

T&L MACHINE DETAIL for 09-07-2021 4:00 am to 09-08-2021 5:00 am
(Corrected Report)

	JOB		RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown	****				
H04	!!!! NO DATA !!!!					
H06	!!!! NO DATA !!!!					
H08	!!!! NO DATA !!!!					
H10	!!!! NO DATA !!!!					
H20	!!!! NO DATA !!!!					
H12	!!!! NO DATA !!!!					
H14	!!!! NO DATA !!!!					
H22	0558 THOM NGUYEN	NO TRV	9.5	2000 D	1.05	017800

	EFFICIENCY	HOURS
Special Assembly	1.05 D .00 N 1.05 C	9.5 D 0.0 N 0.0 S

T&L MACHINE DETAIL for 09-07-2021 4:00 am to 09-08-2021 5:00 am

(Corrected Report)

JOB		RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown	****			
L04	!!!! NO DATA !!!!				
L06	!!!! NO DATA !!!!				
L08	DOWN RP - Repair 24.0 hrs BROWN,WAYNE C				
L10	!!!! NO DATA !!!! (680070174 3994 2108)				
L12	6007 GLENN DAVIS		24 trv	10.0	920 D 1.02 015590
		369081270 3886	3252		
L14	!!!! NO DATA !!!! (678090253 2019 416 Closed)				
L16	!!!! NO DATA !!!!				
L17	!!!! NO DATA !!!! (327048306 1162 296)				
L18	!!!! NO DATA !!!! (001020170 1984 736)				
L20	6028 HOANG HO		NO TRV	8.5	1485 D 1.88 018980
		830061213 4000	2803 Closed		
L22	!!!! NO DATA !!!! (327048306 1162 296)				
L24	6010 KEVIN STOKELIN		NO TRV	9.0	654 N 1.04 016260
		996051170 625	817 ** Closed No Tag		
L26		(327048308 662 358)			
L30	!!!! NO DATA !!!!				
L32	!!!! NO DATA !!!!				
L34	!!!! NO DATA !!!!				
L36	0432 GLENN DAVIS		1 trv	6.0	220 D .56 018780
	KEVIN STOKELIN		1 trv	7.0	293 N .64
		006081021 2093	1382		
L38	!!!! NO DATA !!!!				

	EFFICIENCY	HOURS
C-N-C	1.21 D .87 N 1.07 C	24.5 D 16.0 N 0.0 S

T&L MACHINE DETAIL for 09-07-2021 4:00 am to 09-08-2021 5:00 am

(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci				****		
C58	!!!!	NO DATA	!!!!	(008081020 2051	629)		
C60	0327	THOMAS A JACKSON		611081131 1092	5 trv 505	9.0 5375 D .70	018040 DEP 19 1.1 hr
C62	0474	THOMAS A JACKSON		591071260 2099	5 trv 1769	7.5 3400 D .49	014540 DEP 19 1.1 hr
C64	!!!!	NO DATA	!!!!	(752081090 2077	1799)		
C66	!!!!	NO DATA	!!!!	(605071190 2185	1785 Closed)		
C68	!!!!	NO DATA	!!!!	(003081020 2070	1119)		
C70	0404	BIROL BOZACI Mill Broke		025071120 2112	9 trv 2301 * Closed No Tag	9.0 5400 D .52	018530
C72	0478	BIROL BOZACI		003081020 2070	9 trv 1119	9.5 5300 D .60	014590
C74	!!!!	NO DATA	!!!!	(676081091 2052	1862 Closed)		
C76	0433	GERARDO NEGRON		678081161 1953	10 trv 2173 *	10.0 5840 N .52	018860
C30	0036	GERARDO NEGRON		? ?	10 trv 0	9.5 7650 N .54	018960
C32	!!!!	NO DATA	!!!!	(282050180 2022	2204 * Closed)		
C34	!!!!	NO DATA	!!!!	(097080180 2045	37)		

CHARGING VALVE

EFFICIENCY HOURS

.58 D .53 N .56 C 35.0 D 19.5 N 0.0 S

T&L MACHINE DETAIL for 09-07-2021 4:00 am to 09-08-2021 5:00 am

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JOB				RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****							
C40	0121	STEVEN G SAWDEY		10 trv	10.0	6200 D	.55 019260
		EDWIN PAYNE		9 trv	9.0	5600 N	.55
			006081021 2093	1382			
C42	0138	STEVEN G SAWDEY		10 trv	10.0	6700 D	.58 019340
		EDWIN PAYNE		8 trv	9.0	5400 N	.52
			004081231 1964	2145 *			
C44	0314	GORDON CURLEY		9 trv	9.0	5360 D	.60 020850
			683081303 2039	0			
C46	!!!!	NO DATA !!!!	(241031290 2591	1287)			
C48	0126	GORDON CURLEY		8 trv	9.0	4700 D	.46 018480
			678081162 1953	1600			
C50	0022	GERALD D DAVIS		9 trv	9.5	4900 N	.49 015240
			005081020 2016	1490			
C52	0069	GERALD D DAVIS		9 trv	10.0	7200 N	.48 015710
			743071060 2181	2419 *	Closed No Tag		
C54	!!!!	NO DATA !!!!	(002081230 2099	0)			
C56	!!!!	NO DATA !!!!	(752081091 2077	1223)			

MISC #2	EFFICIENCY			HOURS		
	.55 D	.51 N	.53 C	38.0 D	37.5 N	0.0 S

JOB
**** ACME NUT - Attn to: Kevin Rhone ****

C16 !!!! NO DATA !!!! (006081230 1948 2703 ** Closed)

RUN	MACHINE	EFF	WORK
1	1	1	1
2	1	1	1
3	1	1	1
4	1	1	1
5	1	1	1
6	1	1	1
7	1	1	1
8	1	1	1
9	1	1	1
10	1	1	1
11	1	1	1
12	1	1	1
13	1	1	1
14	1	1	1
15	1	1	1
16	1	1	1
17	1	1	1
18	1	1	1
19	1	1	1
20	1	1	1
21	1	1	1
22	1	1	1
23	1	1	1
24	1	1	1
25	1	1	1
26	1	1	1
27	1	1	1
28	1	1	1
29	1	1	1
30	1	1	1
31	1	1	1
32	1	1	1
33	1	1	1
34	1	1	1
35	1	1	1
36	1	1	1
37	1	1	1
38	1	1	1
39	1	1	1
40	1	1	1
41	1	1	1
42	1	1	1
43	1	1	1
44	1	1	1
45	1	1	1
46	1	1	1
47	1	1	1
48	1	1	1
49	1	1	1
50	1	1	1
51	1	1	1
52	1	1	1
53	1	1	1
54	1	1	1
55	1	1	1
56	1	1	1
57	1	1	1
58	1	1	1
59	1	1	1
60	1	1	1
61	1	1	1
62	1	1	1
63	1	1	1
64	1	1	1
65	1	1	1
66	1	1	1
67	1	1	1
68	1	1	1
69	1	1	1
70	1	1	1
71	1	1	1
72	1	1	1
73	1	1	1
74	1	1	1
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76	1	1	1
77	1	1	1
78	1	1	1
79	1	1	1
80	1	1	1
81	1	1	1
82	1	1	1
83	1	1	1
84	1	1	1
85	1	1	1
86	1	1	1
87	1	1	1
88	1	1	1
89	1	1	1
90	1	1	1
91	1	1	1
92	1	1	1
93	1	1	1
94	1	1	1
95	1	1	1
96	1	1	1
97	1	1	1
98	1	1	1
99	1	1	1
100	1	1	1

C18	!!!!	NO DATA	!!!!	(701031222	2009	1244)
C20	!!!!	NO DATA	!!!!	(700031189	2424	0)
C22	!!!!	NO DATA	!!!!	(001110020	2027	663)
C24	!!!!	NO DATA	!!!!	(700031184	2424	1148)
C26	!!!!	NO DATA	!!!!	(001061210	1816	207)

T&L MACHINE DETAIL for 09-07-2021 4:00 am to 09-08-2021 5:00 am (Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	MISC #1 - Attn to: Kevin Rhone			****			
B02	!!!!	NO DATA	!!!!	(754081161	1466	147	)
B04	!!!!	NO DATA	!!!!	(334031151	2031	2073	* Closed No Tag)
B06	!!!!	NO DATA	!!!!	(776028200	1638	717	Closed No Tag)
B08	!!!!	NO DATA	!!!!	(439071194	1906	1511	)
B10	0451	PATRICK KELLY				8 trv	
				011081050	1724	714	
B12	!!!!	NO DATA	!!!!	(001058230	2086	995	)
B14	0300	JAMIE FELMLEE				11 trv	
		PATRICK KELLY				10 trv	
				759081301	787	708	
B16	0465	ROBERT DURRANT				9 trv	
				004081020	2099	975	
B18	0496	JAMIE FELMLEE				7 trv	
		ROBERT DURRANT				6 trv	
				001091020	954	92	
B20	!!!!	NO DATA	!!!!	(001081021	1439	124	)
A50	!!!!	NO DATA	!!!!	(839071260	2604	3170	** Closed No Tag)
A52	0448	BRYANT MAHON				3 trv	
		450 parts on B-drill				8.0	2600 D .64 013540
				770081100	1035	826	
A54	!!!!	NO DATA	!!!!	(083110090	2162	1559	)

	EFFICIENCY			HOURS		
MISC #1	.54 D	.57 N	.56 C	28.0 D	38.5 N	0.0 S

****	JOB ACME	MISC - Attn to: Ray Wolf	****	RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!				
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(471110190	2214	754	)
A48	!!!!	NO DATA	!!!!				

T&L MACHINE DETAIL for 09-07-2021 4:00 am to 09-08-2021 5:00 am (Corrected Report)

JOB		RUN MACHINE		EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****					
A86	!!!! NO DATA !!!!	(008051100 2031	1648 Closed No Tag)		
A74	0343 LEELAND FULLER Knurl problems		7 trv	7.0 4125 D .59	016250
		032071190 1953	796		
A76	0142 LEELAND FULLER Bad thread clutch		4 trv	4.0 2500 D .42	018660
		921081050 1724	1288		
A24	!!!! NO DATA !!!!				
A25	!!!! NO DATA !!!!				
A26	0036 HERMAN LEWIS		11 trv	9.5 8300 D .61	018960
A27	!!!! NO DATA !!!!				

	EFFICIENCY			HOURS		
FITTING	.56 D	.00 N	.56 C	20.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-07-2021 4:00 am to 09-08-2021 5:00 am (Corrected Report)

JOB			RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****	
A10	0540	KOSTA TILA	NO TRV	10.0	3920 D	.87 019650
			841021030 1764	3593	204% Closed No Tag	
A12	0558	ANTHONY BEARD	5 trv	9.0	3200 N	1.09 017800
			005051100 1915	634		
A14	0573	ANTHONY BEARD	3 trv	9.0	3421 N	.84 019800
		Thread Problems	033071260 1994	2068	* Closed No Tag	

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.87 D	.97 N	.93 C	10.0 D	18.0 N	0.0 S

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(Corrected Report)

JOB				RUN MACHINE		EFF	WORK
****	BLOCK CELL - Attn to: Chad Sommerfeldt			****			
I26	0643	KOSTAQ MIZAKU	NO TRV	9.0	3200	D 1.19	018110
		CHARLES SCRIBNER	NO TRV	9.5	3220	N 1.13	
I27	!!!!	NO DATA !!!!					
I40	!!!!	NO DATA !!!!					
I41	0514	9905 Lynn HARRIS	4 trv	9.5	1662	D .80	015410 >> TRAINING <<
I42	0627	HANSEL MAIQUEZ-HER	2 trv	10.0	4700	D 1.34	018080
		JASON PATTON	2 trv	8.5	3765	N 1.27	
		Broke Paddle on Conveyor					
I43	0643	GERSON JAMES	3 trv	9.5	3160	D 1.11	018110
		9910 Kashis JOHNSO	3 trv	9.5	3216	N 1.13	DEP 8 10.0 hr
I44	0588	KEVIN MILLS	7 trv	8.5	3500	N 1.19	020920
		Unit 4 Belt Broke					
I45	!!!!	NO DATA !!!!					
I46	!!!!	NO DATA !!!!					
I47	0695	LOUIS HOLT	11 trv	10.0	5560	N 1.48	019830
I48	0673	9909 Marcus DAVIS	6 trv	9.0	4648	D .86	019680 >> TRAINING <<
		DONNELL LESANE	6 trv	9.5	5144	N .90	
I49	0685	ZACHARY FELMLEE	12 trv	9.5	4104	D .86	019730
I50	!!!!	NO DATA !!!!					
A87	0673	EBENEZER SHIBESHE	NO TRV	3.5	2536	D .52	019680
	0643	EBENEZER SHIBESHE	NO TRV	6.5	8812	D .97	018110
		DAMION HAMILTON	40 trv	9.5	12015	N .90	
		941081261 511	757 ***				
A88	0695	EBENEZER SHIBESHE	55 trv	9.0	11922	D .60	019830
		DAMION HAMILTON	NO TRV	0.5	364	N .33	
	0588	DAMION HAMILTON	20 trv	6.5	10400	N .73	020920
		631061240 1543	1498				

BLOCK CELL

EFFICIENCY **HOURS**

.95 D 1.10 N 1.02 C 75.5 D 72.0 N 0.0 S