

T&L MACHINE DETAIL for 09-02-2021 4:00 am to 09-03-2021 5:00 am

JOB			--- per job in---			-suggested corrections			
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	Special Assembly - Attn to: Cline Brown					****			
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	6007	THOM NGUYEN	8.3	1200 D	.43	NO TRV	8.0	1200 D	.45 015590
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

PROPOSED CORRECTIONS:

EFFICIENCY			H O U R S		
Special Assembly	.45 D	.00 N .45 C	8.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-02-2021 4:00 am to 09-03-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	C-N-C - Attn to: Wayne Brown ****									
L04	!!!!	NO DATA !!!!								
L06	!!!!	NO DATA !!!!								
L08	DOWN	RP - Repair 24.0 hrs BROWN,WAYNE C								
L10	!!!!	NO DATA !!!! (680070174 3994 2108)								
L12	6007	GLENN DAVIS	8.4	800 D	1.06	19 trv	10.0	800 D	.89	015590
			369081270	3886	2510					
L14	!!!!	NO DATA !!!! (678090253 2019 416 Closed)								
L16	0070	ROBBIE JOSEPH	0.1	233 D	*.**	NO TRV	10.0	233 D	.47	015950 >> TRAINING <<
L17	6042	HOANG HO	9.8	453 D	.92	1 trv	9.5	453 D	.95	019750
			327048306	1162	296					
L18	!!!!	NO DATA !!!! (001020170 1984 736)								
L20	6028	KEVIN STOKELIN	10.3	1641 N	1.72	1 trv	10.0	1641 N	1.76	018980
			830061213	4000	2803	Closed				
L22	!!!!	NO DATA !!!! (327048306 1162 296)								
L24	6010	JOSE RIVERA	10.4	700 D	.96	2 trv	10.0	700 D	1.00	016260
		MICHAEL LAMB	10.3	651 N	.91	2 trv	10.0	651 N	.93	
			996051170	625	817	** Closed No Tag				
L26	6010	JOSE RIVERA	10.4	686 D	.94	2 trv	10.0	686 D	.98	016260
		MICHAEL LAMB	10.3	618 N	.86	2 trv	10.0	618 N	.88	
			327048308	662	358					
L30	!!!!	NO DATA !!!!								
L32	!!!!	NO DATA !!!!								
L34	!!!!	NO DATA !!!!								
L36	0303	GLENN DAVIS	8.4	414 D	.04	NO TRV	10.0	414 D	.04	012670 low QUANTITY
			213106243	999	532					
Low EFF for Job 0303 rated 1111/hr for PRIM										
L38	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.72	D	1.19	N	.88	C 59.5 D 30.0 N 0.0 S

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JOB												--- per job in---				-suggested corrections																			
RUN MACHINE												EFF				RUN MACHINE				EFF				WORK											
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci												*****																							
C58	!!!!	NO DATA !!!!										(008081020 2051 629)																							
C60	0327	LARRY P RODWELL										2.4	2150	N	1.07	3	trv	2.5	2150	N	1.00	018040													
												611081131 1092 317																							
C62	0474	DAMON P HASTINGS										8.8	5500	D	.68	10	trv	10.0	5500	D	.60	014540													
												LARRY P RODWELL										10.0	5132	N	.56	9	trv	10.0	5132	N	.56				
												591071260 2099 1585																							
C64	0317	BIROL BOZACI										10.5	7400	D	.55	9	trv	10.0	7400	D	.58	009050													
												752081090 2077 1799																							
C66	0479	BIROL BOZACI										10.5	7500	D	.71	10	trv	10.0	7500	D	.75	016970													
												605071190 2185 1785 Closed																							
C68	0470	GERALD D DAVIS										6.1	1900	N	.31	4	trv	5.5	1900	N	.35	014450													
												003081020 2070 807																							
C70	0404	THOMAS A JACKSON										1.2	600	D	.44	2	trv	6.0	600	D	.09	018530	DEP 19 4.3 hr low QUANTITY												
												GERALD D DAVIS										4.2					2700	N	.56	8	trv	4.5	2700	N	.52
												025071120 2112 2102 Closed No Tag																							
Low EFF for Job 0404 rated 1161/hr for PRIM																																			
C72	0478	THOMAS A JACKSON										0.1S	200	D		3	trv	0.0S	200	D		014590	DEP 19 4.3 hr DEP 19 4.3 hr												
												2.9	1300	D	.48	3	trv	6.0	1300	D	.23														
												10.3	4800	N	.51	8	trv	10.0	4800	N	.52														
												003081020 2070 807																							
C74	!!!!	NO DATA !!!!										(676081091 2052 1862 Closed)																							
C76	0433	GERARDO NEGRON										9.8	5265	N	.48	10	trv	10.0	5265	N	.47	018860													
												678081161 1953 1764																							
C30	0036	GERARDO NEGRON										9.8	5120	N	.35	6	trv	10.0	5120	N	.34	018960													
												143081090 2013 620																							
C32	!!!!	NO DATA !!!!										(282050180 2022 2204 * Closed)																							
C34	!!!!	NO DATA !!!!										(097080180 2045 37)																							

PROPOSED CORRECTIONS:

EFFICIENCY				H O U R S			
CHARGING VALVE				.50 D	.49 N	.49 C	42.0 D 52.5 N 0.0 S

T&L MACHINE DETAIL for 09-02-2021 4:00 am to 09-03-2021 5:00 am

		--- per job in---					-suggested corrections					
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF	WORK		
****	MISC #2 - Attn to: Steve Sawdey										****	
C40	0121	STEVEN G SAWDEY	10.4	6200	D	.53	10	trv	10.0	6200	D .55	019260
		EDWIN PAYNE	7.8	4400	N	.50	7	trv	7.5	4400	N .52	
			006081021	2093			865					
C42	0138	STEVEN G SAWDEY	10.4	6700	D	.55	10	trv	10.0	6700	D .58	019340
		EDWIN PAYNE	7.8	4700	N	.52	7	trv	7.5	4700	N .54	
			004081231	1964			1649					
C44	0314	GORDON CURLEY	10.2	5260	D	.51	9	trv	10.0	5260	D .53	020850
		CASEY KAYE	3.7	3100	N	.83	5	trv	4.5	3100	N .69	
			678081160	1953			0	Closed No Tag				
C46	!!!!	NO DATA !!!!	(	241031290	2591		1287	)				
C48	0126	GORDON CURLEY	10.2	6700	D	.58	12	trv	10.0	6700	D .60	018480
		CASEY KAYE	3.7	2800	N	.67	5	trv	4.5	2800	N .55	
			678081162	1953			1308					
C50	!!!!	NO DATA !!!!	(	005081020	2016		1304	)				
C52	!!!!	NO DATA !!!!	(	743071060	2181		2239	* Closed No Tag)				
C54	!!!!	NO DATA !!!!	(	630071060	1767		2575	*** Closed No Tag)				
C56	0381	DAMON P HASTINGS	8.8	5050	D	.45	6	trv	10.0	5050	D .39	011790
		LARRY P RODWELL	7.7	2300	N	.23	6	trv	7.5	2300	N .24	
			752081091	2077			1223					

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.53	D	.49	N	.51	C 50.0 D 31.5 N 0.0 S

T&L MACHINE DETAIL for 09-02-2021 4:00 am to 09-03-2021 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
***** ACME NUT - Attn to: Kevin Rhone *****							
C02	!!!!	NO DATA		!!!!			
C04	!!!!	NO DATA		!!!!	(769041190 4028 1704)		
C06	0962	ERIC D STANEK		4.7S	D	4.5S	D 014210
				?	?	0	
C08	!!!!	NO DATA		!!!!	(001115170 1953244755 12532%)		
C10	!!!!	NO DATA		!!!!	(001115170 1953244755 12532%)		
C12	!!!!	NO DATA		!!!!	(007081230 1948 1308)		
C14	!!!!	NO DATA		!!!!			
C16	!!!!	NO DATA		!!!!	(006081230 1948 2703 ** Closed)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.00 D	.00 N	.00 C	0.0 D	0.0 N	4.5 S

T&L MACHINE DETAIL for 09-02-2021 4:00 am to 09-03-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
ACME FITTING - Attn to: Kevin Rhone							EFF	WORK

C18	!!!!	NO DATA	!!!!	(	701031222	2009	1244	)
C20	!!!!	NO DATA	!!!!	(	700031189	2424	0	)
C22	!!!!	NO DATA	!!!!	(	001110020	2027	663	)
C24	!!!!	NO DATA	!!!!	(	700031184	2424	1148	)
C26	!!!!	NO DATA	!!!!	(	001061210	1816	207	)

T&L MACHINE DETAIL for 09-02-2021 4:00 am to 09-03-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	MISC #1 - Attn to: Kevin Rhone					****					
B02	0107	PATRICK KELLY	3.5	9800 N	1.41	7 trv	10.0	9800 N	.49	018060	
			754081161	1466		147					
B04	0378	PATRICK KELLY	3.5	4200 N	1.07	7 trv	10.0	4200 N	.37	019020	
			334031151	2031		2073	* Closed No Tag				
B06	!!!!	NO DATA !!!!	(	776028200	1638	717	Closed No Tag)				
B08	0045	LEELAND FULLER	8.9	2275 D	.63	5 trv	10.0	2275 D	.56	015280	
			439071194	1906		1511					
B10	!!!!	NO DATA !!!!	(	011081050	1724	378					
B12	!!!!	NO DATA !!!!	(	001058230	2086	995					
B14	0300	LEELAND FULLER	9.4	6600 D	.55	8 trv	10.0	6600 D	.51	020150	
		ROBERT DURRANT	10.0	9500 N	.74	11 trv	9.5	9500 N	.78		
			759081301	787		268					
B16	!!!!	NO DATA !!!!	(	004081020	2099	686					
B18	0496	ROBERT DURRANT	10.0	1700 N	.18	6 trv	9.5	1700 N	.19	020130 low Efficiency	
			818081190	915		887					
Low EFF for Job 0496 rated 923/hr for PRIM											
B20	!!!!	NO DATA !!!!	(	001081021	1439	124					
A50	!!!!	NO DATA !!!!	(	839071260	2604	3170	** Closed No Tag)				
A52	!!!!	NO DATA !!!!	(	770081100	1035	714					
A54	!!!!	NO DATA !!!!	(	083110090	2162	1559					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.53 D	.46 N	.48 C	20.0 D	39.0 N	0.0 S

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				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

T&L MACHINE DETAIL for 09-02-2021 4:00 am to 09-03-2021 5:00 am

		--- per job in---		-suggested corrections	
JOB		RUN MACHINE EFF		RUN MACHINE EFF WORK	
****	FITTING - Attn to: Kevin Rhone	****			
A86	!!!! NO DATA !!!!	(008051100 2031	1648	Closed No Tag	)
A74	!!!! NO DATA !!!!	(032071190 1953	648		)
A76	!!!! NO DATA !!!!	(921081050 1724	1211		)
A24	!!!! NO DATA !!!!				
A25	!!!! NO DATA !!!!				
A26	!!!! NO DATA !!!!				
A27	!!!! NO DATA !!!!				

T&L MACHINE DETAIL for 09-02-2021 4:00 am to 09-03-2021 5:00 am

			--- per job in---				-suggested corrections			
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	HYDROMAT BLOCK CELL -			Attn to: Chad Sommerfeldt				****		
A10	0540	ANTHONY BEARD	2.3	3920 N	3.84	NO TRV	9.0	3920 N	.97	019650
			841021030	1764	3025	171%	Closed	No Tag		
A12	0558	KOSTA TILA	10.6	3200 D	.93	15 trv	10.0	3200 D	.98	017800
			002041260	1919	1631					
A14	0573	KOSTA TILA	10.6	4400 D	.92	12 trv	10.0	4400 D	.98	019800
			033071260	1994	1890					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL		.98 D	.97 N	.98 C	20.0 D	9.0 N	0.0 S

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JOB		--- per job in---						-suggested corrections					
		RUN MACHINE		EFF				RUN MACHINE		EFF		WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt												****
I26	!!!!	NO DATA !!!!											
I27	0528	GERSON JAMES	10.5	1796	D	.28	NO TRV	10.0	1796	D	.30	018870	
I40	0660	SAMIL CANTERO	0.0		D	-.--	3 TRV	0.5		D	-.--	019060	
I41	0514	KOSTAQ MIZAKU	2.9	555	D	.87	1 trv	3.0	555	D	.84	015410	
		LOUIS HOLT	0.0	1716	N	*.**	3 trv	9.0	1716	N	.87	>> TRAINING <<	
I42	0627	HANSEL MAIQUEZ-HER	10.2	4500	D	1.26	2 trv	9.5	4500	D	1.35	018080	
		JASON PATTON	9.9	3415	N	.99	2 trv	9.5	3415	N	1.03	>> TRAINING <<	
I43	0643	CHARLES SCRIBNER	9.5	3144	N	1.11	3 trv	9.5	3144	N	1.10	018110	
I44	0588	SAMIL CANTERO	0.0		D	-.--	1 TRV	7.0		D	-.--	020920	
I45	0608	KOSTAQ MIZAKU	0.0	1140	D	*.**	3 trv	6.5	1140	D	1.59	020060 >> TRAINING <<	
		HERMAN LEWIS	0.0	220	D	*.**	1 trv	1.0	220	D	2.00	>> TRAINING <<	
I46	0696	KEVIN MILLS	9.5	5932	N	1.25	4 trv	9.0	5932	N	1.32	020080	
I47	!!!!	NO DATA !!!!											
I48	0673	9909 Marcus DAVIS	10.5	4504	D	.72	6 trv	10.0	4504	D	.75	019680 >> TRAINING <<	
		9910 Kashis JOHNSO	0.0	4130	N	*.**	5 trv	0.0	4130	N	*.**	DEP 8 10.0 hr >> TRAINING <<	
I49	0685	HERMAN LEWIS	8.0	2480	D	.62	7 trv	7.5	2480	D	.66	019730 >> TRAINING <<	
I50	!!!!	NO DATA !!!!											
A87	0673	EBENEZER SHIBESHE	10.1	10785	D	.76	NO TRV	9.5	10785	D	.81	019680 DEP 8 0.5 hr	
		DONNELL LESANE	7.1	13130	N	1.32	32 trv	9.5	13130	N	.99		
				181048240	1336	1182							
A88	0695 0685	AVI CANTERO	0.0	1400	D	*.**	NO TRV	1.5	1400	D	.42	019830	
		EBENEZER SHIBESHE	10.1	11986	D	.54	50 trv	9.5	11986	D	.57	019730 DEP 8 0.5 hr	
		DONNELL LESANE	7.1	13302	N	.85	64 trv	9.5	13302	N	.64		
			461091020	1234	2940	238%							

PROPOSED CORRECTIONS:

		EFFICIENCY				H O U R S			
BLOCK CELL		.75	D	1.11	N	.91	C	75.5	D 56.0 N 0.0 S