

T&L MACHINE DETAIL for 09-23-2021 4:00 am to 09-24-2021 5:00 am (Corrected Report)

JOB			RUN MACHINE EFF WORK				
****	Special Assembly - Attn to: Cline Brown			****			
H04	!!!!	NO DATA !!!!					
H06	!!!!	NO DATA !!!!					
H08	!!!!	NO DATA !!!!					
H10	6007	THOM NGUYEN	NO TRV	3.5	600 D	.51	015590
H20	!!!!	NO DATA !!!!					
H12	!!!!	NO DATA !!!!					
H14	!!!!	NO DATA !!!!					
H22	!!!!	NO DATA !!!!					

	EFFICIENCY			HOURS		
Special Assembly	.51 D	.00 N	.51 C	3.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-23-2021 4:00 am to 09-24-2021 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
**** C-N-C - Attn to: Wayne Brown ****					
L04	0011	ROBBIE JOSEPH	NO TRV	8.0	380 D .55 015140
		KEVIN STOKELIN	NO TRV	8.5	374 N .51
		Block Stop alarm. Robbie can fix on Monday			
L06	0012	ROBBIE JOSEPH	NO TRV	9.5	561 D .68 015110
		KEVIN STOKELIN	NO TRV	9.5	587 N .71
L08	DOWN	RP - Repair 24.0 hrs BROWN,WAYNE C			
L10	!!!!	NO DATA !!!! (680070174 3994 2108)			
L12	!!!!	NO DATA !!!! (369091200 3886 1200)			
L14	!!!!	NO DATA !!!! (678090253 2019 416 Closed)			
L16	0017	GLENN DAVIS	NO TRV	9.0	223 D .50 015760
L17	!!!!	NO DATA !!!! (001041260 2037 1126)			
L18	!!!!	NO DATA !!!! (866015081 2604 964)			
L20	!!!!	NO DATA !!!! (830081270 4000 199)			
L22	!!!!	NO DATA !!!! (327048306 1162 296 Closed)			
L24	6010	JOSE RIVERA	2 trv	10.0	690 D .99 016260
		MICHAEL LAMB	NO TRV	10.0	675 N .96
		327048307 1162	1620 **	Closed No Tag	
L26	6010	JOSE RIVERA	2 trv	10.0	702 D 1.00 016260
		MICHAEL LAMB	NO TRV	10.0	716 N 1.02
		327048307 1162	1620 **	Closed No Tag	
L30	!!!!	NO DATA !!!!			
L32	!!!!	NO DATA !!!!			
L34	!!!!	NO DATA !!!!			
L36	!!!!	NO DATA !!!! (006081021 2093 2323 * Closed No Tag)			
L38	!!!!	NO DATA !!!!			

	EFFICIENCY			HOURS		
C-N-C	.76 D	.81 N	.78 C	46.5 D	38.0 N	0.0 S

T&L MACHINE DETAIL for 09-23-2021 4:00 am to 09-24-2021 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci	****			
C58	!!!! NO DATA !!!!	(008081020 2051 886)			
C60	0456 THOMAS A JACKSON	1.0S D		018920	DEP 19 0.5 hr
	0318 GORDON CURLEY	9.0 5575 D .41		020450	
	LARRY P RODWELL	10.0 6750 N .45			
	871120090 1724 827				
C62	0456 THOMAS A JACKSON	9.0S D		018920	DEP 19 0.5 hr
	S/U Not Done				
	? ? 0				
C64	0317 LARRY P RODWELL	8 trv 10.0 6800 N .53 009050			
	001081231 1995 1732				
C66	!!!! NO DATA !!!!	(593081300 1682 1331)			
C68	!!!! NO DATA !!!!	(003081020 2070 2681 ** Closed)			
C70	!!!! NO DATA !!!!	(023051240 2135 420)			
C72	!!!! NO DATA !!!!	(608091131 2220 1282)			
C74	!!!! NO DATA !!!!	(689091131 1975 1448)			
C76	0433 GERARDO NEGRON	10 trv 9.5 5000 N .47 018860			
	689091133 1347 332				
C30	0200 DAMON P HASTINGS	10 trv 10.0 7800 D .61 012630			
	GERARDO NEGRON	10 trv 9.5 6300 N .52			
	759081300 1331 1988 *** Closed No Tag				
C32	!!!! NO DATA !!!!	(282050180 2022 2204 * Closed)			
C34	!!!! NO DATA !!!!	(999091081 5000 83)			

CHARGING VALVE

EFFICIENCY HOURS

.52 D .49 N .50 C 19.0 D 39.0 N 10.0 S

T&L MACHINE DETAIL for 09-23-2021 4:00 am to 09-24-2021 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****					
C40	0121	EDWIN PAYNE	6 trv 358081300 2069 1102	9.0 3600 N .36	019260
C42	0247	STEVEN G SAWDEY Got Machine back together after crash EDWIN PAYNE	5 trv 10 trv 365091201 1167 0	7.0 3200 D .41 10.0 6500 N .58	020940
C44	!!!!	NO DATA !!!!	(689091130 2003 1344)		
C46	!!!!	NO DATA !!!!	(245091130 1864 537)		
C48	!!!!	NO DATA !!!!	(683081300 1975 611)		
C50	!!!!	NO DATA !!!!	(005081020 2016 2064 * Closed No Tag)		
C52	!!!!	NO DATA !!!!	(752081091 2077 2004 Closed No Tag)		
C54	0116	BIROL BOZACI	5 trv 5 trv 9 trv 002081230 2099 2774 **	6.5S 150 D 3.5 3000 D .62 10.0 7100 N .51	018180
		CASEY KAYE			
C56	0381	GORDON CURLEY	8 trv 9 trv 758081300 1993 1442	10.0 6475 D .50 10.0 7400 N .58	011790
		CASEY KAYE			

MISC #2	EFFICIENCY			HOURS		
	.49 D	.51 N	.50 C	20.5 D	39.0 N	6.5 S

T&L MACHINE DETAIL for 09-23-2021 4:00 am to 09-24-2021 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****			
C02	!!!! NO DATA !!!!				
C04	0847 RAYMOND E WOLF	2 trv	8.5S	295 D	020370
		2 trv	0.5	300 D 1.50	
	769041190 4028 1786				
C06	!!!! NO DATA !!!! (001089261 2149 1909)				
C08	0700 RAYMOND E WOLF	7 trv	7.0	1978 D .37	018220
	001115170 1953247454 12670%				
C10	!!!! NO DATA !!!! (001115170 1953247454 12670%)				
C12	!!!! NO DATA !!!! (067091130 2177 1665)				
C14	!!!! NO DATA !!!!				
C16	!!!! NO DATA !!!! (067091130 2177 1665)				

	EFFICIENCY			HOURS		
ACME NUT	.44 D	.00 N	.44 C	7.5 D	0.0 N	8.5 S

T&L MACHINE DETAIL for 09-23-2021 4:00 am to 09-24-2021 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!!	NO DATA	!!!!	(701031222 2009	1469)		
C20	!!!!	NO DATA	!!!!	(700031189 2424	0)		
C22	!!!!	NO DATA	!!!!	(001110020 2027	663)		
C24	0755	GERALD D DAVIS		5 trv	10.0 3000 N	.49	018650
				700031184 2424	1682		
C26	0837	RAYMOND E WOLF		2 trv	3.0 845 D	.46	020770
		GERALD D DAVIS		8 trv	9.0 2250 N	.40	
				001061210 1816	763		

	EFFICIENCY			HOURS		
ACME FITTING	.46 D	.45 N	.45 C	3.0 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 09-23-2021 4:00 am to 09-24-2021 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	MISC #1 - Attn to: Kevin Rhone	****			
B02	!!!! NO DATA !!!!	(754081161 1466 147)			
B04	!!!! NO DATA !!!!	(334031151 2031 2209 * Closed No Tag)			
B06	!!!! NO DATA !!!!	(776028200 1638 997 Closed No Tag)			
B08	0045 PATRICK KELLY	439071191 2002	4 trv 628	10.0 1800 N .44	015280
B10	!!!! NO DATA !!!!	(011081050 1724 1771 * Closed No Tag)			
B12	0100 PATRICK KELLY	358081301 2069	8 trv 485	10.0 4500 N .35	016950
B14	!!!! NO DATA !!!!	(761091130 2048 243)			
B16	!!!! NO DATA !!!!	(001100190 2145 540)			
B18	!!!! NO DATA !!!!	(001091020 954 483)			
B20	0060 ROBERT DURRANT	354051030 2006	NO TRV 3392 169% Closed No Tag	8.0 1600 N .41	015370
A50	0014 JAMIE FELMLEE		2 trv	9.5S 200 D	015130 DEP 6 5.1 hr
	ROBERT DURRANT	839071262 2604	10 trv 1726	9.5 4275 N .72	DEP 6 4.6 hr
A52	!!!! NO DATA !!!!	(770081100 1035 961 Closed No Tag)			
A54	!!!! NO DATA !!!!	(083110090 2162 1559)			

MISC #1	EFFICIENCY			HOURS		
	.00 D	.48 N	.48 C	0.0 D	37.5 N	9.5 S

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779 302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754)
A48	!!!!	NO DATA	!!!!				

T&L MACHINE DETAIL for 09-23-2021 4:00 am to 09-24-2021 5:00 am

(Corrected Report)

	JOB					RUN	MACHINE	EFF	WORK
****	FITTING - Attn to: Kevin Rhone	****							
A86	!!!!	NO DATA !!!!	(023110230 2056	347)					
A74	!!!!	NO DATA !!!!	(032071190 1953	1592)					
A76	!!!!	NO DATA !!!!	(411091101 790	594)					
A24	!!!!	NO DATA !!!!							
A25	0254	HERMAN LEWIS		11 trv	8.0	5700 D	.55	019450	
A26	0235	KEVIN RHONE		1 trv	9.0S	100 D		014700 DEP 6	10.0 hr
A27	!!!!	NO DATA !!!!							

FITTING
EFFICIENCY
HOURS

.55 D .00 N .55 C 8.0 D 0.0 N 9.0 S

T&L MACHINE DETAIL for 09-23-2021 4:00 am to 09-24-2021 5:00 am (Corrected Report)

JOB				RUN MACHINE EFF WORK			
***** HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt *****							
A10	0560	ANTHONY BEARD		26 trv	10.0	4508 N 1.00	019970
			751091160 1447	1277			
A12	0528	KOSTA TILA		6 trv	9.5	2800 D 1.18	018870
			021081180 1392	861			
A14	0573	KOSTA TILA		4 trv	9.5	4700 D 1.10	019800
			003081230 1994	892			

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	1.14 D 1.00 N 1.09 C	19.0 D 10.0 N 0.0 S

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(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****							
I26	!!!!	NO DATA !!!!					
I27	0528	GERSON JAMES	4 trv	8.5	1656 D	.32	018870
I40	0659	LOUIS HOLT	2 trv	10.0	2301 N	.82	019050
I41	0514	SAMIL CANTERO	1 trv	5.0	981 D	.89	015410
		Temp Oper. Left early					
		JASON PATTON	2 trv	6.0	1467 N	1.11	
I42	!!!!	NO DATA !!!!					
I43	0642	KOSTAQ MIZAKU	5 trv	9.5	2250 D	.99	018120
		JASON PATTON	NO TRV	1.0	225 N	.94	
		Down Bad Z axis ball screw needs repair					
I44	0623	CHAD M SOMMERFELDT	NO TRV	10.0S	100 D		018200
		CHARLES SCRIBNER	NO TRV	9.5	4400 N	1.49	
I45	0691	HANSEL MAIQUEZ-HER	12 trv	10.0	5200 D	1.04	020180
		KEVIN MILLS	10 trv	9.0	5000 N	1.11	
I46	!!!!	NO DATA !!!!					
I47	0672	ZACHARY FELMLEE	11 trv	9.5	5152 D	1.08	020970
		9910 Kashis JOHNSO	11 trv	10.0	5280 N	1.06	DEP 8 10.3 hr
I48	!!!!	NO DATA !!!!					
I49	0689	DAMION HAMILTON	6 trv	4.5	1904 N	.85	019840
		Oper. Left early					
I50	!!!!	NO DATA !!!!					
A87	0514	EBENEZER SHIBESHE	NO TRV	10.0	7126 D	.67	015410
		DONNELL LESANE	20 trv	9.5	8261 N	.82	
			911091100 1292 2272 176%				
A88	0672	EBENEZER SHIBESHE	30 trv	10.0	19246 D	.60	020970
		DONNELL LESANE	40 trv	4.0	6972 N	.54	
	0623	DONNELL LESANE	NO TRV	5.0	10518 N	.96	018200
			111061181 2168 0				

EFFICIENCY **HOURS**

BLOCK CELL **.80 D 1.01 N .91 C 62.5 D 68.5 N 10.0 S**