

T&L MACHINE DETAIL for 07-16-2021 4:00 am to 07-19-2021 5:00 am

		----- per job in---				-suggested corrections			
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown ****								
H04	!!!!	NO DATA !!!!							
H06	!!!!	NO DATA !!!!							
H08	!!!!	NO DATA !!!!							
H10	6007	THOM NGUYEN	Fri	5.6	900 D	.49	NO TRV	5.5	900 D .49 015590
H20	!!!!	NO DATA !!!!							
H12	!!!!	NO DATA !!!!							
H14	!!!!	NO DATA !!!!							
H22	!!!!	NO DATA !!!!							

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.49 D	.00 N	.49 C	5.5 D	0.0 N	0.0 S

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			----- per job in---				-suggested corrections
	JOB		c/i	RUN	MACHINE	EFF	RUN MACHINE EFF WORK
****	C-N-C - Attn to: Wayne Brown			****			
L04	!!!!	NO DATA	!!!!				
L06	!!!!	NO DATA	!!!!				
L08	DOWN	RP - Repair	72.0 hrs	BROWN,WAYNE	C		
L10	!!!!	NO DATA	!!!!	(	680070174	3994	2108)
L12	!!!!	NO DATA	!!!!	(	229041190	3876	495)
L14	!!!!	NO DATA	!!!!	(	678090253	2019	416 Closed)
L16	!!!!	NO DATA	!!!!				
L17	!!!!	NO DATA	!!!!	(	001041260	2037	544)
L18	DOWN	RP - Repair	72.0 hrs	BROWN,WAYNE	C		
				(	001041120	2046	1347)
L20	!!!!	NO DATA	!!!!	(	830041191	4000	1898)
L22	!!!!	NO DATA	!!!!	(	344129160	787	190)
L24	!!!!	NO DATA	!!!!	(	996051172	625	815 ** Closed)
L26	!!!!	NO DATA	!!!!	(	996051172	625	815 ** Closed)
L30	!!!!	NO DATA	!!!!				
L32	!!!!	NO DATA	!!!!				
L34	!!!!	NO DATA	!!!!				
L36	!!!!	NO DATA	!!!!	(	005021010	1997	1706 Closed No Tag)
L38	!!!!	NO DATA	!!!!				

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				----- per job in---				-suggested corrections				
JOB				c/i	RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn			to: Tom Jackson & Birol Bozaci				****				
C58	!!!!	NO DATA		!!!!	(	622011250	2017	2385	* Closed)			
C60	!!!!	NO DATA		!!!!	(	111051200	1774	2474	** Closed)			
C62	!!!!	NO DATA		!!!!	(	001071060	2232	99	)			
C64	0317	DAMON P	HASTINGS	Fri	9.4	9500 D	.79	12 trv	10.0	9500 D	.74	009050
					745071120	1871	984					
C66	0302	DAMON P	HASTINGS	Fri	9.4	8000 D	.76	12 trv	10.0	8000 D	.71	018620
					664071060	2057	2194	*				
C68	!!!!	NO DATA		!!!!	(	603041121	2100	1382	)			
C70	!!!!	NO DATA		!!!!	(	020031150	2029	2010	Closed)			
C72	!!!!	NO DATA		!!!!	(	001110160	2142	2133	)			
C74	!!!!	NO DATA		!!!!	(	666071121	2049	119	)			
C76	!!!!	NO DATA		!!!!	(	664071060	2057	2194	*)			
C30	!!!!	NO DATA		!!!!	(	745071120	1871	984	)			
C32	!!!!	NO DATA		!!!!	(	282050180	2022	2204	* Closed)			
C34	!!!!	NO DATA		!!!!	(	097080180	2045	37	)			

PROPOSED CORRECTIONS:

EFFICIENCY				HOURS		
CHARGING VALVE	.73 D	.00 N	.73 C	20.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-16-2021 4:00 am to 07-19-2021 5:00 am

		----- per job in---			-suggested corrections		
JOB		c/i RUN MACHINE EFF			RUN MACHINE EFF WORK		
****	MISC #2 - Attn to: Steve Sawdey	****					
C40	!!!! NO DATA !!!!	(347071120	2127	646)			
C42	!!!! NO DATA !!!!	(348061210	2050	2131	* Closed No Tag	)	
C44	!!!! NO DATA !!!!	(664071061	2057	69)			
C46	!!!! NO DATA !!!!	(001041120	2046	1347)			
C48	!!!! NO DATA !!!!	(658061140	2014	769)			
C50	!!!! NO DATA !!!!	(020031150	2029	2010	Closed	)	
C52	!!!! NO DATA !!!!	(743071060	2181	190)			
C54	!!!! NO DATA !!!!	(630071060	1767	106)			
C56	!!!! NO DATA !!!!	(744061280	2013	137)			

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		----- per job in---			-suggested corrections		
JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****					
C02	!!!!	NO DATA	!!!!				
C04	!!!!	NO DATA	!!!!	(769041190 4028 1577)			
C06	!!!!	NO DATA	!!!!	(921050220 808 809 * Closed)			
C08	!!!!	NO DATA	!!!!	(001115170 1953235561 12061%)			
C10	!!!!	NO DATA	!!!!	(001115170 1953235561 12061%)			
C12	!!!!	NO DATA	!!!!	(060061280 1708 1889 * Closed No Tag)			
C14	!!!!	NO DATA	!!!!				
C16	!!!!	NO DATA	!!!!	(059061210 2023 2663 ** Closed No Tag)			

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----- per job in-----suggested corrections
JOB          c/i  RUN MACHINE  EFF          RUN MACHINE  EFF  WORK
**** ACME FITTING - Attn to: Kevin Rhone ****

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C18	!!!!	NO DATA	!!!!	(701031185	2678	2261	Closed	)
C20	!!!!	NO DATA	!!!!	(700031189	2424	0		)
C22	!!!!	NO DATA	!!!!	(001110020	2027	663		)
C24	!!!!	NO DATA	!!!!	(700031188	2424	1034		)
C26	!!!!	NO DATA	!!!!	(002041121	871	2420	278% Closed No Tag	)

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		----- per job in---				-suggested corrections		
JOB		c/i		RUN	MACHINE	EFF	RUN	MACHINE
***** MISC #1 - Attn to: Kevin Rhone *****							EFF	WORK
B02	!!!!	NO DATA	!!!!	(	738061143	938	1036	* Closed No Tag)
B04	!!!!	NO DATA	!!!!	(	334031151	2031	214	)
B06	!!!!	NO DATA	!!!!	(	720020041	1695	1956	* Closed No Tag)
B08	!!!!	NO DATA	!!!!	(	354051030	2006	2504	** Closed No Tag)
B10	!!!!	NO DATA	!!!!	(	911061020	2004	1551	)
B12	!!!!	NO DATA	!!!!	(	001058230	2086	995	)
B14	!!!!	NO DATA	!!!!	(	744061281	2014	1563	)
B16	!!!!	NO DATA	!!!!	(	001061071	1921	2030	* Closed No Tag)
B18	!!!!	NO DATA	!!!!	(	114071010	928	305	)
B20	!!!!	NO DATA	!!!!	(	738061142	864	2139	248% Closed)
A50	!!!!	NO DATA	!!!!	(	917048116	1283	1734	** Closed No Tag)
A52	DOWN	TS - Tooling Shortage		72.0 hrs	DURRANT, ROBERT			
				(	004061030	420	614	*** Closed No Tag)
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559	)

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	JOB	----- per job in---	-suggested corrections
		c/i RUN MACHINE EFF	RUN MACHINE EFF WORK
****	ACME MISC - Attn to: Ray Wolf	****	

A40 !!!!! NO DATA !!!!!

A42 !!!!! NO DATA !!!!! (641080261 920 2779 302% Closed No Tag)

A44 !!!!! NO DATA !!!!! (650100050 1082 431)

A46 !!!!! NO DATA !!!!! (471110190 2214 754)

A48 !!!!! NO DATA !!!!!

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		----- per job in---			-suggested corrections		
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE
***** FITTING - Attn to: Kevin Rhone *****						EFF	WORK
A86	!!!!	NO DATA	!!!!	(008051100	2031	1333	)
A74	!!!!	NO DATA	!!!!	(708061070	1843	1700	Closed No Tag)
A76	!!!!	NO DATA	!!!!	(708061070	1843	1700	Closed No Tag)
A24	!!!!	NO DATA	!!!!				
A25	!!!!	NO DATA	!!!!				
A26	!!!!	NO DATA	!!!!				
A27	!!!!	NO DATA	!!!!				

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JOB		----- per job in---				-suggested corrections				
		c/i	RUN	MACHINE	EFF	RUN MACHINE		EFF	WORK	
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****									
A10	0560	KOSTA TILA	Fri	10.1	4400 D	.97	26	trv	10.0	4400 D .98 019970
		ANTHONY BEARD		10.4	4506 N	.97	26	trv	10.0	4506 N 1.00
				911061180	1447		644			
A12	!!!!	NO DATA !!!!	(	002041191	1042		605	)		
A14	!!!!	NO DATA !!!!	(	0100711060	2042		274	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.98 D	1.00 N	.99 C	10.0 D	10.0 N	0.0 S

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JOB		----- per job in---						-suggested corrections						
		c/i	RUN	MACHINE	EFF			RUN	MACHINE	EFF	WORK			
*****	BLOCK CELL - Attn to: Chad Sommerfeldt						*****	I26 9hrs. count 2106 2nd shift						
I26	0642	HANSEL MAIQUEZ-HERFRI	10.2	2103 D	.86	1	trv	9.5	2103 D	.92	018120			
		DONNELL LESANE	3.5	3106 N	3.72	6	trv	9.5	3106 N	1.36		>>	TRAINING <	
I27	!!!!	NO DATA !!!!												
I40	!!!!	NO DATA !!!!												
I41	!!!!	NO DATA !!!!												
I42	!!!!	NO DATA !!!!												
								I43 8hrs. count 1905 1st shift 9hrs. count 2128 2nd shift						
I43	0660	SAMIL CANTERO	Fri	8.0	2001 D	.90	4	trv	9.5	2001 D	.75	019060		
		LOUIS HOLT		0.0	1698 N	*. **	2	trv	7.5	1698 N	.81		>>	TRAINING <
I44	!!!!	NO DATA !!!!												
I45	0690	ZACHARY FELMLEE	Fri	8.7	3880 D	.89	5	trv				020170		
				0.0		D -.--	8	TRV	10.0	3880 D	.78			
I46	!!!!	NO DATA !!!!												
I47	0672	HERMAN LEWIS	Fri	10.5	6104 D	1.17	12	trv	10.0	6104 D	1.22	019700	>>	TRAINING <
		CHARLES SCRIBNER		10.0	5904 N	1.18	12	trv	9.5	5904 N	1.24		>>	TRAINING <
I48	!!!!	NO DATA !!!!												
I49	0689	SAMIL CANTERO	Fri	0.0		D -.--	16	TRV	4.0		D -.--	019840	>>	TRAINING <
		JASON PATTON		0.1	3504 N	*. **	12	trv	7.5	3504 N	.93		>>	TRAINING <
I50	!!!!	NO DATA !!!!												
A87	0642	AVI CANTERO	Fri	0.0		D -.--			1.5		D -.--	018120		
	0660	AVI CANTERO		7.0	10060 D	1.00	25	trv	6.5	10060 D	1.07	019060		
		ROBERT DURRANT		10.0	12800 N	.89	51	trv	9.5	12800 N	.94		>>	TRAINING <
				861071080	2214	2698	**							
A88	0689	AVI CANTERO	Fri	0.0		D -.--			1.5		D -.--	019840		
	0672	AVI CANTERO		7.0	9240 D	.41	5	trv	6.5	9240 D	.44	019700		
	0695	AVI CANTERO		0.0		D -.--						019830		
		ROBERT DURRANT		10.0	14800 N	.67	50	trv	9.5	14800 N	.71		>>	TRAINING <
				101011121	1301	599								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
BLOCK CELL		.78	D	1.01	N	.89	C
		59.0	D	53.0	N	0.0	S