

T&L MACHINE DETAIL for 07-14-2021 4:00 am to 07-15-2021 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

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		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
*****	C-N-C - Attn to: Wayne Brown		*****						
L04	!!!!	NO DATA !!!!							
L06	!!!!	NO DATA !!!!							
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!	(	680070174	3994	2108	)		
L12	6007	GLENN DAVIS	10.2	920 D	1.00	24 trv	10.0	920 D 1.02 015590	
			229041191	3860	3530				
L14	!!!!	NO DATA !!!!	(	678090253	2019	416 Closed	)		
L16	!!!!	NO DATA !!!!							
L17	!!!!	NO DATA !!!!	(	001041260	2037	544	)		
L18	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
			(	001041120	2046	1347	)		
L20	6028	JOSE RIVERA	10.5	1700 D	1.74	1 trv	10.0	1700 D 1.83 018980	
		MICHAEL LAMB	10.3	1771 N	1.85	2 trv	10.0	1771 N 1.90	
			830041191	4000	1246				
L22	6010	HOANG HO	8.9	644 D	1.03	6 trv	9.5	644 D .97 016260	
			344129160	787	85				
L24	!!!!	NO DATA !!!!	(	996051172	625	726 * Closed No Tag	)		
L26	6010	HOANG HO	8.9	578 D	.92	1 trv	9.5	578 D .87 016260	
			996051172	625	726 * Closed No Tag				
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	!!!!	NO DATA !!!!	(	005021010	1997	1706 Closed No Tag	)		
L38	!!!!	NO DATA !!!!							

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS	
C-N-C		1.18 D	1.90 N 1.33 C	39.0 D	10.0 N 0.0 S

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			--- per job in---				-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn		to: Tom Jackson & Birol Bozaci				****			
C58	!!!!	NO DATA !!!!	(	622011250	2017	2385	*	Closed	)	
C60	0327	GORDON CURLEY	10.2	4400 D	.51	6 trv	10.0	4400 D	.51	018040
			111051200	1774		2474	**	Closed		
C62	0456	BIROL BOZACI	10.4	4000 D	.39	7 trv	10.0	4000 D	.40	018920
			589051240	2021		2880	***	Closed No Tag		
C64	0317	BIROL BOZACI	8.1	6100 D	.58	7 trv	10.0	6100 D	.47	009050
		LARRY P RODWELL	10.2	7200 N	.55	9 trv	10.0	7200 N	.56	
			745071120	1871		404				
C66	0302	CAMERON BUDZISZEWS	10.5	6300 D	.53	10 trv	10.5	6300 D	.53	018620
		LARRY P RODWELL	10.2	5000 N	.44	8 trv	10.0	5000 N	.44	
			664071060	2057		1370				
C68	!!!!	NO DATA !!!!	(	603041121	2100	1382	)			
C70	!!!!	NO DATA !!!!	(	020031150	2029	2010	Closed	)		
C72	0478	CAMERON BUDZISZEWS	10.5	5500 D	.57	10 trv	10.5	5500 D	.57	014590
			001110160	2142		1876				
C74	!!!!	NO DATA !!!!	(	005021010	1997	1706	Closed No Tag	)		
C76	0433	PATRICK KELLY	9.6	3000 N	.28	6 trv	10.0	3000 N	.27	018860
			664071060	2057		1370				
C30	0200	PATRICK KELLY	9.6	5400 N	.44	8 trv	10.0	5400 N	.42	012630
			745071120	1871		404				
C32	!!!!	NO DATA !!!!	(	282050180	2022	2204	*	Closed	)	
C34	!!!!	NO DATA !!!!	(	097080180	2045	37	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.50 D	.42 N	.47 C	51.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 07-14-2021 4:00 am to 07-15-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey ****										
C40	0121	EDWIN PAYNE	10.4	4500 N	.38	7 trv	10.0	4500 N	.40	019260	
			347071120	2127		243					
C42	0247	STEVEN G SAWDEY	2.2	1000 D	.40	2 trv	10.0	1000 D	.09	019780	low QUANTITY
		EDWIN PAYNE	10.4	2000 N	.17	4 trv	10.0	2000 N	.18		low Efficiency
			348061210	2050		1791					
Low EFF for Job 0247 rated 1125/hr for PRIM											
C44	!!!!	NO DATA !!!!	(	664071061	2057	0)					
C46	0075	CASEY KAYE	7.1	5000 N	.83	5 trv	10.0	5000 N	.58	019200	
			001041120	2046		1347					
C48	0126	STEVEN G SAWDEY	5.5	3200 D	.51	6 trv	8.0	3200 D	.36	018480	
		CASEY KAYE	7.0	3700 N	.47	6 trv	6.5	3700 N	.51		
			658061140	2014		428					
C50	!!!!	NO DATA !!!!	(	020031150	2029	2010 Closed)					
C52	!!!!	NO DATA !!!!	(	738061140	872	1763 202% Closed)					
C54	!!!!	NO DATA !!!!	(	622011250	2017	2385 * Closed)					
C56	0381	GORDON CURLEY	10.2	5500 D	.42	7 trv	10.0	5500 D	.43	011790	
		CASEY KAYE	0.0	N -.--			3.5	N -.--			
			744061280	2013		20					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.29 D	.37 N	.34 C	28.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 07-14-2021 4:00 am to 07-15-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone				****						
C02	!!!!	NO DATA		!!!!							
C04	!!!!	NO DATA		!!!!		(769041190 4028 1577)					
C06	!!!!	NO DATA		!!!!		(921050220 808 809 * Closed)					
C08	0700	RAYMOND E WOLF		4.1	2851 D	.91	5 trv	9.0	2851 D	.41	018220
		GERALD D DAVIS		10.1	3800 N	.49	11 trv	10.0	3800 N	.50	
001115170 1953234828 12024%											
C10	0825	RAYMOND E WOLF		4.1	3846 D	1.23	6 trv	9.0	3846 D	.56	018570
		GERALD D DAVIS		10.1	4200 N	.54	9 trv	10.0	4200 N	.55	
001115170 1953234828 12024%											
C12	!!!!	NO DATA		!!!!		(060061280 1708 1519 Closed No Tag)					
C14	!!!!	NO DATA		!!!!							
C16	!!!!	NO DATA		!!!!		(059061210 2023 2450 ** Closed No Tag)					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.49 D	.52 N	.51 C	18.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 07-14-2021 4:00 am to 07-15-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	ACME FITTING - Attn to: Kevin Rhone				****					
C18	0747	ERIC D STANEK	9.4	1400 D	.27	6 trv	9.0	1400 D	.28	017100
			701031185	2678	2261					
C20	!!!!	NO DATA !!!!	(	700031189	2424	0)				
C22	!!!!	NO DATA !!!!	(	001110020	2027	663)				
C24	0755	ERIC D STANEK	9.5	2500 D	.43	6 trv	9.0	2500 D	.45	018650
			700031188	2424	1034					
C26	!!!!	NO DATA !!!!	(	002041121	871	2420	278% Closed No Tag)			

PROPOSED CORRECTIONS:

EFFICIENCY			HOURS		
ACME FITTING	.37 D	.00 N .37 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-14-2021 4:00 am to 07-15-2021 5:00 am

--- per job in---											
JOB				RUN MACHINE				EFF			
-suggested corrections											
RUN MACHINE				EFF				WORK			
****	MISC	#1	- Attn to: Kevin Rhone	****							
B02	!!!!	NO DATA	!!!!	(	738061143	938	1036	*	Closed	No Tag	)
B04	!!!!	NO DATA	!!!!	(	334031151	2031	214	)			
B06	!!!!	NO DATA	!!!!	(	720020041	1695	1935	*	Closed	No Tag	)
B08	!!!!	NO DATA	!!!!	(	354051030	2006	2504	**	Closed	No Tag	)
B10	!!!!	NO DATA	!!!!	(	911061020	2004	917	)			
B12	!!!!	NO DATA	!!!!	(	001058230	2086	995	)			
B14	0300	JAMIE FELMLEE		10.4	7500 D	.56	10 trv	10.0	7500 D	.58	020150
		ROBERT DURRANT		9.3	8500 N	.71	11 trv	9.5	8500 N	.70	
				744061281	2014	1513					
B16	0465	ROBERT DURRANT		6.9	7450 N	.66	6 trv	6.5	7450 N	.70	014720
				001061071	1921	2030	*				
B18	0463	JAMIE FELMLEE		5.6	D	-.--	2 TRV	10.0	D	-.--	020380
		ROBERT DURRANT		2.5	N	-.--		3.0	N	-.--	
				114071010	928	151					
B20	!!!!	NO DATA	!!!!	(	738061142	864	2139	248%	Closed	No Tag	)
A50	!!!!	NO DATA	!!!!	(	917048116	1283	1734	**	Closed	No Tag	)
A52	DOWN	TS - Tooling Shortage				24.0 hrs	DURRANT,ROBERT				
				(	004061030	420	614	***	Closed	No Tag	)
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559	)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.29 D	.59 N	.44 C	20.0 D	19.0 N	0.0 S

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JOB				RUN MACHINE		EFF		
**** ACME MISC - Attn to: Ray Wolf ****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

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			--- per job in---			-suggested corrections		
JOB			RUN MACHINE		EFF	RUN MACHINE	EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****								
A86	!!!!	NO DATA !!!!	(	008051100	2031	1333	)	
A74	!!!!	NO DATA !!!!	(	708061070	1843	1700	Closed No Tag)	
A76	!!!!	NO DATA !!!!	(	708061070	1843	1700	Closed No Tag)	
A24	!!!!	NO DATA !!!!						
A25	0456	KEVIN RHONE	0.0S	150	D	1	trv	0.0S 150 D
		HERMAN LEWIS	4.1	2550	D	.44	5 trv	4.0 2550 D .44
A26	!!!!	NO DATA !!!!						
A27	!!!!	NO DATA !!!!						

PROPOSED CORRECTIONS:

EFFICIENCY			HOURS		
FITTING	.44 D	.00 N	.44 C	4.0 D	0.0 N 0.0 S

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JOB			--- per job in---					-suggested corrections				
			RUN MACHINE		EFF			RUN MACHINE		EFF		WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt							****				
A10	0560	KOSTA TILA	9.9	4230 D	.95	24	trv	10.0	4230 D	.94	019970	
		ANTHONY BEARD	10.4	4359 N	.93	26	trv	10.0	4359 N	.97		
			221071013	1447		48						
A12	!!!!	NO DATA !!!!	(	002041191	1042	605	)					
A14	!!!!	NO DATA !!!!	(	010071060	2042	274	)					

PROPOSED CORRECTIONS:

			EFFICIENCY			H O U R S		
HYDROMAT BLOCK CELL			.94 D	.97 N	.95 C	10.0 D	10.0 N	0.0 S

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JOB		--- per job in---						-suggested corrections					
		RUN		MACHINE		EFF		RUN		MACHINE		EFF WORK	
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****													
I26	0642	KOSTAQ MIZAKU	8.7	2100	D	1.01	6	trv	10.0	2100	D	.88	018120
		DONNELL LESANE	1.1	2042	N	8.10	5	trv	10.0	2042	N	.85	>> TRAINING <<
I27	0534	GERSON JAMES	6.3	1620	D	.57	4	trv					016390
			1.7	336	D	.43	NO	TRV	7.5	1956	D	.58	
I40	!!!!	NO DATA !!!!											
I41	!!!!	NO DATA !!!!											
I42	!!!!	NO DATA !!!!											
I43	0660	LEELAND FULLER	0.0	2500	D	*. **	3	trv	9.5	2500	D	.94	019060 >> TRAINING <<
		KEVIN STOKELIN	0.2	2616	N	46.71	3	trv	9.0	2616	N	1.04	
I44	0588	HERMAN LEWIS	6.3	2088	D	.95	5	trv	6.0	2088	D	1.00	020920
		GERSON JAMES	2.1	408	D	.55	NO	TRV	2.0	408	D	.59	
I45	0691	SAMIL CANTERO	0.0		D	-. --	1	TRV	1.5		D	-. --	020180
		LOUIS HOLT	0.0	5064	N	*. **	10	trv	9.5	5064	N	1.07	>> TRAINING <<
		CHAD M SOMMERFELDT	0.0S		D				3.0S		D		
I46	0696	ZACHARY FELMLEE	2.2	792	D	.74	NO	TRV					020080
			1.2	536	D	.89	NO	TRV	3.5	1328	D	.76	
		JASON PATTON	10.5	6840	N	1.30	NO	TRV	10.0	6840	N	1.37	>> TRAINING <<
I47	0672	HANSEL MAIQUEZ-HER	10.2	5472	D	1.07	11	trv	9.5	5472	D	1.15	019700
		CHARLES SCRIBNER	0.0	5400	N	*. **	11	trv	9.0	5400	N	1.20	>> TRAINING <<
I48	0587	ZACHARY FELMLEE	7.0	1616	D	.67	4	trv	6.5	1616	D	.72	020910
I49	0685	SAMIL CANTERO	0.0		D	-. --	4	TRV	5.0		D	-. --	019730 >> TRAINING <<
I50	!!!!	NO DATA !!!!											
A87	0672	AVI CANTERO	0.0	1607	D	*. **	NO	TRV	3.5	1607	D	.38	019700
	0642	AVI CANTERO	8.4	9744	D	.53	23	trv	8.0	9744	D	.55	018120
		DAMION HAMILTON	9.3	6571	N	.32	40	trv	9.0	6571	N	.33	
			031021112	1366			2088	153%					
A88	0691	AVI CANTERO	0.0		D	-. --			3.5		D	-. --	020180
	0690	AVI CANTERO	8.4	12610	D	.68	28	trv	8.0	12610	D	.72	020170
		DAMION HAMILTON	9.3	12616	N	.62	60	trv	9.0	12616	N	.64	
			261061240	1359			698						