	2141	1907	)
B04	!!!!	NO DATA	!!!!	(389032281	1972	2289	* Closed No Tag)
B06	!!!!	NO DATA	!!!!	(009038011	1074	1383	** Closed No Tag)
B08	0045	LEELAND FULLER			4 trv	10.0	500 D .12 015280 low Efficiency
		Ground up job, B Drill kept breaking					
		820052233	1990	1068			
	Low EFF for Job 0045 rated 409/hr for PRIM						
B10	!!!!	NO DATA	!!!!	(811091160	1545	1309	)
B12	0100	PATRICK KELLY			1 trv	10.0	1000 N .08 016950 low QUANTITY
		B Drill broke					
		382022140	2203	2151	Closed No Tag		
	Low EFF for Job 0100 rated 1285/hr for PRIM						
B14	0300	LEELAND FULLER			7 trv	10.0	6300 D .49 020150
		PATRICK KELLY			7 trv	10.0	6000 N .47
		807042191	2142	320			
B16	!!!!	NO DATA	!!!!	(057012100	2092	68	)
B18	!!!!	NO DATA	!!!!	(990022151	1001	12	)
B20	!!!!	NO DATA	!!!!	(410022080	3896	4056	* Closed No Tag)
A50	!!!!	NO DATA	!!!!	(801121139	2604	1033	)
A52	0483	BRYANT MAHON			3 trv	10.0	1800 D .36 014760
		196032170	2264	484			
A54	!!!!	NO DATA	!!!!	(804032280	2153	2565	* Closed)
A56	!!!!	NO DATA	!!!!	(001032140	2628	708	)
A58	0424	BRYANT MAHON			7 trv	10.0	6000 D .67 021120
		Broken Pickoff Spindle					
		821042281	995	638			
A60	!!!!	NO DATA	!!!!				

	EFFICIENCY			HOURS		
MISC #1	.41 D	.27 N	.36 C	40.0 D	20.0 N	0.0 S

****	JOB ACME	MISC	- Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302%	Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431		)
A46	!!!!	NO DATA	!!!!	(471110190	2214	754	Closed	No Tag)
A48	!!!!	NO DATA	!!!!					

T&L MACHINE DETAIL for 05-26-2022 4:00 am to 05-27-2022 5:00 am
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JOB			RUN	MACHINE	EFF	WORK
****	FITTING - Attn to: Kevin Rhone			****		
A86	!!!!	NO DATA !!!!	(607042190 1066	994 Closed No Tag)		
A74	!!!!	NO DATA !!!!	(048052090 2099	665)		
A76	!!!!	NO DATA !!!!	(911071224 2033	1604 Closed)		
A24	!!!!	NO DATA !!!!				
A25	0254	KEVIN RHONE	1 trv	0.0S 100 D		019450 DEP 6 3.3 hr
		HERMAN LEWIS	9 trv	7.0 5725 D	.64	
A26	0036	HERMAN LEWIS	3 trv	3.0 2000 D	.46	018960
A27	!!!!	NO DATA !!!!				

	EFFICIENCY			HOURS		
FITTING	.58 D	.00 N	.58 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-26-2022 4:00 am to 05-27-2022 5:00 am (Corrected Report)

JOB			RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****	
A10	0540	KOSTA TILA Left Early	86 trv	8.5	3300 D	.86 019650
			011042142 1745	4002	229% Closed No Tag	
A12	!!!!	NO DATA !!!!	(003052160 1921	3048	159% Closed No Tag)	
A14	0573	KOSTA TILA Left Early	19 trv	8.5	3400 D	.89 019800
			047052090 2037	407		

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.88 D	.00 N	.88 C	17.0 D	0.0 N	0.0 S

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JOB				RUN MACHINE		EFF	WORK
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****			
I26	0651	SAMIL CANTERO	6 TRV				018790
I27	0528	GERSON JAMES	NO TRV	10.0	1516 D	.25	018870
I40	!!!!	NO DATA !!!!					
I41	!!!!	NO DATA !!!!					
I42	!!!!	NO DATA !!!!					
I43	0659	HANSEL MAIQUEZ-HER 9913 JAMEL ROBINSO	5 trv 2 trv	9.5 9.0	2784 D 1800 N	1.05 .71	019050 >> TRAINING <<
I44	0588	JUAN BRAVO CHARLES SCRIBNER	16 trv 8 trv	10.0 10.0	4800 D 3912 N	.80 .65	020920
I45	0690	SAMIL CANTERO TYREAN ANDREWS	6 TRV 10 trv	10.0	4136 N	.69	020170 >> TRAINING <<
I46	0685	SAMIL CANTERO ANTHONY JOHNSON JR LOUIS HOLT	4 TRV 16 trv 11 trv	9.5 0.0	4528 D 3432 N	.95 *.*	019730 >> TRAINING << >> TRAINING <<
I47	0539	JOSE DESPAIGNE 9904 KEITH MCCOWN	14 trv 6 trv	10.0 9.5	5600 D 4064 N	.80 .61	021090 >> TRAINING << >> TRAINING <<
I48	0557	9905 Ivory HANKERS	2 trv	9.5	4000 N	.54	021100 >> TRAINING <<
I49	0696	KOSTAQ MIZAKU	7 trv	9.5	5400 D	.81	020080 >> TRAINING <<
I50	!!!!	NO DATA !!!!					
A87	0539	DAMION HAMILTON	25 trv 1052	10.0	7568 D	.69	021090
		061052190 1146					
A88	0685	DAMION HAMILTON	85 trv	10.0	13638 D	.62	019730
		021042141 1866	4734 254% Closed				

BLOCK CELL

EFFICIENCY **HOURS**

.74 D .78 N .76 C 78.5 D 48.0 N 0.0 S