

T&L MACHINE DETAIL for 09-20-2021 4:00 am to 09-21-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	6007	THOM NGUYEN	10.1	1600 D	.48	NO TRV	10.0	1600 D	.48 015590	
H20	!!!!	NO DATA !!!!								
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.48 D	.00 N	.48 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-20-2021 4:00 am to 09-21-2021 5:00 am

			--- per job in---				-suggested corrections			
JOB			RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
***** C-N-C - Attn to: Wayne Brown *****										
L04	0009	ROBBIE JOSEPH	0.4	408	D11.26	NO TRV	10.0	408	D	.47 015160
		KEVIN STOKELIN	0.0	260	N *.**	NO TRV	0.0	260	N *.**	
L06	0013	ROBBIE JOSEPH	0.4	617	D17.02	NO TRV	10.0	617	D	.71 015120
		KEVIN STOKELIN	0.0	612	N *.**	NO TRV	0.0	612	N *.**	
L08	DOWN	RP - Repair	24.0	hrs	BROWN,WAYNE	C				
L10	!!!!	NO DATA	!!!!	(	680070174	3994	2108	)		
L12	6007	GLENN DAVIS	9.8	920	D 1.05	22 trv	10.0	920	D 1.02	015590
				369081272	3886	4384	*			
L14	!!!!	NO DATA	!!!!	(	678090253	2019	416	Closed	)	
L16	!!!!	NO DATA	!!!!							
L17	6035	HOANG HO	10.5	681	D 1.30	1 trv	10.0	681	D 1.36	018640
				001041260	2037	980				
L18	0020	HOANG HO	0.0S		D					015750
			9.3	856	D .16	6 trv	9.0	856	D .17	low Efficiency
				866015081	2604	395				
Low EFF for Job 0020 rated 562/hr for PRIM										
L20	!!!!	NO DATA	!!!!	(	830081270	4000	199	)		
L22	!!!!	NO DATA	!!!!	(	327048306	1162	296	Closed	)	
L24	6010	JOSE RIVERA	10.5	642	D .87	3 trv	10.0	642	D .92	016260
		MICHAEL LAMB	10.2	660	N .93	2 trv	10.0	660	N .94	
				327048307	1162	801				
L26	6010	JOSE RIVERA	10.5	667	D .91	3 trv	10.0	667	D .95	016260
		MICHAEL LAMB	10.2	698	N .98	2 trv	10.0	698	N 1.00	
	DOWN	RP - Repair	1.5	hrs	HO,HOANG					
				327048307	1162	801				
L30	!!!!	NO DATA	!!!!							
L32	!!!!	NO DATA	!!!!							
L34	!!!!	NO DATA	!!!!							
L36	!!!!	NO DATA	!!!!	(	006081021	2093	2323	* Closed	No Tag	)
L38	!!!!	NO DATA	!!!!							

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
C-N-C	.81	D	1.47	N .96	C	69.0
				D	20.0	N
						0.0
						S

T&L MACHINE DETAIL for 09-20-2021 4:00 am to 09-21-2021 5:00 am

--- per job in---												-suggested corrections											
JOB				RUN MACHINE				EFF				RUN MACHINE				EFF				WORK			
****	CHARGING VALVE - Attn				to: Tom Jackson & Birol Bozaci				****														
C58	!!!!	NO DATA !!!!				(008081020 2051				886)													
C60	!!!!	NO DATA !!!!				(611081131 1092				1198				* Closed No Tag)									
C62	0474	LARRY P RODWELL				4.0 2000 N .54				3 trv				4.0 2000 N .54				014540					
						002081020 2082				1160													
C64	0317	LARRY P RODWELL				6.1 3800 N .48				5 trv				6.0 3800 N .49				009050					
						001081231 1995				1129													
C66	0254	THOMAS A JACKSON				10.1 6000 D .60				14 trv				9.5 6000 D .63				019450 DEP 19 0.6 hr					
		LARRY P RODWELL				10.1 4800 N .47				8 trv				10.0 4800 N .48									
						593081300 1682				1331													
C68	!!!!	NO DATA !!!!				(003081020 2070				1983 Closed)													
C70	!!!!	NO DATA !!!!				(023051240 2135				255)													
C72	0478	THOMAS A JACKSON				9.8 2000 D .22				7 trv				9.5 2000 D .23				014590 DEP 19 0.6 hr					
		GERALD D DAVIS				0.7 N -.--				5 TRV				1.0 N -.--									
						608091131 2220				258													
C74	0302	GERARDO NEGRON				9.7 5545 N .51				10 trv				10.0 5545 N .49				018620					
						689091131 1975				1042													
C76	!!!!	NO DATA !!!!				(689091134 618				165)													
C30	0200	GERARDO NEGRON				9.7 6600 N .53				10 trv				10.0 6600 N .51				012630					
						759081300 1331				951													
C32	!!!!	NO DATA !!!!				(282050180 2022				2204				* Closed)									
C34	!!!!	NO DATA !!!!				(999091081 5000				83)													

PROPOSED CORRECTIONS:

EFFICIENCY				H O U R S		
CHARGING VALVE	.43 D	.49 N	.47 C	19.0 D	41.0 N	0.0 S

T&L MACHINE DETAIL for 09-20-2021 4:00 am to 09-21-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey										****
C40	0121	BIROL BOZACI	10.0	5600 D	.50	9 trv	10.0	5600 D	.50	019260	
			358081300	2069		808					
C42	0247	BIROL BOZACI	10.0	5200 D	.46	8 trv	10.0	5200 D	.46	020940	
			357081161	2050		346					
C44	0253	STEVEN G SAWDEY	2.0S	200 D		9 trv	2.0S	200 D		019440	
			8.3	4400 D	.53	9 trv	8.0	4400 D	.55		
			683081303	2039		1276					
C46	0075	STEVEN G SAWDEY	7.8	43 D	.01	4 TRV				019200	
			0.0	4300 D	*.**	4 trv	10.0	4300 D	.50	COUNT CORRECT!	
		GERALD D DAVIS	9.4	6500 N	.81	11 trv	9.0	6500 N	.84		
			245091130	1864		538					
C48	0126	GERALD D DAVIS	9.4	6150 N	.58	10 trv	9.0	6150 N	.61	018480	
			683081300	1975		381					
C50	0022	EDWIN PAYNE	10.3	5400 N	.50	9 trv	10.0	5400 N	.51	015240	
			005081020	2016		1906					
C52	!!!!	NO DATA !!!!	(	752081091	2077	1649)					
C54	0037	GORDON CURLEY	9.8	6115 D	.50	8 trv	10.0	6115 D	.49	015250	
			002081230	2099		1595					
C56	0381	GORDON CURLEY	9.8	7000 D	.55	10 trv	10.0	7000 D	.54	011790	
		EDWIN PAYNE	10.2	5400 N	.41	7 trv	10.0	5400 N	.42		
			758081300	1993		544					

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.51 D	.59 N	.54 C	58.0 D	38.0 N	2.0 S

T&L MACHINE DETAIL for 09-20-2021 4:00 am to 09-21-2021 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone	****					
C02	!!!!	NO DATA		!!!!			
C04	!!!!	NO DATA		!!!!	(769041190	4028	1704)
C06	!!!!	NO DATA		!!!!	(001089261	2149	1909)
C08	!!!!	NO DATA		!!!!	(001115170	1953246839	12639%)
C10	!!!!	NO DATA		!!!!	(001115170	1953246839	12639%)
C12	!!!!	NO DATA		!!!!	(067091130	2177	1048)
C14	!!!!	NO DATA		!!!!			
C16	!!!!	NO DATA		!!!!	(066081300	1946	2787 *** Closed No Tag)

T&L MACHINE DETAIL for 09-20-2021 4:00 am to 09-21-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone					****				
C18	0747	RAYMOND E WOLF	3.7	1081 D	.53	4 trv	9.5	1081 D	.21	017100
			701031222	2009	1467					
C20	!!!!	NO DATA !!!!	(	700031189	2424	0)				
C22	!!!!	NO DATA !!!!	(	001110020	2027	663)				
C24	!!!!	NO DATA !!!!	(	700031184	2424	1415)				
C26	0837	RAYMOND E WOLF	3.7	1497 D	.66	5 trv	9.5	1497 D	.25	020770
			001061210	1816	513					

PROPOSED CORRECTIONS:

EFFICIENCY			HOURS		
ACME FITTING	.23 D	.00 N	.23 C	19.0 D	0.0 N 0.0 S

T&L MACHINE DETAIL for 09-20-2021 4:00 am to 09-21-2021 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	MISC #1 - Attn to: Kevin Rhone			****					
B02	!!!!	NO DATA	!!!!	(754081161	1466	147	)		
B04	!!!!	NO DATA	!!!!	(334031151	2031	2209	* Closed No Tag)		
B06	!!!!	NO DATA	!!!!	(776028200	1638	710	Closed No Tag)		
B08	!!!!	NO DATA	!!!!	(439071194	1906	2547	** Closed No Tag)		
B10	!!!!	NO DATA	!!!!	(011081050	1724	1470	)		
B12	0100	JAMIE FELMLEE		9.0S 600 D	3 trv	10.0S 600 D	016950 DEP 6 9.0 hr		
				358081301	2069	20			
B14	!!!!	NO DATA	!!!!	(001081021	1439	1076	)		
B16	0465	ROBERT DURRANT		6.6 6250 N .58	5 trv	6.0 6250 N .64	014720		
				001100190	2145	540			
B18	0496	ROBERT DURRANT		8.4 3650 N .47	8 trv	9.5 3650 N .42	020130		
				001091020	954	371			
B20	0060	KEVIN RHONE		0.0S 100 D	1 trv	2.0S 100 D	015370 DEP 6 3.6 hr		
		CAMERON BUDZISZEWS		6.3 240 D .08	1 trv	6.0 240 D .08	low QUANTITY		
		ROBERT DURRANT		1.8 N -.--		3.0 N -.--			
				354051030	2006	2538	**		
Low EFF for Job 0060 rated 493/hr for PRIM									
A50	!!!!	NO DATA	!!!!	(839071262	2604	1073	)		
A52	!!!!	NO DATA	!!!!	(770081100	1035	959	Closed No Tag)		
A54	!!!!	NO DATA	!!!!	(083110090	2162	1559	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.08 D	.42 N	.34 C	6.0 D	18.5 N	12.0 S

T&L MACHINE DETAIL for 09-20-2021 4:00 am to 09-21-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
***** ACME MISC - Attn to: Ray Wolf *****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

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JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK	
****	FITTING - Attn to: Kevin Rhone					****					
A86	0056	LEELAND FULLER	2.0	1225 D	.61	7 trv	3.0	1225 D	.41	014100 >> TRAINING <<	
			023110230	2056		219					
A74	0343	LEELAND FULLER	9.8	4300 D	.44	7 trv	10.0	4300 D	.43	016250 >> TRAINING <<	
		PATRICK KELLY	7.9	3300 N	.42	4 trv	7.5	3300 N	.44	>> TRAINING <<	
			032071190	1953		1592					
A76	0447	KEVIN RHONE	0.0S	100 D		1 trv	0.0S	100 D		013560 DEP 6 3.6 hr	
		LEELAND FULLER	7.5	4725 D	.63	7 trv	7.5	4725 D	.63	>> TRAINING <<	
		PATRICK KELLY	7.9	4300 N	.54	4 trv	7.5	4300 N	.57	>> TRAINING <<	
			411091101	790		347					
A24	!!!!	NO DATA !!!!									
A25	!!!!	NO DATA !!!!									
A26	!!!!	NO DATA !!!!									
A27	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.50 D	.51 N	.50 C	20.5 D	15.0 N	0.0 S

T&L MACHINE DETAIL for 09-20-2021 4:00 am to 09-21-2021 5:00 am

JOB		--- per job in---				-suggested corrections				
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****									
A10	0560	KOSTA TILA	9.3	4425 D	1.05	24 trv	10.0	4425 D	.98	019970
		ANTHONY BEARD	10.4	4214 N	.90	24 trv	10.0	4214 N	.94	
			941071222	1443	2448	170%				
A12	!!!!	NO DATA !!!!	(	004081160	2002	772)				
A14	!!!!	NO DATA !!!!	(	003081230	1994	253)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.98 D	.94 N	.96 C	10.0 D	10.0 N	0.0 S

	EFFICIENCY			HOURS		
BLOCK CELL	1.07 D	1.10 N	1.08 C	73.5 D	55.5 N	0.0 S