

T&L MACHINE DETAIL for 07-15-2021 4:00 am to 07-16-2021 5:00 am

		--- per job in---			-suggested corrections						
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK			
****	Special Assembly - Attn to: Cline Brown				****						
H04	!!!!	NO DATA			!!!!						
H06	!!!!	NO DATA			!!!!						
H08	!!!!	NO DATA			!!!!						
H10	6007	THOM NGUYEN		12.7	2000 D	.47	NO TRV	12.0	2000 D	.50	015590
H20	!!!!	NO DATA			!!!!						
H12	!!!!	NO DATA			!!!!						
H14	!!!!	NO DATA			!!!!						
H22	!!!!	NO DATA			!!!!						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
Special Assembly		.50 D	.00 N	.50 C	12.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-15-2021 4:00 am to 07-16-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
*****	C-N-C - Attn to: Wayne Brown				*****				
L04	!!!!	NO DATA !!!!							
L06	!!!!	NO DATA !!!!							
L08	DOWN	RP - Repair 24.0 hrs BROWN,WAYNE C							
L10	!!!!	NO DATA !!!! (680070174 3994 2108)							
L12	6007	GLENN DAVIS		9.6	920 D 1.06	24 trv	10.0	920 D 1.02	015590
				229041190	3876	495			
L14	!!!!	NO DATA !!!! (678090253 2019 416 Closed)							
L16	!!!!	NO DATA !!!!							
L17	!!!!	NO DATA !!!! (001041260 2037 544)							
L18	DOWN	RP - Repair 24.0 hrs BROWN,WAYNE C							
				(001041120	2046	1347)	L20 10hrs. 1st shift		
L20	6028	HOANG HO		10.9	1785 D 1.76	1 trv	10.5	1785 D 1.83	018980
		MICHAEL LAMB		10.4	1780 N 1.83	NO TRV	10.0	1780 N 1.91	
				830041191	4000	1681			
L22	6010	JOSE RIVERA		10.6	797 D 1.08	3 trv	10.0	797 D 1.14	016260
				344129160	787	190			
L24	!!!!	NO DATA !!!! (996051172 625 815 ** Closed)							
L26	6010	JOSE RIVERA		10.5	675 D .92	3 trv	10.0	675 D .96	016260
				996051172	625	815 ** Closed			
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	!!!!	NO DATA !!!! (005021010 1997 1706 Closed No Tag)							
L38	!!!!	NO DATA !!!!							

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS	
C-N-C		1.25 D 1.91 N 1.38 C	40.5 D 10.0 N	0.0 S	

T&L MACHINE DETAIL for 07-15-2021 4:00 am to 07-16-2021 5:00 am

		--- per job in---				-suggested corrections							
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK					
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci											****	
C58	!!!!	NO DATA		!!!!	(	622011250	2017	2385	* Closed)				
C60	!!!!	NO DATA		!!!!	(	111051200	1774	2474	** Closed)				
C62	0456	BIROL BOZACI			7.5	4400 D	.59	8 trv		7.5	4400 D	.59	018920
					001071060	2232		99					
C64	0317	BIROL BOZACI			7.5	6800 D	.71	8 trv		7.5	6800 D	.71	009050
		LARRY P RODWELL			10.2	4000 N	.31	5 trv		10.0	4000 N	.31	
					745071120	1871		749					
C66	!!!!	NO DATA		!!!!	(	664071060	2057	1730	)				
C68	!!!!	NO DATA		!!!!	(	603041121	2100	1382	)				
C70	!!!!	NO DATA		!!!!	(	020031150	2029	2010	Closed)				
C72	0478	LARRY P RODWELL			10.2	4350 N	.46	10 trv		10.0	4350 N	.47	014590
					001110160	2142		2133					
C74	0302	THOMAS A JACKSON			6.0S	200 D		3 trv		5.5S	200 D		018620
					1.6	1852 D	1.02	2 trv		1.5	1852 D	1.10	DEP 19 3.8 hr
					666071121	2049		119					DEP 19 3.8 hr
C76	0433	THOMAS A JACKSON			5.6	2141 D	.34	6 trv		7.0	2141 D	.27	018860
		PATRICK KELLY			2.3	3000 N	1.16	3 trv		4.0	3000 N	.67	DEP 19 3.8 hr
					664071060	2057		1730					
C30	0200	PATRICK KELLY			2.3	3000 N	1.02	4 trv		5.0	3000 N	.47	012630
					745071120	1871		749					
C32	!!!!	NO DATA		!!!!	(	282050180	2022	2204	* Closed)				
C34	!!!!	NO DATA		!!!!	(	097080180	2045	37	)				

C76 5.5hrs. 1st shift

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.56 D	.44 N	.50 C	23.5 D	29.0 N	5.5 S

T&L MACHINE DETAIL for 07-15-2021 4:00 am to 07-16-2021 5:00 am

JOB		--- per job in---					-suggested corrections				
		RUN MACHINE		EFF			RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey ****										
C40	0121	CAMERON BUDZISZEWS	9.4	6400 D	.60	10 trv	10.0	6400 D	.57	019260	
		EDWIN PAYNE	7.9	3200 N	.36	5 trv	8.0	3200 N	.36		
			347071120	2127	646	C42 3hrs. 2nd shift					
C42	0247	CAMERON BUDZISZEWS	9.4	7100 D	.67	12 trv	10.0	7100 D	.63	019780	
		EDWIN PAYNE	7.9	1400 N	.16	4 trv	8.0	1400 N	.16	low Efficiency	
			348061210	2050	2131	* Closed No Tag					
Low EFF for Job 0247 rated 1125/hr for PRIM											
C44	0253	STEVEN G SAWDEY	9.4S	200 D		2 trv	9.0S	200 D		019440	
			0.3	800 D	2.40	1 trv	0.5	800 D	1.60		
			664071061	2057	69						
C46	!!!!	NO DATA !!!!	(	001041120	2046	1347)					
C48	0126	DAMON P HASTINGS	8.4	5500 D	.58	9 trv	10.0	5500 D	.49	018480	
			658061140	2014	769						
C50	!!!!	NO DATA !!!!	(	020031150	2029	2010 Closed)					
C52	0069	DAMON P HASTINGS	8.4	7600 D	.60	9 trv	10.0	7600 D	.51	015710	
			743071060	2181	190						
C54	0037	GORDON CURLEY	5.8	3550 D	.49	6 trv	5.5	3550 D	.52	015250	
			630071060	1767	106						
C56	0381	GORDON CURLEY	5.8	4700 D	.63	6 trv	5.5	4700 D	.67	011790	
			744061280	2013	137						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.57 D	.26 N	.49 C	51.5 D	16.0 N	9.0 S

T&L MACHINE DETAIL for 07-15-2021 4:00 am to 07-16-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone					****					
C02	!!!!	NO DATA !!!!									
C04	!!!!	NO DATA !!!!		(769041190 4028 1577)							
C06	!!!!	NO DATA !!!!		(921050220 808 809		* Closed)					
C08	0700	RAYMOND E WOLF		8.6	3328 D	.50	6 trv	12.0	3328 D	.36	018220
		GERALD D DAVIS		7.4	2100 N	.37	7 trv	7.0	2100 N	.39	
001115170 1953235561 12061%											
C10	0825	RAYMOND E WOLF		6.4	4087 D	.84	6 trv	9.5	4087 D	.56	018570
		GERALD D DAVIS		9.4	3400 N	.47	8 trv	9.0	3400 N	.49	
001115170 1953235561 12061%											
C12	0757	ERIC D STANEK		7.6	2600 D	.57	8 trv	7.0	2600 D	.62	020020 DEP 4 2.0 hr
		GERALD D DAVIS		1.5	N -.--		3 TRV	1.5	N -.--		
060061280 1708 1889 * Closed No Tag											
C14	!!!!	NO DATA !!!!									
C16	0758	ERIC D STANEK		7.6	1600 D	.35	6 trv	7.0	1600 D	.38	020340 DEP 4 2.0 hr
				059061210	2023		2663	** Closed No Tag			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.47 D	.41 N	.45 C	35.5 D	17.5 N	0.0 S

T&L MACHINE DETAIL for 07-15-2021 4:00 am to 07-16-2021 5:00 am

				--- per job in---	-suggested corrections		
JOB				RUN MACHINE	EFF	RUN MACHINE	EFF WORK
****	ACME	FITTING -	Attn to: Kevin Rhone	****			
C18	!!!!	NO DATA	!!!!	(701031185	2678	2261	Closed)
C20	!!!!	NO DATA	!!!!	(700031189	2424	0	)
C22	!!!!	NO DATA	!!!!	(001110020	2027	663	)
C24	!!!!	NO DATA	!!!!	(700031188	2424	1034	)
C26	!!!!	NO DATA	!!!!	(002041121	871	2420	278% Closed No Tag)

T&L MACHINE DETAIL for 07-15-2021 4:00 am to 07-16-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE EFF				RUN MACHINE EFF WORK				
****	MISC #1 - Attn to: Kevin Rhone	****								
B02	!!!! NO DATA !!!!	(	738061143	938	1036	* Closed No Tag)				
B04	!!!! NO DATA !!!!	(	334031151	2031	214	)				
B06	!!!! NO DATA !!!!	(	720020041	1695	1935	* Closed No Tag)				
B08	!!!! NO DATA !!!!	(	354051030	2006	2504	** Closed No Tag)				
B10	0451 JAMIE FELMLEE ROBERT DURRANT	5.5	4500 D	.55	6 trv	7.5	4500 D	.40	013650	
		9.0	9600 N	.71	8 trv	9.5	9600 N	.67		
		911061020	2004	1411						
B12	!!!! NO DATA !!!!	(	001058230	2086	995	)				
B14	0300 JAMIE FELMLEE	2.3	1700 D	.58	4 trv	2.5	1700 D	.53	020150	
		744061281	2014	1557						
B16	!!!! NO DATA !!!!	(	001061071	1921	2030	* Closed No Tag)				
B18	0463 JAMIE FELMLEE ROBERT DURRANT	5.5	2500 D	.50	4 trv	7.5	2500 D	.36	020380	
		9.0	3200 N	.38	6 trv	9.5	3200 N	.36		
		114071010	928	305						
B20	!!!! NO DATA !!!!	(	738061142	864	2139	248% Closed)				
A50	!!!! NO DATA !!!!	(	917048116	1283	1734	** Closed No Tag)				
A52	DOWN TS - Tooling Shortage	24.0 hrs	DURRANT,ROBERT							
		(	004061030	420	614	*** Closed No Tag)				
A54	!!!! NO DATA !!!!	(	083110090	2162	1559	)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.40 D	.52 N	.46 C	17.5 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 07-15-2021 4:00 am to 07-16-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

T&L MACHINE DETAIL for 07-15-2021 4:00 am to 07-16-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	FITTING - Attn to: Kevin Rhone				****				
A86	!!!!	NO DATA	!!!!	(	008051100 2031	1333	)		
A74	!!!!	NO DATA	!!!!	(	708061070 1843	1700	Closed No Tag	)	
A76	!!!!	NO DATA	!!!!	(	708061070 1843	1700	Closed No Tag	)	
A24	!!!!	NO DATA	!!!!						
A25	0456	HERMAN LEWIS		9.9	6600 D	.46	12 trv	9.5	6600 D .48 018920
A26	!!!!	NO DATA	!!!!						
A27	!!!!	NO DATA	!!!!						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.48 D	.00 N	.48 C	9.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-15-2021 4:00 am to 07-16-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt				****	A10 8hrs. 1st shift		
A10	0560	KOSTA TILA	10.7	3530 D	.73	20	trv	10.0	3530 D .78 019970
		ANTHONY BEARD	10.3	4410 N	.95	26	trv	10.0	4410 N .98
			221071013	1447	1183				
A12	!!!!	NO DATA !!!!	(	002041191	1042	605	)		
A14	!!!!	NO DATA !!!!	(	010071060	2042	274	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.78 D	.98 N	.88 C	10.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 07-15-2021 4:00 am to 07-16-2021 5:00 am

--- per job in---										-suggested corrections						
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK						
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****	I26 8.5hrs 1st shift				
I26	0642	KOSTAQ MIZAKU	9.4	1899	D	.84	5	trv	10.0	1899	D	.79	018120			
		DONNELL LESANE	10.3	2070	N	.84	6	trv	10.0	2070	N	.86	>> TRAINING <<			
I27	!!!!	NO DATA !!!!														
I40	!!!!	NO DATA !!!!														
I41	!!!!	NO DATA !!!!														
I42	!!!!	NO DATA !!!!														
									I43 3hrs.							
I43	0660	SAMIL CANTERO	0.0		D	-.--	1	TRV	2.5		D	-.--	019060			
		LEELAND FULLER	0.0	939	D	*.**	2	trv	3.5	939	D	.96	>> TRAINING <<			
I44	!!!!	NO DATA !!!!														
I45	0691	CHAD M SOMMERFELDT	0.0S		D				1.0S		D		020180			
	0690	CHAD M SOMMERFELDT	5.7S	100	D		NO	TRV	5.5S	100	D		020170			
		LEELAND FULLER	5.1	2736	D	1.08	7	trv	5.0	2736	D	1.09	>> TRAINING <<			
		LOUIS HOLT	0.0	4952	N	*.**	10	trv	9.5	4952	N	1.04	>> TRAINING <<			
I46	0696	ZACHARY FELMLEE	10.2	4728	D	.93	4	trv	10.0	4728	D	.95	020080			
I47	0672	HANSEL MAIQUEZ-HER	10.2	5352	D	1.05	10	trv	9.5	5352	D	1.13	019700			
		CHARLES SCRIBNER	0.0	5704	N	*.**	11	trv	9.5	5704	N	1.20	>> TRAINING <<			
I48	0587	KEVIN STOKELIN	0.5	3552	N	21.93	9	trv	9.5	3552	N	1.08	020910 >> TRAINING <<			
I49	!!!!	NO DATA !!!!														
									I49 job 689 9hrs. count 4848 2nd shift							
I50	!!!!	NO DATA !!!!														
A87	0642	AVI CANTERO	6.0	5606	D	.42	6	trv	5.5	5606	D	.46	018120			
		DAMION HAMILTON	6.9	5932	N	.39	20	trv	6.5	5932	N	.41				
			031021111	1409			1047		A87 job 660 count 3241 2nd shift							
A88	0690	AVI CANTERO	8.7	7458	D	.39	16	trv	8.5	7458	D	.40	020170			
	0689	AVI CANTERO	1.9	3130	D	.74	NO	TRV	2.0	3130	D	.71	019840			
		DAMION HAMILTON	6.9	8646	N	.57	80	trv	6.5	8646	N	.60				
931061101 1084 1911 176%																

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY			HOURS		
		.78 D	.91 N	.84 C	56.5 D	51.5 N	6.5 S