

T&L MACHINE DETAIL for 07-22-2021 4:00 am to 07-23-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	6007	THOM NGUYEN	4.5	900 D	.61	NO TRV	10.0	900 D	.27 015590	
H20	!!!!	NO DATA !!!!								
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.27 D	.00 N	.27 C	10.0 D	0.0 N	0.0 S

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		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
*****	C-N-C - Attn to: Wayne Brown		*****						
L04	!!!!	NO DATA		!!!!					
L06	!!!!	NO DATA		!!!!					
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
L10	!!!!	NO DATA		!!!!	(680070174 3994 2108)				
L12	6007	GLENN DAVIS	10.2	960 D 1.05	24 trv	10.0	960 D 1.07	015590	
			229041190	3876	3230				
L14	!!!!	NO DATA		!!!!	(678090253 2019 416 Closed)				
L16	!!!!	NO DATA		!!!!					
L17	!!!!	NO DATA		!!!!	(001041260 2037 772)				
L18	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
				(001041120 2046 1563)					
L20	!!!!	NO DATA		!!!!	(830041191 4000 2735)				
L22	6010	JOSE RIVERA	10.6	805 D 1.09	4 trv	10.0	805 D 1.15	016260	
		MICHAEL LAMB	8.2	776 N 1.35	2 trv	9.5	776 N 1.17		
			344129160	787	736				
L24	!!!!	NO DATA		!!!!	(996051172 625 815 ** Closed)				
L26	6010	JOSE RIVERA	10.6	689 D .93	3 trv	10.0	689 D .98	016260	
		MICHAEL LAMB	8.2	707 N 1.23	2 trv	9.5	707 N 1.06		
			996051173	625	301				
L30	!!!!	NO DATA		!!!!					
L32	!!!!	NO DATA		!!!!					
L34	!!!!	NO DATA		!!!!					
L36	!!!!	NO DATA		!!!!	(005021010 1997 1706 Closed No Tag)				
L38	!!!!	NO DATA		!!!!					

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS	
C-N-C		1.07 D	1.12 N	1.09 C	30.0 D 19.0 N 0.0 S

T&L MACHINE DETAIL for 07-22-2021 4:00 am to 07-23-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****									
C58	!!!!	NO DATA !!!!		(622011250 2017	2385	* Closed)				
C60	0318	THOMAS A JACKSON PATRICK KELLY	9.0	5500 D	.41	6 trv	8.5	5500 D	.43	020450 DEP 19 1.8 hr
			9.4	5500 N	.39	5 trv	10.0	5500 N	.37	
			441031250 1724		723					
C62	!!!!	NO DATA !!!!		(001071060 2232	1326					
C64	0317	THOMAS A JACKSON	9.0	7100 D	.62	9 trv	8.5	7100 D	.65	009050 DEP 19 1.8 hr
			745071120 1871		2180	* Closed No Tag				
C66	0302	PATRICK KELLY	0.6	N	---		1.5	N	---	018620
			664071060 2057		3329	162% Closed No Tag				
C68	!!!!	NO DATA !!!!		(603041121 2100	1382					
C70	!!!!	NO DATA !!!!		(020031150 2029	2010	Closed)				
C72	0478	BIROL BOZACI PATRICK KELLY	10.1	5300 D	.57	9 trv	10.0	5300 D	.57	014590
			7.7	6000 N	.84	6 trv	8.5	6000 N	.76	
			605071190 2185		493					
C74	0302	GERARDO NEGRON	9.7	2200 N	.20	5 trv	10.0	2200 N	.20	018620 low Efficiency
			666071121 2049		305					
Low EFF for Job 0302 rated 1125/hr for PRIM							C72 7.5hrs. count 4000 2nd shift			
C76	0433	BIROL BOZACI GERARDO NEGRON	10.1	5250 D	.46	9 trv	10.0	5250 D	.47	018860
			9.7	4670 N	.43	9 trv	10.0	4670 N	.42	
			666071120 2049		1422					
C30	!!!!	NO DATA !!!!		(745071120 1871	2180	* Closed No Tag)				
C32	!!!!	NO DATA !!!!		(282050180 2022	2204	* Closed)				
C34	!!!!	NO DATA !!!!	(097080180 2045		37					
C74 5hrs.										
							C76 9hrs. 2nd shift			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.53 D	.41 N	.47 C	37.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 07-22-2021 4:00 am to 07-23-2021 5:00 am

JOB		--- per job in---				-suggested corrections			
		RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****									
C40	0121	CASEY KAYE	8.0	5100 N	.57	8 trv	7.5	5100 N	.60 019260
			347071120	2127	2095	Closed No Tag			
						C42 8hrs. 2nd shift finished setup			
C42	0138	DAMON P HASTINGS	7.3S	D		7.0S	D		019340
		EDWIN PAYNE	10.3S	4000 N		10.0	4000 N	.34	chg S/U to RUN
			351071191	2211	164	C44 9hrs.			
C44	0253	CASEY KAYE	8.9	4800 N	.54	8 trv	10.0	4800 N	.48 019440
			664071061	2057	1283				
C46	!!!!	NO DATA !!!!	(	001041120	2046	1563)	C48 1hr.		
C48	0126	CASEY KAYE	1.0	600 N	.56	1 trv	2.5	600 N	.21 018480
			658061140	2014	1095				
C50	!!!!	NO DATA !!!!	(	020031150	2029	2010 Closed)			
C52	0069	GORDON CURLEY	10.1	7800 D	.51	9 trv	10.0	7800 D	.52 015710
			743071060	2181	905	C54 6hrs. 1st shift			
C54	0037	GORDON CURLEY	10.1	4100 D	.33	6 trv	10.0	4100 D	.33 015250
		LARRY P RODWELL	10.3	7350 N	.58	10 trv	10.0	7350 N	.59
			630071060	1767	1628				
C56	0381	LARRY P RODWELL	10.3	6800 N	.52	10 trv	10.0	6800 N	.53 011790
			744061280	2013	791				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.43 D	.49 N	.47 C	20.0 D	50.0 N	7.0 S

T&L MACHINE DETAIL for 07-22-2021 4:00 am to 07-23-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF	WORK	
****	ACME NUT - Attn to: Kevin Rhone										****
C02	!!!!	NO DATA !!!!									
C04	!!!!	NO DATA !!!!		(769041190		4028	1577)				
C06	!!!!	NO DATA !!!!		(921050220		808	809		* Closed)		
C08	0700	RAYMOND E WOLF		5.1	3419 D	.87	7 trv	9.5	3419 D	.47	018220
		GERALD D DAVIS		10.2	2600 N	.33	8 trv	9.5	2600 N	.36	
				001115170		1953237965		12185%			
C10	0825	RAYMOND E WOLF		5.1	4295 D	1.10	7 trv	9.5	4295 D	.59	018570
				001115170		1953237965		12185%			
C12	0757	ERIC D STANEK		6.9	2600 D	.63	7 trv	6.5	2600 D	.67	020020 DEP 4 1.4 hr
		GERALD D DAVIS		10.2	2500 N	.41	9 trv	9.5	2500 N	.44	
				001071061		1581	866				
C14	!!!!	NO DATA !!!!									
C16	0758	ERIC D STANEK		6.9	1200 D	.29	5 trv	6.5	1200 D	.31	020340 DEP 4 1.4 hr
				061071120		501	466				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.51 D	.40 N	.47 C	32.0 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 07-22-2021 4:00 am to 07-23-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
ACME FITTING - Attn to: Kevin Rhone							EFF	WORK
****	ACME	FITTING	- Attn to: Kevin Rhone	****				
C18	!!!!	NO DATA	!!!!	(701031185	2678	2261	Closed	)
C20	!!!!	NO DATA	!!!!	(700031189	2424	0		)
C22	!!!!	NO DATA	!!!!	(001110020	2027	663		)
C24	!!!!	NO DATA	!!!!	(700031188	2424	1034		)
C26	!!!!	NO DATA	!!!!	(002041121	871	2420	278% Closed No Tag	)

T&L MACHINE DETAIL for 07-22-2021 4:00 am to 07-23-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE EFF				RUN MACHINE EFF WORK			
**** MISC #1 - Attn to: Kevin Rhone ****									
B02	!!!!	NO DATA	!!!!	(738061143	938	1299	** Closed No Tag	)	
B04	0378	BRYANT MAHON		10.7 4000 D .33	7 trv	10.0 4000 D .36	019020	>> TRAINING	<<
				334031151 2031	636				
B06	!!!!	NO DATA	!!!!	(776028200	1638	102	)		
B08	!!!!	NO DATA	!!!!	(354051030	2006	2504	** Closed No Tag	)	
B10	0451	BRYANT MAHON		10.7 8400 D .52	7 trv	10.0 8400 D .56	013650	>> TRAINING	<<
		ROBERT DURRANT		9.7 7300 N .50	6 trv	9.0 7300 N .54			
				911061020 2004	2527	** Closed No Tag			
B12	!!!!	NO DATA	!!!!	(001058230	2086	995	)		
B14	0300	JAMIE FELMLEE		9.7 7500 D .60	8 trv	10.0 7500 D .58	020150		
				744061281 2014	2564	** Closed No Tag			
B16	!!!!	NO DATA	!!!!	(001061071	1921	2030	* Closed No Tag		
						B18 8hrs. 1st shift			
B18	0496	JAMIE FELMLEE		9.7 3000 D .33	8 trv	10.0 3000 D .33	020130		
		ROBERT DURRANT		9.7 4350 N .49	10 trv	9.5 4350 N .50			
				114071010 928	656				
B20	!!!!	NO DATA	!!!!	(744061281	2014	2564	** Closed No Tag	)	
						A50 2hrs.			
A50	0013	DAMON P HASTINGS		2.2 880 D .65	3 trv	3.0 880 D .47	015120	>> TRAINING	<<
				289080318 2604	4644	1700 01 1st shift			
						A52 2hrs.			
A52	0448	DAMON P HASTINGS		2.2 400 D .36	2 trv	3.0 400 D .26	013540	>> TRAINING	<<
				004061031 142	241	170% Closed No Tag			
A54	!!!!	NO DATA	!!!!	(083110090	2162	1559	)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.44 D	.52 N	.47 C	46.0 D	18.5 N	0.0 S

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				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
**** ACME MISC - Attn to: Ray Wolf ****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

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		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	FITTING - Attn to: Kevin Rhone ****										
A86	!!!!	NO DATA !!!!		(008051100 2031		1648)					
A74	!!!!	NO DATA !!!!		(708061070 1843		1700 Closed No Tag)					
A76	0447	ROOSEVELT KING JR		9.9	8250 N	.84	6 trv	10.0	8250 N	.83	013560
				211061181	1034	1201	*				
A24	!!!!	NO DATA !!!!									
A25	0456	HERMAN LEWIS		10.5	8150 D	.54	12 trv	10.0	8150 D	.57	018920
A26	!!!!	NO DATA !!!!									
A27	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.57 D	.83 N	.70 C	10.0 D	10.0 N	0.0 S

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JOB		--- per job in---			-suggested corrections				
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK	
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****				
A10	0560 KOSTA TILA	9.8	4300 D	.98	24 trv	10.0	4300 D	.96	019970
		931071152	1569	410					
A12	!!!! NO DATA !!!!	(	002041191	1042	605)				
A14	0573 ANTHONY BEARD	10.3	5004 N	1.08	5 trv	10.0	5004 N	1.11	019800
		010071060	2042	1443					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.96 D	1.11 N	1.03 C	10.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 07-22-2021 4:00 am to 07-23-2021 5:00 am

JOB										--- per job in---				-suggested corrections			
BLOCK CELL - Attn to: Chad Sommerfeldt										RUN MACHINE EFF				RUN MACHINE EFF WORK			
*****										*****				I26 9hrs.			
I26	0642	KOSTAQ MIZAKU	9.1	2130	D	.97	5	trv		10.0	2130	D	.89	018120			
I27	!!!!	NO DATA	!!!!														
I40	!!!!	NO DATA	!!!!														
I41	!!!!	NO DATA	!!!!														
I42	!!!!	NO DATA	!!!!							I43 4.5hrs. 2nd shift							
I43	0660	LEELAND FULLER	10.5	2805	D	.96	7	trv		10.0	2805	D	1.00	019060	>>	TRAINING	<<
		KEVIN MILLS	0.0	1383	N	*.96	4	trv		5.5	1383	N	.90				
I44	0588	SAMIL CANTERO	0.0		D	-.96	8	TRV		3.5		D	-.96	020920			
I45	0608	SAMIL CANTERO	0.0		D	-.96	2	TRV		1.5		D	-.96	020060			
		CAMERON BUDZISZEWS	0.3	1400	D	40.19	7	trv		9.0	1400	D	1.41		>>	TRAINING	<<
I46	0696	GERSON JAMES	2.5	1376	D	1.10	NO	TRV						020080			
			6.1	2896	D	.95	6	trv		8.0	4272	D	1.07				
		LOUIS HOLT	0.2	5120	N	51.20	3	trv		9.5	5120	N	1.08		>>	TRAINING	<<
I47	0695	ZACHARY FELMLEE	10.4	5552	D	1.43	11	trv		10.0	5552	D	1.48	019830			
		9902 Leonard JAMES	10.5	4168	N	1.06	NO	TRV		10.0	4168	N	1.11		>>	TRAINING	<<
I48	0686	HANSEL MAIQUEZ-HER	10.3	4600	D	.99	11	trv		10.0	4600	D	1.02	019550			
		CHARLES SCRIBNER	0.0	280	N	*.99	NO	TRV		0.5	280	N	1.24		>>	TRAINING	<<
		JASON PATTON	0.8	3616	N	9.84	8	trv		9.0	3616	N	.89		>>	TRAINING	<<
I49	!!!!	NO DATA	!!!!														
I50	!!!!	NO DATA	!!!!							A87 count 13435 1st shift							
A87	0696	EBENEZER SHIBESHE	10.4	13560	D	.93	30	trv		10.0	13560	D	.97	020080	>>	TRAINING	<<
		DONNELL LESANE	9.7	12375	N	.91	NO	TRV		9.5	12375	N	.93				
			992059210	1530			4196	274%	274%	A88 count 13560 1st shift							
A88	0686	AVI CANTERO	1.0	5360	D	2.56	16	trv		1.5	5360	D	1.62	019550			
	0695	EBENEZER SHIBESHE	9.4	13435	D	.65	41	trv		10.0	13435	D	.61	019830	>>	TRAINING	<<
		DONNELL LESANE	9.7	13656	N	.64	30	trv		9.5	13656	N	.65				
			121071150	1460			2524	173%									

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY			HOURS		
		1.00	D	.93	N	.97	C 83.5 D 53.5 N 0.0 S