

NO TIME OUT: 014540 09-21-21 05:31 pm PRIM C62 1191
NO TIME OUT: 009050 09-21-21 05:31 pm PRIM C64 1191

T&L MACHINE DETAIL for 09-21-2021 4:00 am to 09-22-2021 5:00 am

	JOB	---	per job in---		-suggested corrections
		RUN	MACHINE	EFF	RUN MACHINE EFF WORK
*****	Special Assembly - Attn to: Cline Brown	*****			
H04	!!!!	NO	DATA	!!!!	
H06	!!!!	NO	DATA	!!!!	
H08	!!!!	NO	DATA	!!!!	
H10	!!!!	NO	DATA	!!!!	
H20	!!!!	NO	DATA	!!!!	
H12	!!!!	NO	DATA	!!!!	
H14	!!!!	NO	DATA	!!!!	
H22	!!!!	NO	DATA	!!!!	

T&L MACHINE DETAIL for 09-21-2021 4:00 am to 09-22-2021 5:00 am

			--- per job in---				-suggested corrections				
JOB			RUN MACHINE		EFF			RUN MACHINE	EFF	WORK	
*****	C-N-C - Attn to: Wayne Brown				*****						
L04	0009	ROBBIE JOSEPH	1.0	423 D	5.03	NO	TRV	10.0	423 D	.49	015160
		KEVIN STOKELIN	0.0	426 N	*.**	NO	TRV	0.0	426 N	*.**	
L06	0013	ROBBIE JOSEPH	1.0	545 D	6.48	NO	TRV	10.0	545 D	.63	015120
		KEVIN STOKELIN	0.0	612 N	*.**	NO	TRV	0.0	612 N	*.**	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C							
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)								
L12	6007	GLENN DAVIS	10.1	840 D	.92	22	trv	10.0	840 D	.93	015590
			369091200	3886	462						
L14	!!!!	NO DATA !!!!	(678090253 2019 416 Closed)								
L16	!!!!	NO DATA !!!!									
L17	!!!!	NO DATA !!!!	(001041260 2037 1055)								
L18	!!!!	NO DATA !!!!	(866015081 2604 680)								
L20	!!!!	NO DATA !!!!	(830081270 4000 199)								
L22	!!!!	NO DATA !!!!	(327048306 1162 296 Closed)								
L24	6010	JOSE RIVERA	10.5	700 D	.95	3	trv	10.0	700 D	1.00	016260
		MICHAEL LAMB	10.2	654 N	.92	2	trv	10.0	654 N	.93	
			327048307	1162	1072						
L26	6010	JOSE RIVERA	5.1	382 D	1.08	NO	TRV	5.0	382 D	1.09	016260
		MICHAEL LAMB	10.2	703 N	.99	2	trv	10.0	703 N	1.00	
	DOWN	RP - Repair	6.9 hrs	HO,HOANG							
			327048307	1162	1072						
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	!!!!	NO DATA !!!!	(006081021 2093 2323 * Closed No Tag)								
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.80 D	1.57 N	1.03 C	45.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 09-21-2021 4:00 am to 09-22-2021 5:00 am

			--- per job in---				-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn		to: Tom Jackson & Birol Bozaci				****			
C58	!!!!	NO DATA	!!!!	(	008081020	2051	886	)		
C60	!!!!	NO DATA	!!!!	(	611081131	1092	1198	* Closed No Tag	)	
C62	!!!!	NO DATA	!!!!	(	002081020	2082	1160	)		
C64	!!!!	NO DATA	!!!!	(	001081231	1995	1129	)		
C66	!!!!	NO DATA	!!!!	(	593081300	1682	1331	)		
C68	!!!!	NO DATA	!!!!	(	003081020	2070	1983	Closed	)	
C70	0404	LEELAND FULLER		5.8	4450 D	.66	7 trv	10.0	4450 D .38 018530	
					023051240	2135	420			
C72	0478	LEELAND FULLER		5.8	4650 D	.86	8 trv	10.0	4650 D .50 014590	
					608091131	2220	532			
C74	!!!!	NO DATA	!!!!	(	689091131	1975	1042	)		
C76	0433	BIROL BOZACI		10.1	4700 D	.41	8 trv	10.0	4700 D .42 018860	
		GERARDO NEGRON		9.8	5236 N	.47	9 trv	10.0	5236 N .47	
					689091134	618	860 **			
C30	0200	BIROL BOZACI		10.1	6500 D	.50	8 trv	10.0	6500 D .51 012630	
		GERARDO NEGRON		9.8	6545 N	.52	9 trv	10.0	6545 N .51	
					759081300	1331	1286			
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	* Closed	)	
C34	!!!!	NO DATA	!!!!	(	999091081	5000	83	)		

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
CHARGING VALVE		.45 D	.49 N	.46 C	40.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 09-21-2021 4:00 am to 09-22-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey						****			
C40	0121	EDWIN PAYNE	10.0	3400 N	.30	6 trv	10.0	3400 N	.30	019260
			358081300	2069		951				
C42	0247	STEVEN G SAWDEY	10.1	7000 D	.61	11 trv	9.5	7000 D	.65	020940
			357081161	2050		346				
C44	0253	STEVEN G SAWDEY	10.1	6400 D	.63	11 trv	9.5	6400 D	.67	019440
		EDWIN PAYNE	10.0	5900 N	.59	10 trv	10.0	5900 N	.59	
			689091130	2003		688				
C46	!!!!	NO DATA !!!!	(	245091130	1864	537)				
C48	!!!!	NO DATA !!!!	(	683081300	1975	381)				
C50	0022	GORDON CURLEY	10.4	4160 D	.38	7 trv	10.0	4160 D	.39	015240
			005081020	2016		2064	* Closed No Tag			
C52	0069	CASEY KAYE	9.7	7500 N	.52	9 trv	10.0	7500 N	.50	015710
			752081091	2077		1837				
C54	!!!!	NO DATA !!!!	(	002081230	2099	1595)				
C56	0381	GORDON CURLEY	10.4	5400 D	.41	7 trv	10.0	5400 D	.42	011790
		CASEY KAYE	9.7	6000 N	.48	7 trv	9.5	6000 N	.49	
			758081300	1993		829				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.53 D	.47 N	.50 C	39.0 D	39.5 N	0.0 S

T&L MACHINE DETAIL for 09-21-2021 4:00 am to 09-22-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone ****										
C02	!!!!	NO DATA !!!!									
C04	!!!!	NO DATA !!!!		(769041190 4028 1704)							
C06	!!!!	NO DATA !!!!		(001089261 2149 1909)							
C08	!!!!	NO DATA !!!!		(001115170 1953247011 12648%)							
C10	0825	RAYMOND E WOLF		8.0	3815 D .62 6 trv	8.5	3815 D .59	018570			
				001115170 1953247011 12648%							
C12	0757	RAYMOND E WOLF		7.9	3234 D .68 7 trv	8.5	3234 D .63	020020			
				067091130 2177 1507							
C14	!!!!	NO DATA !!!!									
C16	!!!!	NO DATA !!!!		(066081300 1946 2787		*** Closed No Tag)					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.61 D	.00 N	.61 C	17.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-21-2021 4:00 am to 09-22-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
ACME FITTING - Attn to: Kevin Rhone							EFF	WORK

C18	!!!!	NO DATA	!!!!	(	701031222	2009	1467	)
C20	!!!!	NO DATA	!!!!	(	700031189	2424	0	)
C22	!!!!	NO DATA	!!!!	(	001110020	2027	663	)
C24	!!!!	NO DATA	!!!!	(	700031184	2424	1415	)
C26	!!!!	NO DATA	!!!!	(	001061210	1816	513	)

T&L MACHINE DETAIL for 09-21-2021 4:00 am to 09-22-2021 5:00 am

JOB		--- per job in---				-suggested corrections			
*****	MISC #1 - Attn to: Kevin Rhone	*****	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK		
B02	!!!! NO DATA !!!!	(754081161	1466	147)					
B04	!!!! NO DATA !!!!	(334031151	2031	2209	* Closed No Tag)				
B06	0235 JAMIE FELMLEE	8.9 3600 D .32	7 trv	9.0 3600 D .31	014700				
		776028200 1638	955 Closed No Tag						
B08	!!!! NO DATA !!!!	(439071194	1906	2547	** Closed No Tag)				
B10	0451 GERALD D DAVIS	8.8 8600 N .66	7 trv	10.0 8600 N .57	013650				
		011081050 1724	1771 * Closed No Tag						
B12	0100 JAMIE FELMLEE	6.7S D	4 TRV	7.0S D	016950				
		2.8 1500 D .42	4 trv	3.0 1500 D .39					
		358081301 2069	69						
B14	0300 GERALD D DAVIS	9.6 9350 N .76	11 trv	10.0 9350 N .73	020150				
		761091130 2048	243						
B16	!!!! NO DATA !!!!	(001100190	2145	540)					
B18	0496 ROBERT DURRANT	8.9 900 N .11	4 trv	10.0 900 N .10	020130 low QUANTITY				
		001091020 954	393						
Low EFF for Job 0496 rated 923/hr for PRIM									
B20	0060 CAMERON BUDZISZEWS	0.6 700 D 2.58	2 trv	9.0 700 D .16	015370 low Efficiency				
	ROBERT DURRANT	8.9 1550 N .35	4 trv	10.0 1550 N .31					
		354051030 2006	2765 **						
Low EFF for Job 0060 rated 493/hr for PRIM									
A50	!!!! NO DATA !!!!	(839071262	2604	1073)					
A52	!!!! NO DATA !!!!	(770081100	1035	959 Closed No Tag)					
A54	!!!! NO DATA !!!!	(083110090	2162	1559)					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.26 D	.43 N	.37 C	21.0 D	40.0 N	7.0 S

T&L MACHINE DETAIL for 09-21-2021 4:00 am to 09-22-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
**** ACME MISC - Attn to: Ray Wolf ****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

T&L MACHINE DETAIL for 09-21-2021 4:00 am to 09-22-2021 5:00 am

JOB			--- per job in---			-suggested corrections			
			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****									
A86	0056	PATRICK KELLY	9.4	2500 N	.27	3 trv	10.0	2500 N	.25
			023110230	2056	319				014100 >> TRAINING <<
A74	!!!!	NO DATA !!!!	(	032071190	1953	1592)			
A76	0447	PATRICK KELLY	9.4	6500 N	.69	5 trv	10.0	6500 N	.65
			411091101	790	594				013560 >> TRAINING <<
A24	!!!!	NO DATA !!!!							
A25	!!!!	NO DATA !!!!							
A26	0254	KEVIN RHONE	0.0S	100 D		1 trv	0.0S	100 D	019450 DEP 6 10.3 hr
A27	!!!!	NO DATA !!!!							

PROPOSED CORRECTIONS:

EFFICIENCY			HOURS		
FITTING	.00 D	.45 N	.45 C	0.0 D	20.0 N
					0.0 S

T&L MACHINE DETAIL for 09-21-2021 4:00 am to 09-22-2021 5:00 am

JOB			--- per job in---			-suggested corrections		
			RUN	MACHINE	EFF	RUN	MACHINE	EFF WORK
**** HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****								
A10	0560	KOSTA TILA	9.9	3900 D	.88	NO TRV	10.0	3900 D .87 019970
			941071222	1443	2448	170% Closed No Tag		
A12	0528	CHAD M SOMMERFELDT	4.8S	100 D		1 trv	10.0S	100 D 018870
		DAMION HAMILTON	0.1	2030 N60.90	14 trv		9.5	2030 N .85 >> TRAINING <<
			002110302	1045	3769	361%		
A14	0573	DAMION HAMILTON	0.1	3000 N50.00	6 trv		9.5	3000 N .70 019800 >> TRAINING <<
			003081230	1994	409			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.87 D	.78 N	.81 C	10.0 D	19.0 N	10.0 S

T&L MACHINE DETAIL for 09-21-2021 4:00 am to 09-22-2021 5:00 am